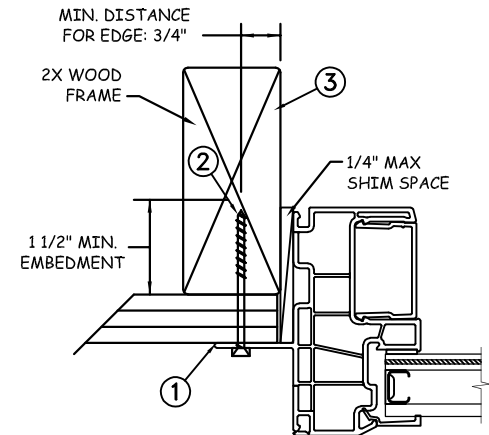


FRAME SECTION (TYP)
VERTICAL SECTION
NOTE: Caulk between Nailing Flange & Wood Opening.

NAIL FIN INSTALLATION



JAMB SECTION (TYP)
HORIZONTAL SECTION
NOTE: Caulk between Nailing Flange & Wood Opening.

Max Frame	DP RATING	IMPACT
108 x 72	+50/-55	YES

WIND ZONE 2

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #8 PH or greater fastener through the nail fin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2X wood frame substrate (min. S.G. = 0.42).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

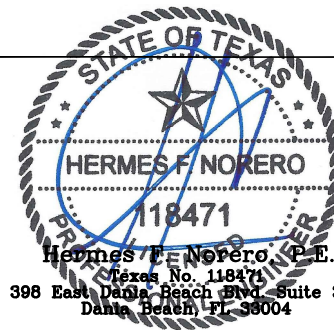
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DISCLAIMER:

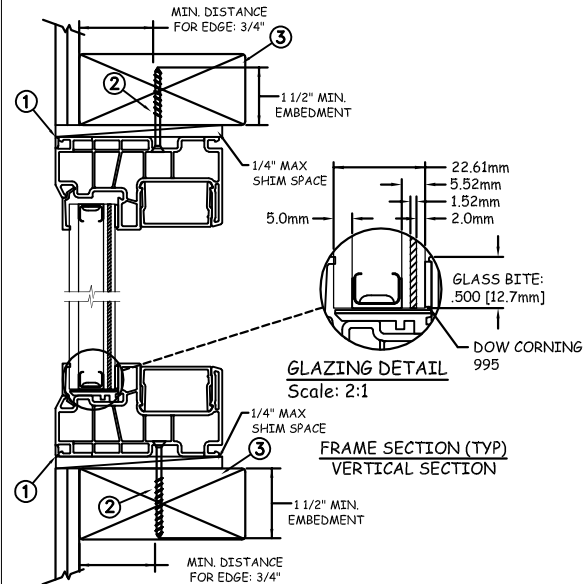
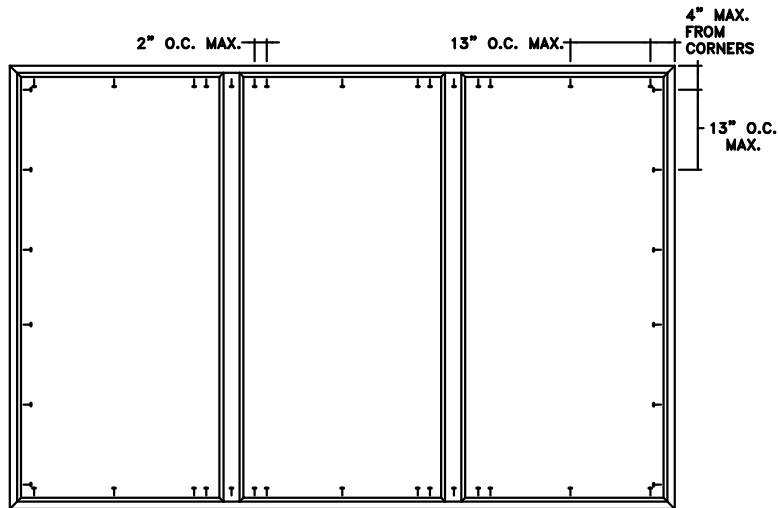
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General Notes:

