

# TEXAS DEPARTMENT OF INSURANCE

Engineering Services Program / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104  
 Phone No. (512) 322-2212 Fax No. (512) 463-6693

**PRODUCT EVALUATION**  
 DR-341

Effective Date: March 1, 2012  
 Reevaluation Date: **March 2015**

The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code (IRC)** and the **International Building Code (IBC)**.

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

**Series 620/630/640 Aluminum Sliding Glass Doors, Impact Resistant**, manufactured by

**MI Windows and Doors, Inc.**  
 650 West Market Street  
 Gratz, PA 17030-0370  
 Telephone: (717) 365-3300

**General Description:**

System	Description	Label Rating	Design Pressure Rating
1	Series 620/630/640; Aluminum Sliding Glass Door (OXO)	SD-C50 182 x 96; AAMA 506	± 50
2	Series 620/630/640; Aluminum Sliding Glass Door (OXXO)	SD-C50 193 x 96; AAMA 506	± 50

**Component Dimensions:**

System	Overall Door Size	Operable Panel Size	Fixed / Dead Panel Size
1	182 1/8" x 96"	60 1/8" x 93 5/8"	60 1/8" x 93 5/8"
2	192 9/16" x 96"	48" x 93 5/8"	48" x 93 5/8"

**Product Identification (Certification Agency Label on Door):**

System		
1-2	Certification Agency	AAMA
	Manufacturer's Name or Code Name	MTL-9
	Product Name	Series 620/630/640 SGD
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-05; AAMA 506-08

**Impact Resistance:**

Impact Resistant	Requirement
Yes	These products satisfy the Texas Department of Insurance's criteria for protection from windborne debris in the <b>Inland I</b> and <b>Seaward zone</b> . The assemblies may be installed at any height on the structure as long as the design pressure rating for the assemblies is not exceeded.

**Installation:**

System			
1-2	Type of Installation	Door Frame	
	Wall Framing	Spruce-Pine-Fir	
	Fasteners	Minimum No. 14 x 1 1/2" flat head screws located through the interior and exterior panels tracks of the frame	
	Fastener Embedment	Minimum of 1 1/2 inches into the wall framing	
	Fastener Location/Spacing	Head	6" from corners and spaced 16" o.c. thereafter
		Sill	6" from corners and spaced 16" o.c. thereafter
Side Jamb		10" from corners and spaced 20" o.c. thereafter	

**Note:** The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.