

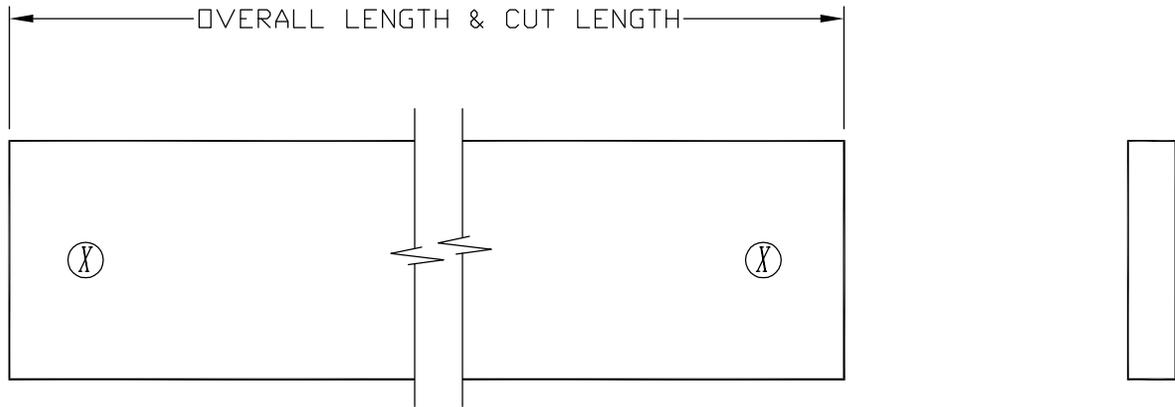
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**JELD-WEN**  
WINDOWS & DOORS

MACHINING DETAIL

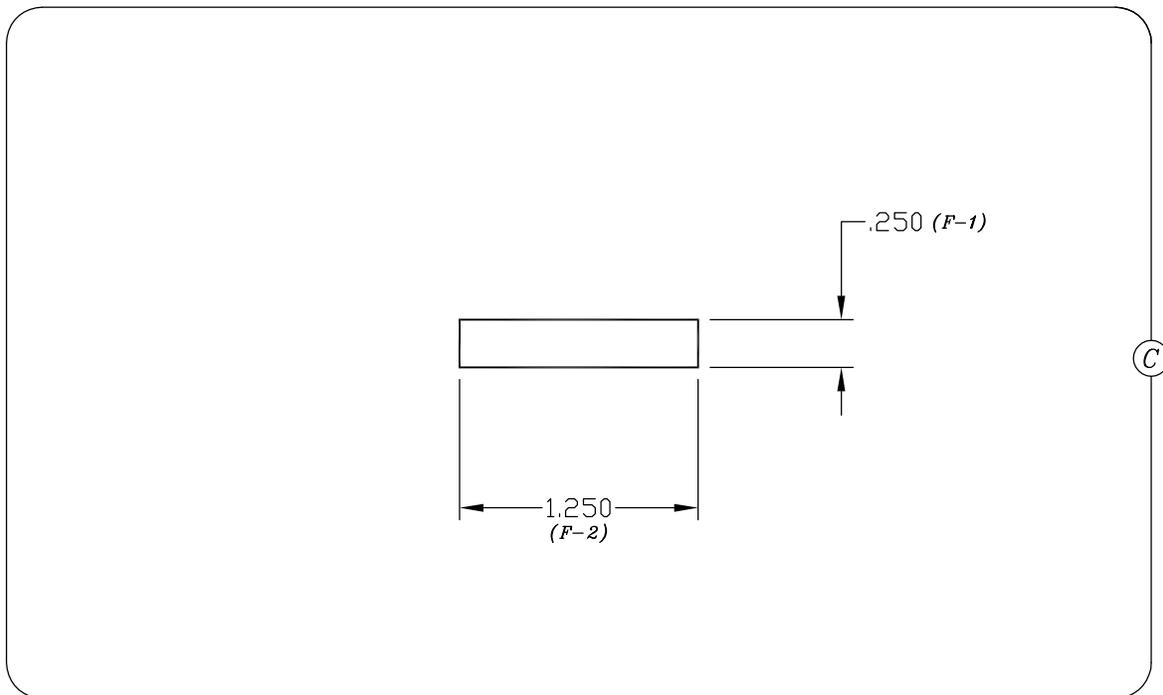
ENDWORK

SCALE: FULL



PROFILE

SCALE: FULL



				<b>TOLERANCES</b> DECIMAL ±.015 FRACTION ±1/32 ANGLE ±1° DECIMAL LENGTH ±.020 CRITICAL ±.010 KERF ±.008		DIVISION: JELD-WEN - PRODUCT DEVELOPMENT PRODUCT: SITELINE EX CASEMENT/AWNING AND GEO TITLE: MULLION TIE MATERIAL: FINGERJOINT		IDENTIFIER NUMBER: JWPC-1044 TREAT: YES REV. NO: 0			
DATE	R#	REVISION RECORD		AU	DR	CH	SCALE: FULL	DATE: 03/10/08	APR BY: JS	DRFT BY: KC	PART NO: CA0170ML