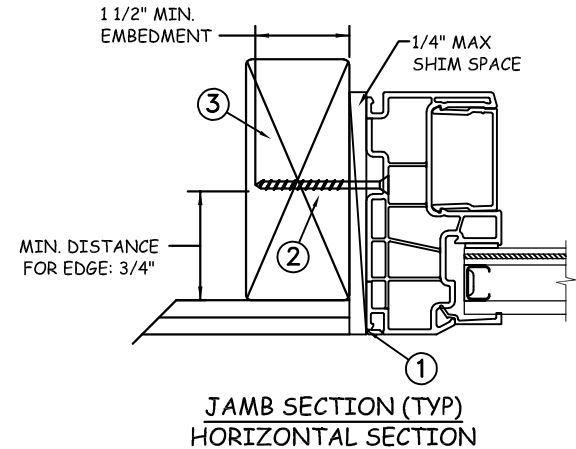
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 5.0mm annealed - 12.24mm airspace - 2.0mm annealed - 1.52mm PVB Interlayer by Kurraray - 2.0mm annealed insulated glass.
4. Use structural or composite shims where required.



PROJECT ENGINEER: --		DATE: 01/29/18		<div>JELD-WEN</div> <div>3737 Lakeport Blvd Klamath Falls, OR. 97601 Phone: (800) 535-3936</div>		
DRAWN BY: A. MCMILLAN		SCALE: NTS				
CHECKED BY: J. GOOSSEN		TITLE: Premium Vinyl Fixed Track Filler Impact Window 000 - WZ2				
APPROVED BY: J. GOOSSEN						
PART/PROJECT No.: D014437						
IDENTIFIER No. 110-17-040		PLANT NAME AND LOCATION:		CAD DWG. No.:	REV: A	SHEET 1 OF 4



THROUGH FRAME INSTALLATION



Max Frame	DP RATING	IMPACT
108 x 72	+50/-55	YES

WIND ZONE 2

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #14 PH or greater fastener through the nail fin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2X wood frame substrate (min. S.G. = 0.42).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

