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Product Evaluation

RC667 | 0923

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

Evaluation ID: RC-667 **Effective Date:** September 1, 2023

Re-evaluation Date: September 2027

Product Name: Elevate UltraPly TPO and GenFlex EZ TPO Roofing Systems Installed over

Concrete Roof Decks

Manufacturer: Holcim Solutions and Products US, LLC

26 Century Blvd

Suite 205

Nashville, TN 37214 (800) 428-4511

General Description:

Elevate Product Description:

- **UltraPly TPO** roof membranes are nominal 0.045" to 0.080" thick flexible TPO (thermoplastic olefin) sheets
- **UltraPly TPO XR 100** roof membranes are nominal 0.045" thick flexible TPO (thermoplastic olefin) sheets
- **UltraPly TPO XR 115** roof membranes are nominal 0.060" thick flexible TPO (thermoplastic olefin) sheets
- **UltraPly TPO XR 135** roof membranes are nominal 0.080" thick flexible TPO (thermoplastic olefin) sheets
- **UltraPly TPO SA** roof membranes are nominal 0.045" to 0.060" thick heat weldable flexible TPO (thermoplastic olefin) sheets

- MB Base is a fiberglass reinforced, asphalt-coated base sheet
- **SBS Base-P** is a fiberglass reinforced, SBS modified bitumen membrane with a sanded bottom and sanded top surface
- **SBS Base** is a fiberglass reinforced, SBS modified bitumen membrane with a sanded bottom and sanded top surface
- **SBS PolyBase** is a polyester reinforced, SBS modified bitumen membrane with a sanded bottom and sanded top surface
- **V-Force** is a vapor barrier, self-adhered membrane
- **UltraPly Bonding Adhesive** is a solvent-based contact adhesive
- Water Based Bonding Adhesive-P is a contact adhesive used for bonding Elevate UltraPly
 TPO membranes to acceptable substrates
- **Single-Ply LVOC Bonding Adhesive** is a solvent-based formulation used for bonding Elevate UltraPly TPO membranes to acceptable substrates
- **Single-Ply LVOC Bonding Adhesive 1168** is a bonding adhesive used for bonding Elevate UltraPly TPO membranes to acceptable substrates
- XR Bonding Adhesive is a solvent-based contact adhesive
- XR Stick Membrane Adhesive is a two-component, low-rise polyurethane adhesive
- I.S.O. FIX II is a single component, moisture cured, polyurethane adhesive
- I.S.O. Stick is a two-component, low-rise polyurethane insulation adhesive
- I.S.O. Twin Pack Insulation Adhesive is a two-component, low-rise polyurethane adhesive
- I.S.O. Spray R is a two-component, low-rise polyurethane adhesive
- SA-Solvent Based (SB) Primer is a solvent-based primer to prepare porous substrates to receive V-Force Vapor Barrier Membrane
- **SA-Water Based (WB) Primer** is a polymer emulsion-based primer used in various substrates to enhance the adhesion of V-Force Vapor Barrier Membrane
- Elevate All-Purpose Fastener is a roofing fastener for wood and steel decks
- Elevate All-Purpose S Fastener is a roofing fastener for wood and steel decks
- **Elevate Heavy Duty** is a #15 Fastener for steel, wood, or concrete decks
- **Elevate Heavy Duty Plus** is a #21 Fastener for wood, steel, or concrete decks
- **Elevate HD Seam Plate** is an AZ55 or AZ50 galvalume insulation plate
- Elevate HD Plus Seam Plate is an AZ55 or AZ50 galvalume TPO membrane plate
- **Elevate Insulation Fastening Plate** is a 3" diameter, 0.017 to 0.023" thick galvalume stress plate for base sheet and insulation attachment
- **UltraPly TPO InvisiWeld Plate** is a primer coated plate for use with heat welded TPO membranes
- **UltraPly TPO InvisiWeld-S Plate** is a primer coated plate for use with heat welded TPO membranes
- Pre-Assembled Fastener and Plate is a #12 steel fastener with an AZ-50 galvalume steel plate used in all Elevate roof systems to pre-attach insulation or base sheets to steel and wood decks
- Pre-Assembled Heavy-Duty Fastener and Insulation Plate is a #15 steel fastener with an AZ-50 galvalume steel plate used in all Elevate roof systems to pre-attach insulation or base sheets to steel and wood decks.

Elevate Product Description (Continued):

- Concrete Drive Fastener is a steel fastener used for attachment into structural concrete substrates
- **Elevate Polymer Batten Strip** is used for anchoring Elevate membranes and flashing details
- **UltraPly QuickSeam R.M.A. Strip** is a 10" wide UltraPly TPO membrane with two 3" wide strips of tape factory laminated to it along its length
- **AP AccuTrac Kits** are used in roofing applications for the attachment of insulation to steel and wood roof decks with OMG AccuTrac installation equipment
- Two Piece Impact Nail is a two-piece factory assembled fastener
- LWC Base-Ply Fastener is a base ply fastening system for lightweight concrete decks
- **ISO 95+ GL** is a polyisocyanurate foam insulation
- ISOGARD HD is a high-density polyisocyanurate foam with a coated fiberglass facer
- **ISOGARD HD Composite** is a polyisocyanurate foam core laminated to a ½" ISOGARD HD board, with coated fiberglass facers
- RESISTA is a polyisocyanurate foam core laminated to a coated fiberglass facer

GenFlex Product Description:

- **EZ TPO** roof membranes are nominal 0.045" to 0.080" thick flexible TPO (thermoplastic olefin) sheets
- **GenFlex EZ Fleece Backed TPO (45-mil)** roof membrane nominal 0.045" thick flexible TPO (thermoplastic olefin) sheets
- **GenFlex EZ Fleece Backed TPO (60-mil)** roof membrane nominal 0.060" thick flexible TPO (thermoplastic olefin) sheets
- **GenFlex EZ Fleece Backed TPO (80-mil)** roof membrane nominal 0.080" thick flexible TPO (thermoplastic olefin) sheets
- **EZ TPO Peel and Stick HW** roof membranes are nominal 0.045" to 0.060" thick heat weldable flexible TPO (thermoplastic olefin) sheets
- EZ TPO Bonding Adhesive is a solvent-based contact adhesive
- **GenFlex Water Based Bonding Adhesive (P)** is a contact adhesive used for bonding GenFlex TPO membranes to acceptable substrates
- **EZ TPO Bonding Adhesive LVOC** is a solvent-based formulation used for bonding GenFlex TPO membranes to acceptable substrates
- EZ TPO Bonding Adhesive LVOC 1168 is a bonding adhesive used for bonding GenFlex TPO membranes to acceptable substrates
- GenFlex Fleece Backed Bonding Adhesive is a solvent-based contact adhesive
- GenFlex I.S.O. FIX II is a single component, moisture cured, polyurethane adhesive
- GenFlex One Step Insulation Adhesive is a two-component, low-rise polyurethane adhesive
- **GenFlex ISO Bond Insulation Adhesive** is a two-component, low-rise polyurethane adhesive
- **EZ TPO InvisiWeld Plate** is a primer coated plate for use with heat welded TPO membranes
- EZ TPO InvisiWeld Plate-S is a primer coated plate for use with heat welded TPO membranes
- **GenFlex ISO Insulation** is a polyisocyanurate foam insulation
- GenFlex HD ISO is a high-density polyisocyanurate foam with a coated fiberglass facer

GenFlex Product Description (Continued):

- **GenFlex HD Composite ISO** is a polyisocyanurate foam core laminated to a ½" HD ISO board, with coated fiberglass facers
- Coated Glass Facer is a polyisocyanurate foam core laminated to a coated fiberglass facer

Coverboards:

- DensDeck and DensDeck Prime are a fiberglass faced, water-resistant gypsum core coverboard manufactured by Georgia-Pacific Gypsum, LLC
- **SECUROCK Glass Mat Roof Board** is a water-resistant gypsum core coverboard manufactured by US Gypsum Corporation.
- **SECUROCK Gypsum-Fiber Roof Board** is a water-resistant gypsum core coverboard manufactured by US Gypsum Corporation.

Limitations and Installation:

Roof Framing: The maximum allowable spacing of the roof framing must be as specified in this evaluation report.

Roof Deck: For new applications, the roof deck must be secured to the roof framing to resist the required uplift loads.

Positive Drainage of Roof Deck: Roof decks, in which this product is to be installed upon, must be provided with positive drainage. A minimum roof slope after construction of 1/4" per foot is recommended.

Design Wind Pressures: The design wind uplift pressures must be specified in the assemblies listed in this evaluation report.

Installation Over an Existing Roof Covering (Roof Recover):

Acceptable Applications: The TPO roofing system may be installed over an existing built-up roof covering or an existing TPO roof covering based on the requirements set forth in this product evaluation report.

