

MODELS	27 GA SHORT	27 GA FLUSH	27 GA LONG
CLOPAY	4300, HDG	4301, HDGF	4310, HDGL
HOLMES	66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL	SP200	SF200	SE200

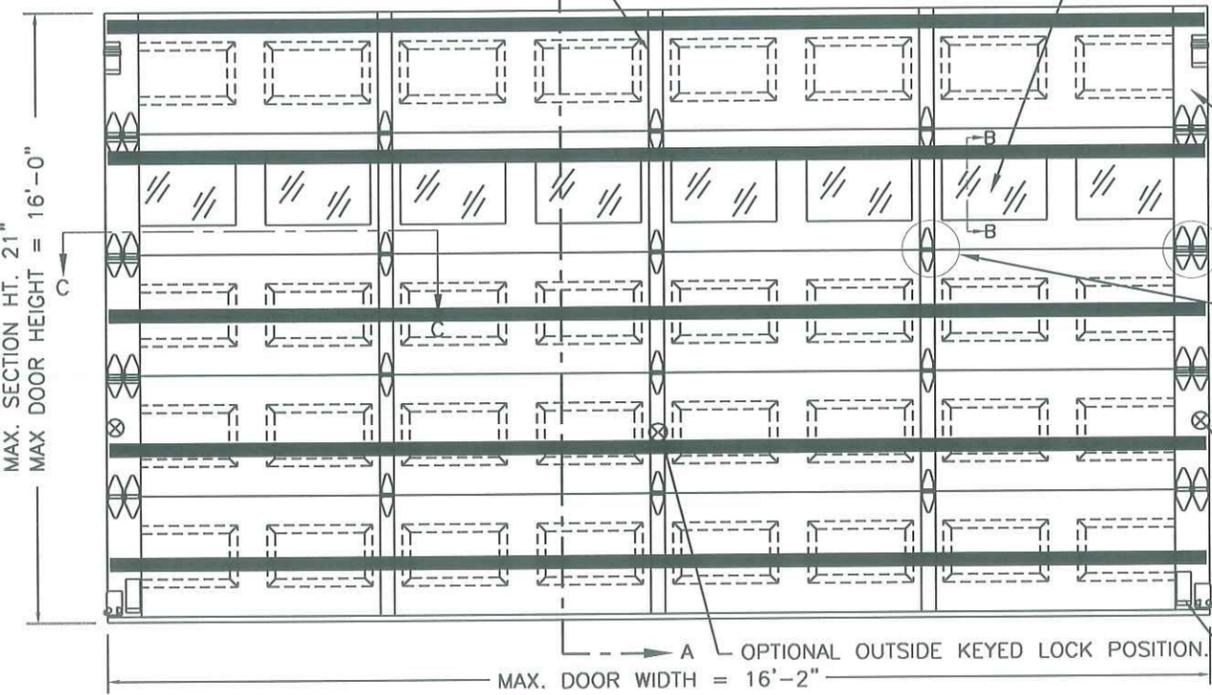
SHEET:
1 OF 3

REVISIONS						DESCRIPTION
REV. NO.	ZONE	DATE	ECN NO.	APPVD:		
04	-	5/8/14	-	SH		REMOVED VENT OPTION.

OPTIONAL ROW OF IMPACT-RESISTANT GLAZING.
MAX. GLAZING SIZE IS 18-1/2" x 11".
GLAZING IS INJECTION MOLDED GE LEXAN SLX2432T, AN APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606. SEE SECTION B-B FOR ASSEMBLY DETAILS. (GLAZING SHOWN IN INTERMEDIATE SECTION.)

IMPACT-RESISTANT CONSTRUCTION:
SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL INJECTION-MOLDED POLYCARBONATE FRONT FRAME AND GLAZING IS GE LEXAN SLX2432T, AN APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

(1) 20 GA. BACKER PLATE BETWEEN EACH EMBOSS LOCATION THAT CONTAINS A CENTER HINGE. ATTACHED WITH DOUBLE SIDED ACRYLIC ADHESIVE TO BACK OF DOOR.



