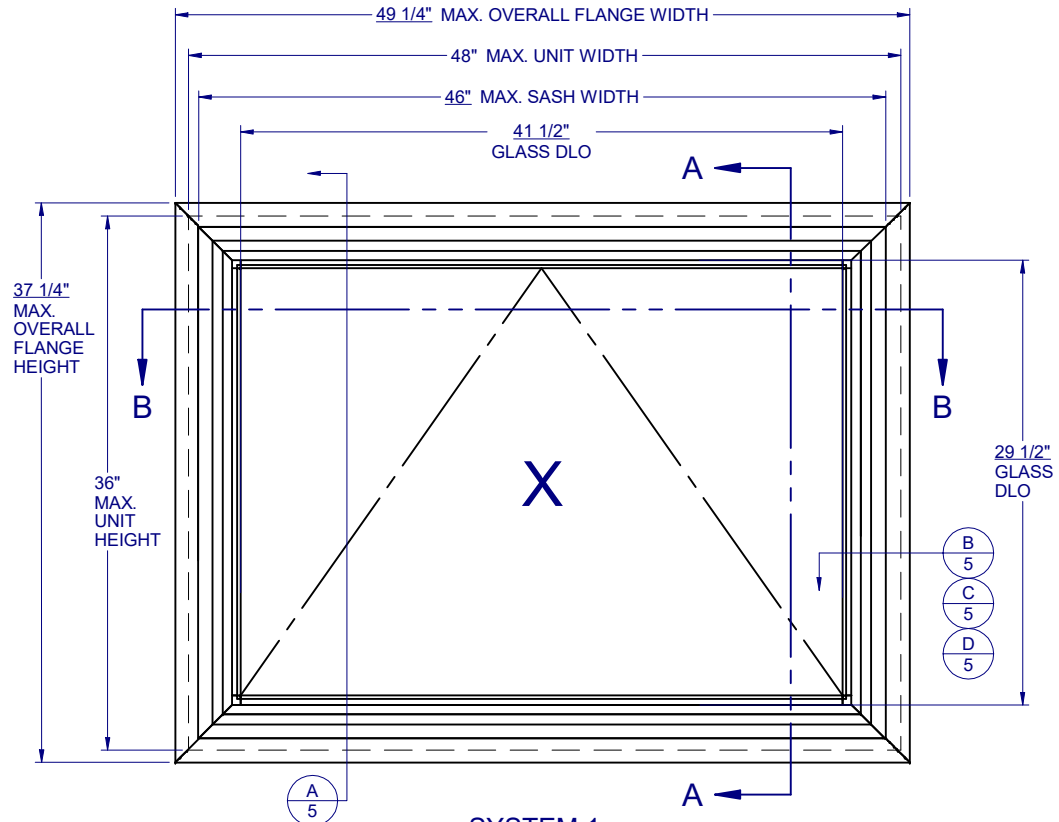


MODEL 8450 SYSTEM 1 AWNING - LARGE MISSILE IMPACT



SYSTEM 1
(CAR 138-271/138-727 & 138-272/138-728)
MAXIMUM ALLOWABLE DESIGN PRESSURE: +67.5/-67.5 PSF

TABLE OF CONTENTS

GENERAL NOTES & ELEVATIONS.....	1
SECTION VIEWS & GLAZING.....	2
EXTRUSIONS & B.O.M.....	3
ANCHOR SCHEDULE & NOTES.....	4
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GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE REQUIREMENTS OF THE 2018 INTERNATIONAL BUILDING CODE (IBC) AND 2018 INTERNATIONAL RESIDENTIAL CODE (IRC).
2. GLAZING OPTIONS: (SEE SHEET 2)
3. CONFIGURATIONS: ALL WINDOWS ARE OPEN FROM BOTTOM TO OUTSIDE.
4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 5 FOR INSTALLATION DETAIL. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
5. PRODUCTS APPROVED FOR IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED.
6. ALL FRAMES ARE PROCESSED AND SCREWED TOGETHER. PVC VENTS FULLY WELDED.
7. SERIES/MODEL DESIGNATION AW-8450.
8. THE DESIGNATION X STANDS FOR THE FOLLOWING:
X = OPERABLE SASH
9. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.