 Inspection of Roof Covering Recover Installation: Inspection of the roof covering recover installation must be by a Texas Department of Insurance appointed engineer. The Texas Department of Insurance appointed engineer must determine if the roof framing can support the com

Roof Covering Replacement Versus Roof Covering Recover: All existing roof coverings must be completely removed, and a new roof covering installed if any of the following conditions occur:

- The existing roof or roof covering is water soaked or has deteriorated to the point that the existing roof or roof covering is not adequate as a base for the additional roof covering.
- The existing roof has two or more applications of any type of roof covering.

Positive Drainage: The roof covering recover application must not be required to meet the minimum roof slope of 1/4" per foot if positive drainage is provided.

Roof Framing: The maximum allowable spacing of the roof framing must be as specified in this evaluation report.

Roof Deck: The existing roof deck must be as specified in each assembly listed in this evaluation report. The underside of the roof deck must be examined by the Texas Department of Insurance appointed engineer for corrosion or deterioration. If corrosion exists, then it must be treated with a rust inhibitor. A fastener withdrawal resistance test must be conducted in the corroded or deteriorated area to determine if the withdrawal resistance of the fastener complies with the minimum fastener requirements for the roof covering recover application. If the tested fastener fails to comply, then the deteriorated roof deck must be replaced.

Fastener Withdrawal Resistance: The fastener withdrawal resistance must be conducted in accordance with ANSI/SPRI FX-1-2006 and this evaluation report. Fasteners used for the installation of the roof covering recover to the existing roof deck must be as specified in the Installation Instructions section of this evaluation report. For the withdrawal test, the fasteners must be installed in the existing roof deck as required for the roof covering recover installation. A Texas Department of Insurance appointed engineer must review the data to verify the integrity of the existing roof deck and to compare results of the withdrawal tests with the minimum fastener requirements for the roof covering recover application.

The Texas Department of Insurance appointed engineer must document all test results, including the locations on the roof surface where the tests are performed. A minimum of 10 withdrawal resistance tests are required for a roof area up to 50,000 square feet (a minimum of 50 percent of the tests must be conducted at the perimeter and the corners). Five additional tests are required for each additional 5,000 square feet of roof area or portion thereof (a minimum of 50 percent of the tests must be conducted at the perimeter and the corners). The tests must be located evenly spread across the surface of the roof. At least one withdrawal test must be performed on each roof level if the roof consists of multiple levels.

The withdrawal resistance of each tested fastener must comply with the minimum fastener requirements for the roof covering recover application. If a tested fastener fails to comply, then the Texas Department of Insurance appointed engineer must examine that area for deterioration of the roof deck by removing the existing roof covering in that area. If that area of the roof deck has deteriorated, then the deteriorated roof deck must be replaced.

Existing Roof Covering Preparation: The existing roof covering must be prepared to receive the roof covering recover as specified in the Elevate installation instructions.

- The existing roof covering surface must be dry and free of dirt and debris.
- If the existing roof covering is gravel surfaced, then the loose gravel must be completely removed. The surface of the existing roof covering must be relatively smooth.

- If the existing roof covering has blisters, buckles, ridges, folds, or other deformations, then they must be removed, and the surface patched to provide a smooth surface.
- If the existing roof covering has loose fasteners, then the existing membrane must be cut open, the loose fasteners removed, and the surface patched to provide a smooth surface.

Roof Covering Recover Installation: Installation of the roof covering recover must be specified in the Installation Instructions section of this evaluation report.

General installation Requirements:

All International Residential Code (IRC) and the International Building Code (IBC) requirements must be satisfied, and manufacturer's installation instructions followed, unless otherwise specified by this product evaluation.

Membrane Attachment: The membrane must be mechanically attached to the roof deck through the insulation board using the fasteners and plates specified in this evaluation report. The fasteners must be placed through the fastening tabs unless otherwise noted in this evaluation report. Also, the membrane must be fully adhered using the adhesives specified in this evaluation report. The following two lap types are used:

Standard Lap: The standard lap consists of a 2" wide lap for fully adhered systems, and a 6" wide lap for mechanically attached membranes. Both laps are to be sealed with a minimum 1.5" heat weld.

Installation: Installation must be in accordance with the following assemblies:

Installation:

Name	Definition
System	A – Fully adhered systems B – Adhered base insulation, mechanically fastened top insulation, adhered membrane C – Mechanically fastened insulation, adhered membrane D – Mechanically fastened membrane E – Non-insulated, fastened membrane F – Non-insulated, adhered membrane
AP Fasteners & Plates	Elevate All-Purpose or All-Purpose S Fasteners and Insulation Fastening Plates
HD Fasteners & Plates	Elevate Heavy-Duty Fasteners and HD Seam Plates
HD Fasteners & Insulation Plates	Elevate Heavy-Duty Fasteners and Insulation Fastening Plates
HD Plus Fasteners & Plates	Elevate Heavy-Duty Plus Fasteners with Elevate HD Plus Seam Plates
CD Fasteners & Plates	Elevate Concrete Drive and Insulation Fastening Plates
CD Fasteners & Seam Plates	
Cover Board	One layer of any of the following products: -Georgia-Pacific DensDeck -Georgia-Pacific DensDeck Prime -Elevate ISOGARD HD -USG SECUROCK Glass-Mat Roof Board -USG SECUROCK Gypsum-Fiber Roof Board
Cover Board II	One layer of any of the following products: -Georgia-Pacific DensDeck -Georgia-Pacific DensDeck Prime -USG SECUROCK Glass-Mat Roof Board -USG SECUROCK Gypsum-Fiber Roof Board

Name	Definition		
Insulation	One of more layer -ISO 95+ GL -ISOGARD HD -ISOGARD HD Co -RESISTA		on of the following products:
	As Tested deck co	nstruction details a	re described as follows:
	Gypsum	Poured gypsun	n; Minimum 2" thickness
	Concrete Deck	Min. f' _c = 2,500	psi at 28 days
	CWF Deck	Min. 2.5" thick	Tectum I cementitious wood fiber panels
			de Rib Deck (Type WR) conforming to ANSI/SDI-RD1.0 & FBC; 0.5% Vented and ASTM A653 G90 for only. The following nomenclature is used to further describe the As Tested condition.
		F<#>	<#> #12-24 HWH self-drilling screws or equivalent fastener at each flute used to secure the deck to the structural supports; Min. 0.25" penetration
		G<#>	Min. Grade <#> of Steel Deck
		HS<#>	Hilti S-SLC 01 M HWH screws or equivalent fastener secured <#>-inch o.c. along the panel side laps
		HXE<#>	<#> Hilti X-ENP 19 L 15 powder-driven fasteners or equivalent at each flute used to secure the deck to the structural supports; Min. 0.25" penetration
Deck Detail	Steel Deck	HXH<#>	<#> Hilti X-HSN 24 powder-driven fasteners or equivalent at each flute used to secure the deck to the structural supports; Min. 0.25" penetration
		L<#>	Max. span of <#> ft.
		Р	Min. 5/8-inch diameter puddle welds at each flute used to secure the deck to the structural supports
		PW	Min. 5/8" diameter puddle welds with weld washers at each flute used to secure the deck to the structural supports
		S<#>	1/4"-14 HWH x 7/8" self-drilling screws or equivalent fastener secured <#>-inch o.c. along the panel side laps
		W	0.75" O.D. flat washer used with indicated fastener
		APA Span-Rate	d sheathing. The following nomenclature is used to further describe the As Tested condition.
		T<#>P	Min. <#>-inch thickness of the plywood
	Wood Deck	T<#>O	Min. <#>-inch thickness of the OSB
	WOOD DECK	L<#>	Max. span of <#> inches
		N<#1>/<#2>	Min. 0.113" diameter x 2-3/8" ring shank nails spaced <#1>-inch o.c. at all intermediate supports and spaced <#2> at the perimeter of each board

