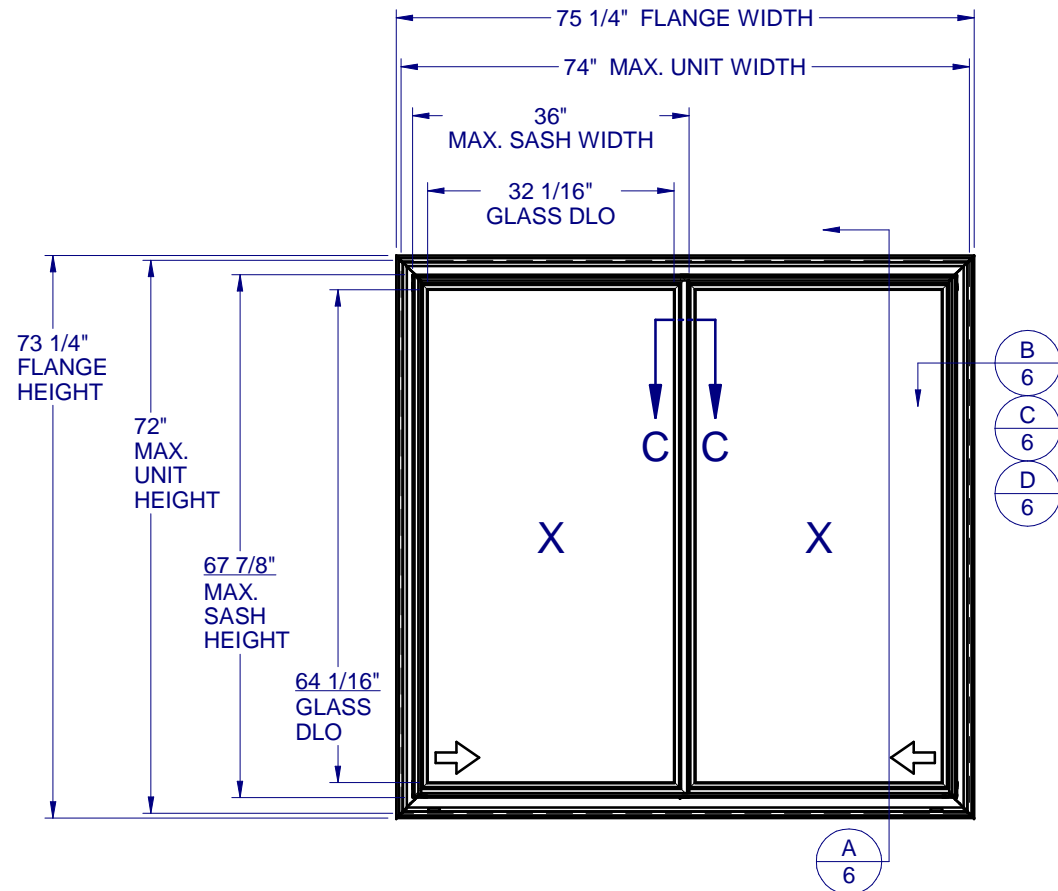
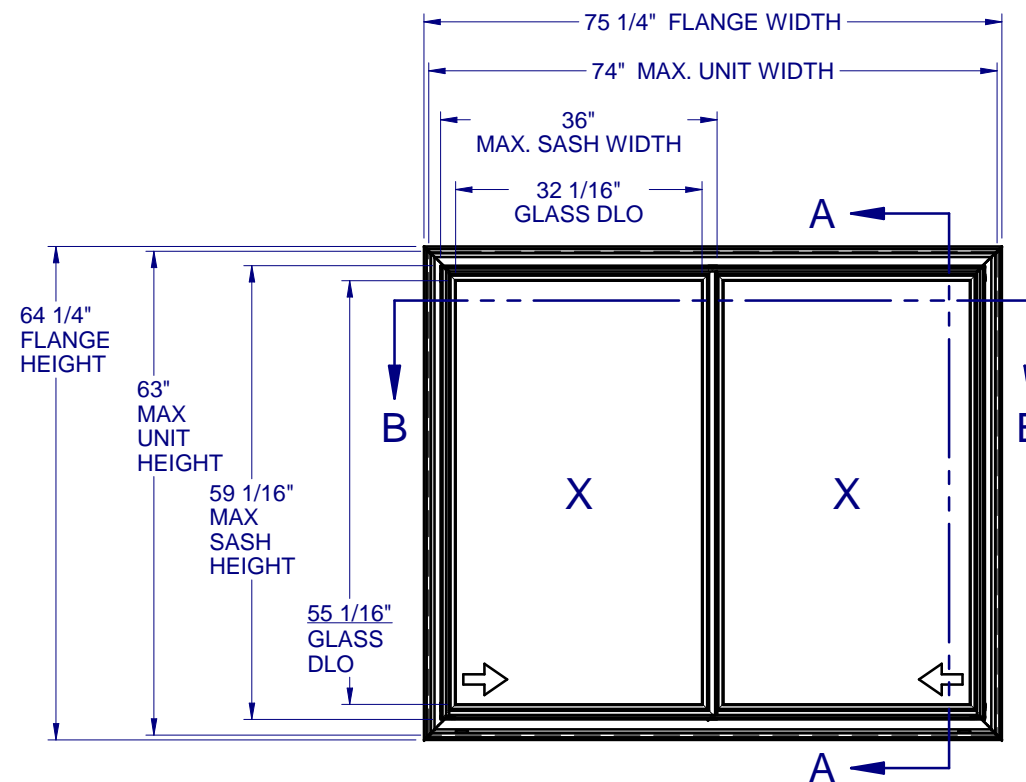


MODEL 620 SYSTEMS 4, 5, 6, AND 7 HORIZONTAL SLIDER - NON-IMPACT



SYSTEM 6 (CAR 138-1332)
SYSTEM 7 (CAR 138-1333)



SYSTEM 4 (CAR 138-1328)
SYSTEM 5 (CAR 138-1329)