1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

8450 PVC AWNING IMPACT

NO.	DESCRIPTION	BY	DATE
B	IBC/IRC REF. 2018 UPDATE	JLD	4/09/20
A	REVISED TO TDI REQUEST	JML	3/29/17



5/15/2020

LUCAS A. TURNER, P.E.
TX PE # 115094
TBPE REG. #F-18075
2428 OLD NATCHEZ TRC TRL
CAMDEN, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:

GENERAL NOTES AND ELEVATIONS

DRAWN BY:	DATE:
EMK	11/12/15
DWG #:	REV.:
TDI-163	B
SCALE:	SHEET
1:10	1 OF 5

**8450 PVC
AWNING
IMPACT**

NO.	DESCRIPTION	BY	DATE
B	IBC/IRC REF. 2018 UPDATE	JLD	4/09/20
A	REVISED TO TDI REQUEST	JML	3/29/17

REVISIONS

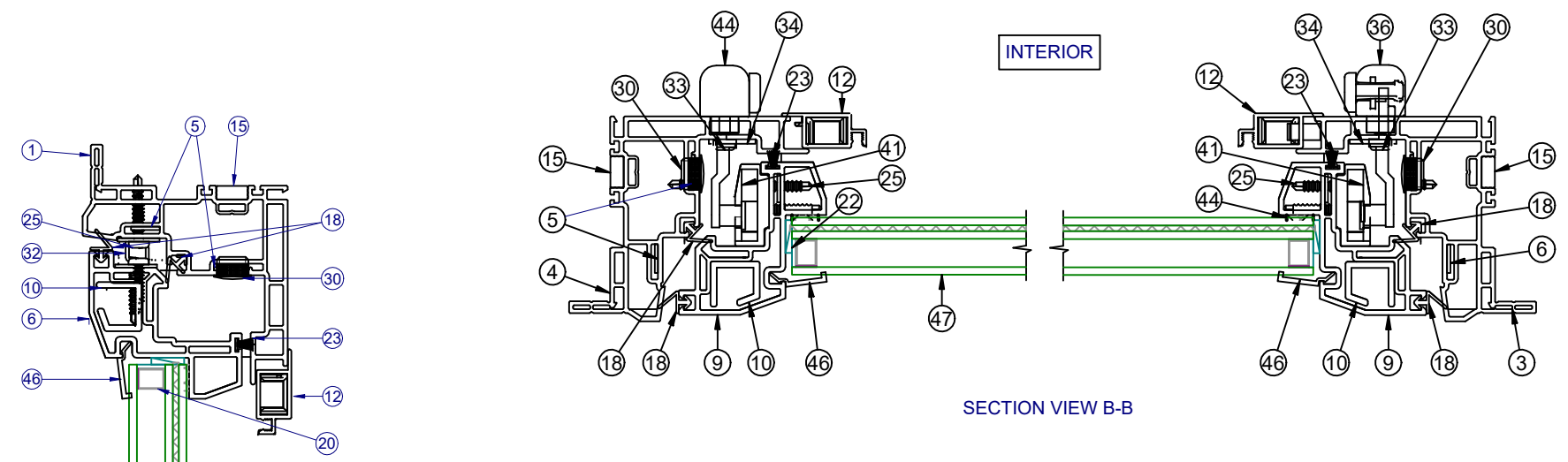