Name	Definition
DensDeck	Min. 0.25" Georgia-Pacific DensDeck
DensDeck Prime	Min. 0.25" Georgia-Pacific DensDeck Prime
Insulation Adhesive	I.S.O. Twin Pack Insulation Adhesive, I.S.O. Stick Insulation Adhesive, or I.S.O. Fix II Adhesive
Insulation Adhesive	I.S.O. Twin Pack Insulation Adhesive, I.S.O. Stick Insulation Adhesive, I.S.O. Fix II Adhesive, or Elevate I.S.O. Spray R
LWIC	Poured-in-place Cellular Lightweight Concrete with encapsulated insulation board
MCRF	Minimum Characteristic Resistance Force as determined by TAS 105 for the named fastener in the selected assembly
MDP	Maximum Design Pressure
Preliminarily Secured	Fastened at minimum rate of 5 per 4 ft x 8 ft board or 4 per 4 ft x 4 ft board.
SECUROCK	Min. 0.25" USG SECUROCK Gypsum-Fiber Roof Board
V-Force	One ply of Elevate V-Force Vapor Barrier Membrane. Non-metal substrates must be primed with Elevate SA Solvent-Based (SB) Primer, SA LVOC Primer or SA Water-Based (WB) Primer
XR Stick Membrane Adhesive	Adhered 12" o.c. in 3/4"-1" wide ribbons unless otherwise stated
I.S.O. Stick, I.S.O. Fix II, or I.S.O. Spray R	Adhered 12" o.c. in 3/4"-1" wide ribbons unless otherwise stated
I.S.O. Twin Pack Insulation Adhesive	Adhered 12" o.c. in 1/2" – 3/4" wide ribbons unless otherwise stated
Membrane Adhesive	Water Based Bonding Adhesive P adhered at a rate of 100-120 ft²/gal., or UltraPly Bonding Adhesive, Single-Ply LVOC Bonding Adhesive or Single-Ply LVOC Bonding Adhesive 1168 Adhered at a rate of 45-60 ft²/gal. unless otherwise stated
XR Membrane Adhesive	XR Stick Membrane Adhesive or I.S.O. Spray R
XR Membrane Adhesive II	XR Stick Membrane Adhesive, XR Bonding Adhesive, or I.S.O. Spray R, Hot asphalt, or PermaMop
InvisiWeld	Elevate UltraPly InvisiWeld Plates or InvisiWeld S Plates with Heavy Duty Fasteners or Concrete Drive fasteners (concrete decks only)
InvisiWeld S	Elevate UltraPly InvisiWeld S Plates with SFS Intec Dekfast #15 HS, Elevate Heavy Duty Fasteners or Elevate Concrete Drive fasteners (concrete decks only)
ISO	One or more layers of GenFlex ISO Insulation or Elevate ISO 95+ GL
ISO HD	One or more layers of GenFlex HD ISO or Elevate ISOGARD HD
ISO HD-C	One or more layers of GenFlex HD Composite ISO or Elevate ISOGARD HD Composite
PermaMop	Owens Corning PermaMop Asphalt
НА	ASTM D 312, Type IV asphalt

Name	Definition	
UltraPly TPO	One ply of any one of the following products: 45-mil thick, 60-mil thick, or 80-mil thick UltraPly TPO	
UltraPly TPO SA	One ply of any one of the following products: 45-mil thick or 60-mil thick UltraPly TPO SA	
UltraPly TPO XR	One ply of any one of the following products: UltraPly TPO XR 100, UltraPly TPO XR 115 or UltraPly XR 135	

Insulation Note: GenFlex ISO Insulation is equivalent to ISO 95+ GL, GenFlex HD ISO is equivalent to ISOGARD HD, GenFlex HD ISO Composite is equivalent to ISOGARD HD Composite, and Coated Glass Facer is equivalent to RESISTA

Membrane Note: GenFlex EZ TPO is equivalent to UltraPly TPO, UltraPly TPO XR 100 is equivalent to GenFlex EZ Fleece Backed TPO (45-mil), UltraPly TPO XR 115 is equivalent to GenFlex EZ Fleece Backed TPO (60-mil), and UltraPly TPO SA is equivalent to EZ TPO Peel and Stick HW, UltraPly TPO XR 135 is equivalent to GenFlex EZ Fleece Backed TPO (80-mil)

Table	System	Deck	Description
Table 1	C-A1 to C-A35	Concrete	CONCRETE DECK, BONDED INSULATION, BONDED ROOF COVER
Table 2	LWC-A2 to LWC-A15	Lightweight Concrete	LIGHTWEIGHT CONCRETE DECK, BONDED INSULATION, BONDED ROOF COVER
Table 3	C-B1 to C-B5	Concrete	CONCRETE DECK, MECHANICALLY ATTACHED BASE INSULATION, BONDED TOP INSULATION, BONDED ROOF COVER
Table 4	C-C3 to C-C19	Concrete	CONCRETE DECK, LOOSE-LAID BASE INSULATION, MECHANICALLY ATTACHED TOP INSULATION, BONDED ROOF COVER
Table 5	C-CD2 to C-CD4	Concrete	CONCRETE DECK, LOOSE LAID BASE INSULATION, MECHANICALLY ATTACHED TOP INSULATION, MECHANICALLY ATTACHED ROOF COVER
Table 6	C-D3 to C-D18	Concrete	CONCRETE DECK, PRELIMINARILY SECURED INSULATION, MECHANICALLY ATTACHED ROOF COVER
Table 7	C-F1 to C-F5	Concrete	CONCRETE DECK, NON-INSULATED, BONDED ROOF COVER
Table 8	LWC-F1 to LWC-F20	Lightweight Concrete	LIGHTWEIGHT CONCRETE DECK, NON-INSULATED, BONDED ROOF COVER

	TABLE 1: ELEVATE ULT	RAPLY TPO AND GENFLE CONCRETE DECK, BO			OOF (Tear-Off) or RECOVER	
Assembly		Insulation I			Roof Cover	Design
No.	Substrate	Туре	Attach	Membrane	Attach	Pressur (psf)
		V-Force, Self-adhered followed by Min. 0.5"		UltraPly TPO UltraPly TPO XR	Membrane Adhesive XR Membrane Adhesive II	
C-A1	Structural Concrete	ISO or RESISTA followed by Cover Board II	I.S.O. Spray R	UltraPly TPO SA	Self-adhered	-45.0
		V-Force (Self-adhered)	I.S.O. Stick or I.S.O.	UltraPly TPO	Membrane Adhesive	
C-A2	Structural Concrete	followed by Min. 1.5"	Spray R	UltraPly TPO XR	XR Membrane Adhesive	-57.5
		ISO	эргау к	UltraPly TPO SA	Self-adhered	
	Structural concrete	V-Force (Self-adhered)		UltraPly TPO	Membrane Adhesive	-75.0
C-A3	(primed with SA Water-	followed by Min. 1.5" ISO or RESISTA	I.S.O. Stick or I.S.O. Spray R	UltraPly TPO XR	XR Membrane Adhesive	
	Based (WB) Primer)			UltraPly TPO SA	Self-adhered	
	Structural Concrete	V-Force (Self-adhered)	I.S.O. Twin Pack	UltraPly TPO	Membrane Adhesive	
C-A4	· · · · · · · · · · · · · · · · · · ·	followed by Min. 1.5"	Insulation	UltraPly TPO XR	XR Membrane Adhesive	-97.5
C-A4	Based (WB) Primer)	ISO	Adhesive or I.S.O. Spray R	UltraPly TPO SA	Self-adhered	-97.3
		APP 80 Glass Base		UltraPly TPO	Membrane Adhesive	
		(torched adhered)	I.S.O. Twin Pack	UltraPly TPO XR	XR Membrane Adhesive	
C-A5	Structural Concrete	followed by Min. 1.5" ISO followed by (Optional) Min. 1.5" ISO or tapered ISO	Insulation Adhesive	UltraPly TPO SA	Self-adhered	-112.
		APP 80 Glass Base		UltraPly TPO	Membrane Adhesive	
		(torched adhered)	I.S.O. Twin Pack	UltraPly TPO XR	XR Membrane Adhesive II	
C-A6	Structural Concrete	followed by Min. 0.5" ISO followed by	Insulation Adhesive	UltraPly TPO SA	Self-adhered	-112.5

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	TABLE 1: ELEVATE ULT	RAPLY TPO AND GENFLE CONCRETE DECK, BO			OOF (Tear-Off) or RECOVER	
Assembly		Insulation			Roof Cover	Design
No.	Substrate	Туре	Attach	Membrane	Attach	Pressure (psf)
		APP 80 Glass Base		UltraPly TPO	Membrane Adhesive	
		(Optional) torched	I.S.O. Twin Pack	UltraPly TPO XR	XR Membrane Adhesive II	
C-A7	Structural Concrete	adhered followed by Min. 0.5" ISO followed by DensDeck Prime	Insulation Adhesive	UltraPly TPO SA	Self-adhered	-112.5
	Structural Concrete	Min. 0.5" ISO or	I.S.O. Stick or I.S.O.	UltraPly TPO	Membrane Adhesive	
C-A8	Structural Concrete (new or existing)	RESISTA followed by	Spray R	UltraPly TPO XR	XR Membrane Adhesive II	-112.5
	(new or existing)	Cover Board II	эргау к	UltraPly TPO SA	Self-adhered	
C-A9	Structural Concrete	APP 80 Glass Base (torched adhered) followed by Min. 0.5" ISO	I.S.O. Twin Pack Insulation Adhesive	UltraPly TPO XR	XR Stick Membrane Adhesive (6" o.c.) or I.S.O. Spray R (12" o.c.)	-135.0
				UltraPly TPO	Membrane Adhesive	
				UltraPly TPO SA	Self-adhered	
C-A10	Structural Concrete	APP 80 Glass Base (torched adhered) followed by Min. 1.5"	I.S.O. Twin Pack Insulation Adhesive	UltraPly TPO XR	XR Stick Membrane Adhesive (6" o.c.) or I.S.O. Spray R (12" o.c.)	-142.5
C-A10	Structural Concrete	ISO followed by		UltraPly TPO	Membrane Adhesive	
		(Optional) Min. 1.5" ISO or tapered ISO		UltraPly TPO SA	Self-adhered	
		Min. 1" ISO or RESISTA	Insulation	UltraPly TPO XR	XR Stick Membrane Adhesive	-150.0
C-A11	Structural Concrete	or Min. 0.5" ISO HD	Insulation Adhesive II	UltraPly TPO	Membrane Adhesive	
			, tarresive ii	UltraPly TPO SA	Self-adhered	
		Min. 1" ISO or RESISTA		UltraPly TPO XR	XR Stick Membrane Adhesive	-163.5
C-A12	Structural Concrete	followed by DensDeck	Insulation	UltraPly TPO	Membrane Adhesive	
3 -	Structural Concrete	Prime or Min. 0.5" ISO HD	Adhesive	UltraPly TPO SA	Self-adhered	

