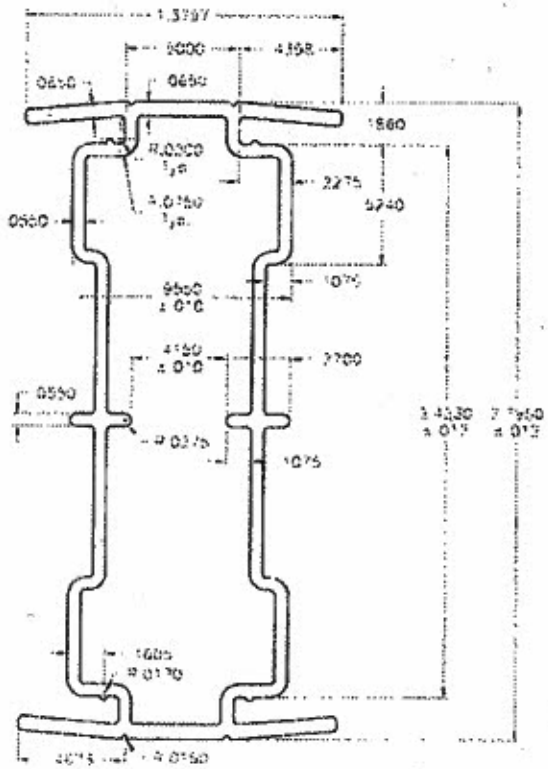

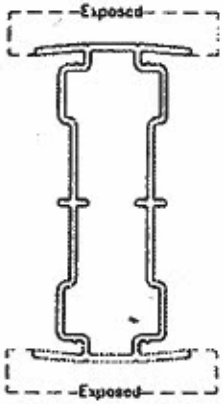

Actual Size

Notes
1. Mullion is symmetrical. Tolerances and dimensions also apply to undimensioned spans equal and opposite

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ATRIUM COMPANIES, INC

No.	Date	Revision Description	By	ECN #
-	----	------	---	-----

Material (Type-Filler-Tested): Rigid PVC		Est. Area (in²): 0.512 / Est. Weight (lb/in): 0.346	Tolerances: Dim = ±0.015, Vert = ±0.005, Angle = ±1/2°	
Drawn By: CRA	Approved By: ---	Date: 2-17-2011	Scale: 2:1	Sheet Size: ANSI B
Unit (Initial Issue): 2010-1876	File Name: Vitro (Sleeve Mullion)			Sheet 1/1

Title: Atrium Series 810C Single Hung Mullion Profile Drawing

SOLID	SEMI-HOLLOW	HOLLOW
☐	☐	CLASS III

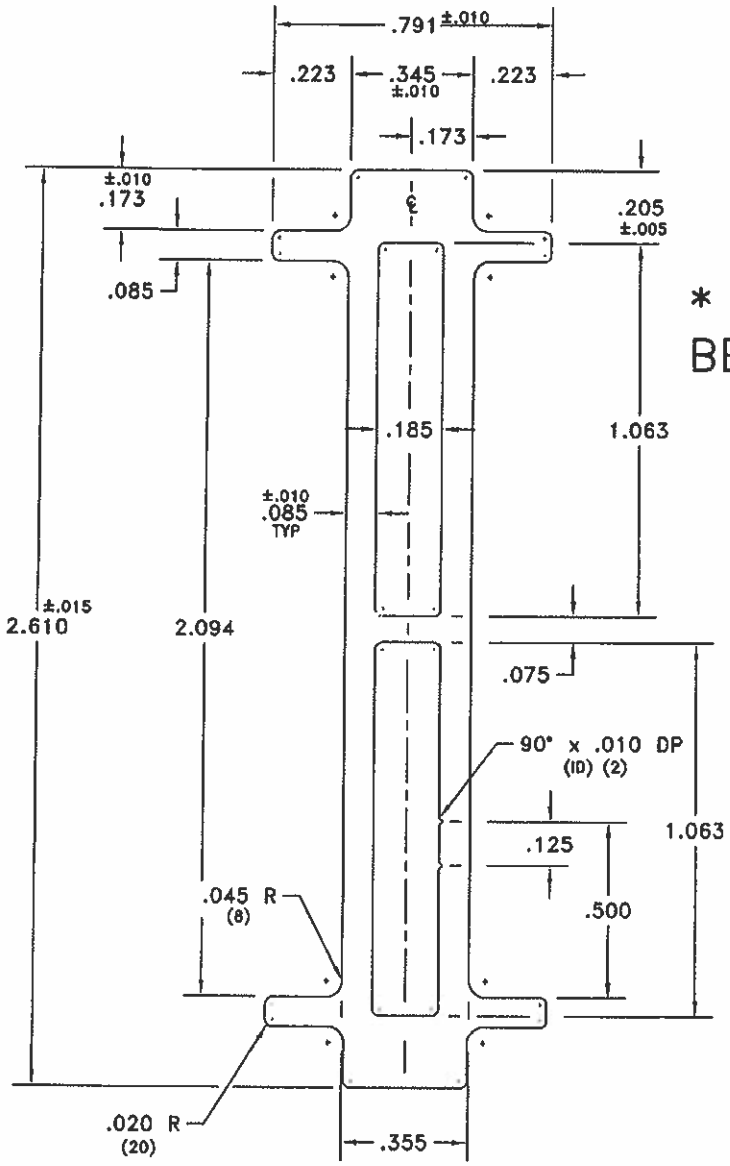
TITLE

PICTURE WINDOW MULLION REBAR

DIE No.	12335
CUSTOMER PT. No.	
CUTTING LENGTH	

ALLOY 6063 TEMPER T6 CIRCLE SIZE 2.7 NUMBER OF VOIDS 2 P/P POCKET SIZE _____

ALL TOLERANCES -- ALUMINUM ASSOCIATION STANDARD -- UNLESS SPECIFIED OTHERWISE



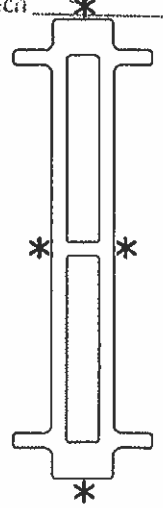
* INDICATES POSSIBLE BEARING MARKS

Architectural Testing

Tests were performed in accordance with the following specifications and details.

Report # D9518.01

Date 7/18/14 Tech GW



ACTUAL SIZE

NO EXPOSED SURFACE

±.010 .085 TYPICAL WALL THICKNESS EXCEPT AS NOTED

BREAK SHARP CORNERS .016 R. EXCEPT AS NOTED

EST. AREA in²	.607	EST. TOTAL PER.	12.354
EST. AREA cm²		EST. OUTSIDE PER.	7.416
EST. WT. PER FT.	.728	CODE (P) FACTOR	17
Bolster	A-57-7 / A-1-8	PRESS LOCATION	7" & 8"
Die Size	10 x 6	Backer Size	1 Hole

DATE	No.	REVISIONS	BY

EXTRUDERS
DIVISION OF ATRIUM CO., INC.

P.O. BOX 1719, WYLIE TX. 75098-1719

CUSTOMER:	ATRIUM WINDOW & DOORS		
CITY	WELCOME, NORTH CAROLINA		
DRAWN BY: jo	DATE: 18 February 11		
SCALE: 2 : 1		DWG. No.	D-15476