5/15/2020

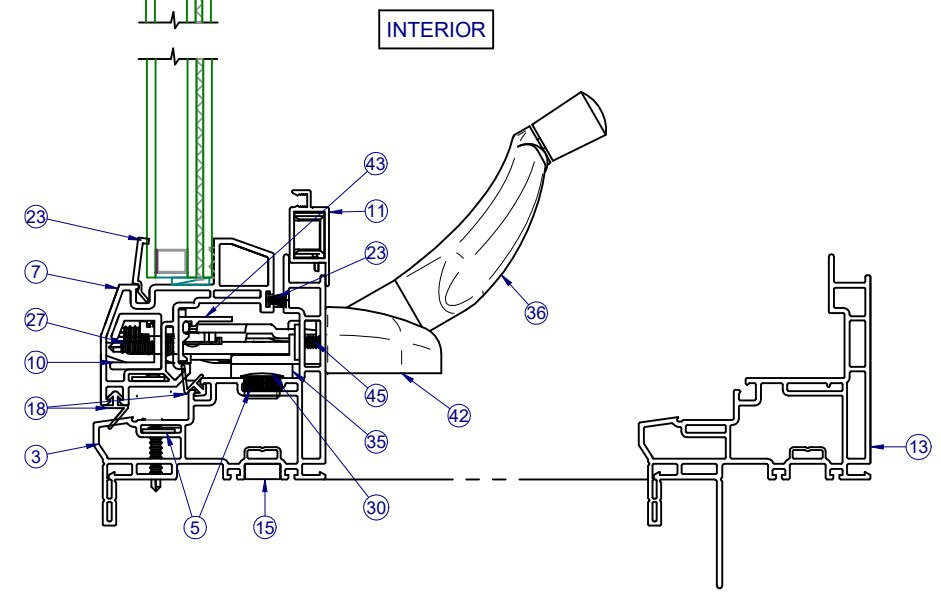
LUCAS A. TURNER, P.E.
TX PE # 115094
TBPE REG. #F-18075
2428 OLD NATCHEZ TRC TRL
CAMDEN, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:
**SECTION VIEWS AND
GLAZING DETAIL**

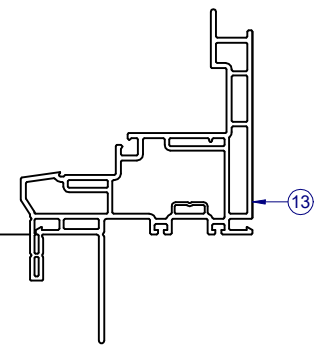
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EMK	11/12/15
DWG #:	REV.:
TDI-163	B
SCALE:	SHEET
1:2	2 OF 5



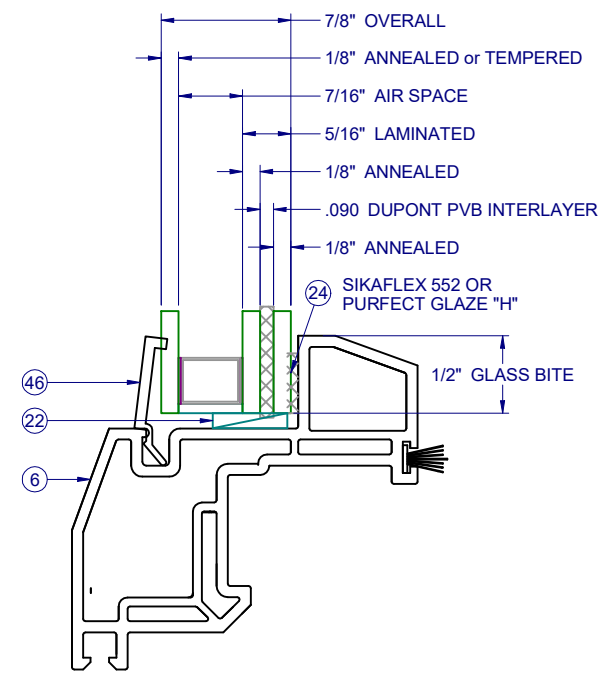
SECTION VIEW B-B



SECTION VIEW A-A



ALTERNATE FIN FRAME

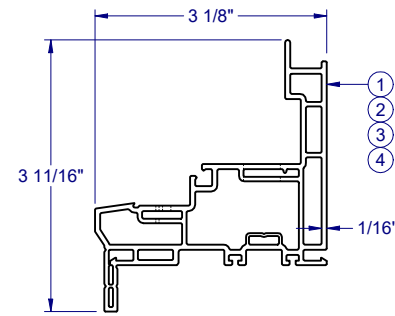


1:1

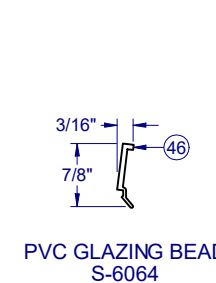
ITEMS NOT SHOWN FOR CLARITY:
22,25,33,38,42,46-48,51-56

