GENERAL NOTES:

- ALL FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS. SPECIFIED ANCHOR EMBED TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
- OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.
- 3. THESE NON-IMPACT RATED PRODUCT INSTALLATIONS ARE IN ACCORDANCE WITH AND MEET THE REQUIREMENTS OF THE 2018 INTERNATIONAL BUILDING CODE (IBC).
- 4. ALL ANCHORS SECURING PRODUCT FRAME TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.
- 5. TO THE BEST OF OUR KNOWLEDGE, THE PRODUCT SHOWN HEREIN IS CERTIFIED & QUALITY ASSURED BY A NATIONALLY ACCREDITED CERTIFICATION/QA ENTITY & SHALL BE LABELED IN ACCORDANCE WITH CERTIFICATION/QA ENTITIES SPECIFICATIONS. PRODUCT ASSEMBLY IS NOT PART OF THIS DRAWING AND SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S QUALITY ASSURANCE SPECIFICATIONS & TESTING REPORTS.
- 6. CERTIFICATION OF THESE PRODUCT INSTALLATIONS SHALL BE CONSIDERED VOID IF ANY OF THE FOLLOWING APPLY: 1) THEY ARE INSTALLED WITHOUT A BUILDING PERMIT FROM THE APPLICABLE LOCAL BUILDING DEPARTMENT. 2) IF THEY ARE INSTALLED BY ANYONE OTHER THAN A LICENSED CONTRACTOR EXPERIENCED WITH WINDOW/DOOR INSTALLATIONS. 3) IF CHANGES HAVE OCCURRED TO THE PRODUCT'S CERTIFICATION ENTITY'S CERTIFICATE THAT CAUSE THESE INSTALLATIONS TO BE INCORRECT OR INCONSISTENT WITH WHAT HAS BEEN TESTED.
- 7. THE LEAST DESIGN PRESSURE SPECIFIED EITHER IN THIS DRAWING OR IN THE PRODUCTS CERTIFICATION SHALL CONTROL FOR THE INSTALLED PRODUCT.
- 8. THESE DRAWINGS CERTIFY THE PRODUCT INSTALLATION ONLY. WATER PROOFING OF THE INSTALLED PRODUCT IS NOT PART OF THIS INSTALLATION CERTIFICATION. THAT RESPONSIBILITY SHALL BE THAT OF THE MANUFACTURER &/OR INSTALLER.

ALTERNATE ANCHOR/SUBSTRATE EVALUATION NOTE: ALL ALTERNATE ANCHORS IN THEIR SPECIFIED SUBSTRATES HAVE BEEN ANALYZED IN ACCORDANCE WITH THEIR APPLICABLE STANDARD(S) AND ARE FOUND TO BE EQUIVALENT TO OR STRONGER THAN THE ANCHOR(S) USED IN TESTING WITH THIS PRODUCT.

FRAME ANC	HOR REQUIREMENTS TABLE		
OPENING TYPE (SUBSTRATE)	FRAME/CLIP/NAIL FIN TO OPENING FASTENER TYPE		MINIMUM EDGE DIST.
	FRAME SCREWS	L	
MIN. 2X4 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 10 SMS OR WOOD SCREW	1 1/4"	3/4"
MIN. 18 GA. 33 KSI METAL STUD	NO. 10 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
MIN. 1/8" THK A36 STEEL	NO. 10 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
MIN. 1/8" THK 6063-T5 ALUM.	NO. 10 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
C-90 CMU/2500 PSI CONCRETE	(1) 1/4" CONCRETE SCREW	1 1/4"	2"
(2) INSTALLATION CLIP SCREWS (STANDARD BENT CONDITION)			
MIN. 2X4 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 8 X 1 1/2" SMS	1 3/8"	(2) N/A
MIN. 1/8" THK A36 STEEL	NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	(2) N/A
MIN. 1/8" THK 6063-T5 ALUM.	NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	(2) N/A
INSTALLATION CLIP S	CREWS (ALTERNATE STRAIGHT	COND	ITION)
MIN. 2X6 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 8 X 1 1/2" SMS	1 3/8"	3/4" 🔫
MIN. 18 GA. 33 KSI METAL STUD	NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
MIN. 1/8" THK A36 STEEL	NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
MIN. 1/8" THK 6063-T5 ALUM.	NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
(3)	NAILING FIN FASTENERS		
MIN. 2X4 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 8 X 1 1/2" SMS	1 3/8"	1/2"
MIN. 2X4 WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	11 GA. ROOFING NAIL	1 7/8"	1/2"
MIN. 1/8" THK A36 STEEL	NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
MIN. 1/8" THK 6063-T5 ALUM.	NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
RAMSET/RED HEAD TAPCONS (C.S (2) STANDARD BENT CLIP INSTALLATION	CO ULTRACONS (C.S.), ELCO CRETE-FI COR S.S.) OR HILTI KWIK-CON II (C.S. SCREWS SHALL BE POSITIONED WITHIN	S OR S.S 1/4" OF	.). THE

BUCK/SUBSTRATE EDGE AND, IF INTO WOOD, ANGLED 20 TO 30 DEGREES INTO THE BUCK.

3) WHEN SCREWS ARE USED WITH THE NAIL FIN, THEY MUST BE A WAFFLE HEAD SCREW OR

HAVE A FLAT WASHER AT THE SCREW HEAD.