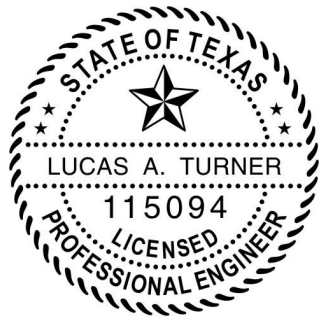
GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE REQUIREMENTS OF THE INTERNATIONAL BUILDING CODE (IBC) AND INTERNATIONAL RESIDENTIAL CODE (IRC), WITH TEXAS REVISIONS EFFECTIVE JANUARY 1, 2008.
2. GLAZING OPTIONS: (SEE SHEET 2)
3. CONFIGURATIONS: "XX".
4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 6 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR $C_d=1.6$ WAS USED FOR WOOD ANCHOR CALCULATIONS.
5. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
6. ALL FRAMES AND VENTS FULLY WELDED.
7. SERIES / MODEL DESIGNATION HS-620.
8. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
X = OPERABLE SASH
9. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.
10. EXTERNAL WEEP SLOT = 5/16" x 2-1/8" LOCATED 4-1/2" FROM BOTH ENDS.

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620 PVC HORIZ. SLIDER NON-IMPACT

NO.	DESCRIPTION:	BY:	DATE:
A	REVISED TO TDI REQUEST	JML	8/2/16



22
8/19/2016

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TX PE # 115094
1239 JABARA AVE.
NORTH PORT, FL 34288
PH. 941-380-1574

SHEET DESCRIPTION:
GENERAL NOTES AND ELEVATIONS

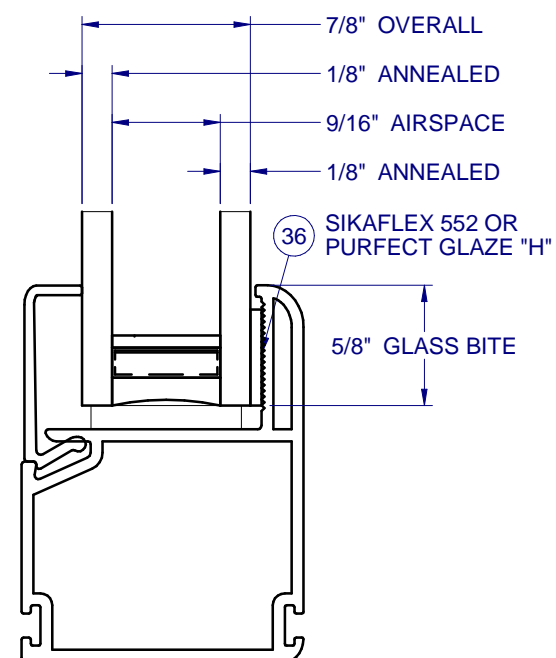
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DWG #: TDI-1059	REV.: -
SCALE: 1:25	SHEET 1 OF 6

TABLE OF CONTENTS

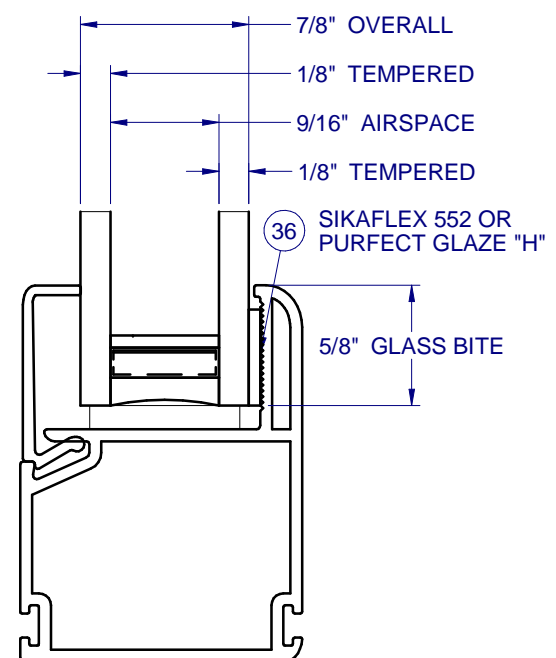
- GENERAL NOTES & ELEVATIONS.....1
- DP CHARTS & GLAZING DETAIL.....2
- SECTION VIEWS.....3
- EXTRUSIONS & B.O.M.....4
- ANCHOR SCHEDULE & NOTES.....5
- INSTALLATION DETAIL.....6

**620 PVC
HORIZ. SLIDER
NON-IMPACT**

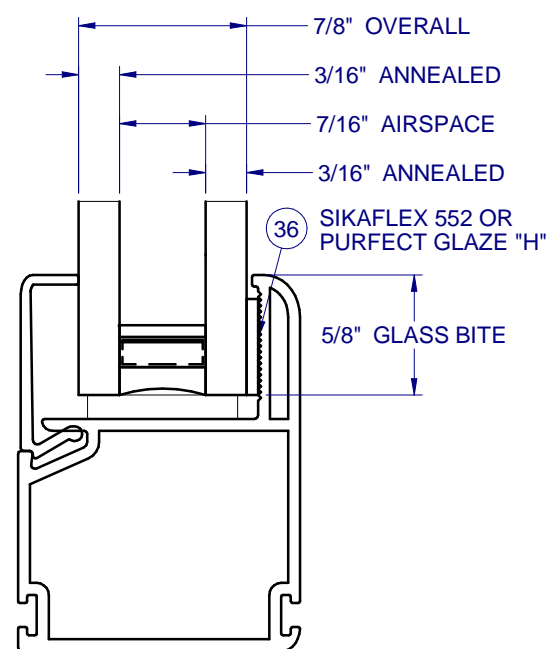
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				JML	BY:	DATE:
				A	REVIS TO TDI REQUEST	
				NO:	DESCRIPTION:	REVISIONS