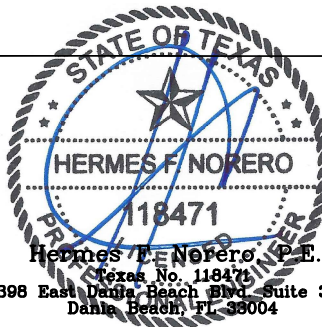
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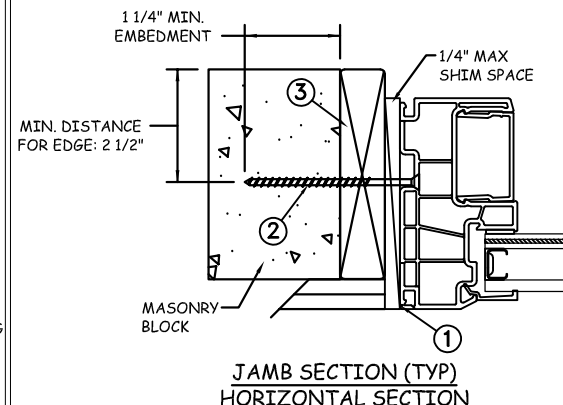
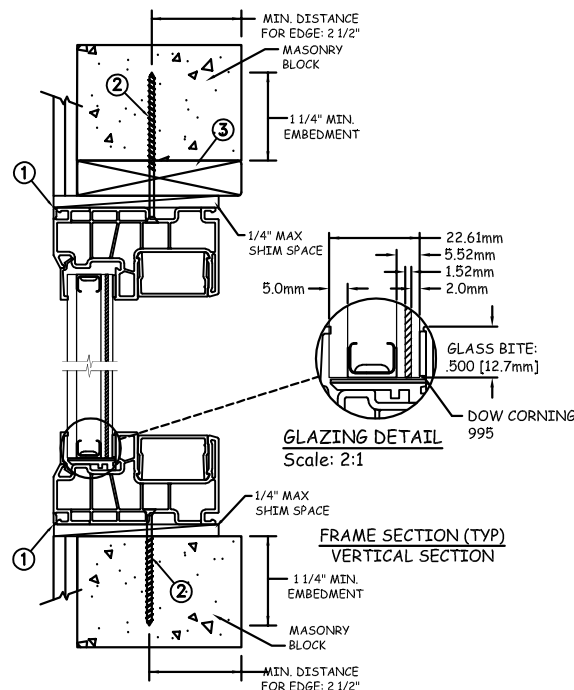
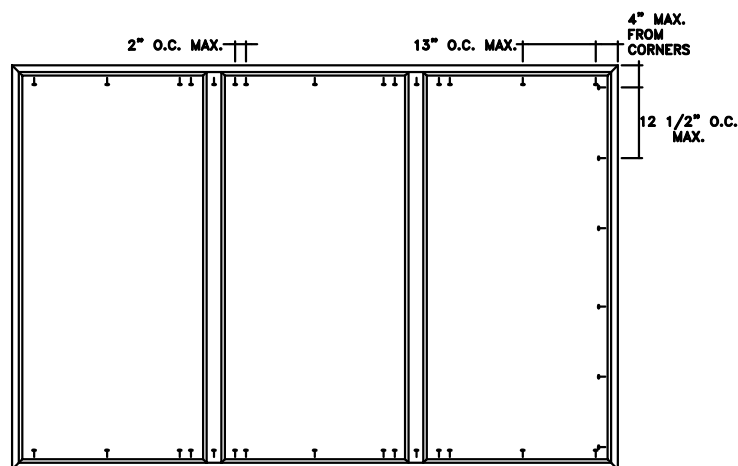
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 5.0mm annealed - 12.24mm airspace - 2.0mm annealed - 1.52mm PVB Interlayer by Kurraray - 2.0mm annealed insulated glass.
4. Use structural or composite shims where required.



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DRAWN BY: A. MCMILLAN	SCALE: NTS				
CHECKED BY: J. GOOSSEN	TITLE: Premium Vinyl Fixed Track Filler Impact Window OOO - WZ2				
APPROVED BY: J. GOOSSEN					
PART/PROJECT No.: D014437					
IDENTIFIER No. 110-17-040	PLANT NAME AND LOCATION:	CAD DWG. No.:	REV: A	SHEET 2 OF 4	

MASONRY INSTALLATION



Max Frame	DP RATING	IMPACT
108 x 72	+50/-55	YES

WIND ZONE 2

Installation Notes:

1. Seal flange/frame to substrate.
2. Use 3/16" Tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min from edge distance. For concrete (min. = 3000psi) or masonry (min. = 2000psi) (CMU shall conform to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

