

'CLASSIC' RAISED PANEL EMBOSS DOORS			
MODELS	24 GA	25 GA	25 GA
CLOPAY	84A, 94	73, 75	76
IDEAL	4RST, 4F*	6RST	2RST
HOLMES	48, 48B	42, 42B	--
	SHORT PANEL	LONG PANEL	

* - MODEL 4F IS FLUSH

'CARRIAGE HOUSE' RAISED PANEL EMBOSS DOORS		
MODELS	25 GA	25 GA
CLOPAY 'GALLERY'	GD5S, GR5S	--
HOLMES 'ARTISTRY'	AR5S	--
IDEAL 'CARRIAGE HOUSE'	ED5S	--
	SHORT PANEL	LONG PANEL

SHEET:
1 OF 4

REVISIONS						DESCRIPTION
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:		
15	-	6/2/13	-	SH		REMOVED STANDARD GLAZING OPTION.

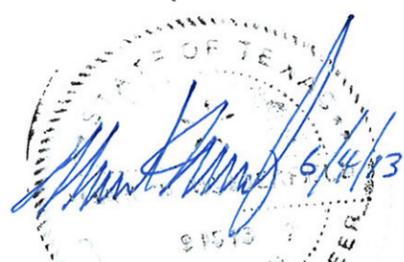
DOOR HEIGHT	# OF SECTIONS	# OF U-BARS
UP TO 7'0"	4	6
7'3" TO 8'9"	5	8
9'0" TO 10'6"	6	9
10'9" TO 12'3"	7	11
12'6" TO 14'0"	8	12
14'3" TO 15'9"	9	14
16'0"	10	15

MAX SECTION HEIGHT: 21'

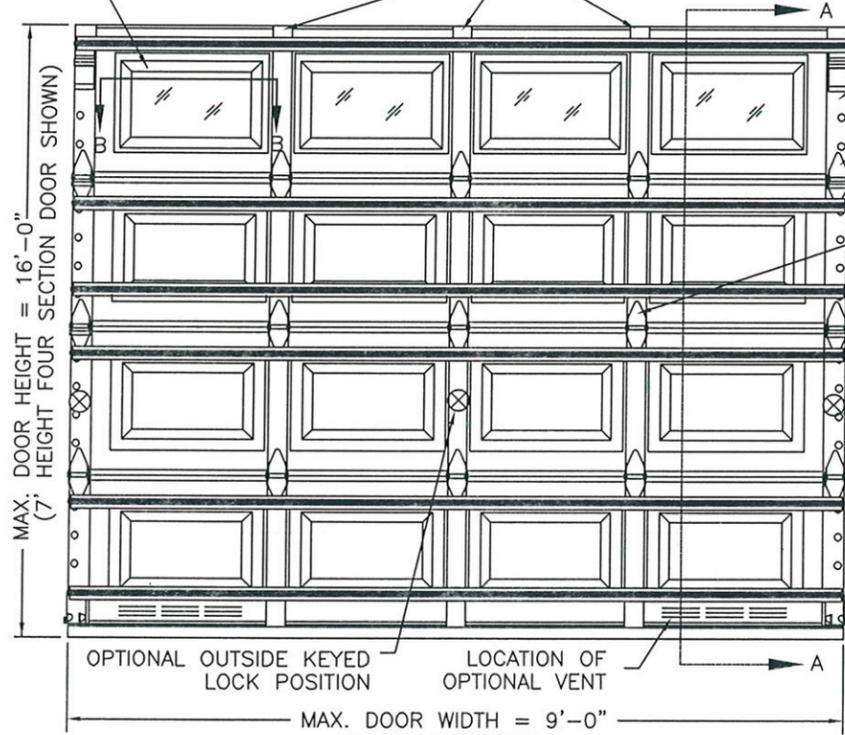
THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE DESIGN WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BUILDING CODE OR THE INTERNATIONAL BUILDING CODE (BASED ON ASCE7-05) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) ANY ROOF SLOPE, AND 4) TESTING IN ACCORDANCE WITH ANSI/DASMA 108. SITE-SPECIFIC CALCULATIONS BY A QUALIFIED DESIGN PROFESSIONAL MAY DIFFER.