ITEM	PART #	DESCRIPTION	VENDOR	MATERIAL
1	H-6030	FR., AWNING., MAIN, HEAD	Mikron	Rigid PVC
2	H-6030	FR., AWNING, MAIN, SILL	Mikron	Rigid PVC
3	H-6030	FR., AWNING, MAIN, JB., RIGHT	Mikron	Rigid PVC
4	H-6030	FR., AWNING, MAIN, JB., LEFT	Mikron	Rigid PVC
5	P-4050	COIL-ALUMINUM, 5052-H32 (.050 X .437) JB, LEFT	Precision Steel	Aluminum
6	H-6008	SASH, AWNING, TOP RAIL	Mikron	Rigid PVC
7	H-6008	SASH, AWNING, BOT. RAIL	Mikron	Rigid PVC
8	H-6008	SASH, AWNING, SIDE RAIL, RIGHT	Mikron	Rigid PVC
9	H-6008	SASH, AWNING, SIDE RAIL, LEFT	Mikron	Rigid PVC
10	S-1505	REINF. AWNING, SASH SIDE RAIL LEFT	Keymark	Aluminum
11	H-1592	SCREEN RAIL, SIDE	Keymark	Aluminum
12	H-1593	SCREEN RAIL, TOP/BTM/SIDE	Keymark	Aluminum
13	H-6030A	FR., AWNING., MAIN, HEAD, W/ INTEGRAL FIN	Mikron	Rigid PVC
14	P-3029	SCREEN LIFT-OUT	Hurley	Steel
15	P-3113	SCREW SUPPORT FOR PVC	Team	Rubber
16	P-3195	SCREEN SPRING, NO HOLE TENSION	Hurley	Steel
17	P-3197	SCREEN CORNER KEY	M&M	Nylon
18	P-3217	WSTP., WHITE LEAF SEAL, FRAME	Amesbury	Rubber
19	P-3228	SCREEN SPLINE, .155 DIA, BLK	Dapa	Foam
20	P-3281	SPACER, DURASEAL, SEE SHEET 3	Truseal	
21	P-3342	SEAM SEALER, SM-5504	Schnee	Silicone
22	P-3352	SET. BLK., 85 DUR., 1/8" X 5/8" X 2" LG.	Frank Lowe	Rubber
23	P-3429	WSTP., .270 X .187 BACK, ULTRA FIN, BLACK, SASH	Ultrafab	Nylon
24	P-3438	PURFECT GLAZE "H", SIKA FLEX 552	Truseal/Sika	Silicone
25	P-3539	#8 X 3/4" QUAD PH TEK, ZINC, SCREW	Fastenal	Steel
26	P-3581	SCREEN CLOTH, 18 X 16 FIBERGLASS	Wier	Fiberglass
27	P-3587	#8 X 1" PH FH TEK 2, ZINC, SCREW	Fastenal	Steel
28	P-3613	CWS LBL. (LOGO)		
29	P-3736	AW-8400 GOLD CERT. LABEL, NFRC TAB		
30	P-3752	CAP PLUG, 1/2" HOLE	M&M	Nylon
31	P-3881	TEMPORARY LBL. (NFRC/DP)		
32	P-3940	SNUBBER, SS, PVC		
33	P-4004	#8-32 X 1/2" PH PH, MS, SS (ROTO HDWE. LOCK)	Fastenal	Steel
34	P-4005	SUPPORT PLATE, LOCK, SS, ROTO HDWE. (Use w/ P-	Roto	Stainless
35	P-4012	SHIM, ROTO OPERATOR, ROTO HDWE. (4.8mm)	Roto	Stainless
36	P-4014	HANDLE, STD, ROTO OPER, ROTO HDWE. (WHITE)	Roto	Stainless
37	P-4015	HINGE ARM, WASHABILITY, 13", ROTO HARDWARE	Roto	Stainless
38	P-4018	HINGE TRACK, 13" ROTO HDWE., "A" & "B"	Roto	Stainless
39	P-4024	GASKET, ROTO OPER., ROTO HDWE., 1/16"	HOP	Closed Cell
40	P-4042	GASKET, LOCK	HOP	Closed Cell
41	P-4043	STRIKE, MULTI-POINT	Progress Plastics	Plastic
42	P-4044	ROTO OPER., SCISSOR ARM, AWNING	Roto	Stainless
43	P-4045	SWIVEL BRACKET, ROTO OPER., AWNING	Roto	Stainless
44	P-4047	LOCK, SINGLE-POINT, ROTO HDWE., WHITE	Roto	Stainless
45	P-4521	#8-32 x 3/4" Phil Trilobe Truss, SS	Fastenal	Steel
46	S-6064	GLZ. BD., 7/8"	Mikron	Rigid PVC
47	GLASS	SEE SHEET 2		