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# LENGTH CHART

PART SUB #	GLASS SIZE	FRAME WIDTH	OVERALL LENGTH	CUT LENGTH	CUT STOCK LENGTH	OTHER
A			1 - 4	1 - 4	1 - 5	J41143
B						
C						
D						
E						
F						
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						
Z						
AA						
BB						
CC						
DD						
EE						
FF						
GG						
HH						
II						
JJ						
KK						
LL						
MM						
NN						
OO						
PP						
QQ						
RR						
SS						
TT						
UU						
VV						
WW						
XX						
YY						
ZZ						

NOTES:

TOLERANCES DECIMAL ±.015 FRACTION ±1/32	DIVISION: JELD-WEN - PRODUCT DEVELOPMENT	IDENTIFIER NUMBER: JWPC-1044
ANGLE ±1° DECIMAL LENGTH ±.020 CRITICAL ±.010	PRODUCT: SITELINE EX CASEMENT/AWNING AND GEO	TITLE: MULLION TIE
KERF ±.008	MATERIAL: FINGERJOINT	TREAT: YES
	SCALE: FULL	DATE: 03/10/08
	APR BY: JS	DRFT BY: KC
		REV. NO: 0
		PART NO: CA0170ML

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# REVISION HISTORY & NOTES

DATE	R#	REVISION RECORD	AU	DR	CH	DATE	R#	REVISION RECORD	AU	DR	CH

PART NOTES:

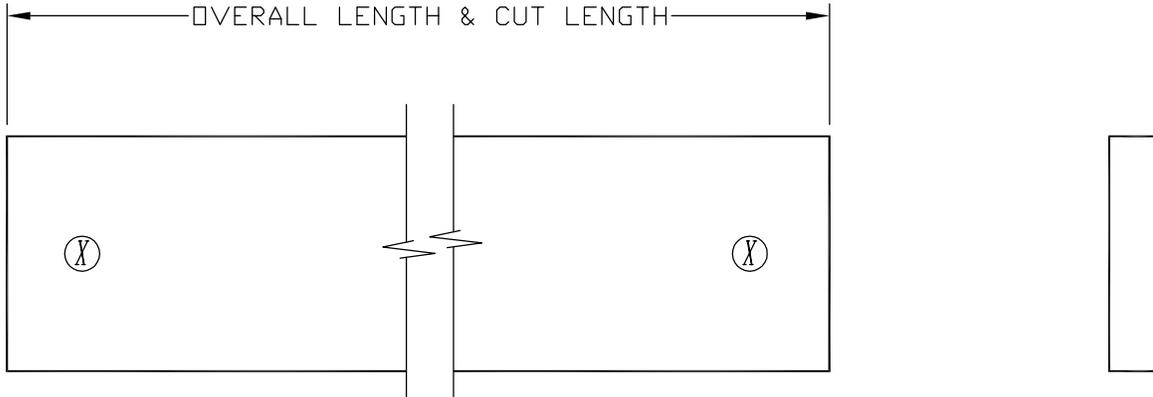
<b>TOLERANCES</b>		DIVISION: JELD-WEN - PRODUCT DEVELOPMENT		IDENTIFIER NUMBER: JWPC-1044	
DECIMAL ±.015	FRACTION ±1/32	PRODUCT: SITELINE EX CASEMENT/AWNING AND GEO			
ANGLE ±1°	DECIMAL ±.020	TITLE: MULLION TIE			
CRITICAL ±.010	KERF ±.008	MATERIAL: FINGERJOINT		TREAT: YES	REV. NO: 0
SCALE: FULL		DATE: 03/10/08	APR BY: JS	DRFT BY: KC	PART NO: CA0170ML

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**JELD-WEN**  
WINDOWS & DOORS

TENONER P.I.R.