DESIGN WIND SPEED (MPH)	130	140	150
EXPOSURE CATEGORY	B, C	B, C	B
MEAN ROOF HEIGHT	25'	15'	30'

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91515



OPTIONAL GLAZING MAY BE IMPACT RESISTANT GLAZING. SEE SECTION B-B ON SHEET 2 FOR DETAILS. MAX. IMPACT RESISTANT GLAZING SIZE IS 21-5/8"x14-1/8".



SHORT PANEL/FLUSH MODELS: (1) INTERMEDIATE STILE BETWEEN EACH EMBOSS [(3) STILES PER SECTION AT 9'0" WIDE]. EACH INTERM. STILE ATTACHED WITH TOG-L-LOC (TOP & BOTTOM) AND URETHANE ADHESIVE (ALONG CENTER).
LONG PANEL MODELS: (3) TOTAL STILES PER SECTION AT 9'0" WIDE. (1) STANDARD INTERMEDIATE STILE BETWEEN EACH EMBOSS. EACH STANDARD INTERM. STILE ATTACHED WITH TOG-L-LOC (TOP & BOTTOM) AND URETHANE ADHESIVE (ALONG CENTER). (2) EXTRA INTERM. STILES PER SECTION, FIELD-INSTALLED WITH (4) #8 SMS (PER STILE).

END STILES ATTACHED TO DOOR SKIN WITH PATENTED TOG-L-LOC SYSTEM (TOP, BOTTOM, & CENTER).

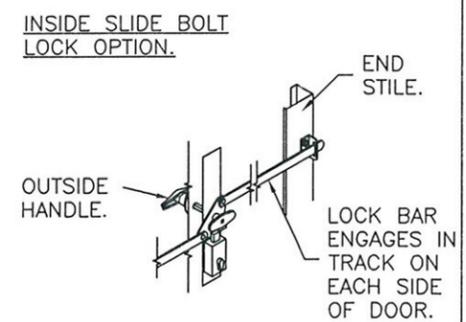
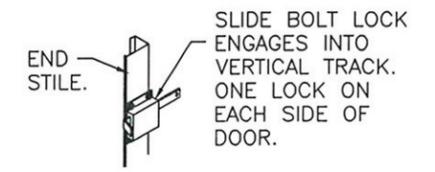
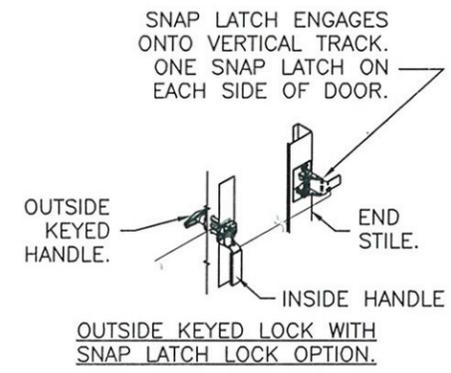
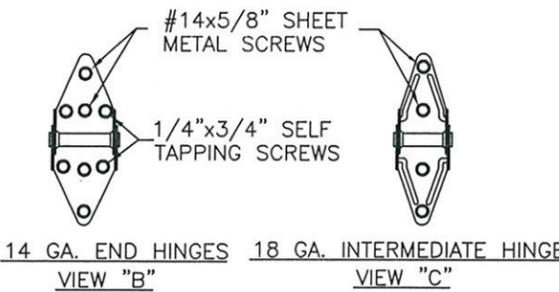
SEE END HINGE VIEW B.

SEE INTERMED. HINGE VIEW C.

TWO POINT LOCKING INTO TRACK

OPTIONAL OUTSIDE KEYED LOCK POSITION LOCATION OF OPTIONAL VENT

'CLASSIC' SHORT RAISED-PANEL SHOWN. LONG 'CLASSIC' AND SHORT 'CARRIAGE HOUSE' ARE ALSO APPROVED.



DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F.
TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F.

Unless Stated Otherwise TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2'
Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE
SHORT PANEL: PAN-2F153
LONG PANEL: PAN-2F156
PART NO.: N/A

WINDLOAD RATING
W6 DP38

DESCRIPTION: CLASSIC AND CH RP STEEL PAN SC +38/-44 PSF			
DRAWN BY: MW	DATE: 3/15/95	SCALE: NTS	DWG. B
CHECKED BY: --	DATE: --	SHEET 1 OF 4	SIZE B
DWG. NO.: 101348	VER: TDI		

'CLASSIC' RAISED PANEL EMBOSS DOORS			
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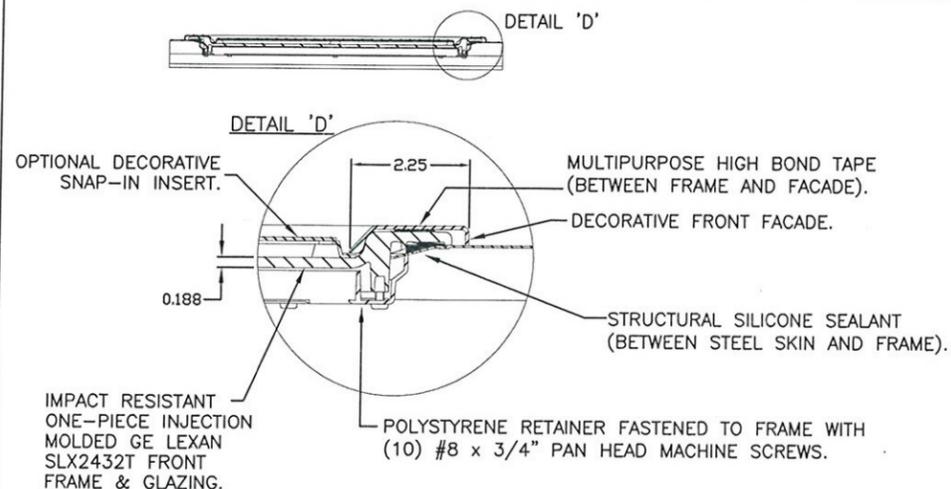
'CARRIAGE HOUSE' RAISED PANEL EMBOSS DOORS		
MODELS	25 GA	25 GA
CLOPAY 'GALLERY'	GD5S, GR5S	--
HOLMES 'ARTISTRY'	AR5S	--
IDEAL 'CARRIAGE HOUSE'	ED5S	--
	SHORT PANEL	LONG PANEL

SHEET:
2 OF 4

REVISIONS					
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15	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

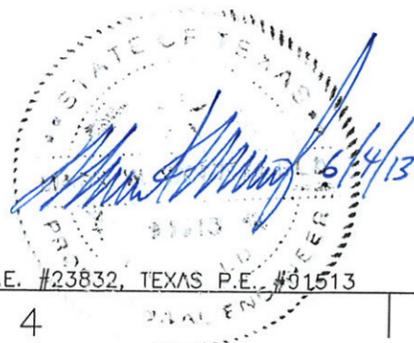
IMPACT-RESISTANT CONSTRUCTION:
 SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL INJECTION-MOLDED POLYCARBONATE FRONT FRAME AND GLAZING IS GE LEXAN SLX2432T, AN APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606 AND AN APPROVED C1 PLASTIC IN ACCORDANCE WITH FBC 2612. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



**IMPACT-RESISTANT ASSEMBLY DETAILS
DRAWING 101348**

DESIGN ENGINEER:
 MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #01513



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 TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F.