	TABLE 1: ELEVATE ULT	RAPLY TPO AND GENFLE CONCRETE DECK, BO			OOF (Tear-Off) or RECOVER ER	
Assembly		Insulation	Layer(s)	1	Roof Cover	Design
No.	Substrate	Туре	Attach	Membrane	Attach	Pressure (psf)
C-A13	Structural Concrete	Min. 0.5" ISO or RESISTA followed by SECUROCK	I.S.O. Fix (not with SECUROCK), I.S.O. Twin Pack (not with SECUROCK), I.S.O. Stick	UltraPly TPO UltraPly TPO XR UltraPly TPO SA	Membrane Adhesive XR Stick Membrane Adhesive (6" o.c.), HA, PermaMop, or XR Bonding Adhesive Self-adhered	-175.0
C-A14	Structural Concrete	V-Force (Self-adhered) followed by min. 0.5" ISO or RESISTA followed by Cover Board II	I.S.O. Spray R	UltraPly TPO XR UltraPly TPO SA	Membrane Adhesive XR Stick Membrane Adhesive (6" o.c.), HA, PermaMop, or XR Bonding Adhesive Self-adhered	-187.5
C-A15	Structural Concrete	Min. 0.5" ISO or RESISTA followed by min. 0.5" ISO HD	I.S.O. Fix II, I.S.O. Stick, or I.S.O. Twin Pack (not with ISOGARD HD), or I.S.O. Spray R (not to concrete)	UltraPly TPO XR UltraPly TPO SA UltraPly TPO	XR Membrane Adhesive Self-adhered Membrane Adhesive	-195.0
C-A16	Structural Concrete	Min. 1.5" ISO or RESISTA followed by Cover Board II	I.S.O. Spray R or I.S.O. Stick	UltraPly TPO XR UltraPly TPO SA UltraPly TPO	XR Stick Membrane Adhesive (6" o.c.), HA, PermaMop, or XR Bonding Adhesive Self-adhered Membrane Adhesive	-205.0
C-A17	Structural Concrete	Min. 1.5" ISO	I.S.O. Spray R	UltraPly TPO XR UltraPly TPO SA UltraPly TPO	XR Membrane Adhesive Self-adhered Membrane Adhesive	-255.0

	TABLE 1: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO – NEW CONSTRUCTION or REROOF (Tear-Off) or RECOVER CONCRETE DECK, BONDED INSULATION, BONDED ROOF COVER								
Assembly		Insulation I	-ayer(s)	ı	Roof Cover	Design			
No.	Substrate	Туре	Attach	Membrane	Attach	Pressure (psf)			
		V-Force self-adhered	I.S.O. Twin Pack	UltraPly TPO XR	XR Membrane Adhesive				
		to SA Solvent-Based	Insulation	UltraPly TPO SA	Self-adhered	_			
C-A18	Structural Concrete	(SB) primed deck followed by min. 1.5" ISO followed by (Optional) min. 1" ISO	Adhesive (not to V-Force) or I.S.O. Stick	UltraPly TPO	Membrane Adhesive	-262.5			
	Structural Concrete	V-Force self-adhered		UltraPly TPO XR	XR Membrane Adhesive				
		to SA Solvent-Based		UltraPly TPO SA	Self-adhered	-262.5			
C-A19		(SB) primed deck followed by Tapered ISO followed by (Optional) min. 0.5" ISO HD	I.S.O. Stick	UltraPly TPO	Membrane Adhesive				
			la sulation	UltraPly TPO XR	XR Membrane Adhesive				
C-A20	Structural Concrete	min. 0.5" ISO HD	Insulation Adhesive	UltraPly TPO SA	Self-adhered	-285.0			
				UltraPly TPO	Membrane Adhesive				
C-A21	Structural Concrete	Min. 0.5" ISO or Cover	I.S.O. Twin Pack	UltraPly TPO	UltraPly Bonding Adhesive	-300.0			
C-AZ I	Structural Concrete	Board II	Adhesive	UltraPly TPO SA	Self-adhered	-300.0			
		V-Force self-adhered	I.S.O. Twin Pack	UltraPly TPO XR	XR Membrane Adhesive				
		to SA Solvent-Based	Insulation	UltraPly TPO SA	Self-adhered	-337.5			
C-A22	Structural Concrete	(SB) primed deck followed by min. 1.5" ISO	Adhesive or I.S.O. Stick	UltraPly TPO	Membrane Adhesive				

	TABLE 1: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO – NEW CONSTRUCTION or REROOF (Tear-Off) or RECOVER CONCRETE DECK, BONDED INSULATION, BONDED ROOF COVER								
Assembly		Insulation	Layer(s)		Roof Cover	Design			
No.	Substrate	Туре	Attach	Membrane	Attach	Pressure (psf)			
		Min. 0.5" ISO followed by SECUROCK	I.S.O. Fix II (not to SECUROCK), I.S.O. Stick, I.S.O. Twin Pack Insulation Adhesive (not to SECUROCK)	UltraPly TPO XR	XR Stick Membrane Adhesive, XR Bonding Adhesive, Perma-Mop, hot asphalt	-347.5			
C-A23	Structural Concrete			UltraPly TPO SA	Self-adhered				
				UltraPly TPO	Membrane Adhesive				
C-A24	Structural Concrete	Min. 1" ISO (Optional) followed by DensDeck Prime	I.S.O. Spray R	UltraPly TPO XR	I.S.O. Spray R	-360			
C-A25	Structural Concrete	Min. 0.5" ISO or tapered ISO	I.S.O. Twin Pack Adhesive	UltraPly TPO	Single-Ply LVOC Bonding Adhesive, or Single-Ply LVOC Bonding Adhesive 1168	-360			
C-A26	Structural Concrete	Min. 1" RESISTA	I.S.O. Twin Pack Adhesive	UltraPly TPO	UltraPly Bonding Adhesive, Single-Ply LVOC Bonding Adhesive, or Single-Ply LVOC Bonding Adhesive 1168	-360			
				UltraPly TPO SA	Self-adhered				
C-A27	Structural Concrete	Min. 0.5" ISO or Cover Board	I.S.O. Stick	UltraPly TPO	UltraPly Bonding Adhesive or Water Based Bonding Adhesive P	-405			

	TABLE 1: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO – NEW CONSTRUCTION or REROOF (Tear-Off) or RECOVER CONCRETE DECK, BONDED INSULATION, BONDED ROOF COVER								
Assembly	C hat art	Insulation I			Roof Cover	Design			
No.	Substrate	Туре	Attach	Membrane	Attach	Pressure (psf			
C-A28	Structural Concrete	V-Force or 1-2 ply of Ply IV or VI in hot asphalt or APP 80 Glass Base, SBS Glass FR Torch, or SBS Poly Torch Base torch adhered followed by min. 0.5" ISO or RESISTA followed by SECUROCK	I.S.O. Twin Pack Insulation Adhesive, I.S.O. Spray R	UltraPly TPO XR	XR Bonding Adhesive, PermaMop	-435.0			
				UltraPly TPO XR	XR Stick Membrane Adhesive				
C-A29	Structural Concrete	SECUROCK	I.S.O. Spray R	UltraPly TPO	UltraPly Bonding Adhesive or Single-Ply LVOC Bonding Adhesive 1168	-435.0			
C-A30	Structural Concrete	SECUROCK	Insulation Adhesive	UltraPly TPO XR	XR Stick Membrane Adhesive	-445.0			
C-A31	Structural Concrete	V-Force or 1-2 ply of Ply IV or VI in hot asphalt or APP 80 Glass Base, SBS Glass FR Torch, or SBS Poly Torch Base torch adhered followed by min. 0.5" ISO or RESISTA followed by SECUROCK	I.S.O. Twin Pack Insulation Adhesive, I.S.O. Spray R	UltraPly TPO XR	XR Stick Membrane Adhesive	-445.0			
				UltraPly TPO	Membrane Adhesive	-445.0			
C-A32	Structural Concrete	Min. 0.5" ISO HD	Insulation Adhesive	UltraPly TPO XR	XR Stick Membrane Adhesive (6" o.c.)				
				UltraPly TPO SA	Self-adhered				

