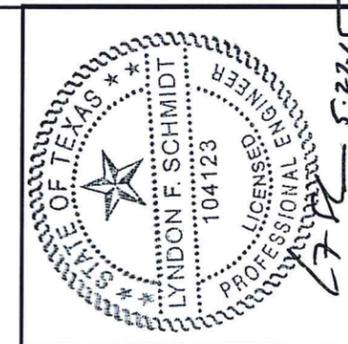
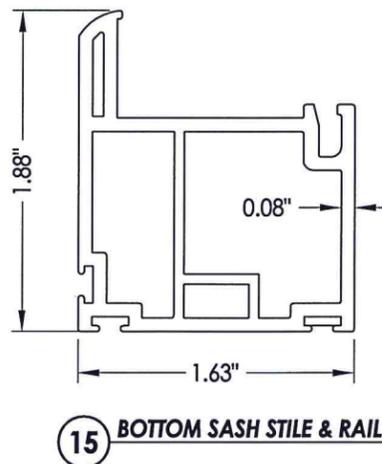
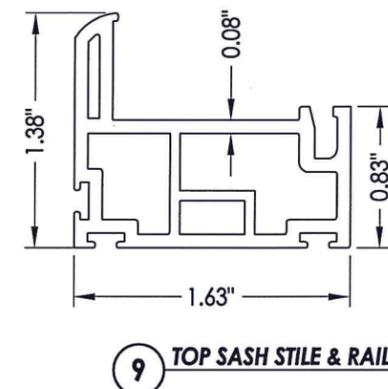
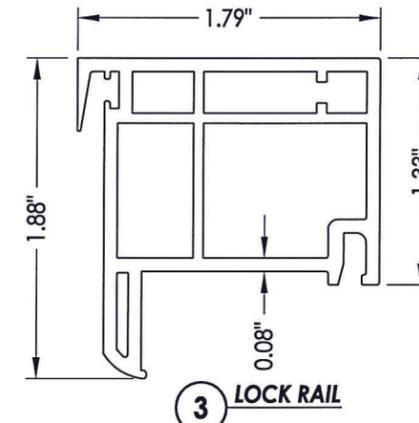
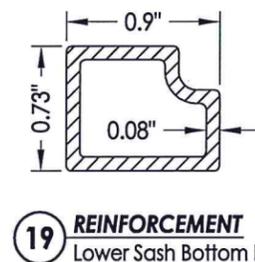
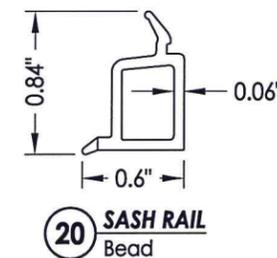
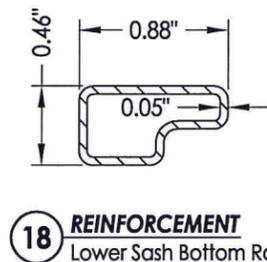
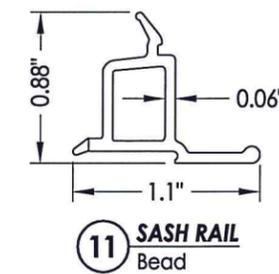
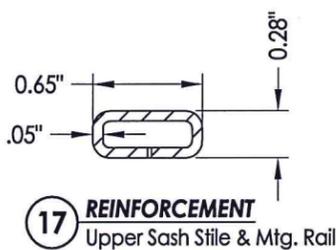
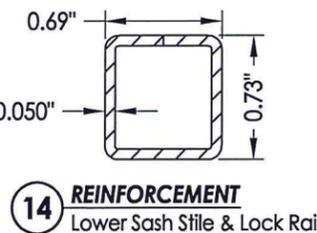
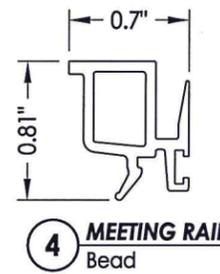
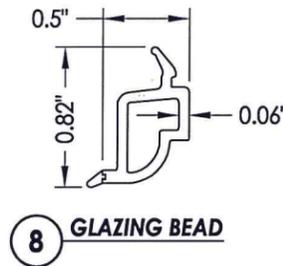
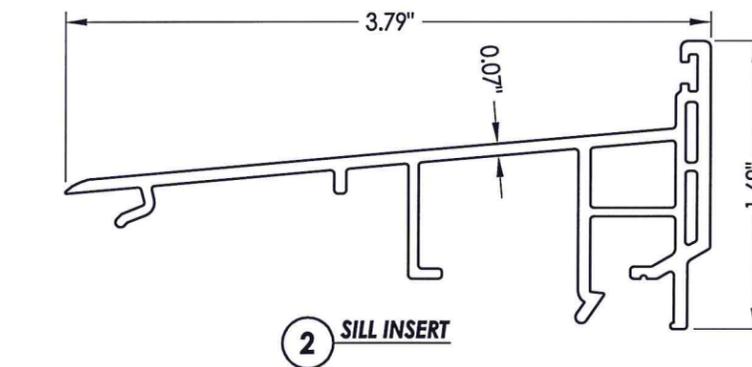
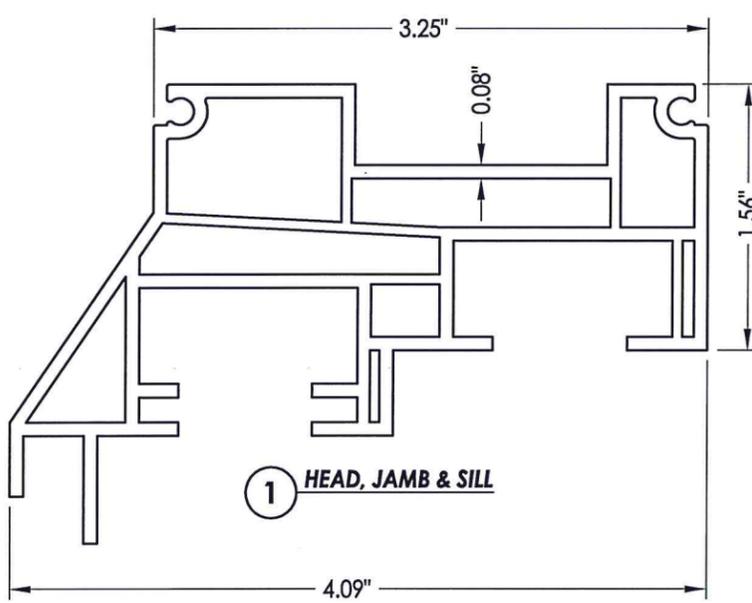
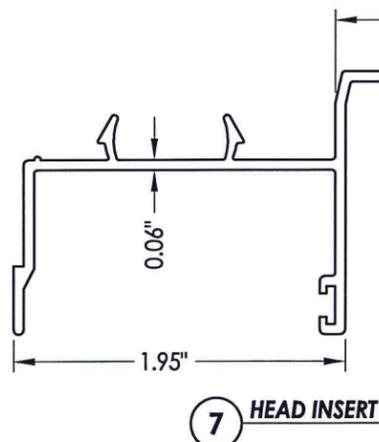
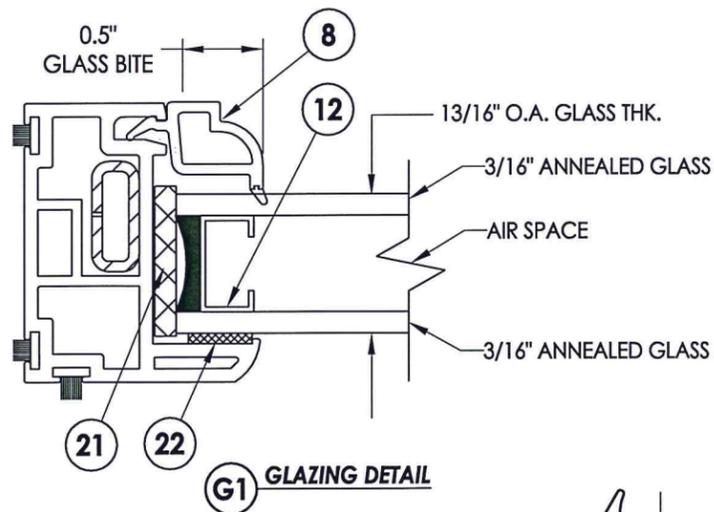