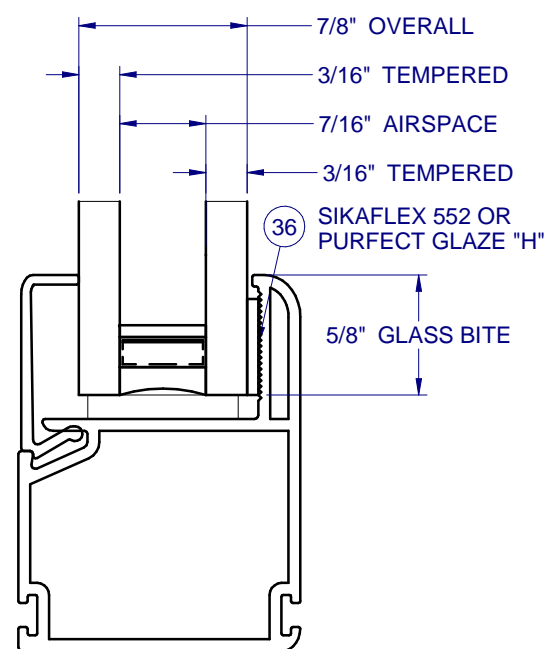
SYSTEMS 4 AND 5



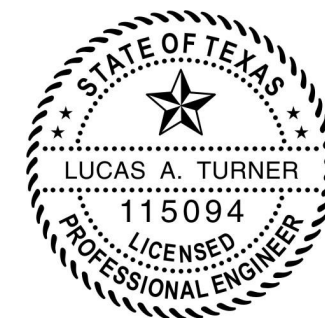
SYSTEMS 4 AND 5



SYSTEMS 6 AND 7



SYSTEMS 6 AND 7



22
8/19/2016

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SHEET DESCRIPTION:

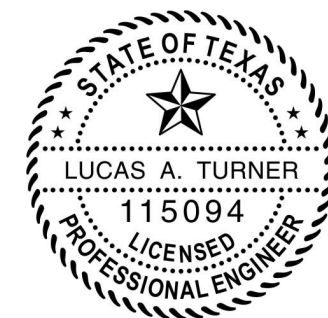
GLAZING DETAILS

DRAWN BY:	DATE:
EMK	11/10/15
DWG #:	REV.:
TDI-1059	-
SCALE:	SHEET
1:1	2 OF 6

**620 PVC
HORIZ. SLIDER
NON-IMPACT**

NO.	DESCRIPTION:	BY:	DATE:
A	REVISED TO TDI REQUEST	JML	8/2/16

REVISIONS



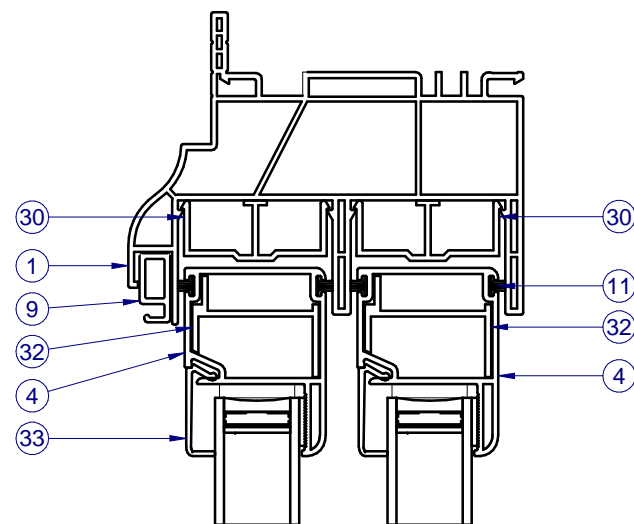
22
8/19/2016

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SHEET DESCRIPTION:

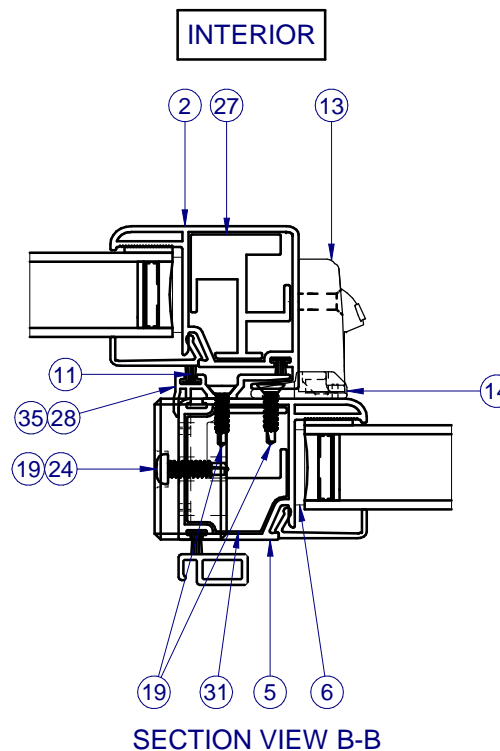
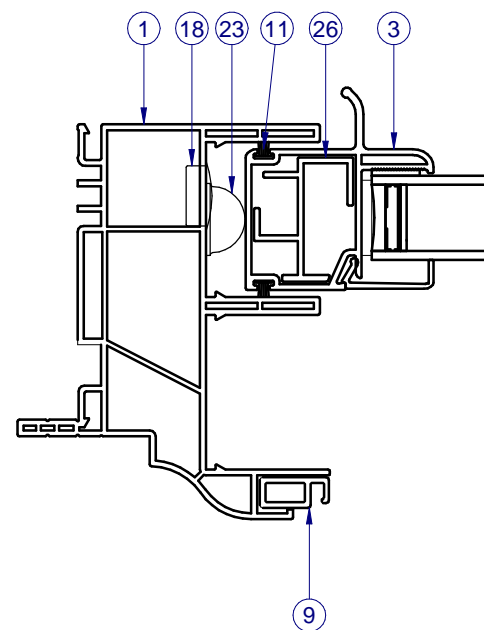
SECTION VIEWS