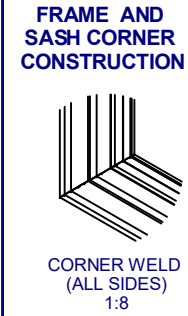
NOTE: ALL ALUMINUM PROFILES ARE 6063-T6 UNLESS OTHERWISE NOTED.



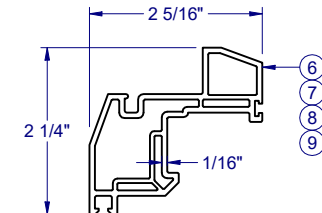
PVC FLANGE FRAME
H-6030



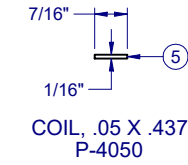
PVC GLAZING BEAD
S-6064



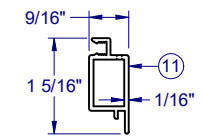
CORNER WELD
(ALL SIDES)
1:8



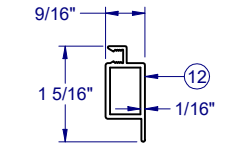
PVC SASH
H-6008



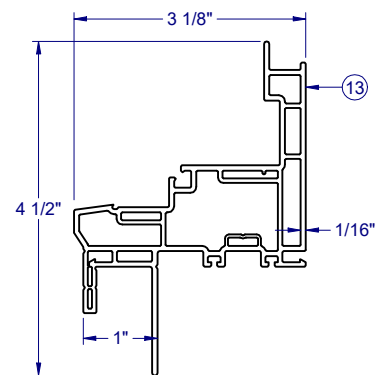
COIL, .05 X .437
P-4050



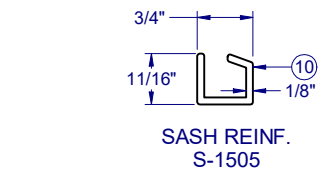
SCREEN RAIL SIDE/BTM
H-1592



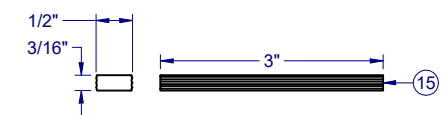
SCREEN RAIL TOP/SIDE
H-1593



PVC FIN FRAME
H-6030A



SASH REINF.
S-1505



SCREW SUPPORT
P-3113

FRAME AND
SASH CORNER
CONSTRUCTION

Custom
WINDOW SYSTEMS

1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

**8450 PVC
AWNING
IMPACT**

NO.	DESCRIPTION	BY	DATE
B	IBC/IRC REF. 2018 UPDATE	JLD	4/09/20
A	REVISED TO TDI REQUEST	JML	3/29/17



5/15/2020

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TX PE # 115094
TBPE REG. #F-18075
2428 OLD NATCHEZ TRC TRL
CAMDEN, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:
BOM AND EXTRUSIONS

DRAWN BY: EMK	DATE: 11/12/15
DWG #: TDI-163	REV.: B
SCALE: 1:2	SHEET 3 OF 5

**8450 PVC
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B	IBC/IRC REF. 2018 UPDATE	JLD	4/09/20
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	REVISIONS		