Unless Stated Otherwise TOLERANCES are	
.0	± .031
.00	± .015
.000	± .005
.0000	± .001
Degrees	± 1/2'

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 8585 Duke Boulevard
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 Fax No. 513-770-4853

DESCRIPTION: CLASSIC AND CH RP STEEL PAN SC +38/-44 PSF			
DRAWN BY: MW	DATE: 3/15/95	SCALE: NTS	DWG. B
CHECKED BY: --	DATE: --	SHEET 2 OF 4	SIZE B
DWG. NO.: 101348		VER: TDI	

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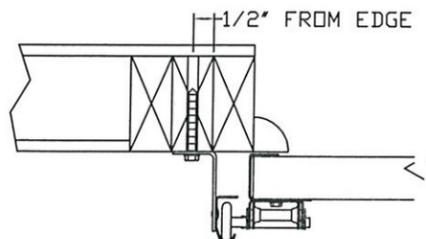
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SHEET:
3 OF 4

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15	-	-	-	-		SEE REVISION HISTORY ON SHEET ONE.

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):

3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN):

3/8"x3" SLEEVE ANCHOR BOLTS ON 22" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

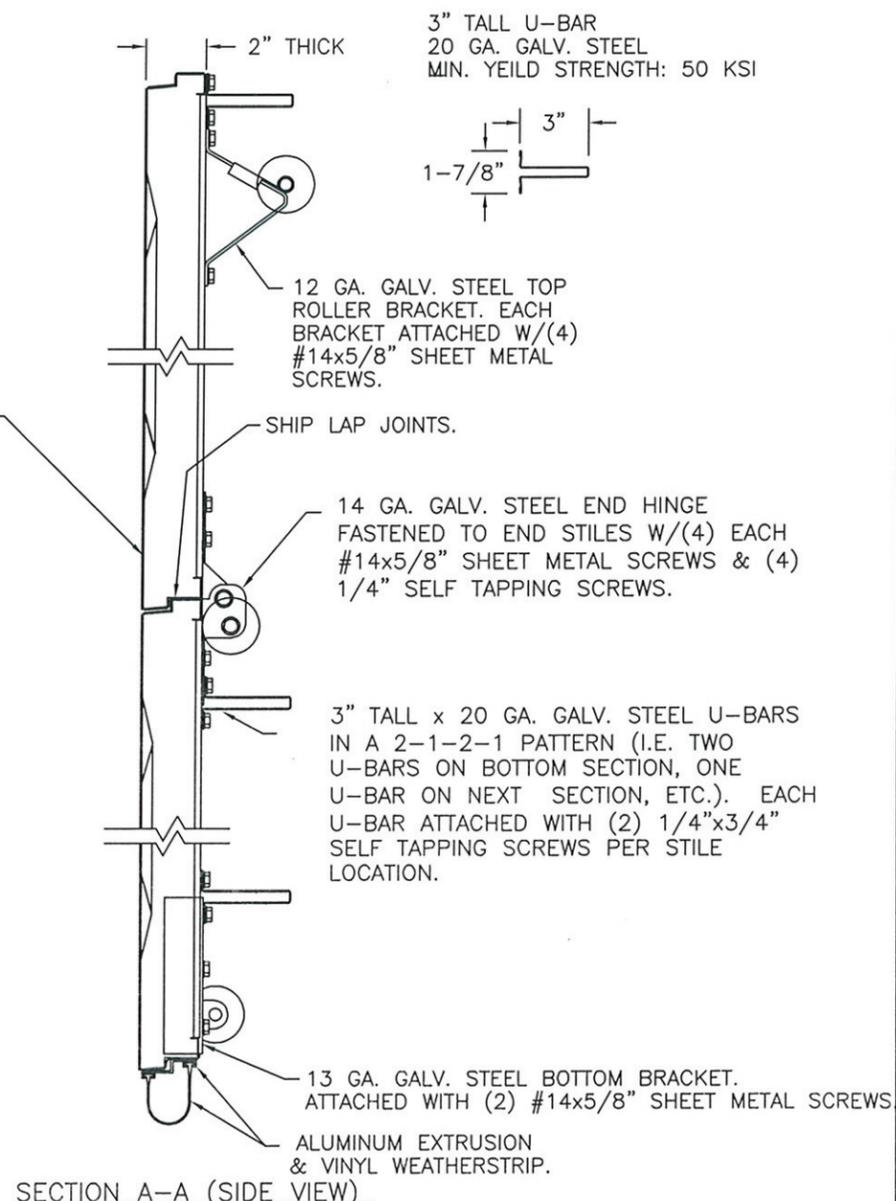
OR

1/4"x3" TAPCON SCREWS ON 19" CENTERS (2,000 PSI MIN. CONCRETE) OR 10" CENTERS (C-90 BLOCK). 1" O.D. WASHERS REQUIRED WITH TAPCONS.

ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

