

## Product Evaluation

WIN1397 | 1221

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

**Evaluation ID:** WIN-1397

**Effective Date:** December 1, 2021

**Re-evaluation Date:** June 2024

**Product Name:** Series 4810F Thermally Broken Aluminum Side-Load Single Hung Windows, Fin Installation, Non-Impact Resistant

**Manufacturer:** Ply Gem Windows & Doors  
433 North Main Street  
Rocky Mount, VA 24151  
(800) 542-9118 ext. 413596

### General Description:

System	Description	Label Rating	Design Pressure Rating
1	Series 4810F TB Aluminum Side-Load Single Hung Windows	H-LC40 (48 x 96)	+40 / -45 psf
2	Series 4810F TB Aluminum Side-Load Single Hung Windows	H-LC40 (48 x 84)	+40 / -60 psf

### Product Dimensions:

System	Overall Size	Operable Sash Size	Fixed Sash Daylight Opening Size
1	48" x 96"	46-3/4" x 30"	48-1/2" x 63-3/4"
2	48" x 84"	46-1/2" x 36-1/2"	44-1/2" x 45-5/8"

**Product Identification (Certification Label on Window):**

System		
1-2	Certification Agency	NAMI
	Manufacturer's Name or Code Name	PWG-M-017 (BTX)
	Product Name	4810F Single Hung
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-05

**Impact Resistance:**

System	Impact Resistant	Requirement
1-2	No	Provide an impact protective system when installing the product in areas that require windborne debris protection.

**Installation:**

System		
1-2	Type of Installation	Nail Fin Installation
	Wall Framing	Southern Yellow Pine dimension lumber
	Fasteners	No. 8 Phillip truss head screws
	Fastener Location/Spacing	4" from each corner and 9" on center along the side jambs; 4" from each corner and 12" on center along the head and sill
	Fastener Penetration	Minimum of 1-1/2" into the wall framing

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.