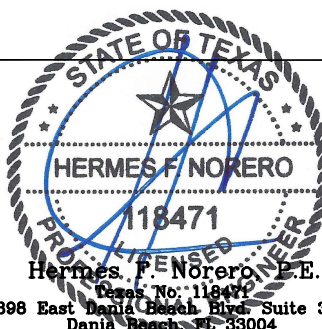
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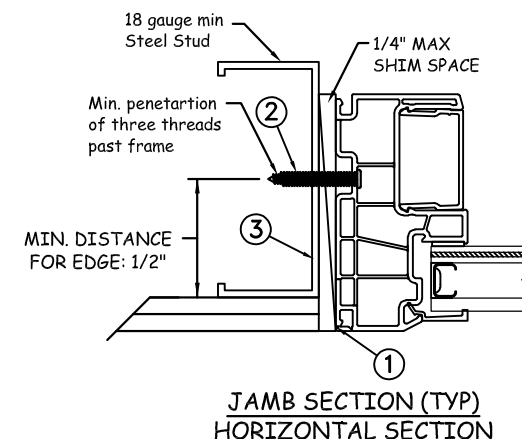
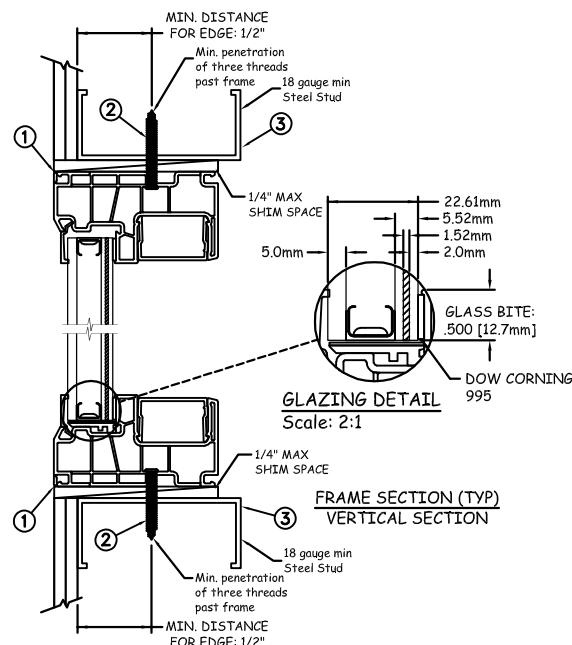
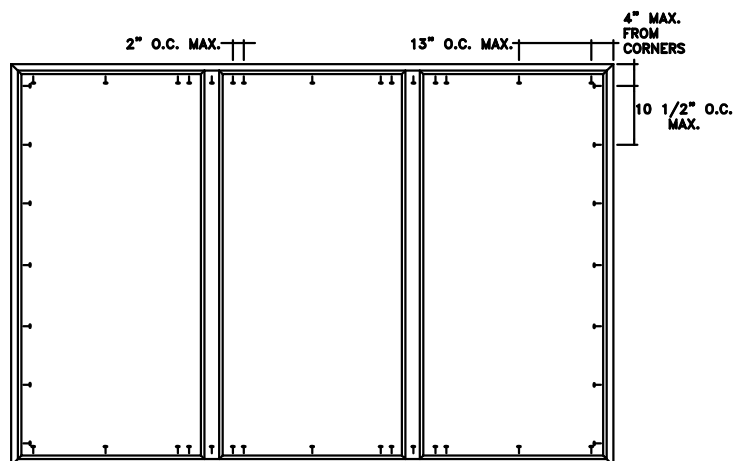
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3. At minimum, glazing shall be 5.0mm annealed - 12.24mm airspace - 2.0mm annealed - 1.52mm PVB Interlayer by Kurraray - 2.0mm annealed insulated glass.
4. Use structural or composite shims where required.



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DRAWN BY: A. MCMILLAN	SCALE: NTS				
CHECKED BY: J. GOOSSEN	TITLE: Premium Vinyl Fixed Track Filler Impact Window 000 - WZ2				
APPROVED BY: J. GOOSSEN					
PART/PROJECT No.: D014437					
IDENTIFIER No. 110-17-040	PLANT NAME AND LOCATION:	CAD DWG. No.:	REV: A	SHEET 3 OF 4	

STEEL INSTALLATION



Max Frame	DP RATING	IMPACT
108 x 72	+50/-55	YES

WIND ZONE 2

Installation Notes:

1. Seal flange/frame to substrate.
2. For anchoring into metal framing, use #10 TEK Self Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Locate anchors as shown in elevations and installation details. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

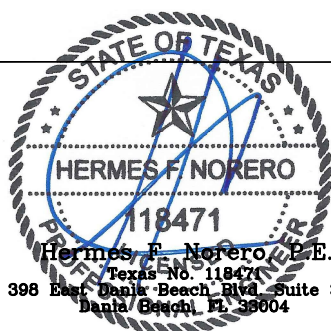
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2. All glazing shall conform to ASTM E1300.
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CHECKED BY: J. GOOSSEN		TITLE: Premium Vinyl Fixed Track Filler Impact Window 000 - WZ2				
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PART/PROJECT No.: D014437						
IDENTIFIER No. 110-17-040		PLANT NAME AND LOCATION:		CAD DWG. No.:	REV: A	SHEET 4 OF 4