	TARIE 1. ELEVATE III	TDADIV TDO AND CENEU	EV EZ TDO NEW CO	NISTRICTION OF REI	ROOF (Tear-Off) or RECOVER	
	TABLE 1: ELEVATE OL	CONCRETE DECK, BO				
Assembly		Insulation I			Roof Cover	Design
No.	Substrate	Туре	Attach	Membrane	Attach	Pressure (psf)
		V-Force or 1-2 ply of		UltraPly TPO	Membrane Adhesive	
		Ply IV or VI in hot asphalt or APP 80		UltraPly TPO XR	XR Stick Membrane Adhesive (6" o.c.)	
C-A33	Structural Concrete	Structural Concrete Glass Base, SBS Glass FR Torch, or SBS Poly Torch Base torch I.S.O. Twin I Insulatio Adhesive, I.	I.S.O. Twin Pack Insulation Adhesive, I.S.O. Spray R	UltraPly TPO SA	Self-adhered	-445.0
C-A34	Structural Concrete	SECUROCK	Insulation Adhesive	UltraPly TPO	UltraPly Bonding Adhesive or Single-Ply LVOC Bonding Adhesive 1168	-495.0
C-A35	Structural Concrete	V-Force or 1-2 ply of Ply IV or VI in hot asphalt or APP 80 Glass Base, SBS Glass FR Torch, or SBS Poly Torch Base torch adhered followed by min. 0.5" ISO or RESISTA followed by SECUROCK	I.S.O. Twin Pack Insulation Adhesive, I.S.O. Spray R	UltraPly TPO	UltraPly Bonding Adhesive or Single-Ply LVOC Bonding Adhesive 1168	-495.0

	TABLE	2: ELEVATE ULTRAPLY TPO AN LIGHTWEIGHT CON	D GENFLEX EZ TPO -			-	-Off) or RECOVER	
Assembly			Base Sheet and	Insulation	Layer(s)	ı	Roof Cover	Design
No.	Substrate	Lightweight Concrete	Attachment	Туре	Attach	Membrane	Attach	Pressure (psf)
		Min. 1/4" slurry coat of min. 310 psi, Celcore MF with Celcore HS Rheology	SBS Base, with 3.4" laps, is			UltraPly TPO	Membrane Adhesive	
	Steel (G33, P, L6, S18)	Modifying Admixture over deck treated with Celcore S-1	secured with 1.8" Two-Piece Impact	Min. 0.5"	I.S.O.	UltraPly TPO XR	XR Membrane Adhesive	45.0
LWC-A2	Or Structural Concrete	(steel deck only) followed by 1" EPS board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft²/sq.	Nail installed 12" o.c. at the laps and 12" o.c. in two (2) staggered rows in the field	ISO	Spray R	UltraPly TPO SA	Self-adhered	-45.0
		Min. 1/4" slurry coat of min.	SBS Base, with			UltraPly TPO	Membrane Adhesive	
	Steel (G33,	382 psi, Celcore MF with Celcore HS Rheology Modifying Admixture over	3.4" laps, is secured with 1.8"			UltraPly TPO XR	XR Membrane Adhesive II	
LWC-A3	P, L6, S18) Or Structural Concrete	deck treated with Celcore S-1 (steel deck only) followed by 1" EPS board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft²/sq.	Two-Piece Impact Nail installed 7" o.c. at the laps and 7" o.c. in two (2) staggered rows in the field	SECUROCK	I.S.O. Spray R	UltraPly TPO SA	Self-adhered	-67.5
		Min. 1/8" slurry coat of min.				UltraPly TPO	Membrane Adhesive	
		350 psi, Celcore LWIC composed with MF with Celcore HS Rheology		Min. 1" ISO followed	I.S.O. Twin Pack Insulation	UltraPly TPO XR	XR Membrane Adhesive	
LWC-A4	Structural Concrete	Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft²/sq.	nixture followed None poard and a 2" ore PVA curing applied at 300		Adhesive, I.S.O. Spray R, I.S.O. Stick	UltraPly TPO SA	Self-adhered	-112.5

	TABLE	2: ELEVATE ULTRAPLY TPO AN	D GENFLEX EZ TPO	- NEW CONS	FRUCTION o	r REROOF (Tea	r-Off) or RECOVER		
		LIGHTWEIGHT CON	CRETE DECK, BOND	ED INSULATI	ON, BONDE	ROOF COVER			
Assembly			Base Sheet and	Insulation	Insulation Layer(s)		Roof Cover		
No.	Substrate	Lightweight Concrete	Attachment	Туре	Attach	Membrane	Attach	Pressure (psf)	
		Min. 1/8" slurry coat of min. 300 psi, Celcore LWIC composed with MF with		DensDeck Prime	I.S.O. Stick or I.S.O. Spray R				
LWC-A5	Structural Concrete	Celcore HS Rheology Modifying Admixture followed by 1" EPS board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft²/sq.	nre followed None nd a 2" top 'A curing	Min. 0.5" ISO HD	I.S.O. Twin Pack Insulation Adhesive or I.S.O. Spray R	UltraPly TPO	Membrane Adhesive	-133.5	
		Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC		Tapered		UltraPly TPO	Membrane Adhesive		
		composed with MF with Celcore HS Rheology		ISO or RESISTA		UltraPly TPO XR	XR Membrane Adhesive		
LWC-A6	Structural Concrete	Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft²/sq.	None	(Optional) followed by min. 2" ISO HD-C	I.S.O. Spray R	UltraPly TPO SA	Self-adhered	-135.0	

	TABLE	2: ELEVATE ULTRAPLY TPO AN LIGHTWEIGHT CON				-	•	
Assembly			Base Sheet and	Insulation	Layer(s)		Design	
No.	Substrate	Lightweight Concrete	Attachment	Туре	Attach	Membrane	Attach	Pressure (psf)
				Min. 1.5"		UltraPly TPO	Membrane Adhesive	
LWC-A7	Structural Concrete	Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft²/sq.	None	ISO or RESISTA followed by (Optional) tapered ISO or RESISTA followed by Cover	I.S.O. Twin Pack Insulation Adhesive, I.S.O. Spray R, I.S.O. Stick	UltraPly TPO XR UltraPly TPO	XR Stick Membrane Adhesive (6" o.c. to DensDeck, 12" o.c. to ISO HD or SECUROCK) or I.S.O. Spray R or (to DensDeck Prime or SECUROCK only) HA or PermaMop or XR Bonding Adhesive	-135.0
				Board		SA SA	Self-adhered	
				DensDeck Prime	I.S.O. Stick or I.S.O. Spray R			
LWC-A8	Structural Concrete	Min. 1/8" slurry coat of min. 200 psi, Elastizell LWIC with 1" EPS board and a 2" top coat	None	Min. 0.5" ISO HD	I.S.O. Twin Pack Insulation Adhesive or I.S.O. Spray R	UltraPly TPO	Membrane Adhesive	-150.0

	TABLE	2: ELEVATE ULTRAPLY TPO AN						
A		LIGHTWEIGHT CON	ICRETE DECK, BOND	Insulation			Roof Cover	Design Pressure (psf)
Assembly No.	Substrate	Lightweight Concrete	Base Sheet and Attachment	Туре	Attach	Membrane	Attach	
				DensDeck Prime	I.S.O. Stick or I.S.O. Spray R			
LWC-A9	Structural Concrete	Min. 1/8" slurry coat of min. 300 psi, Elastizell LWIC with 1" EPS board and a 2" top coat	None	Min. 0.5" ISO HD	I.S.O. Twin Pack Insulation Adhesive or I.S.O. Spray R	UltraPly TPO	Membrane Adhesive	-158.0
	Structural	Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC composed with MF with Celcore HS Rheology		Min. 1" ISO or RESISTA followed by	I.S.O. Stick, I.S.O. Twin Pack	UltraPly TPO	UltraPly Bonding Adhesive, Single-Ply LVOC Bonding Adhesive, or Single-Ply LVOC Bonding Adhesive 1168	
LWC-A10	Concrete	Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing	None	(Optional) tapered	Insulation Adhesive, or (not to	UltraPly TPO SA	Self-Adhered (to RESISTA only)	-187.5
		compound is applied at 300 ft²/sq.		ISO or RESISTA	ISO) I.S.O. Spray R	UltraPly TPO XR	XR Stick Membrane Adhesive (6" o.c. with ISO, 12" o.c. with RESISTA) or I.S.O. Spray R	