DOOR HEIGHT	# OF SECTIONS
UP TO 7'0"	4
7'3" TO 8'9"	5
9'0" TO 10'6"	6
10'9" TO 12'3"	7
12'6" TO 14'0"	8
14'3" TO 15'9"	9
16'0"	10
MAX SECTION HEIGHT: 21"	

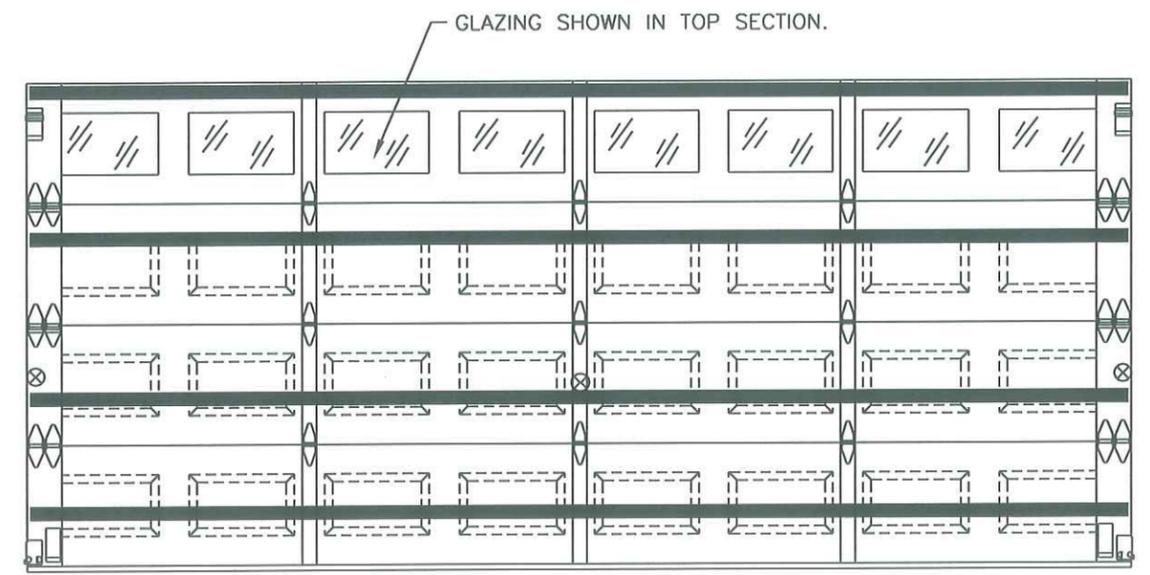
16 GA. DOUBLE END STILES. MAY BE NOTCHED FOR LITES.

VIEW "B" (SEE SHEET TWO).
VIEW "C" (SEE SHEET TWO).

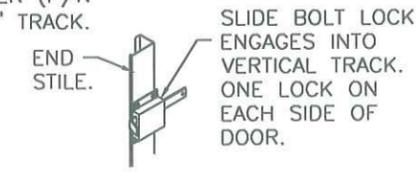
TWO POINT LOCKING INTO TRACK.

(2) LHR TOP BRACKETS USED AS INNER BOTTOM BRACKET.
(1) 3-IN ROLLER CARRIER (P/N 0120394) USED WITH 3" TRACK.

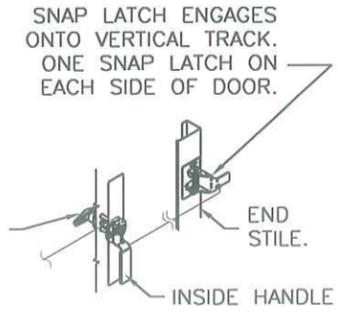
MAX. DOOR WIDTH = 16'-2"
INSIDE ELEVATIONS



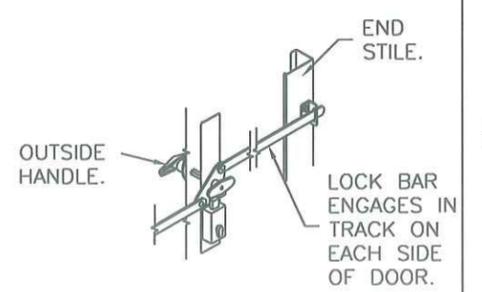
GLAZING SHOWN IN TOP SECTION.