BILL OF MATERIALS		
ITEM #	DESCRIPTION	MATERIAL
B	2X FRAMING (G >= 0.42)	WOOD
C	1/4" MAX. SHIM SPACE	-
F	#10 X 2-1/2" PFH WOOD SCREW (1-3/8" MIN. EMBEDMENT)	STEEL
1	EXTRUDED VINYL HEAD, JAMB AND SILL *	RIGID PVC
2	EXTRUDED VINYL SILL INSERT *	RIGID PVC
3	EXTRUDED VINYL LOCK RAIL *	RIGID PVC
4	EXTRUDED VINYL MEETING RAIL BEAD *	RIGID PVC
7	EXTRUDED VINYL HEAD INSERT *	RIGID PVC
8	EXTRUDED VINYL GLAZING BEAD*	RIGID PVC
9	EXTRUDED VINYL TOP SASH STILE & RAIL*	RIGID PVC
10	BALANCE COVER	-
11	EXTRUDED VINYL SASH RAIL BEAD*	RIGID PVC
12	STEEL INTERCEPT SPACER	STEEL
13	SWEEP LOCK	STEEL
14	REINFORCEMENT - LOWER SASH STILE & LOCK RAIL	STEEL
15	EXTRUDED VINYL BOTTOM SASH STILE & RAIL*	RIGID PVC
17	REINFORCEMENT - UPPER SASH STILE & MTG. RAIL	STEEL
18	REINFORCEMENT - LOWER SASH BOTTOM RAIL	STEEL
19	REINFORCEMENT - LOWER SASH BOTTOM RAIL	FIBERGLASS
20	EXTRUDED VINYL SASH RAIL BEAD*	RIGID PVC
21	NEOPRENE SETTING BLOCK	NEOPRENE
22	GLAZING TAPE	-

* THE APPROVED WHITE RIGID PVC EXTERIOR EXTRUSIONS FOR WINDOWS ARE TO BE PRODUCED BY EXTRUDERS LICENSEES IN "AAMA CERTIFICATION PROGRAMS FOR RIGID PVC EXTRUSIONS".



Documents Prepared By: Lyndon F. Schmidt, P.E.
TEXAS P.E. #104123

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TEXAS BOARD OF PROFESSIONAL ENGINEERS
CERTIFICATE OF REGISTRATION # F-11852

PRODUCT: DOUBLE HUNG WINDOW

PART OR ASSEMBLY: BILL OF MATERIALS, GLAZING DETAIL & COMPONENTS

NO.	DATE	REVISIONS
1	5/27/15	UPDATE FOR NEW TESTING

DATE: 06/04/12

SCALE: N.T.S.

DWG. BY: AL

CHK. BY: LFS

DRAWING NO.: TX-4140

SHEET 3 OF 3