	TABLE	2: ELEVATE ULTRAPLY TPO AN LIGHTWEIGHT CON	D GENFLEX EZ TPO			•	•	
Assembly			Base Sheet and	Insulation Layer(s)			Design	
No.	Substrate	Lightweight Concrete	Attachment	Туре	Attach	Membrane	Attach	Pressure (psf)
LWC-A11	Structural Concrete	Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300	None	Tapered ISO or RESISTA (Optional) followed by min. 2" ISO HD-C	I.S.O. Stick	UltraPly TPO XR UltraPly TPO SA	Membrane Adhesive XR Membrane Adhesive Self-adhered	-187.5
LWC-A12	Structural Concrete	ft²/sq. Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft²/sq.	None	Min. 1.5" ISO or RESISTA followed by (Optional) tapered ISO or RESISTA followed by Cover Board	I.S.O. Stick	UltraPly TPO UltraPly TPO SA UltraPly TPO XR	Membrane Adhesive Self-Adhered XR Stick Membrane Adhesive (6" o.c. with DensDeck Prime, 12" o.c with ISO HD), I.S.O. Spray R (ISO HD only), XR Bonding Adhesive, HA (DensDeck Prime only), PermaMop (DensDeck Prime Only)	-187.5

	TABLE	2: ELEVATE ULTRAPLY TPO AN	D GENFLEX EZ TPO			-	•	
Assembly			Base Sheet and	Insulation	n Layer(s)		Roof Cover	Design
No.	Substrate	Lightweight Concrete	Attachment	Туре	Attach	Membrane	Attach	Pressure (psf)
LWC-A13	Structural Concrete	Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft2/sq.	None	Min. 1" ISO or RESISTA followed by (Optional) tapered ISO or RESISTA	I.S.O. Twin Pack Insulation Adhesive	UltraPly TPO SA UltraPly TPO XR	UltraPly Bonding Adhesive, Single-Ply LVOC Bonding Adhesive, or Single-Ply LVOC Bonding Adhesive 1168 or (to RESISTA Only) Water Base Bonding Adhesive P Self-Adhered (to RESISTA only) XR Stick Membrane Adhesive (6" o.c with RESISTA only) or I.S.O. Spray R	-217.5
LWC-A14	Structural Concrete	Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft2/sq.	None	Tapered ISO or RESISTA (Optional) followed by min. 2" ISO HD-C	I.S.O. Twin Pack Insulation Adhesive	UltraPly TPO XR UltraPly TPO SA	Membrane Adhesive XR Membrane Adhesive Self-adhered	-217.5

	TABLE	2: ELEVATE ULTRAPLY TPO AN LIGHTWEIGHT CON	ID GENFLEX EZ TPO ICRETE DECK, BOND			-	•	
Assembly			Base Sheet and	Insulation	Layer(s)		Roof Cover	Design
No.	Substrate	Lightweight Concrete	Attachment	Туре	Attach	Membrane	Attach	Pressure (psf)
						UltraPly TPO	Membrane Adhesive	
		Min 1/0" aloum and of min		Min. 1.5" ISO or		UltraPly TPO SA	Self-Adhered	
LWC-A15	Structural Concrete	Min. 1/8" slurry coat of min. 350 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" Holey board and a 2" top coat. Celcore PVA curing compound is applied at 300 ft2/sq.	None	RESISTA followed by (Optional) tapered ISO or RESISTA followed by Cover Board	I.S.O. Twin Pack Insulation Adhesive	UltraPly TPO XR	XR Stick Membrane Adhesive (6" o.c. with DensDeck, 12" o.c with ISO HD or SECUROCK), I.S.O. Spray R (not with DensDeck), XR Bonding Adhesive (not with ISO HD), HA (not with ISO HD), PermaMop (not with ISO HD)	-217.5

	TABLE 3: ELEVATE ULTRAPLY TPO AND GENFLEX TPO – NEW CONSTRUCTION or RECOVER CONCRETE DECK, MECHANICALLY ATTACHED BASE INSULATION, BONDED TOP INSULATION, BONDED ROOF COVER									
Assembly		Bas	e Insulation	Top Insulation Layer	(s)	R	oof Cover	Design		
No.	Deck	Туре	Attach	Туре	Fastener	Membrane	Attachment	Pressure (psf)		
6.04	Structural	DensDeck Prime primed with	HD Fasteners & Insulation Plates or	V-Force self-adhered followed by min. 1.5" ISO or tapered ISO followed by	I.S.O. Stick	UltraPly TPO UltraPly TPO XR	Membrane Adhesive XR Membrane Adhesive	45.0		
C-B1	Concrete	SA Solvent- Based (SB) primer	CD Fasteners & Plates. Fastener Density: 1:4 ft ²	(Optional) min. 1.5" ISO, 0.5" ISO HD or DensDeck Prime	or I.S.O. Spray R	UltraPly TPO SA	Self-adhered	-45.0		

TABLE 3: ELEVATE ULTRAPLY TPO AND GENFLEX TPO – NEW CONSTRUCTION or RECOVER CONCRETE DECK, MECHANICALLY ATTACHED BASE INSULATION, BONDED TOP INSULATION, BONDED ROOF COVER **Base Insulation Top Insulation Layer (s) Roof Cover** Design **Assembly** Deck Pressure No. Membrane Attachment Type Attach Type **Fastener** (psf) UltraPly TPO Membrane Adhesive HD Fasteners & I.S.O. Twin UltraPly TPO Insulation Plates or XR Membrane Min. 2" ISO Pack or Structural Min. 0.5" ISO or RESISTA CD Fasteners & -60 C-B2 XR Adhesive or RESISTA Concrete followed by min. 0.5" ISO HD I.S.O. Plates. Fastener UltraPly TPO Spray R Self-adhered Density: 1:1.78 ft² SA UltraPly TPO HD Fasteners & Membrane Adhesive Insulation Plates or UltraPly TPO XR Membrane Min. 2" ISO Structural Insulation CD Fasteners & C-B3 Min. 0.5" ISO HD -67.5 XR Adhesive Concrete or RESISTA Adhesive II Plates. Fastener UltraPly TPO Self-adhered Density: 1:1.78 ft² SA HD Fasteners & UltraPly TPO Membrane Adhesive Insulation Plates or I.S.O. Stick UltraPly TPO XR Membrane Structural Min. 2" ISO C-B4 CD Fasteners & or I.S.O. Min. 0.5" SECUROCK -67.5 XR Adhesive II Concrete or RESISTA Plates. Fastener Spray R UltraPly TPO Self-adhered Density: 1:1.78 ft² SA HD Fasteners & Insulation Plates or Insulation Structural Min. 2" ISO C-B5 CD Fasteners & Adhesive II UltraPly TPO -82.5 Min. 0.5" ISO HD Membrane Adhesive Concrete or RESISTA Plates. Fastener (6" o.c.) Density: 1:1.6 ft²

TABLE 4: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO - NEW CONSTRUCTION, REROOF (Tear-Off) or RECOVER CONCRETE DECK, LOOSE-LAID BASE INSULATION, MECHANICALLY ATTACHED TOP INSULATION, BONDED ROOF COVER Design **Top Insulation Layer(s) Roof Cover** Assembly **Base Insulation/Vapor Pressure** Substrate No. Barrier Layer (s) Membrane Attach Attach Type (psf) Induction welded Structural Min. 1.5" ISO or InvisiWeld S; Fastener C-C3 UltraPly TPO to InvisiWeld S -45.0 None Concrete RESISTA Density: 1:4 ft² plates Min. 0.5" ISO HD Induction welded Structural InvisiWeld; Fastener C-C4 Min. 1.5" ISO or RESISTA or DensDeck UltraPly TPO to InvisiWeld -45.0 Concrete Density: 1:5.33 ft² Prime plates Induction welded Min. 0.5" ISO or RESISTA (Optional) Cover InvisiWeld: Fastener Structural C-C5 UltraPly TPO to InvisiWeld -45.0 Concrete or min. 1.5" ISO HD-C Board Density: 1:4 ft² plates HD Fasteners & Membrane UltraPly TPO Min. 0.5" Insulation Plates or CD Adhesive Structural (Optional) Min. 0.5" ISO XR Membrane C-C6 DensDeck Prime Fasteners & Plates. -45.0 Concrete or RESISTA UltraPly TPO XR or SECUROCK Fastener Density: 1:2.67 Adhesive II ft² UltraPly TPO SA Self-adhered Membrane UltraPly TPO HD Fasteners & Adhesive Structural (Optional) Min. 0.5" ISO Min. 0.5" Insulation Plates or CD C-C7 XR Membrane -45.0 Concrete or RESISTA SECUROCK Fasteners & Plates. UltraPly TPO XR Adhesive II Fastener Density: 1:4 ft² UltraPly TPO SA Self-adhered SECUROCK (Optional) Induction welded Min. 2.5" ISO or InvisiWeld: Fastener Structural C-C8 -52.5 followed by V-Force, UltraPly TPO to InvisiWeld Concrete RESISTA Density: 1:4 ft² Self-adhered plates Membrane HD Fasteners & UltraPly TPO Adhesive Insulation Plates or CD (Optional) Min. 0.5" ISO Min. 0.5" Structural C-C9 XR Membrane -52.5 Fasteners & Plates. or RESISTA UltraPly TPO XR Concrete DensDeck Prime Fastener Density: 1:1.78 Adhesive II ft² UltraPly TPO SA Self-adhered

