

Product Evaluation

RC258 | 1223

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

Evaluation ID: RC-258

Effective Date: December 1, 2023

Re-evaluation Date: December 2027

Product Name: Elevate UNA-CLAD™ UC-14 Standing Seam Steel and Aluminum Roofing Panels Installed Over an Insulated Steel Deck

Manufacturer: Holcim Solutions and Products US, LLC
26 Century Blvd. Suite 205
Nashville, TN 37214
(800) 428-4442

General Description:

Elevate UNA-CLAD UC-14 standing seam metal roof panels installed over an insulated steel deck. Panels are either 24-gauge steel or 0.032" aluminum. Panel has a maximum width of 18" and a 1-3/4" tall snap lock standing seam rib. The 24-gauge steel material is ASTM A 792 AZ-50 hot dipped Galvalume or ASTM A 653 G-90 galvanized steel with an optional Kynar 500/Hylar 5000 painted finish. The aluminum is ASTM B 209 minimum 0.032" thick.

Limitations:

Roof Framing: Install the standing seam metal roofing panels over an insulated minimum 22-gauge steel deck that is secured to steel purlins.

New Roof Framing Attachment: The roof framing must meet or exceed the uplift requirements of the IRC or IBC. Install as required for resistance to wind loads. The maximum allowable spacing of the roof framing must be as specified in each assembly listed in this evaluation report.

Design Wind Pressures: The design pressure uplift load resistance requirements are specified in the assemblies listed in this evaluation report.

Roof Slope: Do not install the metal roof panels on roofs with a slope less than 3:12.

Installation Over an Existing Roof Covering: Not permitted.

Installation:

General: Install the metal roofing panels in accordance with the manufacturer's recommended installation instructions and this evaluation report.

Installation: Installation must be in accordance with the following assemblies:

Assembly No. 1

Design Pressure:	-52.5 psf
Deck:	Minimum 22-gauge steel. <u>Attachment:</u> Attached to minimum 1/4" steel purlins spaced a maximum of 72" on center. Secured with ITW Buildex TRAXX/5 fastener spaced a maximum of 6" on center. Deck side laps are secured with ITW Buildex TRAXX/1 fasteners spaced a maximum of 24" on center.
Insulation:	1" to 3-1/2" thick polyisocyanurate foamed plastic laminated to minimum 7/16" APA rated OSB. Minimum density of 2 pcf. <u>Attachment:</u> Secured to the steel deck with No. 11-13 No. 3 Philips drive truss head steel screws. The fasteners must be long enough to ensure a minimum penetration of 3 pitches of thread below the steel deck. A 2" diameter, 22-gauge formed pressure plate used with each screw. The fasteners are located in three rows along the 8' length of the wood structural panels beginning 6" from the 8' edges with a row down the center and spaced 21" on center beginning 6" from the 4' edges. A total of 15 fasteners are used for each 4' x 8' wood structural panel.
Panel:	Elevate UNA-CLAD UC-14 minimum 24-gauge steel. Maximum 18" width. <u>Attachment:</u> Elevate UNA-CLAD UC-14 clip. The base of the clip is 3-3/4" long and 1.15" wide and is fabricated from 300 series stainless steel. The interlocking upper tab is 3-1/2" wide and 1-7/8" long and is fabricated from 300 series stainless steel. Space the clips a maximum of 36" on center. Two (2) No. 10-12 x 1" pancake head wood screws. Secured to the wood structural panels. Use fasteners long enough to ensure a minimum penetration of 1/4" below the roof deck.
Panel Seam:	Snap together panel seam.

Assembly No. 2

Design Pressure:	-52.5 psf
Deck:	Minimum 22-gauge steel. <u>Attachment:</u> Attached to minimum 1/4" steel purlins spaced a maximum of 72" on center. Secured with ITW Buildex TRAXX/5 fastener spaced a maximum of 6" on center. Deck side laps are secured with ITW Buildex TRAXX/1 fasteners spaced a maximum of 24" on center.
Insulation:	Minimum 1" thick and maximum 4" thick polyisocyanurate foamed plastic. Minimum density of 2 pcf.
Cover Board:	Minimum 15/32" APA rated plywood or 7/16" APA rated OSB.
Panel:	Elevate UNA-CLAD UC-14 minimum 24-gauge steel. Maximum 18" width. <u>Attachment:</u> Elevate UNA-CLAD UC-14 Clip. The base of the clip is 3-3/4" long and 1.15" wide and is fabricated from 300 series stainless steel. The interlocking upper tab is 3-1/2" wide and 1-7/8" long and is fabricated from 300 series stainless steel. Space the clips a maximum of 48" on center. Two (2) No. 14 truss head screws with No. 3 drive. Length to be a minimum of 1/2" longer than the thickness of insulation, cover board, and steel deck.
Panel Seam:	Snap together panel seam.