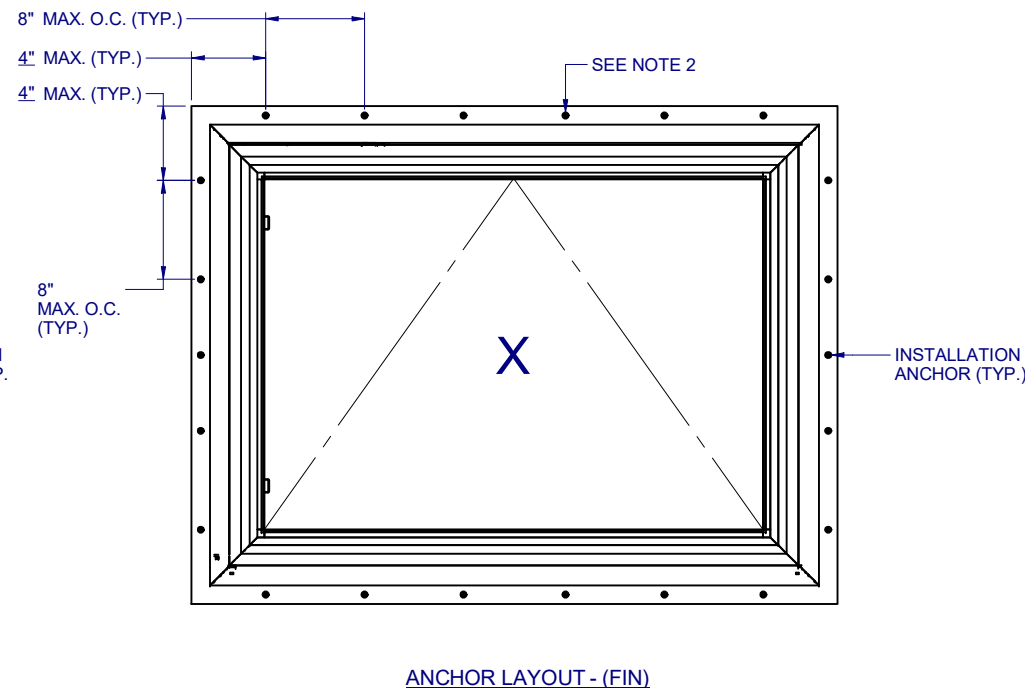
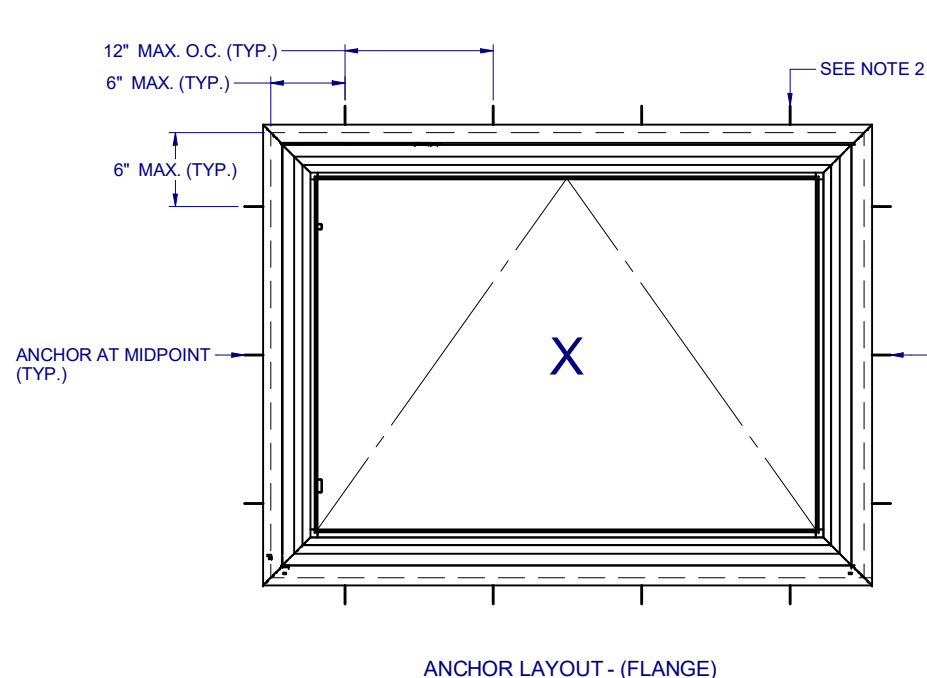