TABLE 4: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO - NEW CONSTRUCTION, REROOF (Tear-Off) or RECOVER CONCRETE DECK, LOOSE-LAID BASE INSULATION, MECHANICALLY ATTACHED TOP INSULATION, BONDED ROOF COVER Design Top Insulation Layer(s) **Roof Cover** Assembly Base Insulation/Vapor Pressure Substrate No. **Barrier Layer (s)** Membrane Attach Attach Type (psf) Min. 0.5" ISO HD Induction welded InvisiWeld; Fastener Structural C-C10 Min. 1.5" ISO or DensDeck UltraPly TPO to InvisiWeld -60.0 Concrete Density: 1:4 ft² Prime plates InvisiWeld; Fastened 6" Induction welded Structural C-C11 None Min. 1" ISO o.c. in rows spaced 144" UltraPly TPO to InvisiWeld -60.0 Concrete plates O.C. HD Fasteners & Membrane UltraPly TPO Insulation Plates or CD Adhesive Structural (Optional) Min. 0.5" ISO Min. 0.5" C-C12 Fasteners & Plates. XR Membrane -60.0 SECUROCK Concrete or RESISTA UltraPly TPO XR Fastener Density: 1:2.13 Adhesive II ft² UltraPly TPO SA Self-adhered Membrane HD Fasteners & UltraPly TPO Adhesive Insulation Plates or CD Structural (Optional) Min. 0.5" ISO Min. 0.5" C-C13 XR Membrane -62.5 Concrete or RESISTA SECUROCK Fasteners & Plates. UltraPly TPO XR Adhesive II Fastener Density: 1:4 ft² Self-adhered UltraPly TPO SA HD Fasteners & Membrane UltraPly TPO Insulation Plates or CD Adhesive SECUROCK or min. (Optional) Min. 0.5" ISO Structural C-C14 0.5" DensDeck Fasteners & Plates. XR Membrane -67.5 Concrete or RESISTA UltraPly TPO XR Prime Fastener Density: 1:1.6 Adhesive II ft² UltraPly TPO SA Self-adhered Induction welded Structural Min. 1.5" ISO or InvisiWeld S; Fastener C-C15 UltraPly TPO to InvisiWeld S -75.0 None Concrete RESISTA Density: 1:3.2 ft² plates

TABLE 4: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO - NEW CONSTRUCTION, REROOF (Tear-Off) or RECOVER CONCRETE DECK, LOOSE-LAID BASE INSULATION, MECHANICALLY ATTACHED TOP INSULATION, BONDED ROOF COVER Design **Roof Cover Top Insulation Layer(s) Base Insulation/Vapor** Assembly Substrate **Pressure** No. Barrier Layer (s) Membrane Attach Type Attach (psf) Min. 0.5" ISO HD, min. 1" ISO or RESISTA, Induction welded Structural (Optional) Min. 0.5" ISO InvisiWeld; Fastener UltraPly TPO C-C16 DensDeck Prime to InvisiWeld -75.0 Density: 1:2.67 ft² Concrete or RESISTA or SECUROCK or plates min. 1.5" ISO HD-C InvisiWeld; Fastened 6" Induction welded Structural C-C17 Min. 1" ISO UltraPly TPO to InvisiWeld -82.5 None o.c. in rows spaced 72" Concrete plates O.C. Membrane HD Fasteners & UltraPly TPO Adhesive Insulation Plates or CD (Optional) Min. 0.5" ISO Min. 0.5" Structural XR Membrane C-C18 -82.5 Fasteners & Plates. UltraPly TPO XR Concrete or RESISTA SECUROCK Adhesive II Fastener Density: 1:1.78 ft² UltraPly TPO SA Self-adhered Min. 0.5" ISO HD Induction welded InvisiWeld: Fastener Structural C-C19 Min. 1.5" ISO or RESISTA or DensDeck UltraPly TPO to InvisiWeld -105.0 Concrete Density: 1:2 ft² Prime plates

TABLE 5: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO – NEW CONSTRUCTION or REROOF (TEAR-OFF) CONCRETE DECK, LOOSE LAID BASE INSULATION, MECHANICALLY ATTACHED TOP INSULATION, MECHANICALLY ATTACHED ROOF COVER

Assembly No.	Deck	Base Insulation Layer/Vapor Barrier (s)	Top Insulation Layer (s)		Roc	of Cover	Design Pressure (psf)
		Barrier (s)	Туре	Attachment	Membrane	Fasteners	
C-CD2	Structural Concrete	V-Force Self- adhered followed by (Optional) Min. 0.5" ISO or RESISTA	Min. 3" ISO	HD Fasteners & Insulation Plates. Fastener Density: 1:4 ft ²	UltraPly TPO	HD Fasteners & Plates or CD Fasteners & Seam Plates; Attached in-lap 12" o.c., side laps spaced 114" o.c.	-45.0
C-CD3	Structural Concrete	DensDeck Prime loose-laid followed by V-force self- adhered	Min. 2" ISO or RESISTA or min. 1.5" ISO HD-C	HD Fasteners & Insulation Plates or CD Fasteners & Plates. Fastener Density: 1:4 ft ²	UltraPly TPO	HD Fasteners & Plates or CD Fasteners & Seam Plates; Attached in-lap 12" o.c., side laps spaced 114" o.c.	-45.0
C-CD4	Structural Concrete	Two layers of V- Force Self-adhered followed by (Optional) Min. 0.5" ISO or RESISTA	Min. 3" ISO	HD Fasteners & Insulation Plates. Fastener Density: 1:5.33 ft ²	UltraPly TPO	HD Fasteners & Plates or CD Fasteners & Seam Plates; Attached in-lap 12" o.c., side laps spaced 142" o.c.	-82.5

either side of battens in field row

Limitations and Installation:

TABLE 6: ELEVATE ULTRAPLY TPO AND GENFLEX EZ TPO - NEW CONSTRUCTION or REROOF (TEAR-OFF) OR RECOVER STEEL DECK, PRELIMIARILY SECURED INSULATION, MECHANICALLY ATTACHED ROOF COVER Design **Roof Cover Pressure Assembly** Deck Top Insulation Layer (s) (psf) No. Membrane **Fasteners** HD Fasteners & Plates or CD Fasteners & Structural Min. 0.5" ISO, RESISTA, or Min. C-D3 60-mil UltraPly TPO Seam Plates; Attached in-lap 6" o.c., side laps -52.5 Concrete 1.5" ISO HD-C, or Cover Board II spaced 90" o.c. HD Fasteners & Plates or CD Fasteners & Min. 1.5" ISO, RESISTA, or ISO Structural UltraPly TPO C-D4 HD-C, or Min. 0.5" Cover Board Seam Plates; Attached in-lap 6" o.c., side laps -52.5 Concret spaced 142" o.c. HD Fasteners & Plates or CD Fasteners & Structural Min. 0.5" ISO, RESISTA, or Min. UltraPly TPO C-D5 Seam Plates; Attached in-lap 6 o.c., side laps -60.0 Concrete 1.5" ISO HD-C, or Cover Board II spaced 89" o.c.; 7" wide side laps HD Fasteners & Plates or CD Fasteners & Structural Min. 0.5" ISO, RESISTA, or Min. Min. 60 mil UltraPly TPO C-D6 Seam Plates; Attached in-lap 6" o.c., side laps -60.0 Concrete 1.5" ISO HD-C, or Cover Board II spaced 114" o.c. **HD** Fasteners and Polymer Batten Strips Min. 1.5" ISO, RESISTA, or ISO Structural UltraPly TPO centered in-lap and fastened 6" o.c.: Fastener C-D7 HD-C, or Min. 0.5" Cover Board -82.5 rows 68" o.c.; Min. 5" wide heat weld Concrete Ш encapsulating plates and fasteners HD Plus Fasteners and Polymer Batten Strips centered in-lap and fastened 6" o.c.; Intermediate row in field of sheet with Min. 1.5" ISO, RESISTA, or ISO UltraPly TPO fasteners 6" o.c.; Fastener rows spaced 71" Structural C-D8 HD-C, or Min. 0.5" Cover Board -135 Concrete o.c.; Min. 5" wide heat weld encapsulating Ш plates and fasteners in-lap; 5" wide UltraPly TPO cover strip heat welded 1.5" wide on