DRAWN BY:	DATE:
EMK	11/10/15
DWG #:	REV.:
TDI-1059	-
SCALE:	SHEET
1:2	3 OF 6

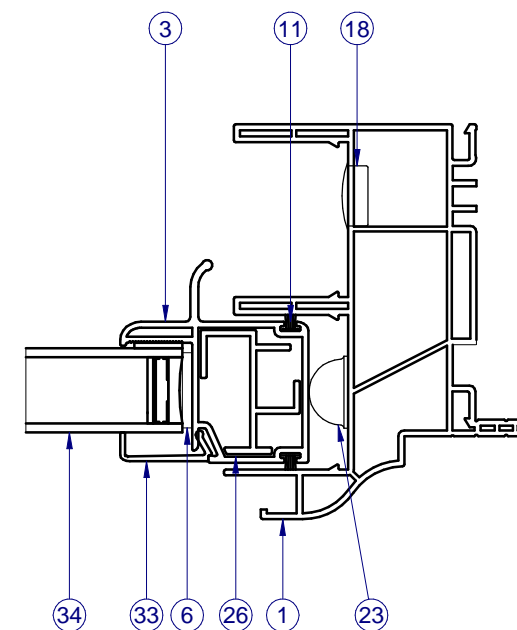


SECTION VIEW A-A

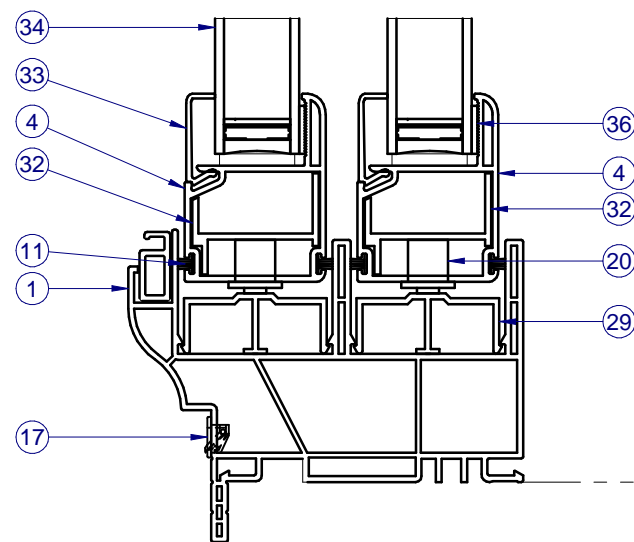
ITEMS NOT SHOWN FOR CLARITY:
7-8, 10, 12, 15-16 & 21



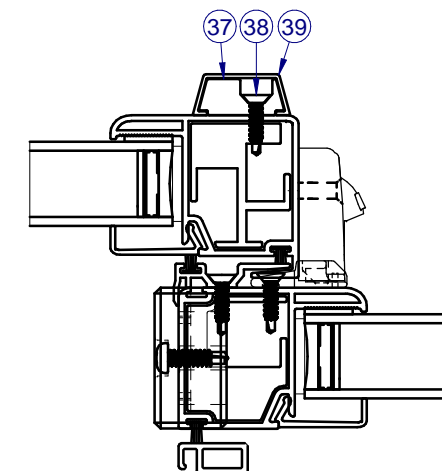
SECTION VIEW B-B



INTERIOR



ALTERNATE FIN FRAME

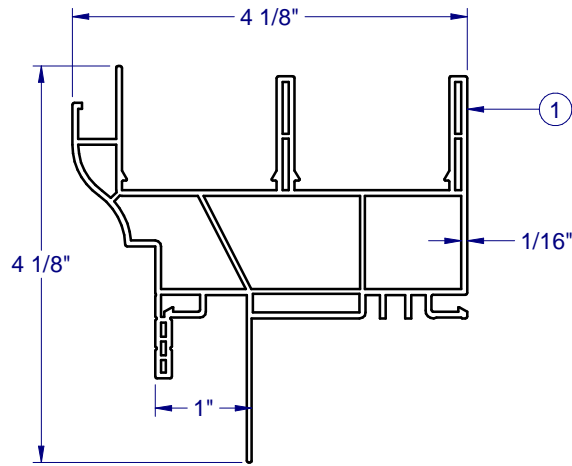


SECTION VIEW C-C
MTG RAIL REINFORCEMENT (2011) REQUIRED
ON UNIT HEIGHTS ABOVE 63"
SYSTEMS 6 AND 7

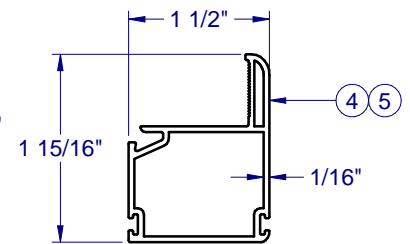
PARTS LIST				
ITEM	PART	DESCRIPTION	MATERIAL	VENDOR
1	H-6127	MAIN FRAME	PVC	ATN
2	H-6135	SASH INTERLOCK RAIL, INT. PANEL	PVC	ATN
3	H-6139	SASH DRAW RAIL	PVC	ATN
4	H-6140	SASH TOP/BTM RAIL	PVC	ATN
5	H-6140	SASH INTERLOCK RAIL, EXT. PANEL	PVC	ATN
6	P-3028	SETTING BLOCK, 1/8" x 7/8" x 2"		FRANK LOWE
7	P-3029	SCREEN LIFT TABS	STEEL	SUMMIT
8	P-3033	SCREEN SPRINGS	STEEL	FLA SCREEN
9	P-3218	SCREEN FRAME	ALUM	FLA SCREEN
10	P-3228	SCREEN SPLINE		DAPA
11	P-3305	WTSP., 0.187" x 0.270" SOFT FIN		AMESBURY
12	P-3511	#8-18 x 0.625" PN PH TEK #2 POINT ZP	STEEL	FASTENAL
13	P-3783	IMPACT SASH LOCK		INTERLOCK
14	P-3784	KEEPER		INTERLOCK
15	P-4146	#8-18 x 0.750" FH PH #2 POINT TEK ZP	STEEL	FASTENAL
16	P-4754	SCREEN CORNER KEY	NYLON	FLA SCREEN
17	P-5420	WEEP COVER ASSY	NYLON	ASHLAND
18	P-5421	0.625" HOLE PLUG	NYLON	HEYCO
19	P-5423	#8-18 x 0.500" PN PH TEK #2 POINT ZP	STEEL	FASTENAL
20	P-5428	ROLLER ASSY		AMESBURY
23	P-5436	JAMB BUMPER	RUBBER	MINOR RUBBER
24	P-5441	L BLOCK	NYLON	
26	S-2004	REINF., SIDE RAIL	ALUM	ASCEND
27	S-2005	REINF., MEETING RAIL, INT. PANEL	ALUM	ASCEND
28	S-2029	INTERLOCK ADAPTOR	ALUM	ASCEND
29	S-2030	ROLLER TRACK	ALUM	ASCEND
30	S-2030	ANTI-LIFT FILLER	ALUM	ASCEND
31	S-2043	REINF., MEETING RAIL, EXT. PANEL	ALUM	KEYMARK
32	S-2044	REINF., TOP/BOTTOM RAIL	ALUM	ASCEND
33	S-6141	0.875" GLAZING BEAD	PVC	ATN
34	GLASS	SEE SHEET 2		
35		DOW CORNING 1199	SILICONE	
36		PURFECT GLAZE "H", SIKAFLEX 552	SILICONE	HENKEL / SIKA
37	S-2011	REINF., EXTERNAL	ALUM	ASCEND
38	P-3515	#8 x 5/8" PH FLAT WHITE SMS	STEEL	FASTENAL
39	P-5400	COVER, EXT. REINF.	PVC	TEAM PLASTICS

