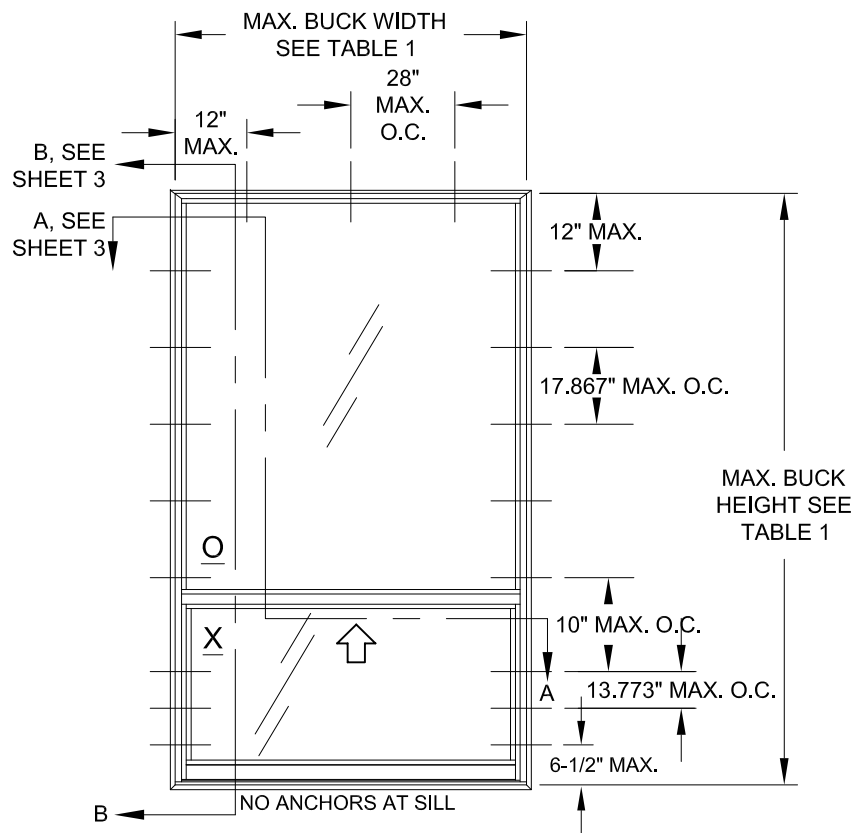
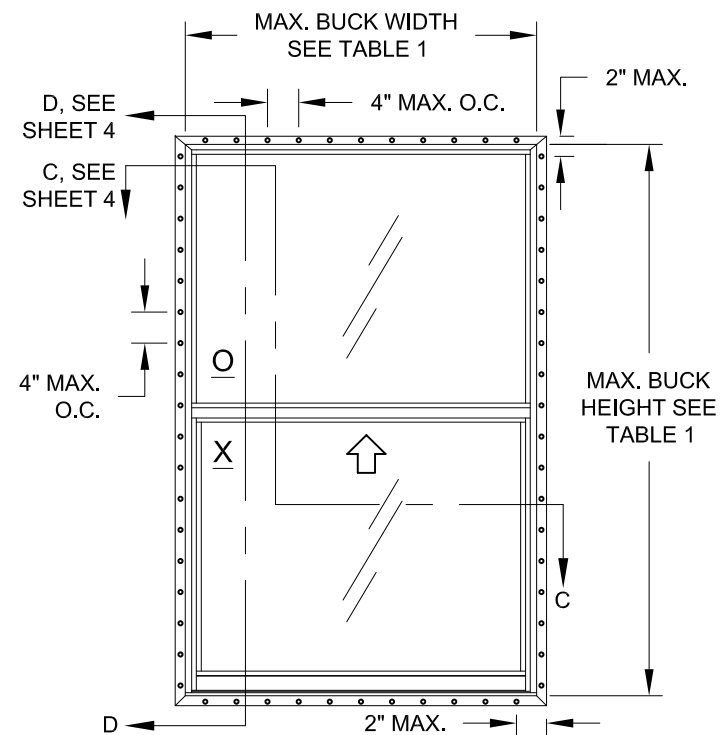


