

## Product Evaluation

RC702 | 0922

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

**Evaluation ID:** RC-702

**Effective Date:** September 1, 2022

**Re-evaluation Date:** September 2026

**Product Name:** Saddlewood 1.5" Aluminum Standing Seam Roofing Panels Installed Over a Plywood Deck

**Manufacturer:** Saddlewood Roofing  
7909 Salais Drive  
Corpus Christi, TX 78414  
(361) 960-7663

### General Description:

The 1.5" standing seam roofing panel is minimum 0.032" aluminum with an optional paint finish. The roofing panels have a maximum coverage of 16-1/8". The panels have a 1-1/2" tall mechanical double lock standing seam rib. The aluminum material conforms to ASTM B 209 with a 23.0 ksi yield strength. Panels must be formed within the panel rollformer specifications and tolerances. The panel rollformer is New Tech Machinery Corporation SS150 profile.

This evaluation report is for residential aluminum roofing panels that are secured to nominal 19/32" plywood roof decks. Thicker plywood may be used; however, the design pressure rating for the aluminum panels must be as specified in this evaluation report.

### Limitations:

**Roof Deck:** The aluminum roofing panels must be installed over a minimum 19/32" plywood deck. Roof framing must not exceed 24" on center.

**New Roof Decking Attachment:** The roof framing must meet or exceed the uplift requirements of the IRC or IBC and must be installed as required for resistance to wind loads.

**Roof Slope:** The aluminum roofing panels may be installed on roofs with a roof slope as low as 1/4:12.

**Design Wind Pressures:** The design pressure uplift load resistance must be as specified in Table 1.

**Table 1:** Attachment of Saddlewood 1.5" Aluminum Standing Seam Roofing Panels to Minimum 19/32" Plywood

Design Wind Pressure (psf)	Panel Seam	Panel Clip	Panel Clip Fasteners	Panel Clip Spacing
-93.5	Double Lock	26-Gauge Fixed Clip	Two (2) No. 10-9x1"	12" on center

**Installation Over an Existing Roof Covering:** Installation over an existing roof covering is limited to a maximum of one existing layer of composition shingles, wood shingles or shakes, built-up roofing, or roll roofing. The existing roof deck must be minimum 19/32" plywood. Note: Inspection of the existing roof deck must be made before installing the roofing panels. The condition of the existing roof deck must be acceptable to receive the roofing panels before the roof panel installation can proceed.

**Installation:**

**General:** Install the aluminum roofing panels in accordance with the manufacturer's recommended installation instructions and this evaluation report.

**Underlayment:** A minimum of one layer of 60 mil thick self-adhering high temp underlayment. Use underlayment that complies with ASTM D 1970. The underlayment must be installed with 6" side laps and 3" end laps.

**Attachment of Aluminum Roofing Panels to the Roof Deck:** Secure the aluminum roofing panels to the wood roof deck with fixed clips in accordance with Table 1. The fasteners must be No. 10-9 x 1" long Pancake Type 17-point screws. Use two (2) fasteners per clip. Use fasteners long enough to penetrate a minimum of 1/4" below the roof deck. Note: If installing the roofing panels over an existing roof covering, then increase the fastener length so that they penetrate a minimum of 1/4" below the roof deck.

**Panel Clip:** 26-gauge; 304 stainless steel clip; fixed clip; 2" long; 1-1/2" height.

**Panel Seam:** The panel is to be seamed to a 180-degree seam (double lock) with a mechanical seamer.

**Panel Ends and Edges:** As required by the manufacturer.

**Trims, Closures, and Accessories:** Install components, such as eave trim, rake trim, ridge trim, hip trim, and valley trim, as required by the manufacturer.

**Alternative Fasteners:** Substitution of alternative fasteners of equal or greater strength may be substituted.

**Note:** Keep the manufacturer's installation instructions available on the job site during the installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.