LINE ITEMS NOT USED:
21-22, 25

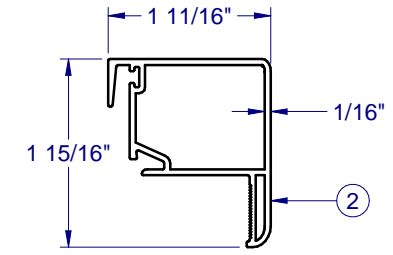
NOTE: ALL EXTRUSIONS ARE ALUMINUM 6063-T6 UNLESS OTHERWISE NOTED.



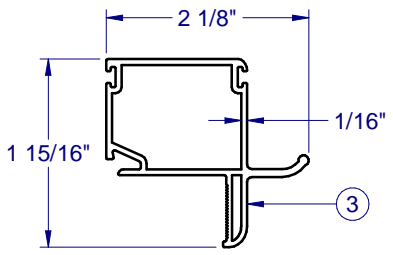
PVC MAIN FRAME - H-6127



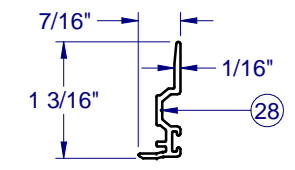
PVC TOP/BTM RAIL - H-6140



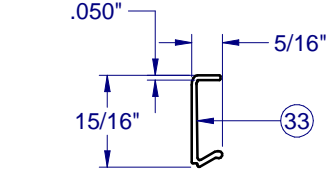
PVC INTERLOCK RAIL - H-6135



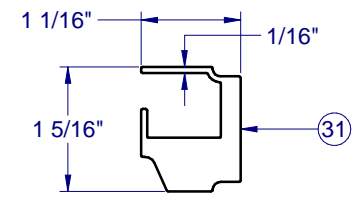
PVC DRAW RAIL - 6139



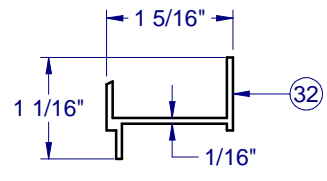
ALUM INTERLOCK - S-2029



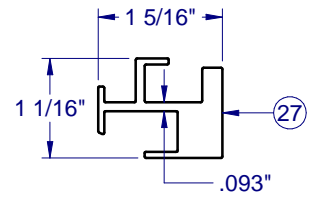
PVC GLAZING BEAD - S-6141



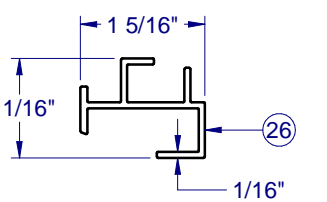
ALUM REINF. - S-2043



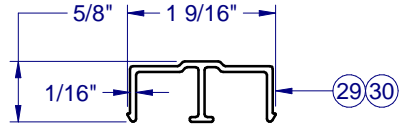
ALUM REINF. - S-2044



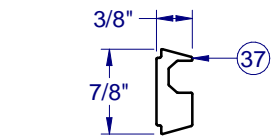
ALUM REINF. - S-2005



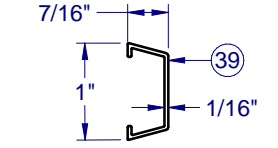
ALUM REINF. - S-2004



ALUM ROLLER TRACK - S-2030

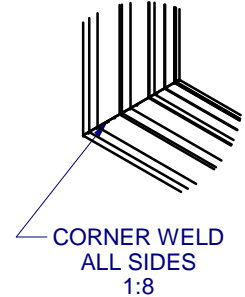


ALUM EXT. REINF. - S-2011



PVC COVER - P-5400

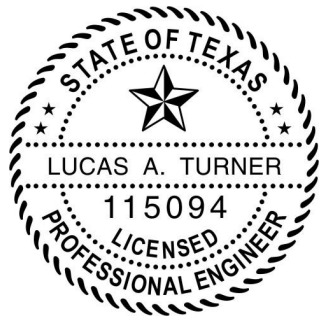
CORNER CONSTRUCTION



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**620 PVC
HORIZ. SLIDER
NON-IMPACT**

NO.	DESCRIPTION:	BY:	DATE:
A	REVISED TO TDI REQUEST	JML	8/2/16



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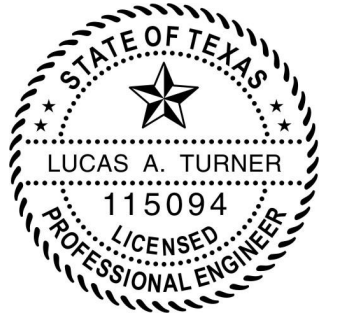
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DRAWN BY:	DATE:
EMK	11/10/15
DWG #:	REV.:
TDI-1059	-
SCALE:	SHEET
1:2	4 OF 6