ELEVATION FOR TYP. EQUAL LEG FRAME,
EQUAL-LITE CONFIGURATION



ELEVATION FOR TYP. FLANGE FRAME,
PROVIEW/ORIEL CONFIGURATION
(COTTAGE SIMILAR)



ELEVATION FOR TYP. FIN OR J-CHANNEL FRAME,
EQUAL-LITE CONFIGURATION
(SIMILAR ANCHOR DIMENSIONS FOR OTHER CONFIGURATIONS)

**GENERAL NOTES: SERIES 5400 NON-IMPACT RESISTANT,
VINYL SINGLE HUNG WINDOW**

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2018 INTERNATIONAL BUILDING CODE (IBC) AND THE 2018 INTERNATIONAL RESIDENTIAL CODE (IRC) FOR THE DESIGN PRESSURES LISTED.

2) ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD, (AOR).

3) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT EMBEDMENT. INSTALLATION ANCHORS SHOULD BE SEALED. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

4) MAX. 1/4" SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS. WOOD BUCKS, BY OTHERS, MUST BE SUFFICIENTLY ANCHORED TO RESIST LOADS IMPOSED ON THEM BY THE WINDOW.

5) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS SHALL BE COATED OR CORROSION RESISTANT AS SPECIFIED IN THE IBC/IRC.

TABLE 1:

Window Buck Size		Configuration	Reinf. Level	Design Pressure		Certification (CAR) Number
Width	Height			(+) psf	(-) psf	
40"	63"	Equal-lite	R4	50.0	70.0	190-1022
36"	62"	Equal-lite	R4	50.0	50.0	190-1027
36"	62"	Std. ProView				
36"	67-9/16"	Custom Sash				
52-1/8"	84"	Equal-lite	R1	50.0	50.0	190-1021
52-1/8"	84"	Std. ProView				
52-1/8"	91-13/16"	Custom Sash				
52-1/8"	84"	Equal-lite	R2	65.0	70.0	190-1026
52-1/8"	84"	Std. ProView				
52-1/8"	91-13/16"	Custom Sash				


SHAPES MAY BE USED BY INSCRIBING THE SHAPE IN A BLOCK AND OBTAINING DESIGN PRESSURES FOR THAT BLOCK SIZE FROM THE TABLE ON THIS SHEET.

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1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	SH-5400	Scale	NTS	Sheet	1 OF 4	DWG No.	TDI-SH5400.1	Rev. No.	A
Desc.	VINYL SH WINDOW TDI (NON-IMPACT)		Date	3/16/15					
Rev 1	GENERAL NOTES & ELEVATIONS		Drawn By	J ROSOWSKI					
Rev 2	UPDATED CODE & ANCHORS - JR		Rev 1 Date	5/25/21					