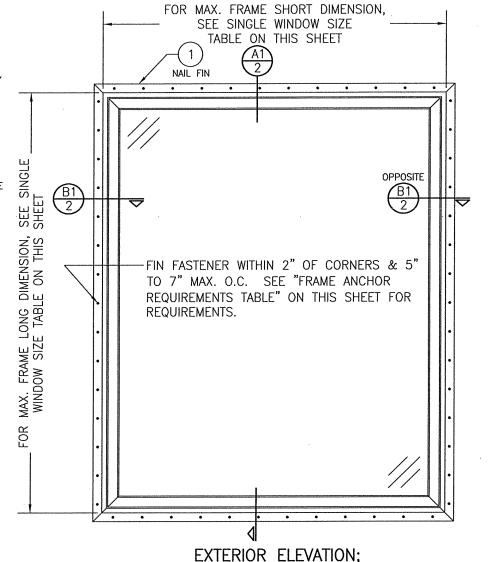
RECTANGULAR WINDOWS SHOWN. ANCHORING OF SHAPED WINDOWS IS THE SAME WITH REQUIRED ANCHOR SPACING ALONG THE FRAME CIRCUMFERENCE BEING THE SAME AS SPECIFIED FOR A STRAIGHT FRAME.

MAX.

SEE

DIMENSION, LE ON THIS

MAX. FRAME LONG WINDOW SIZE TABI



(NAIL FIN MOUNT CONDITION)

APPROVED SHAPES

SINGLE WINDOW

SCALE: 3/4" = 1'-0"

DISTANCE

DECREASED

TO 1/2" IF

SCREWS ARE

ANGLED 15

AWAY FROM

THE EDGE.

TO 20

DEGREES

MAY BE

- . OTHER SHAPES MAY APPLY PROVIDING THEY ARE SIMILAR TO THOSE SHOWN & HAVE CORNER CONSTRUCTION AS DESCRIBED N THIS DRAWING.
- ALL SHAPED UNITS MUST FIT INSCRIBED INTO THE ALLOWABLE RECTANGULAR UNITS & BE GOVERNED BY THE ALLOWABLE PRESSURE OF THE RESPECTIVE RECTANGULAR UNIT.

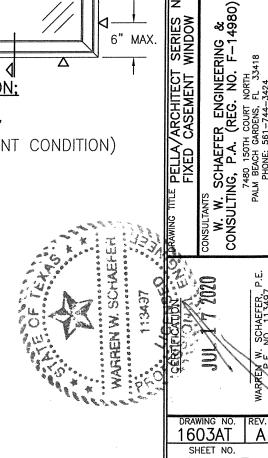
INSTALLATION EVALUATION IS BASED ON APPLICABLE ANCHOR STANDARDS AND/OR INFORMATION & RESULTS FROM APPLICABLE TEST REPORTS. THE BUILDING CODE VERSION CONSIDERED WITH THE EVALUATION WAS THAT IN FORCE AT THE TIME OF THE EVALUATION. IN THE EVENT OF CODE VERSION CHANGES/UPDATES OR IN THE EVENT THAT NEW OR ADDITIONAL TESTING IS COMPLETED ON THE REFERENCED PRODUCT, PRIOR TO STATING CODE COMPLIANCE, THE MANUFACTURER SHALL CONFIRM WITH THE INSTALLATION EVALUATION ENGINEER OF RECORD THAT THE INSTALLATIONS SPECIFIED HERE-IN ARE CURRENT WITH THE THEN CURRENT TESTING, CODE AND APPLICABLE STANDARDS.

ALLOWABLE SINGLE WINDOW SIZE VS. PRESSURE TABLE MAXIMUM **MAXIMUM** FRAME FRAME LONG SHORT DIMENSION DIMENSION (IN.) (IN.) 65 87 53 110 79 3/4 96 72" DIAMETER CIRCLE WINDOW'S APPROVAL OR THAT SHOWN IN THIS TABLE.

THESE DRAWINGS ARE APPLICABLE ONLY TO THE PRODUCT SPECIFIED. THEY MAY NOT BE USED FOR THE ASSEMBLY AND/OR INSTALLATION OF ANY OTHER PRODUCT NOR MAY 02/05/15 THEY BE USED FOR RATIONAL AND/OR LOCAL APPROVAL ANY PRODUCT NOT PRODUCED BY THE MANUFACTURE FOR MAX. FRAME SHORT DIMENSION, SEE SINGLE WINDOW SIZE TABLE ON THIS SHEET MAX. 6" MAX. OPPOSITE (B2) 2 SIDES) CORPORATION STREET 50219 -1000 FRAME SCREWS OR INSTALLATION CLIPS WHERE SHOWN. SEE "FRAME 102 MAIN PELLA, IA 641-621-ပ ANCHOR REQUIREMENTS

> EXTERIOR ELEVATION: SINGLE WINDOW SCALE: 3/4" = 1'-0"

(FRAME SCREW AND CLIP MOUNT CONDITION)



o.

MAX

ALLOWABLE **PRESSURE**

(+/- PSF)50 50 40 50

TABLE" ON THIS SHEET FOR REQUIREMENTS.

PRESSURE SHOWN IN THIS TABLE IS FOR INSTALLATION CONDITIONS ONLY. THE GOVERNING DESIGN PRESSURE ON THE WINDOWS SHALL BE THE LESSER OF THAT SHOWN IN THE INDIVIDUAL

1603AT SHEET NO. OF

WIND