**620 PVC
HORIZ. SLIDER
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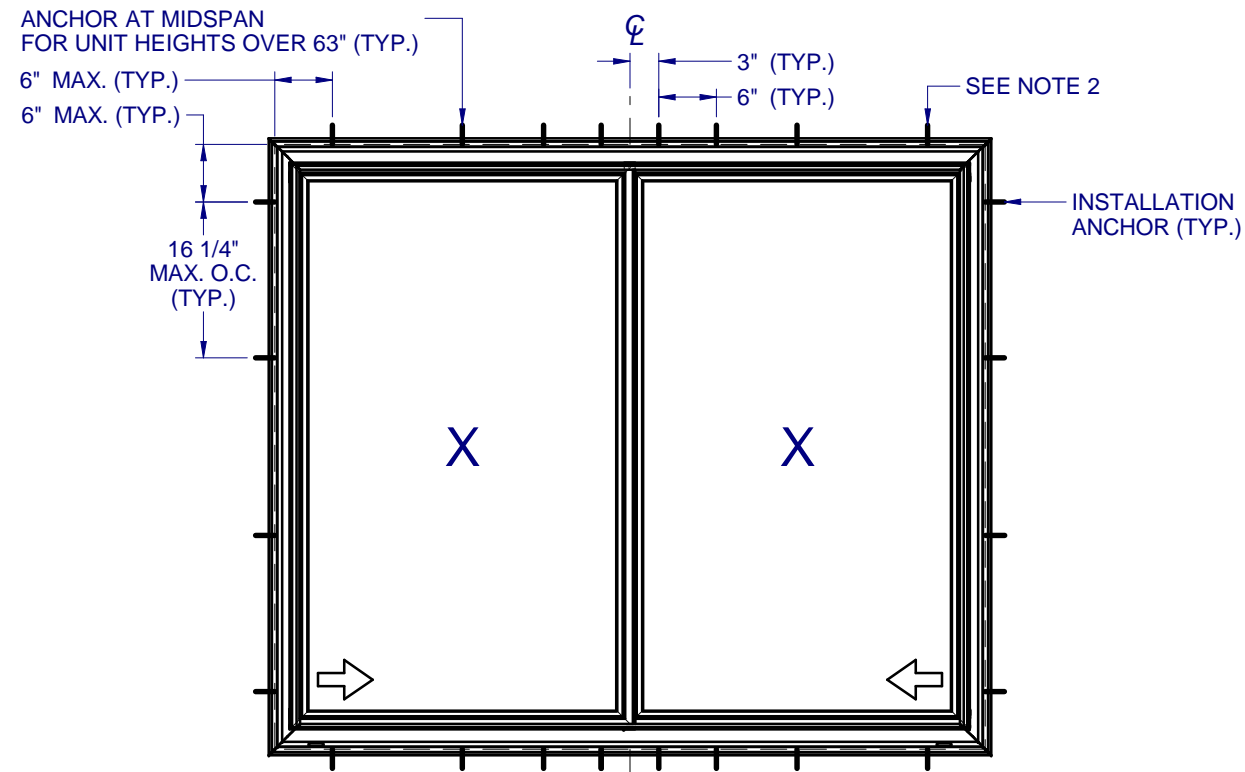
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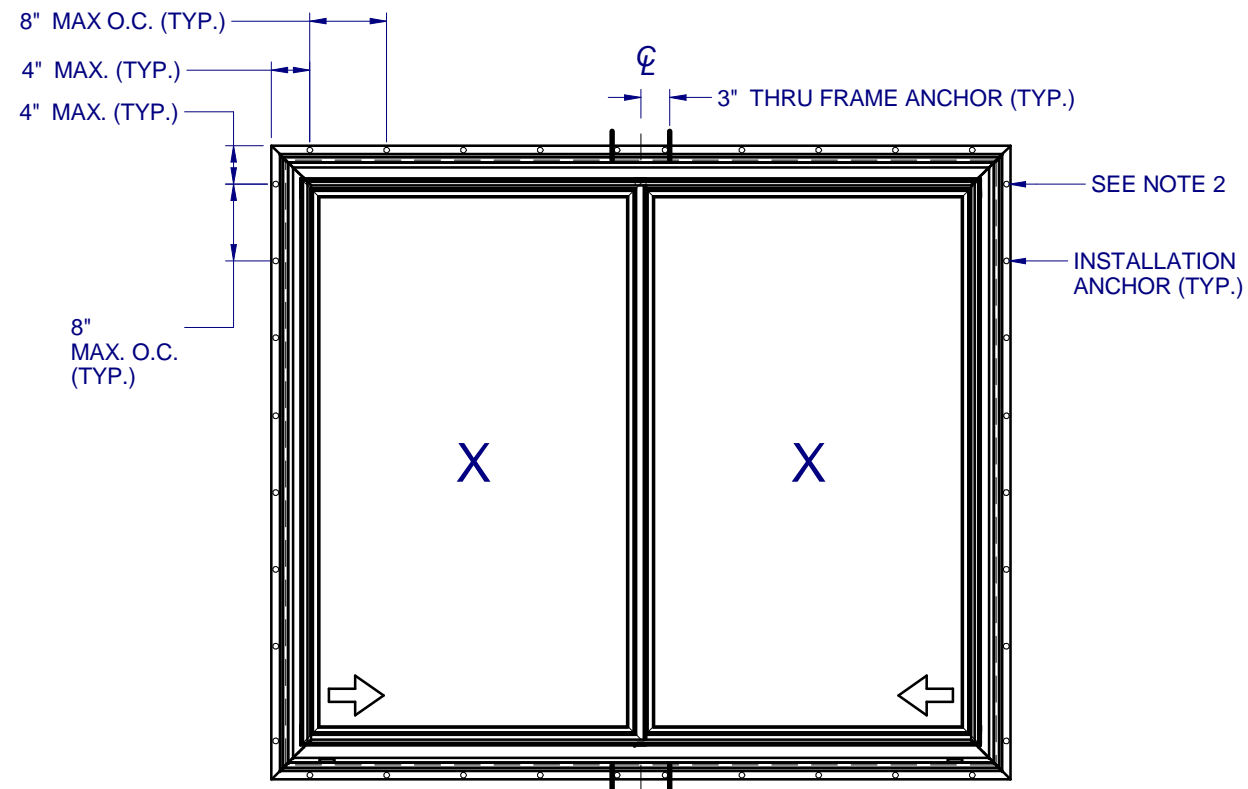
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SHEET DESCRIPTION:
ANCHOR SCHEDULE AND NOTES