A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954

TABLE 2: ANCHORS INSTALLED THROUGH FRAME

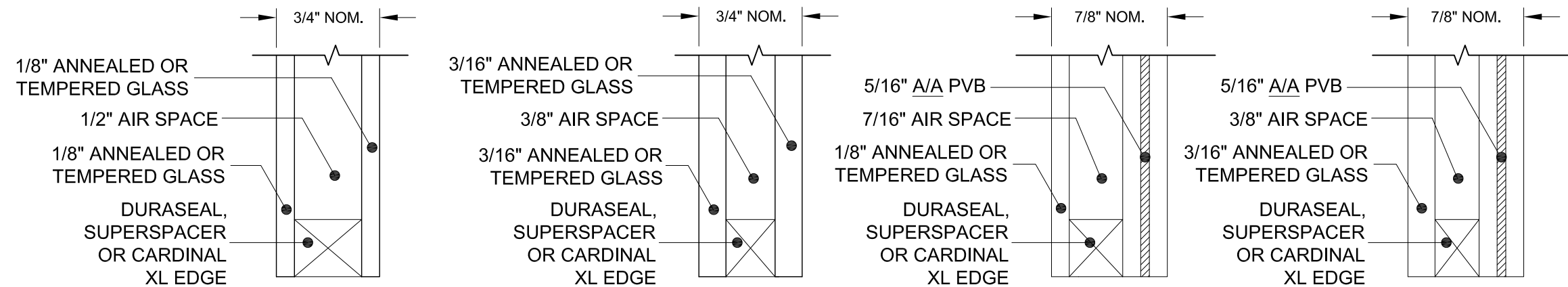
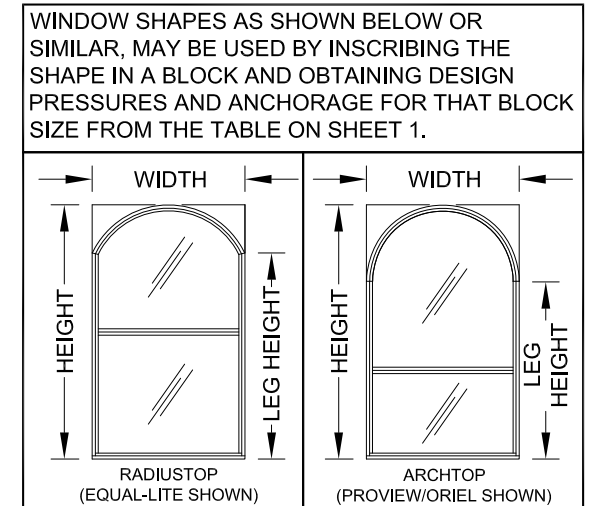
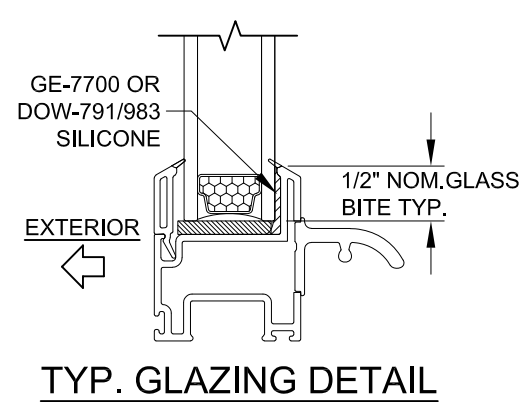
Anchor	Substrate	Min. Edge Distance	Min. Embedment
#10 SMS (steel, 18-8 S.S. or 410 S.S.) Max. DP of 50.0 psf	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
	Steel, A36	3/8"	0.050"
	Steel Stud, A653 Gr. 33	3/8"	0.0346" (20 Ga.)
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
#12 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=0.55)	9/16"	1-3/8"
	Steel, A36	3/8"	0.050"
	Steel Stud, A653 Gr. 33	3/8"	0.0346" (20 Ga.)
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
3/16" Ultracon Max. DP of 50.0 psf	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
	Concrete (min. 2.85 ksi)	1"	1-3/8"
	UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
3/16" Ultracon+ Max. DP of 50.0 psf	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
	Concrete (min. 3 ksi)	1"	1-3/8"
	UngROUTED CMU, (ASTM C-90)	1"	1-1/4"
1/4" Ultracon	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Concrete (min. 2.85 ksi)	1"	1-3/4"
	UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
1/4" Ultracon+	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Concrete (min. 3 ksi)	1-3/16"	1-3/4"
	UngROUTED CMU, (ASTM C-90)	1"	1-1/4"
1/4" Crete-Flex (410 S.S.)	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Concrete (min. 3.35 ksi)	1"	1-3/4"
	UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
1/4" Aggre-Gator (18-8 S.S.)	Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	UngROUTED CMU, (ASTM C-90)	2"	1-1/4"

TABLE 3: ANCHORS INSTALLED THROUGH INTEGRAL FIN

Anchor	Substrate	Min. Edge Distance	Min. Embedment
2-1/2" x .131" Common Nail Max. DP of 50.0	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
2-1/2" x .131" Ring-shank Nail	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
2-1/2" x .145" Roofing Nail	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
#10 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=.55)	3/4"	1-3/8"
	Aluminum, 6063-T5	3/8"	0.050"
	Steel Stud, Gr. 33	3/8"	0.0346" (20 Ga.)
	Steel, A36	3/8"	0.050"

ANCHOR NOTES:

- "UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.
- PANHEAD, FLATHEAD OR HEXHEAD ARE ACCEPTABLE.
- ANCHOR LENGTH TO BE SO THAT A MIN. OF 3 THREADS EXTEND BEYOND THE METAL SUBSTRATE.
- ANY HEAD TYPE IS APPLICABLE.