	TABLE 7	ELEVATE ULTRAPLY AND GENFLEX EZ TPO CONCRETE DECK, NON-IN:) – NEW CONSTRUCTION, REF SULATED, BONDED ROOF CO	•	R
Assembly	Codenturate	Frieding Doof	Roof C	Cover	Design Pressure
No.	Substrate	Existing Roof	Membrane	Attach	(psf)
C-F1	Structural Concrete	Smooth Surfaced Built-Up Roofing	UltraPly TPO XR 115 or 135	XR Stick Membrane Adhesive	-112.5
C-F2	Structural Concrete	Granule Surfaced SBS Modified Roofing, torch-applied	UltraPly TPO XR	XR Stick Membrane Adhesive	-125.5
C-F3	Structural Concrete	None	UltraPly TPO XR	XR Stick Membrane Adhesive	-155.5
C-F4	Structural Concrete	Granule Surfaced SBS Modified Roofing	UltraPly TPO XR 115 or 135	XR Stick Membrane Adhesive	-392.5
C-F5	Structural Concrete	Granule Surfaced APP Modified Roofing	UltraPly TPO XR 115 or 135	XR Stick Membrane Adhesive	-422.5

	TABLE 8: ELEVATE ULTRAPLY AND GENFLEX EZ TPO – NEW CONSTRUCTION or REROOF (Tear-Off) LIGHTWEIGHT CONCRETE DECK, NON-INSULATED, BONDED ROOF COVER									
Assembly	Culastuata	Vapor	Limbturainht Commete	Roof C	over	Design				
No.	Substrate	Barrier	Lightweight Concrete	Membrane	Attach	Pressure (psf)				
LWC-F1	Steel (G33, F1, L6, S12)	None	LWIC, min. 300 psi, composed with Celcore MF with Celcore HS Rheology Modifying Admixture applied in slurry coat with 1" Holey board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft ² /sq.	UltraPly TPO XR	XR Bonding Adhesive	-45.0				
LWC-F2	Steel (G33, P, L6, S18)	None	Min. 310 psi Celcore MF with HS Rheology over deck treated with Celcore S-1. min. 1/4" slurry coat with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft ² /sq.	UltraPly TPO XR	I.S.O. Spray R	-45.0				
LWC-F3	Steel (G33, L6, F, W(1/2") S12)	None	LWIC, applied in min. 1/8" slurry coat with 1" EPS board and a 2" topcoat. Secured to deck with Elevate Polymer Batten Strips spaced 18" o.c. with HD fasteners 12" o.c.	UltraPly TPO XR	XR Stick Membrane Adhesive, 6" o.c.	-60.0				
LWC-F4	Steel (G33, P, L5, S12)	None	Min. 1/8" slurry coat of min. 350 psi, Elastizell LWIC with Zell-Crete Fibers with 1" EPS board and a 2" topcoat	UltraPly TPO XR	I.S.O. Spray R	-60.0				

			EVATE ULTRAPLY AND GENFLEX EZ TPO – NEW CONSTRU LIGHTWEIGHT CONCRETE DECK, NON-INSULATED, BONE	•	ear-Off)	
Assembly	Collegenete	Vapor	Limber Comments	Roof C	over	Design
No.	Substrate	Barrier	Lightweight Concrete	Membrane	Attach	Pressure (psf)
LWC-F5	Steel (G33, P, L6, S18)	None	Min. 360 psi Celcore MF with HS Rheology over deck treated with Celcore S-1. min. 1/4" slurry coat with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft²/sq.	UltraPly TPO XR	I.S.O. Spray R	-60.0
LWC-F6	Steel (G33, L5, P, S18)	None	LWIC, min. 281 psi, composed with Celcore MF with Celcore HS Rheology Modifying Admixture applied in min. 1/4" slurry coat with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft²/sq. Celcore SBS is applied in place, at a rate of 100 ft²/gal	UltraPly TPO XR	I.S.O. Spray R	-67.5
LWC-F7	Steel (G33, L6, P, S18)	None	LWIC, min. 356 psi, composed with Celcore MF with Celcore HS Rheology Modifying Admixture applied in min. 1/4" slurry coat with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft²/sq.	UltraPly TPO	UltraPly Bonding Adhesive	-67.5
LWC-F8	Steel (G33, F1, L5, S6)	None	Min. 1/8" slurry of min. 300 psi, Elastizell LWIC with Zell- Crete Fibers with 1" Holey board and a 2" topcoat	UltraPly TPO	UltraPly Bonding Adhesive	-67.5
LWC-F9	Steel (G33, L6, F, W(1/2") S12)	None	LWIC, composed with Celcore MF with Celcore HS Rheology Modifying Admixture applied in min. 1/8" slurry coat with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft²/sq. Secured to deck with Elevate Polymer Batten Strips spaced 18" o.c. with HD fasteners 12" o.c.	UltraPly TPO XR	XR Stick Membrane Adhesive, 4" or 6" o.c.	-75.0
LWC-F10	Structural Concrete	None	LWIC, min. 350 psi., composed with Celcore MF with Celcore HS Rheology Modifying Admixture applied in min. 1/8" slurry coat with 1" Holey board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft ² /sq.	UltraPly TPO XR	XR Stick Membrane Adhesive (4" o.c.) or XR Bonding Adhesive	-75.0

TABLE 8: ELEVATE ULTRAPLY AND GENFLEX EZ TPO – NEW CONSTRUCTION or REROOF (Tear-Off) LIGHTWEIGHT CONCRETE DECK, NON-INSULATED, BONDED ROOF COVER									
Assembly No.	Substrate	Vapor Barrier	Lightweight Concrete	Roof Cover		Design			
				Membrane	Attach	Pressure (psf)			
LWC-F11	Steel (G33, PW, L6, S18) or Concrete Deck	None	Min. 1/4" slurry of Min. 360 psi Celcore MF with HS Rheology over deck treated with Celcore S-1 (steel deck only) with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft²/sq.	UltraPly TPO	UltraPly Bonding Adhesive	-82.5			
LWC-F12	Steel (G33, F1, L6, S12)	None	LWIC, min. 300 psi, composed with Celcore MF with Celcore HS Rheology Modifying Admixture applied in slurry coat with 1" Holey board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft2/sq. LWIC fastened with HD Fasteners & Plates through-fastened to Steel Deck at a rate of one per 2 ft ²	UltraPly TPO XR	XR Bonding Adhesive	-90.0			
LWC-F13	Steel (G33, P, L6, S18)	None	Steel deck primed with Celcore S-1. Min. 380 psi Celcore MF with HS Rheology over deck treated with Celcore S-1. min. 1/4" slurry coat with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft2/sq. Celcore SBS applied over topcoat.	UltraPly TPO XR	I.S.O. Spray R (4" o.c.)	-90.0			
LWC-F14	Steel (G33, P, L6, S18)	None	Min. 310 psi Celcore MF with HS Rheology over deck treated with Celcore S-1. min. 1/4" slurry coat with 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft²/sq.	UltraPly TPO XR	I.S.O. Spray R (4" o.c.)	-45.0			
LWC-F15	Structural Concrete	None	Min. 1/8" slurry coat of min. 200 psi, LWIC with 1" EPS board and a 2" topcoat (MCRF ≥ 80 lbf using 1.7" LWC Base-Ply Fastener)	UltraPly TPO	UltraPly Bonding Adhesive	-105.0			
LWC-F16	Structural Concrete	None	Min. 1/4" slurry coat of min. 200 psi, Elastizell LWIC with Zell-Crete Fibers with 1" EPS board and a 2" topcoat	UltraPly TPO	UltraPly Bonding Adhesive	-115.0			

TABLE 8: ELEVATE ULTRAPLY AND GENFLEX EZ TPO – NEW CONSTRUCTION or REROOF (Tear-Off) LIGHTWEIGHT CONCRETE DECK, NON-INSULATED, BONDED ROOF COVER										
Assembly No.	Substrate	Vapor Barrier	Lightweight Concrete	Roof Cover		Design				
				Membrane	Attach	Pressure (psf)				
LWC-F17	Structural Concrete	None	Min. 1/4" slurry coat of min. 200 psi, Elastizell LWIC with Zell-Crete Fibers with 1" EPS board and a 2" topcoat	UltraPly TPO XR	XR Stick Membrane Adhesive	-122.5				
LWC-F18	Structural Concrete	None	Min. 1/8" slurry coat of min. 200 psi, Elastizell LWIC with 1" EPS board and a 2" topcoat	UltraPly TPO XR	XR Stick Membrane Adhesive	-128.0				
LWC-F19	Steel; ASTM A 653 G90	None	Min. 1/4" slurry coat of min. 200 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft ² /sq.	UltraPly TPO	UltraPly Bonding Adhesive	420.0				
				UltraPly TPO XR	XR Stick Membrane Adhesive	-130.0				
LWC-F20	Structural Concrete	None	Min. 1/8" slurry coat of min. 300 psi, Celcore LWIC composed with MF with Celcore HS Rheology Modifying Admixture followed by 1" EPS board and a 2" topcoat. Celcore PVA curing compound is applied at 300 ft ² /sq.	UltraPly TPO	UltraPly Bonding Adhesive	-133.5				

Note: Keep the manufacturer's installation instructions available on the job site during the installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.