

## Product Evaluation

RC632 | 1120

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

**Evaluation ID:** RC-632

**Effective Date:** November 1, 2020

**Re-evaluation Date:** November 2024

**Product Name:** Diamond Lock SL1.5 24-Gauge Steel Standing Seam Roofing Panel Installed Over a Plywood Deck

**Manufacturer:** D7, Inc.  
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### General Description:

The Diamond Lock SL1.5 standing seam panels are minimum 24-gauge galvalume steel panels. The metal roofing panels have a maximum coverage of 16-3/4". The panel has a 1-1/2" tall snap lock standing seam rib. The 24-gauge steel material is ASTM A792 AZ 50 or AZ-55, Grade 40 with a minimum 40 ksi yield point with optional painted finishes. The panels must be formed within the panel roll former specifications and tolerances.

This product evaluation report is for residential metal roofing panels that are secured to a nominal 15/32" plywood deck. A thicker plywood deck may be used; however, the design pressure rating for the metal panels must be as specified in the report.

**Limitations:**

**Roof Deck:** The metal roofing panels must be installed over minimum 15/32" plywood sheathing. The plywood sheathing must be attached to wood roof framing with a maximum spacing of 24" on center.

**New Roof Deck Attachment:** The roof deck must meet or exceed the uplift requirements of the IRC or the IBC and must be as required for resistance for wind loads.

**Roof Slope:** The metal roofing panels may be installed on roofs with a roof slope as low as 3:12. Consult with the manufacturer for roof slopes less than 3:12.

**Design Pressure:** The design pressure uplift load resistance must be as specified in Table 1.

**Table 1.** Attachment of Diamond Lock SL1.5 24-Gauge Steel Roofing Panels to Minimum 15/32" Plywood Roof Deck

Design Wind Pressure	Panel Clip Spacing
-56.0 psf	24" o.c.
-76.0 psf	12" o.c.
-86.0 psf	6" o.c.

**Installation over Existing Roof Covering:** Installation over an existing roof covering is limited to a maximum of one existing layer of composition shingles, wood shingles or shakes, built up roofing or roll roofing applied over an existing solid roof deck of minimum 15/32" plywood. Note: Inspection of existing roof deck must be made prior to the installation of the roof panels. The condition of the existing roof deck must be acceptable to receive the metal roofing panels before roof panel installation can begin.

**Installation Instructions:**

**General:** The metal roofing panels must be installed in accordance with the manufacturer's installation instructions and this product evaluation report.

**Underlayment:** A minimum of one layer of No. 30 (Type II) asphalt felt or equivalent must be used. The underlayment used must comply with one or more of the following standards: ASTM D226; ASTM D4869; or ASTM D1970. The underlayment must be installed with 6" side laps and 3" end laps. The underlayment must be applied with corrosion resistant fasteners in accordance with the manufacturer's installation instructions, the IRC, or the IBC.

**Attachment of Metal Roof Panels to the Plywood Deck:** The metal roof panels must be secured to the roof deck with two (2) minimum No. 10-12 x 1" long Pancake T-17 screws with a fixed clip. The fasteners must be long enough to ensure a minimum penetration of 1/4" below the roof deck. (Note: If the metal roofing panels are installed over an existing roof covering, then the fastener length must be increased so that the fasteners are long enough to ensure a minimum penetration

of 1/4" below the existing plywood roof deck). The maximum allowable spacing of the clips is specified in Table 1.

**Panel Clip:** Fixed clip; 24-gauge galvanized steel; 1-5/16" height; 2" long

**Panel Ends:** As required by the manufacturer.

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**Trims, Closures, and Accessories:** Components such as eave, rake rim, rake trim, hip trim, and valley trim shall be as required by the manufacturer.

**Alternative Fasteners:** Alternative fasteners of equal or greater diameter that have equal or greater strength may be substituted.

**Note:** Keep the manufacturer's installation instructions available on the job site during the installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.