GLAZING TYPES

TABLE 4: REINFORCEMENT TYPES

Level	Reinforcement			
	Upper Lite Bottom Rail	Lower Lite		
	Top Rail	Bottom Rail	Side Rails	
R1	B	A	A	A
R2	C	A	A	A
R4	B	A	A	N/A



REINFORCEMENT TYPE A REINFORCEMENT TYPE B REINFORCEMENT TYPE C

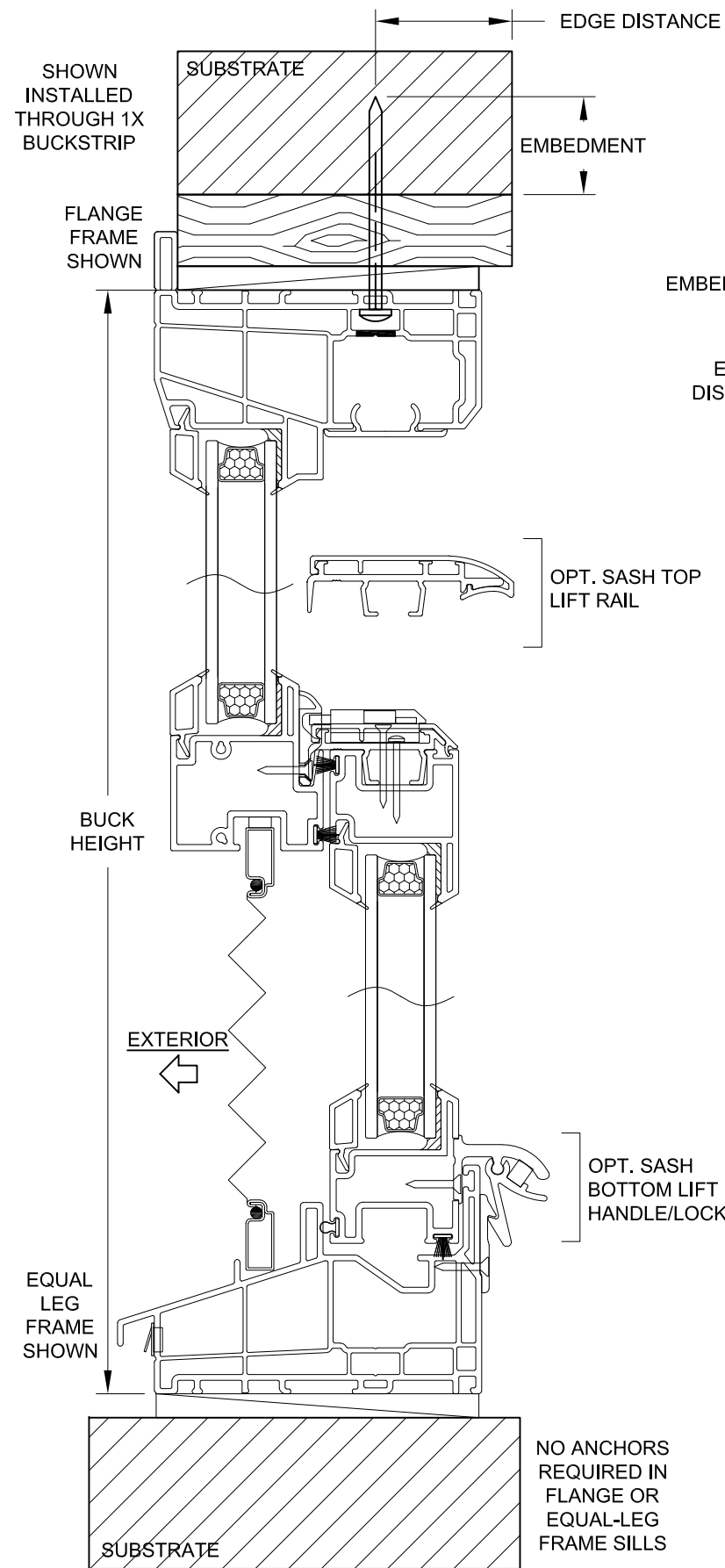
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	SH-5400	Scale	NTS	Sheet	2 OF 4	DWG No.	TDI-SH5400.1	Rev. No.	A
Title	VINYL SH WINDOW TDI (NON-IMPACT)		Date	3/16/15					
Desc.	GLASS/ANCHOR OPTIONS		Drawn By	J ROSOWSKI					
Rev 1	UPDATED CODE & ANCHORS - JR		Rev 1 Date	5/25/21					