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SHEET DESCRIPTION:
**ANCHOR SCHEDULE AND
NOTES**

DRAWN BY:	DATE:
EMK	11/12/15
DWG #:	REV.:
TDI-163	B
SCALE:	SHEET
1:12	4 OF 5



NOTES:

- INSTALL ONE ANCHOR AT EACH LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
- SHIM AS REQ'D AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
- ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 5.
- ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
- INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 5.
- ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE. INSTALLATIONS TO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND THE SUBSTRATE. INSTALLATIONS TO HOLLOW CMU REQUIRE THE USE OF 1X BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
- A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3" FOR MASONRY, 1" FOR WOOD AND METAL.
- WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE 1, SHEET 5. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
- SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

**8450 PVC
AWNING
IMPACT**

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REVISIONS

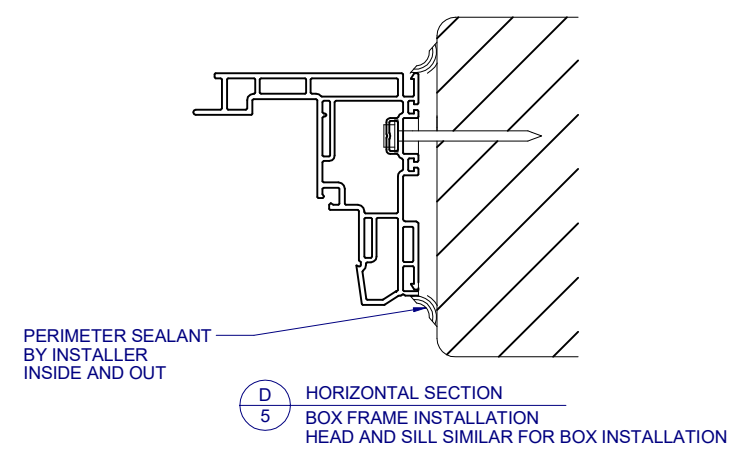
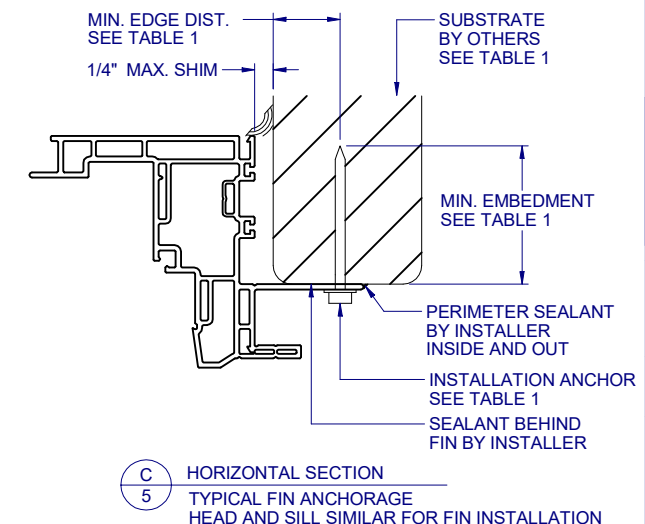
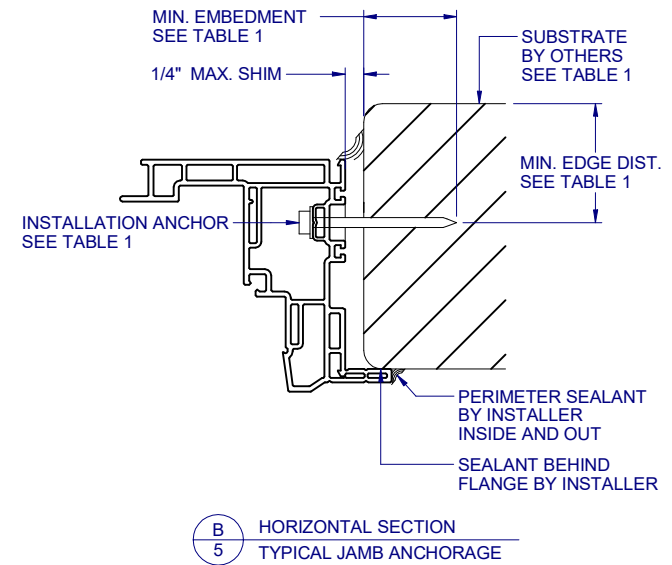
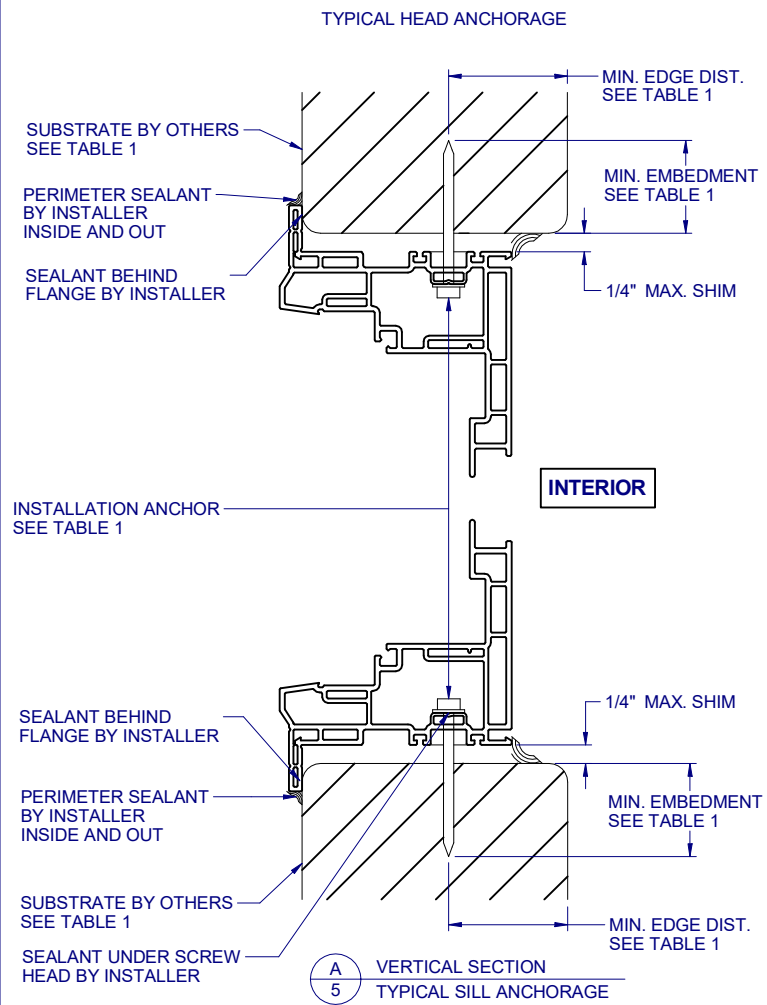


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SHEET DESCRIPTION:
INSTALLATION DETAILS

DRAWN BY:	DATE:
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DWG #:	REV.:
TDI-163	B
SCALE:	SHEET
1:2	5 OF 5



FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
FLANGE	GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-1/4"	2-1/2"
FLANGE	2X MIN. SPRUCE-PINE-FIR (G=0.42)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2X MIN. SPRUCE-PINE-FIR (G=0.42)	#10 PHILLIPS PH SHEET METAL SCREW W/ WASHER COMBO	2"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SPRUCE-PINE-FIR (G=0.42)	#8 PHILLIPS PH SHEET METAL SCREW W/ WASHER COMBO	1-1/2"	7/16"

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.