INSIDE SLIDE BOLT LOCK OPTION.

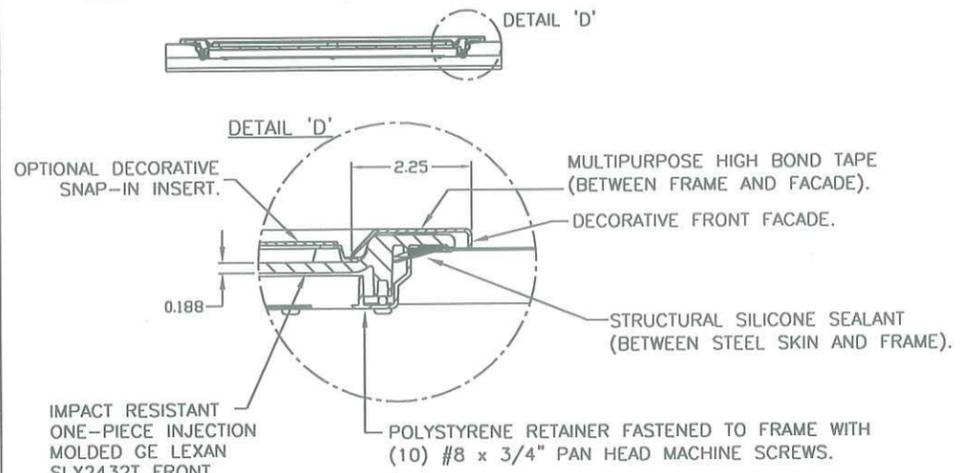


OUTSIDE KEYED LOCK WITH SNAP LATCH LOCK OPTION.



OUTSIDE KEYED LOCK WITH LOCK BAR LOCKING.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



IMPACT RESISTANT ONE-PIECE INJECTION MOLDED GE LEXAN SLX2432T FRONT FRAME & GLAZING.

(10) #8 x 3/4" PAN HEAD MACHINE SCREWS.



DESIGN ENGINEER
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +46.0 P.S.F. & -52.0 P.S.F.
TEST LOADS: +69.0 P.S.F. & -78.0 P.S.F.

Unless Stated Otherwise TOLERANCES are

.0	= ±.031
.00	= ±.015
.000	= ±.005
.0000	= ±.001
Degrees	= ±1/2'

Clopay Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE
DSIE-1F171

PART NO.: N/A

WINDLOAD RATING
W8 DP46

DESCRIPTION: 2" EPS INS. DOORS TO 16'2" (SEE TABLE FOR MODELS)

DRAWN BY: SH	DATE: 10/12/12	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: 10/26/12	SHEET 1 OF 3	

DWG. NO.: 104736
VER: TDI

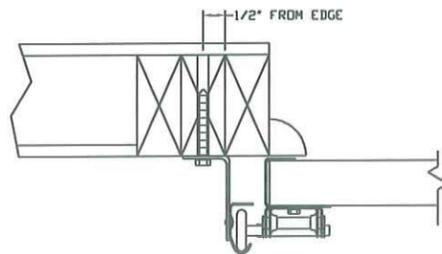
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CLOPAY	4300, HDG	4301, HDGF	4310, HDGL
HOLMES	66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL	SP200	SF200	SE200

SHEET:
2 OF 3

REVISIONS					DESCRIPTION
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	
04	-	--	-	--	SEE REVISION HISTORY ON SHEET ONE.