25 GA. MIN. G-40 GALV. STEEL SKIN WITH A BAKED-ON PRIMER AND A BAKED-ON POLYESTER TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.



SECTION A-A (SIDE VIEW)

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91813

Professional Engineer Seal: Mark Westerfield, State of Texas, No. 91813, Exp. 6/14/13

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DRAWN BY: MW DATE: 3/15/95 SCALE: NTS DWG. B

CHECKED BY: -- DATE: -- SHEET 3 OF 4 SIZE B

DWG. NO.: 101348 VER: TDI

MANUFACTURING PRODUCT CODE
SHORT PANEL: PAN-2F153
LONG PANEL: PAN-2F156

PART NO.: N/A

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W6 DP38

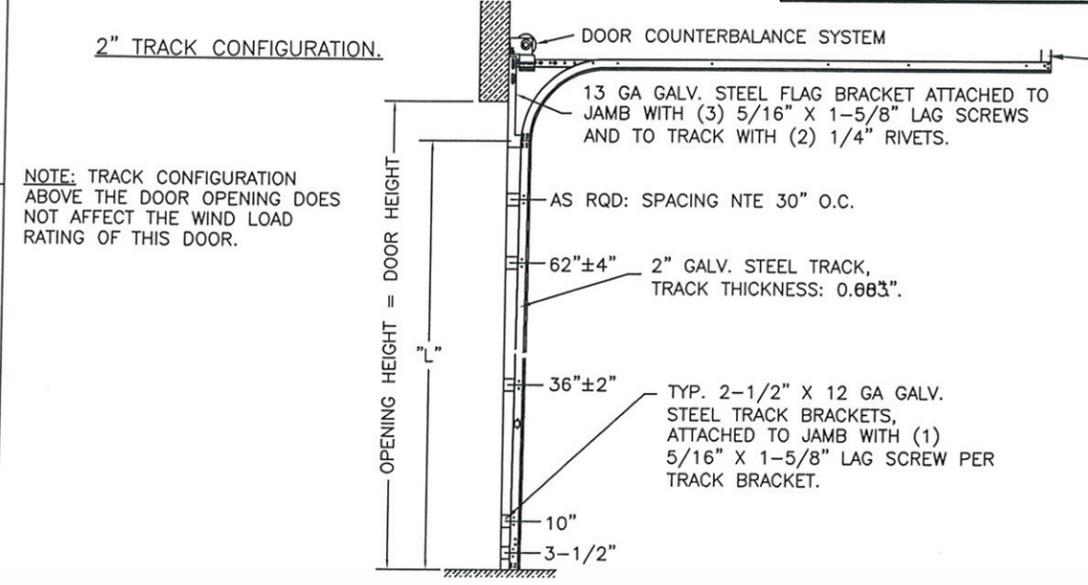
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	SHORT PANEL	LONG PANEL

SHEET:
4 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
15	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.



NOTE: TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING OF THIS DOOR.

DOOR COUNTERBALANCE SYSTEM

13 GA GALV. STEEL FLAG BRACKET ATTACHED TO JAMB WITH (3) 5/16" X 1-5/8" LAG SCREWS AND TO TRACK WITH (2) 1/4" RIVETS.

AS RQD: SPACING NTE 30" O.C.