DRAWN BY:	DATE:
EMK	11/10/15
DWG #:	REV.:
TDI-1059	-
SCALE:	SHEET
1:20	5 OF 6



ANCHOR LAYOUT - (FLANGE)
SYSTEMS 4 AND 6



ANCHOR LAYOUT - (FIN)
NOTE THRU FRAME ANCHORS @ MTG RAIL
SYSTEMS 5 AND 7

NOTES:

1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 6.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 6.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE - 1X BUCKS ARE OPTIONAL.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE 1, SHEET 6. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS:
FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

**620 PVC
HORIZ. SLIDER
NON-IMPACT**

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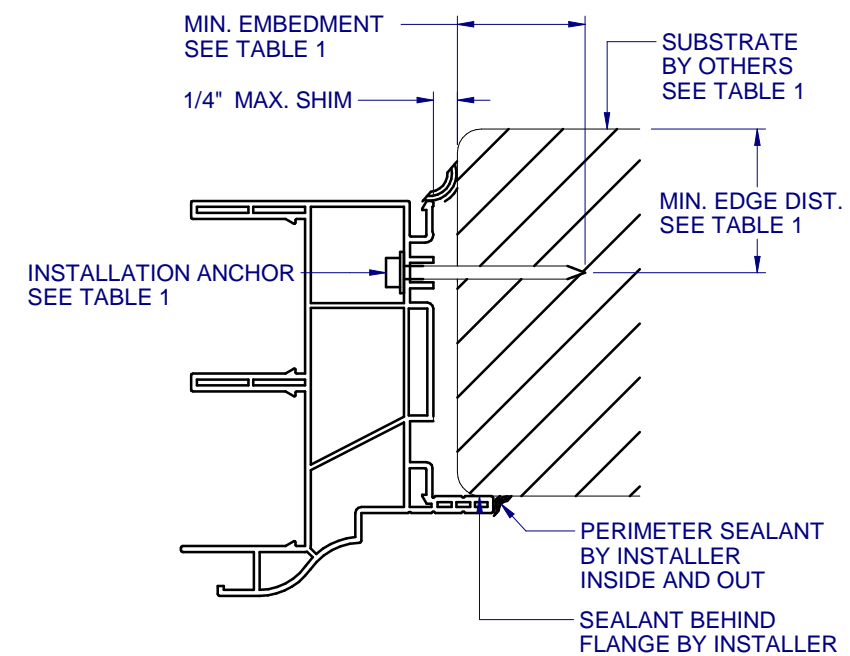
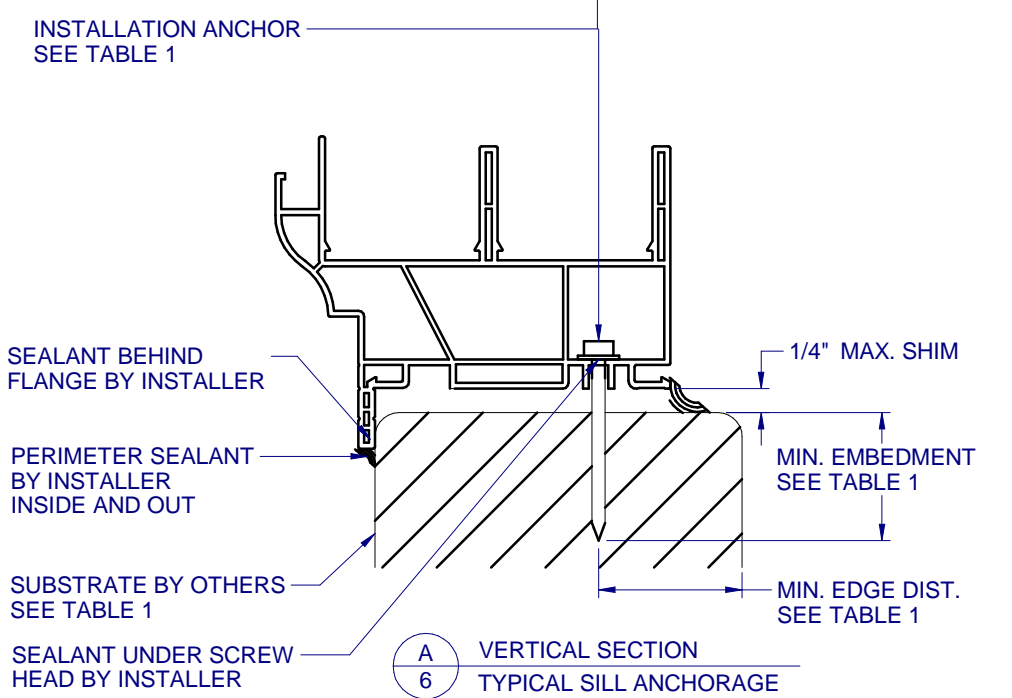
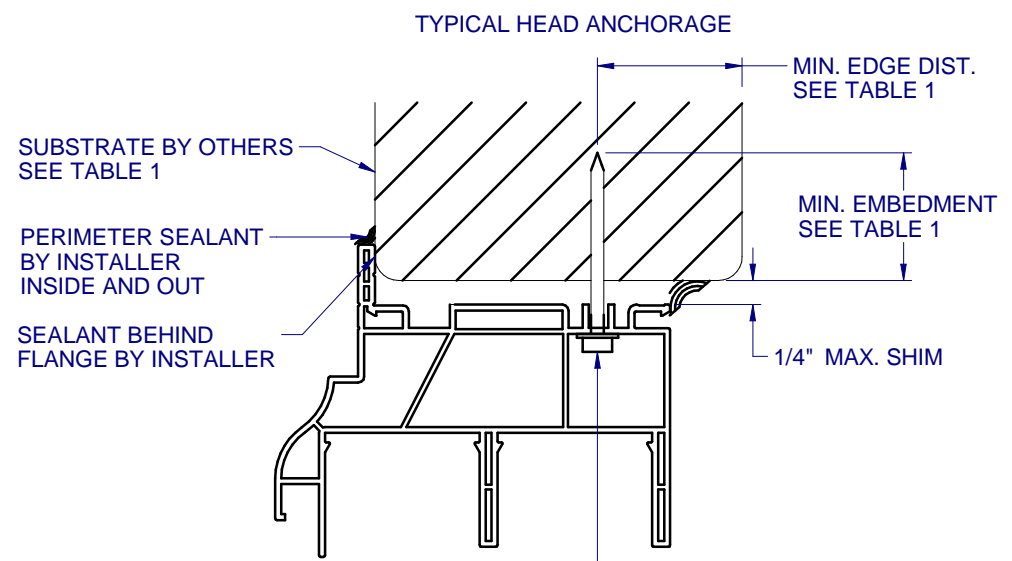
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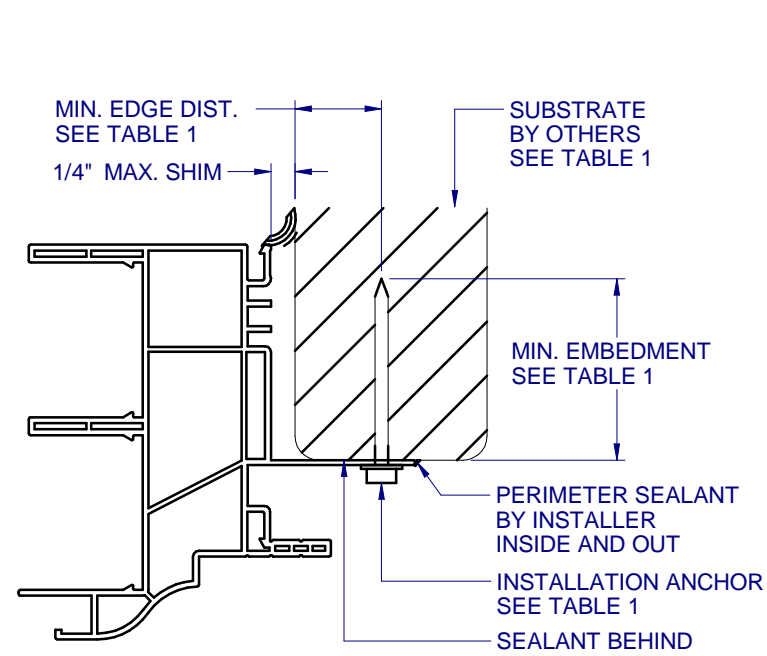
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INSTALLATION DETAILS