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):

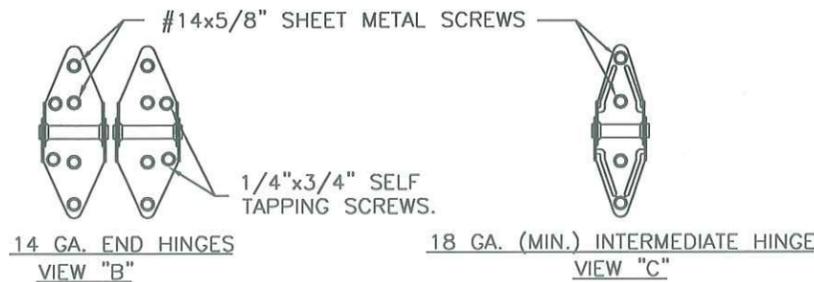
3/8"x3" LAG SCREWS ON 19" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN):

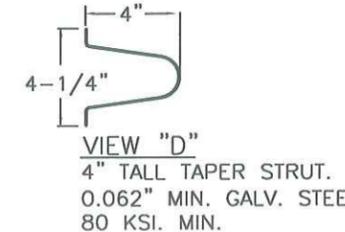
3/8"x3" SLEEVE ANCHOR BOLTS ON 11" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.
OR
1/4"x3" TAPCON SCREWS ON 9" CENTERS (2,000 PSI MIN. CONCRETE) OR 5" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS.
ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: *REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

DESIGN ENGINEER:
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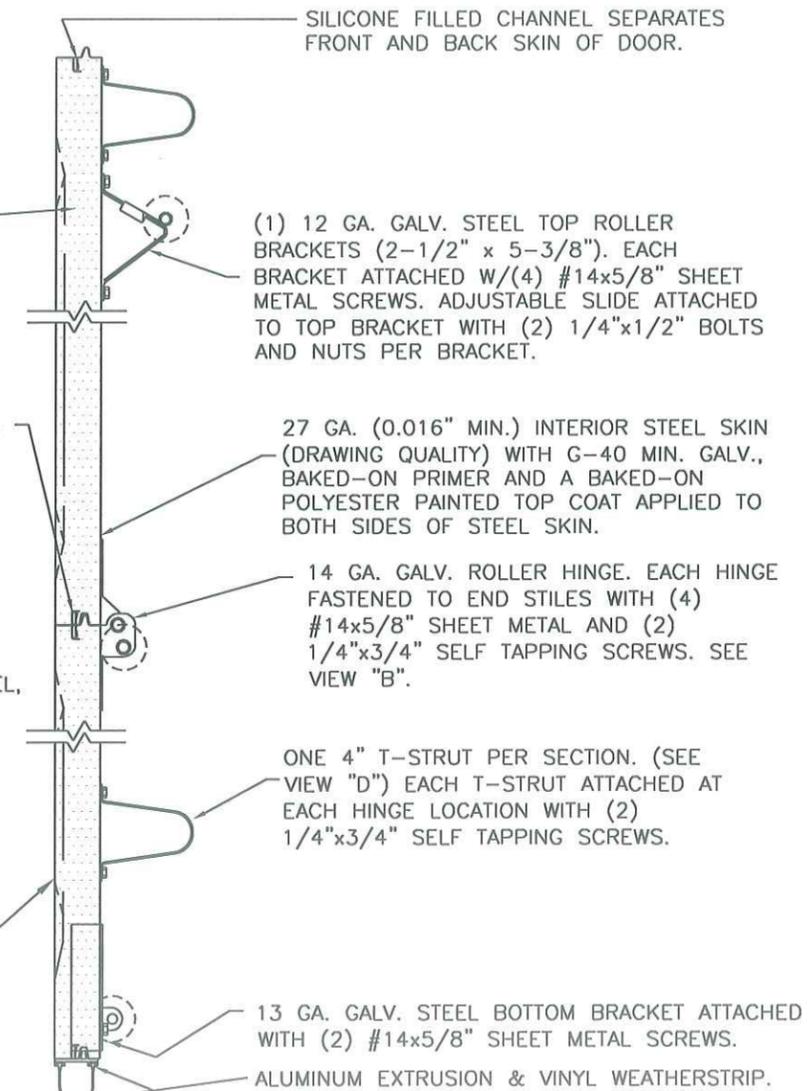


TONGUE AND GROOVE JOINTS.