THE ENDWORK IS SHOWN FOR REFERENCE ONLY



JELD-WEN QUALITY SYSTEM - PRODUCT INSPECTION REPORT

DATE:	MANAGER:
SHIFT:	MOULDER OPR:
MACHINE:	TENONER OPR:

MACHINING DEPARTMENT USE ONLY				PARTIAL LIST OF BOW AND CROOK SPECIFICATIONS								
ORDER NUMBER:	FIT TEMPLATES:	AVAILABLE	USE TEMP. #	PASS/FAIL	LENGTHS		< 3 FEET		3 FEET - 6 FEET		6 FEET - 9 FEET	
LINE ITEM #:	GO/NO-GO GAUGES:				PART CATEGORIES (BELOW)		BOW	CROOK	BOW	CROOK	BOW	CROOK
			ER-0		SASH - STILES & RAILS		1/8"	1/16"	1/8"	1/8"	3/16"	1/8"
					WINDOW JAMBS		1/8"	1/16"	1/4"	1/8"	3/8"	3/16"
					JAMB EXTENDERS		1/4"	1/8"	1/2"	1/4"	1/2"	1/4"
					CASING - BASE - CROWN		1/2"	1/8"	3/4"	3/16"	1"	1/4"
					GLASS STOPS		1/2"	1/2"	3/4"	3/4"	1"	1"

"A" SIDE PRODUCT CHECK								"B" SIDE PRODUCT CHECK							
DIM.	TARGET	TOLER.	SET-UP	MGR.	EVENT	EVENT	EVENT	DIM.	TARGET	TOLER.	SET-UP	MGR.	EVENT	EVENT	EVENT
E-1								E-1							
E-2								E-2							
E-3								E-3							
E-4								E-4							
E-5								E-5							
E-6								E-6							
E-7								E-7							
E-8								E-8							
F-1	.250	±.015						Q.L.							
F-2	1.250	±.015						CUT							

The above checks are to be made by the operator after each initial set-up. Managers must check and initial before the product is run. Event is defined as a completed load, break, adjustment, or repair. IMPORTANT! Always set machine to run at TARGET DIMENSIONS!

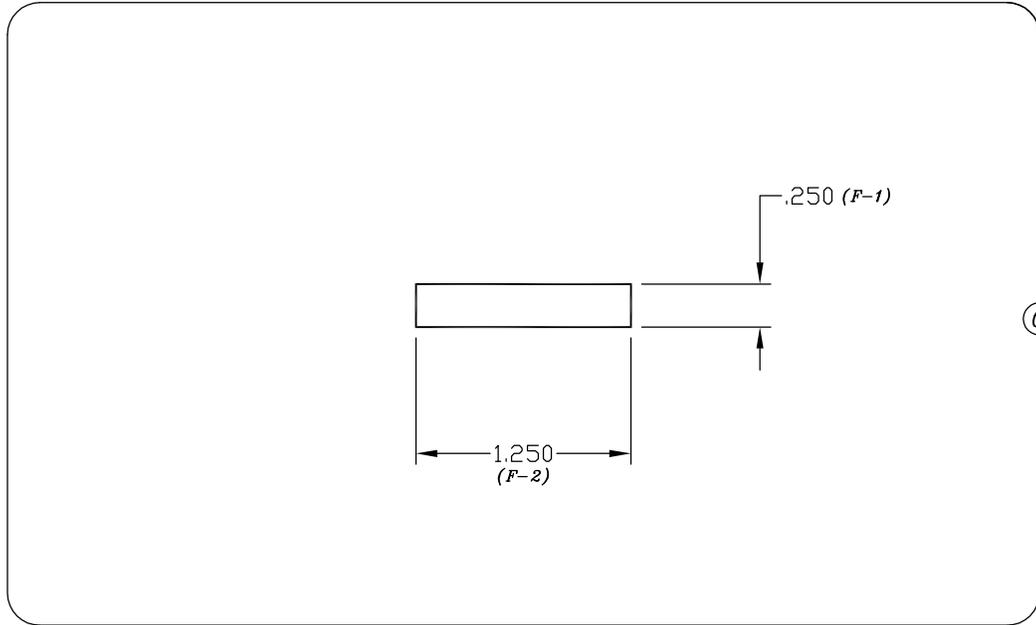
TOLERANCES DECIMAL ±.015 FRACTION ±1/32 ANGLE ±1° DECIMAL LENGTH ±.020 CRITICAL ±.010 KERF ±.008	DIVISION: JELD-WEN - PRODUCT DEVELOPMENT	IDENTIFIER NUMBER: JWPC-1044
	PRODUCT: SITELINE EX CASEMENT/AWNING AND GEO	
	TITLE: MULLION TIE	
	MATERIAL: FINGERJOINT	TREAT: YES   REV. NO: 0
	SCALE: FULL	DATE: 03/10/08   APR BY: JS   DRFT BY: KC   PART NO: CA0170ML

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**JELD-WEN**  
WINDOWS & DOORS

MOULDER P.I.R.