DRAWN BY:	DATE:
EMK	11/10/15
DWG #:	REV.:
TDI-1059	-
SCALE:	SHEET
1:2	6 OF 6

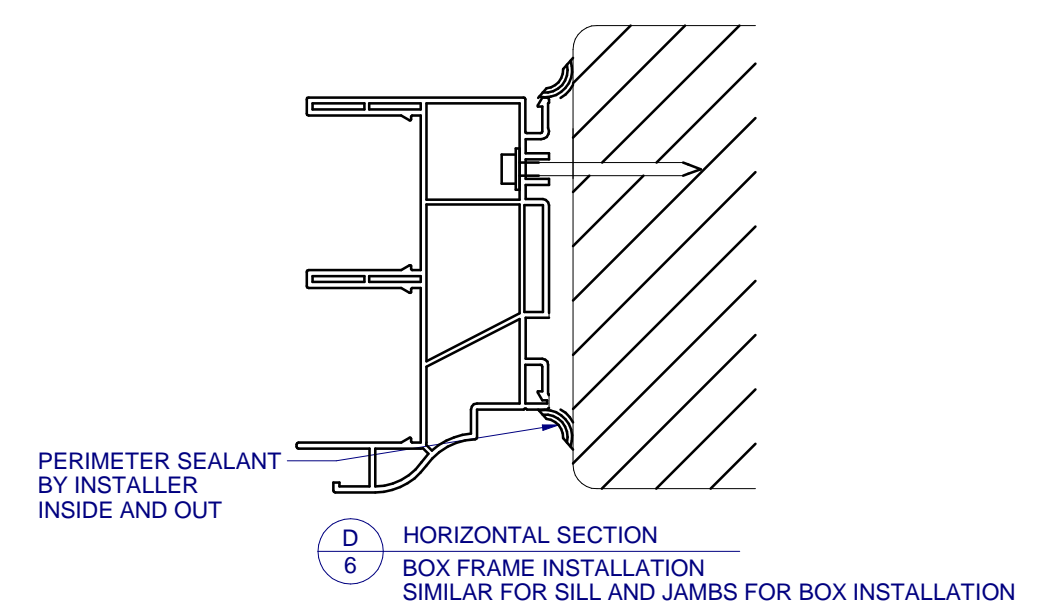


B HORIZONTAL SECTION
6 TYPICAL JAMB ANCHORAGE



C HORIZONTAL SECTION
6 TYPICAL FIN ANCHORAGE
HEAD AND SILL SIMILAR FOR FIN INSTALLATION

NOTE: ADDITIONAL THRU-FRAME ANCHORS (AS SHOWN IN DET. A/6) REQ'D AT MTG RAIL, SEE SHEET 5 ANCHOR LAYOUT.



FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.

TABLE 1: APPROVED INSTALLATION FASTENERS

FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
FLANGE	HOLLOW or GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-1/4"	2-1/2"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-1/2"	1/2"