27 GA (0.016" MIN.) EXTERIOR STEEL SKIN WITH G-40 MIN. GALV. BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

SECTION A-A (SIDE VIEW)



THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE ULTIMATE WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BUILDING CODE OR THE INTERNATIONAL BUILDING CODE (BASED ON ASCE7-05) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) ANY ROOF SLOPE, AND 4) TESTING IN ACCORDANCE WITH ANSI/DASMA 108. SITE-SPECIFIC CALCULATIONS BY A QUALIFIED DESIGN PROFESSIONAL MAY DIFFER.

DESIGN WIND SPEED (MPH)	150	155	170
EXPOSURE CATEGORY	B, C	B, C	B
MEAN ROOF HEIGHT	25'	15'	30'

DESIGN LOADS: +46.0 P.S.F. & -52.0 P.S.F.
TEST LOADS: +69.0 P.S.F. & -78.0 P.S.F.

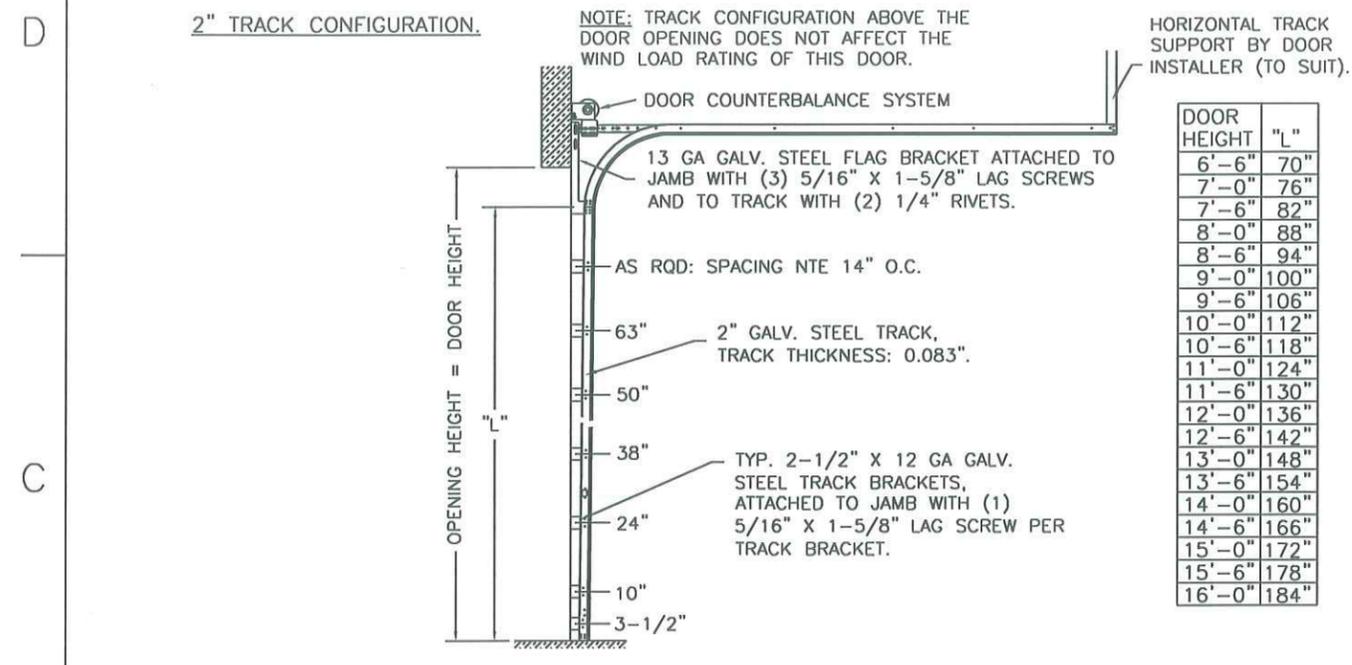
Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2'
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

		8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853	
DESCRIPTION: 2" EPS INS. DOORS TO 16'2" (SEE TABLE FOR MODELS)		WINDLOAD RATING W8 DP46	
DRAWN BY: SH	DATE: 10/12/12	SCALE: NTS	DWG. B
CHECKED BY: SH	DATE: 10/26/12	SHEET 2 OF 3	SIZE B
DWG. NO.: 104736	VER: TDI		