THE PROFILE IS SHOWN FOR REFERENCE ONLY



JELD-WEN QUALITY SYSTEM - PRODUCT INSPECTION REPORT

DATE:	MANAGER:
SHIFT:	MOULDER OPR:
MACHINE:	TENDNER OPR:

MACHINING DEPARTMENT USE ONLY					GRINDING ROOM USE ONLY				
ORDER NUMBER:	FIT TEMPLATES:	AVAILABLE	USE TEMP. #	PASS/FAIL	SPINDLES	TOP	BTM	IN	OUT
LINE ITEM #:	GO/NO-GO GAUGES:		PR-0		CHECK TEMPLATE W/ OPTICAL COMPARATOR				
BILLING/DETAIL MATCH:	EXTRUSIONS:				AXIAL CONSTANT				
REVISION NUMBER:	BOW TOLERANCE:	CROOK TOLERANCE:			RADIAL CONSTANT				
VISUAL GRADE:	ANGLE CHECK:				TEMPLATE TOLERANCE ±.003				

PRODUCT CHECK								PRODUCT CHECK							
DIM.	TARGET	TOLER.	SET-UP	MGR.	EVENT	EVENT	EVENT	DIM.	TARGET	TOLER.	SET-UP	MGR.	EVENT	EVENT	EVENT
F-1	.250	±.015						F-11							
F-2	1.250	±.015						F-12							
F-3								F-13							
F-4								F-14							
F-5								F-15							
F-6								F-16							
F-7								F-17							
F-8								F-18							
F-9								D.L.							
F-10								CUT							

The above checks are to be made by the operator after each initial set-up. Managers must check and initial before the product is run. Event is defined as a completed load, break, adjustment, or repair. IMPORTANT! Always set machine to run at TARGET DIMENSIONS!

TOLERANCES DECIMAL ±.015 FRACTION ±1/32 ANGLE ±1° DECIMAL LENGTH ±.020 CRITICAL ±.010 KERF ±.008	DIVISION: JELD-WEN - PRODUCT DEVELOPMENT	IDENTIFIER NUMBER: JWPC-1044
	PRODUCT: SITELINE EX CASEMENT/AWNING AND GEO	
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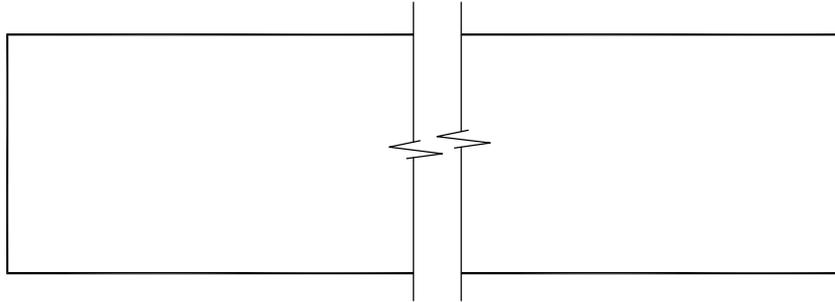


# TEMPLATE ORDER FORM

PRINT THIS FORM TO ASSIST IN ORDERING TEMPLATES. INDICATE AXIAL SIDE WITH A LETTER 'A.' ADD NOTES IF NECESSARY. PLEASE FILL OUT FORM COMPLETELY. THANK YOU.

CONTACTS: HENRY FIELDS 541-318-3866 FAX NUMBER 541-318-3869 IDENTIFIER NUMBER: JWPC-1044 PART NO: CA0170ML

## ENDWORK TEMPLATES



## PROFILE TEMPLATES



NUMBER OF TEMPLATES NEEDED		ORDER PLACED BY		PROFILE TEMPLATE NO.	PR-0	ENDWORK TEMPLATE NO.	ER-0
FITS	GRINDS	COMPANY	NAME	DIVISION: JELD-WEN - PRODUCT DEVELOPMENT		IDENTIFIER NUMBER: JWPC-1044	
STONES	METAL	PHONE	FAX	PRODUCT: SITELINE EX CASEMENT/AWNING AND GEO			
				TITLE: MULLION TIE			
				MATERIAL: FINGERJOINT		TREAT: YES	REV. NO: 0
SCALE: FULL		DATE: 03/10/08	APR BY: JS	DRFT BY: KC	PART NO: CA0170ML		