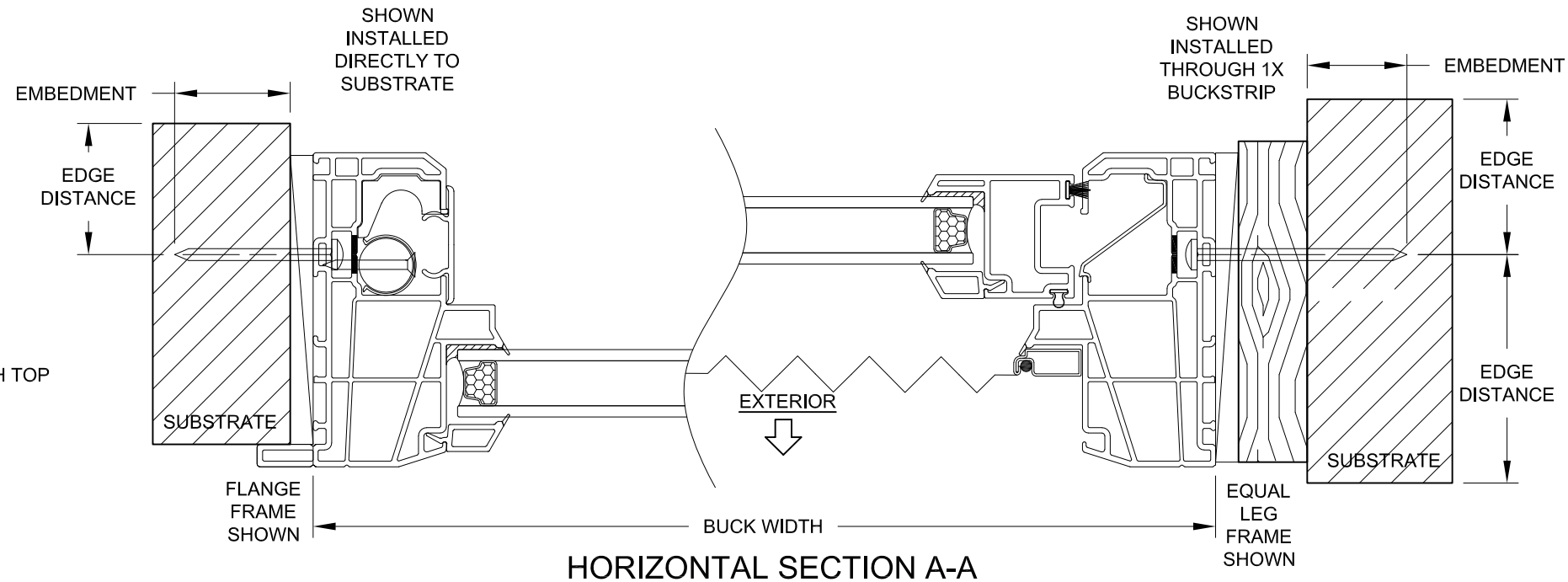
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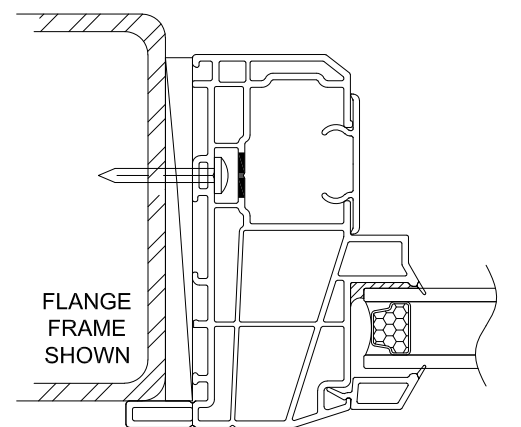
PVB INTERLAYER MANUFACTURED BY KURARAY AMERICA, INC.