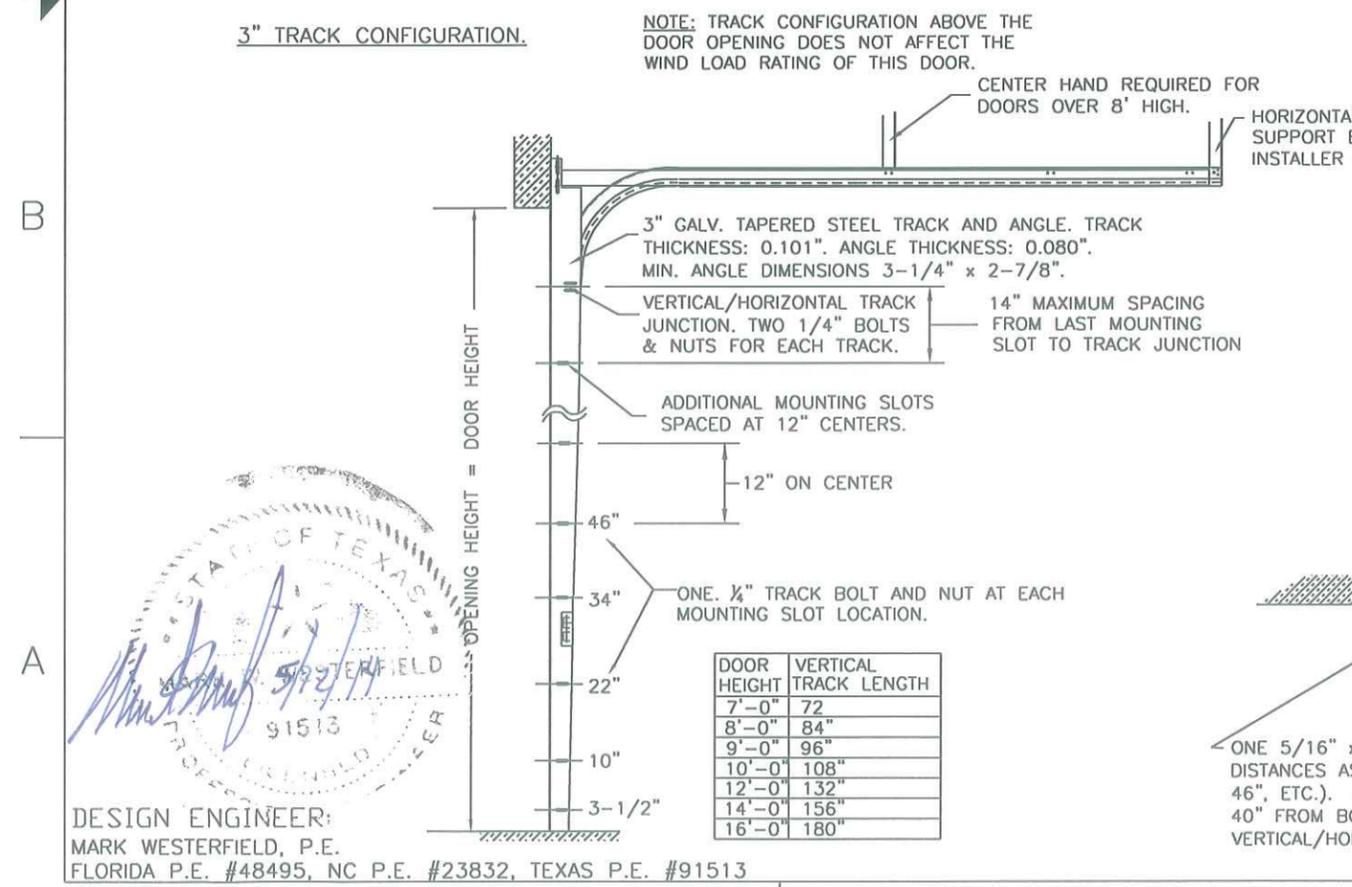
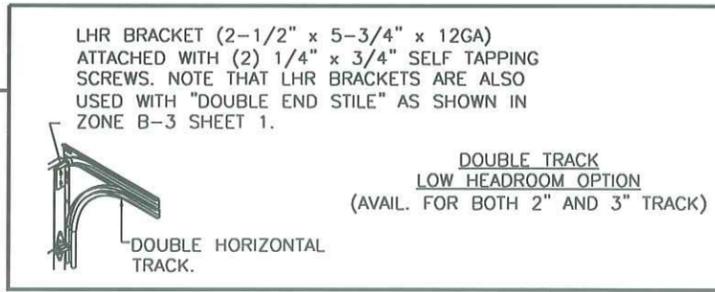