Assembly No. 3

Design Pressure:	-52.5 psf
Deck:	Minimum 22-gauge steel. <u>Attachment:</u> Attached to minimum 1/4" steel purlins spaced a maximum of 60" on center. Secured with No. 12-24 HWH, DP5 screws at each flute. Deck side laps are secured with 1/4" x 7/8" HWH screws spaced a maximum of 24" on center.
Insulation:	1-1/2" HailGard Composite Board installed with eight (8) Elevate Heavy Duty HailGard™ fasteners used per 4' x 8' board.
Panel:	Elevate UNA-CLAD UC-14 minimum 24-gauge steel. Maximum 18" width. <u>Attachment:</u> Elevate UNA-CLAD UC-14 Clip. The base of the clip is 3-3/4" long and 1.15" wide and is fabricated from 300 series stainless steel. The interlocking upper tab is 3-1/2" wide and 1-7/8" long and is fabricated from 300 series stainless steel. Space the clips a maximum of 18" on center. Two (2) No. 10-12 x 1-1/2" pancake head screws. Length to be a minimum of 1/2" longer than the thickness of insulation and steel deck.
Panel Seam:	Snap together panel seam.

Assembly No. 4

Design Pressure:	-52.5 psf
Deck:	Minimum 22-gauge steel. <u>Attachment:</u> Attached to minimum 1/4" steel purlins spaced a maximum of 72" on center. Secured with ITW Buildex TRAXX/5 fastener spaced a maximum of 6" on center. Deck side laps are secured with ITW Buildex TRAXX/1 fasteners spaced a maximum of 24" on center.
Insulation:	1" to 3-1/2" thick polyisocyanurate foamed plastic laminated to minimum 7/16" APA rated OSB. Minimum density of 2 pcf. <u>Attachment:</u> Secured to the steel deck with No. 11-13 No. 3 Philips drive truss head steel screws. The fasteners must be long enough to ensure a minimum penetration of 3 pitches of thread below the steel deck. A 2" diameter, 22-gauge formed pressure plate used with each screw. The fasteners are located in three rows along the 8' length of the wood structural panels beginning 6" from the 8' edges with a row down the center and spaced 21" on center beginning 6" from the 4' edges. A total of 15 fasteners are used for each 4' x 8' wood structural panel.
Panel:	Elevate UNA-CLAD UC-14 minimum .032" aluminum. Maximum 16" width. <u>Attachment:</u> Elevate UNA-CLAD UC-14 Clip. The base of the clip is 3-3/4" long and 1.15" wide and is fabricated from 300 series stainless steel. The interlocking upper tab is 3-1/2" wide and 1-7/8" long and is fabricated from 300 series stainless steel. Space the clips a maximum of 18" on center. Two (2) No. 10-12 x 1" pancake head wood screws. Secured to the wood structural panels. Use fasteners long enough to ensure a minimum penetration of 1/4" below the roof deck.
Panel Seam:	Snap together panel seam.

Assembly No. 5

Design Pressure:	-52.5 psf
Deck:	Minimum 22-gauge steel. <u>Attachment:</u> Attached to minimum 1/4" steel purlins spaced a maximum of 72" on center. Secured with ITW Buildex TRAXX/5 fastener spaced a maximum of 6" on center. Deck side laps are secured with ITW Buildex TRAXX/1 fasteners spaced a maximum of 24" on center.
Insulation:	Minimum 1" thick and maximum 4" thick polyisocyanurate foamed plastic. Minimum density of 2 pcf.
Cover Board:	Minimum 15/32" APA rated plywood or 7/16" APA rated OSB.
Panel:	Elevate UNA-CLAD UC-14 minimum 24-gauge steel. Maximum 18" width. <u>Attachment:</u> Elevate UNA-CLAD UC-14 Clip. The base of the clip is 3-3/4" long and 1.15" wide and is fabricated from 300 series stainless steel. The interlocking upper tab is 3-1/2" wide and 1-7/8" long and is fabricated from 300 series stainless steel. Space the clips a maximum of 18" on center. Two (2) No. 12-13 pancake head screws. Length to be

a minimum of 1/2" longer than the thickness of insulation, cover board, and steel deck.

Panel Seam: Snap together panel seam.

Underlayment: Minimum of one layer of No. 30 (Type II) asphalt felt. Use underlayment that complies with one or more of the following: ASTM D 226, ASTM D 4869, or ASTM D 1970. Install the underlayment with minimum 4" side laps and 6" end laps. Apply the underlayment with corrosion resistant fasteners in accordance with the manufacturer's installation instructions. Space the fasteners in accordance with the high wind underlayment installation requirements in the IRC or IBC. Optional Underlayment: Holcim Solutions and Products Elevate CLAD-GARD Underlayment complying with ASTM D 1970 installed in accordance with the manufacturer's installation instructions.

Panel Ends and End Laps: As required by the manufacturer.

Panel Edges: As required by the manufacturer.

Trims, Closures, and Accessories: Install components, such as the eave trim, rake trim, ridge trim, hip trim, and valley trim as required by the manufacturer.

Note: Keep the manufacturer's installation instructions on the job site during the installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.