VERTICAL SECTION B-B



HORIZONTAL SECTION A-A



INSTALLATION THROUGH THE FRAME, INTO METAL

INSTALLATION NOTES:

- 1) SEE SHEET 1 FOR SPACING REQUIREMENTS.
- 2) SEE TABLE(S) ON SHEET 2 FOR ANCHORAGE AND SUBSTRATE REQUIREMENTS.
- 3) MAX. SHIM THICKNESS TO BE 1/4".
- 4) GLASS SHOWN IS FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER TO MEET DESIGN REQUIREMENTS.
- 5) FIN AND/OR FLANGE MAY BE REMOVED TO CREATE OTHER FRAME TYPES.

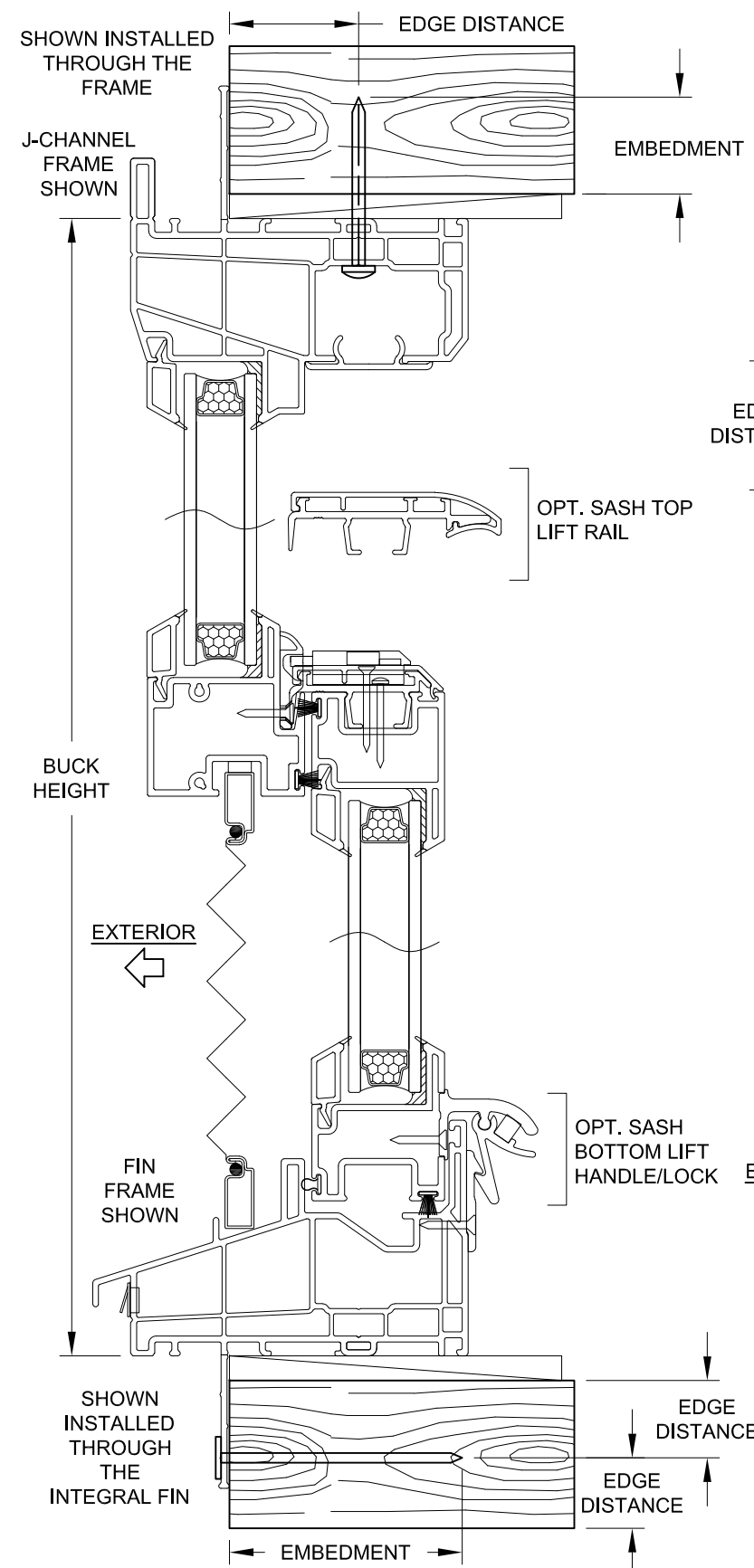
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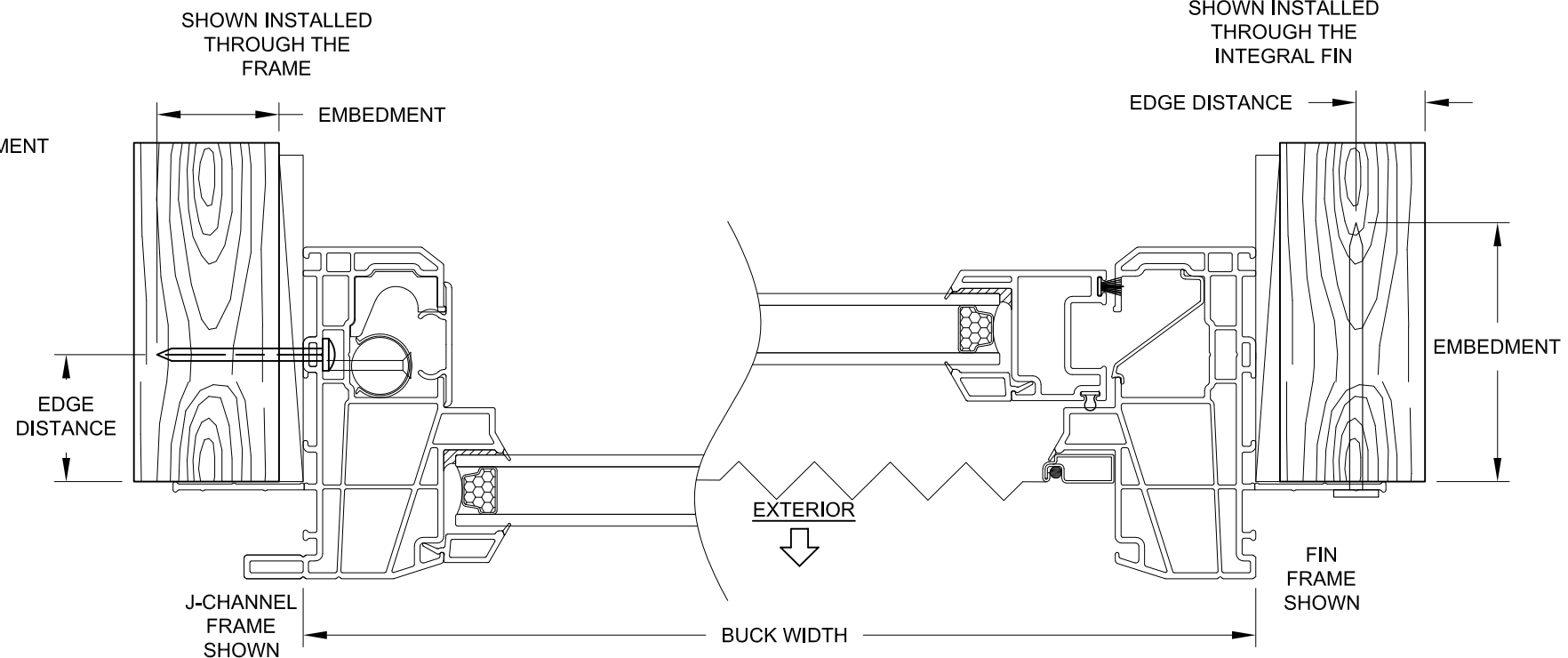
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	Rev 1	Desc.	VINYL SH WINDOW TDI (NON-IMPACT)	Date	3/16/15
			FLANGE & EQUAL-LEG/BOX FRAMES	Drawn By	J ROSOWSKI
	Rev 1		UPDATED CODE & ANCHORS - JR	Date	5/25/21
	Rev 2			Date	
SH-5400	Scale	NTS	Sheet	3 OF 4	DWG No.
					TDI-SH5400.1
				Rev. No.	A