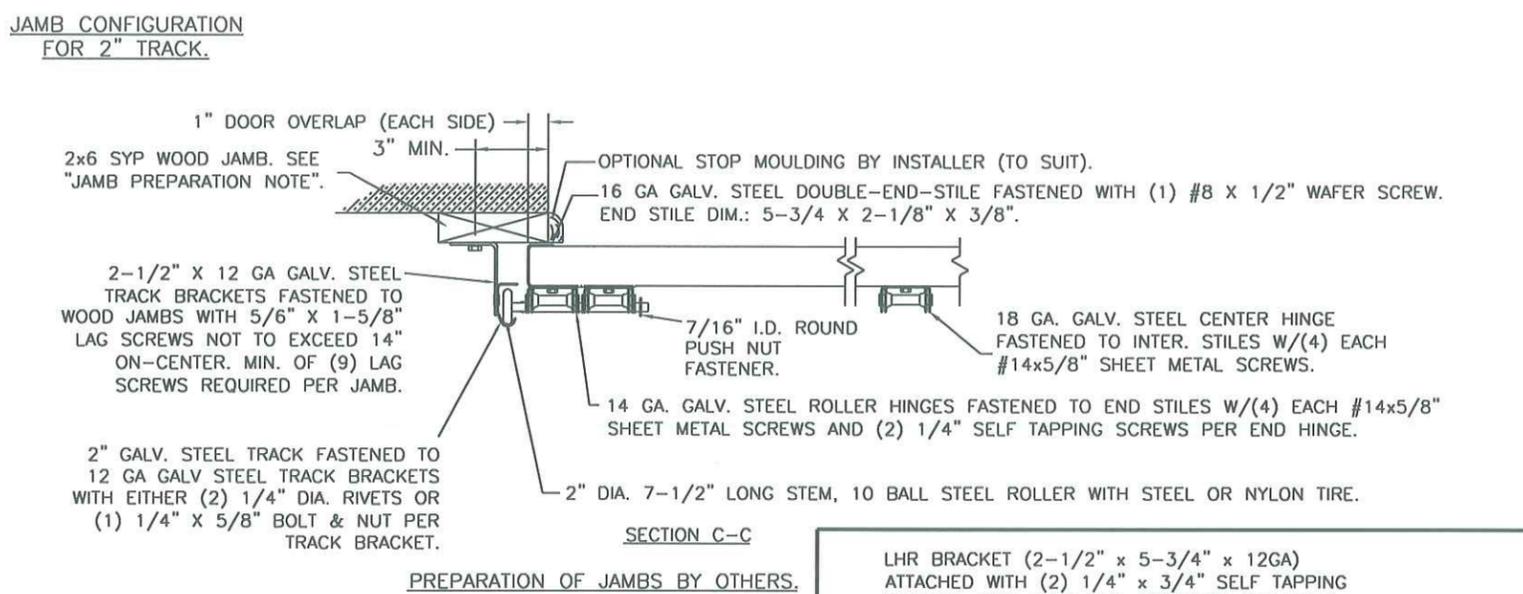