62"±4" 2" GALV. STEEL TRACK, TRACK THICKNESS: 0.083"

36"±2" TYP. 2-1/2" X 12 GA GALV. STEEL TRACK BRACKETS, ATTACHED TO JAMB WITH (1) 5/16" X 1-5/8" LAG SCREW PER TRACK BRACKET.

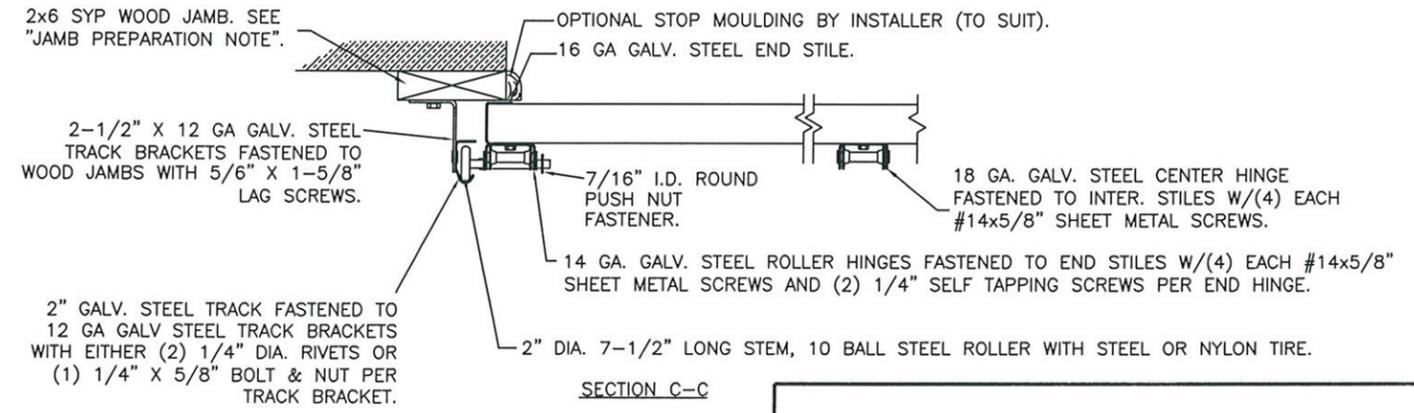
10"

3-1/2"

DOOR HEIGHT "L"	"L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"

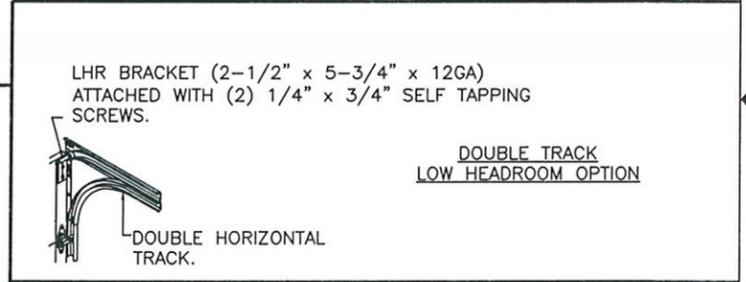
HORIZONTAL TRACK SUPPORT BY DOOR INSTALLER (TO SUIT).

JAMB CONFIGURATION.



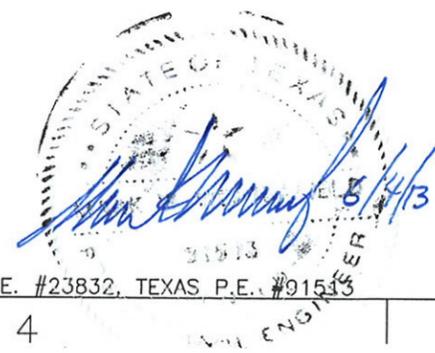
SECTION C-C

PREPARATION OF JAMBS BY OTHERS.



3" TRACK IS ALSO AVAILABLE.

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91543



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CHECKED BY: -- DATE: -- SHEET 4 OF 4
DWG. NO.: 101348 VER: TDI