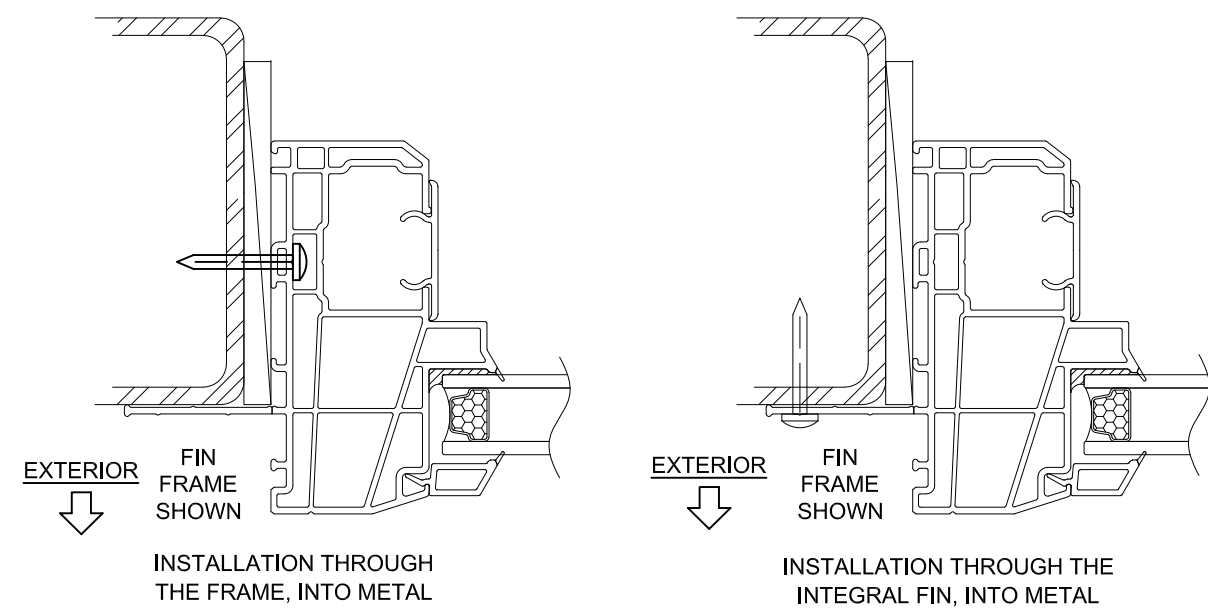
ANTHONY LYNN MILLER
106954
LICENSED PROFESSIONAL ENGINEER
A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954



VERTICAL SECTION D-D



HORIZONTAL SECTION C-C



INSTALLATION NOTES:


- 1) SEE SHEET 1 FOR SPACING REQUIREMENTS.
- 2) SEE TABLE(S) ON SHEET 2 FOR ANCHORAGE AND SUBSTRATE REQUIREMENTS.
- 3) MAX. SHIM THICKNESS TO BE 1/4".
- 4) GLASS SHOWN IS FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER TO MEET DESIGN REQUIREMENTS.
- 5) FIN AND/OR FLANGE MAY BE REMOVED TO CREATE OTHER FRAME TYPES.

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1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	Rev 1	Desc.	Title	Date
		VINYL SH WINDOW TDI (NON-IMPACT)		3/16/15
		J-CHANNEL & INTEGRAL FIN FRAMES	Drawn By	J ROSOWSKI
		UPDATED CODE & ANCHORS - JR	Rev 1 Date	5/25/21
			Rev 2 Date	
SH-5400	Scale	NTS	Sheet	4 OF 4
	DWG No.	TDI-SH5400.1	Rev. No.	A



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