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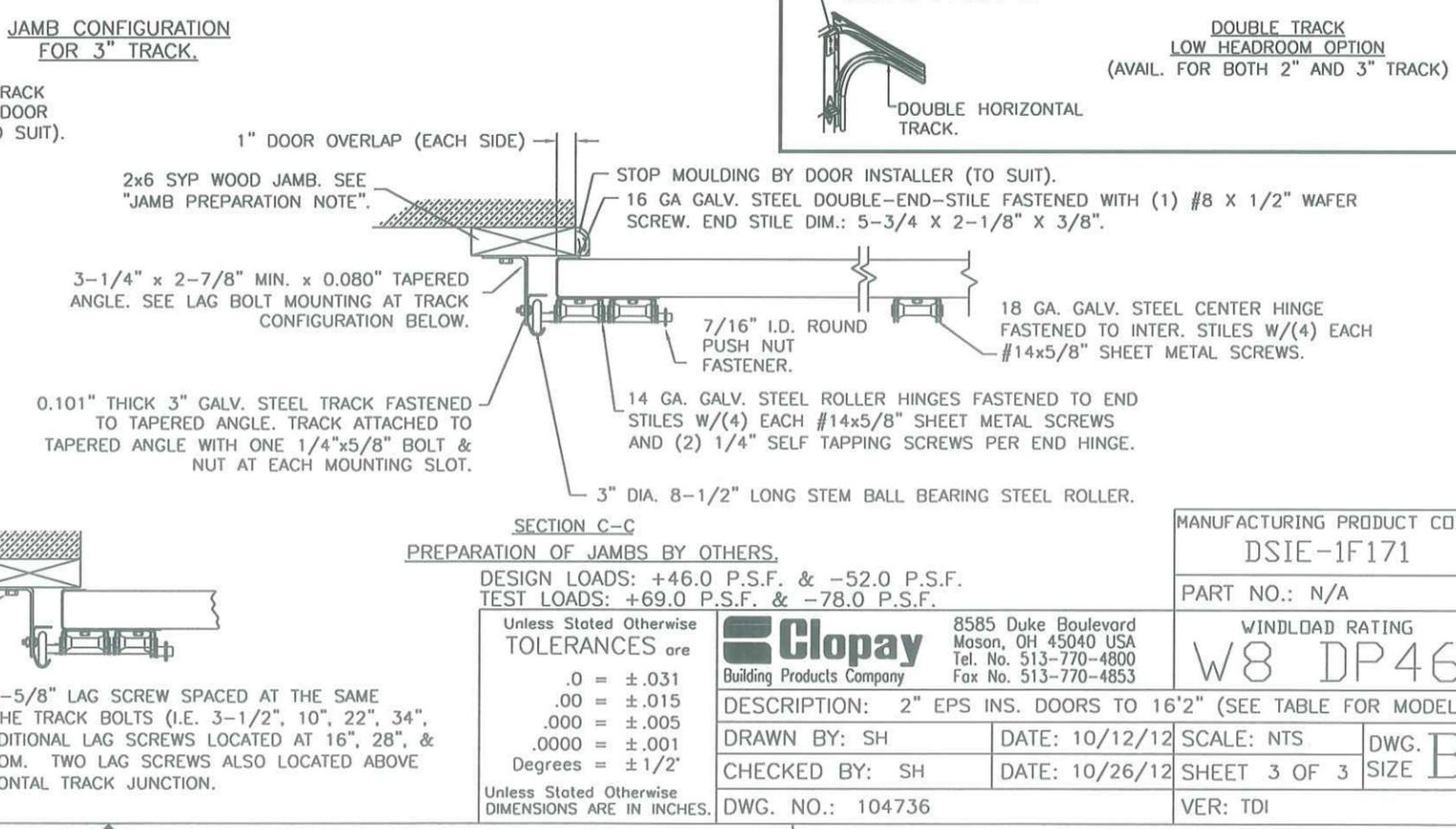
SHEET: 3 OF 3		REVISIONS				
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION	
04	-	--	-	-	SEE REVISION HISTORY ON SHEET ONE.	



DOOR HEIGHT	"L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"



DOOR HEIGHT	VERTICAL TRACK LENGTH
7'-0"	72"
8'-0"	84"
9'-0"	96"
10'-0"	108"
12'-0"	132"
14'-0"	156"
16'-0"	180"



DESIGN ENGINEER:
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