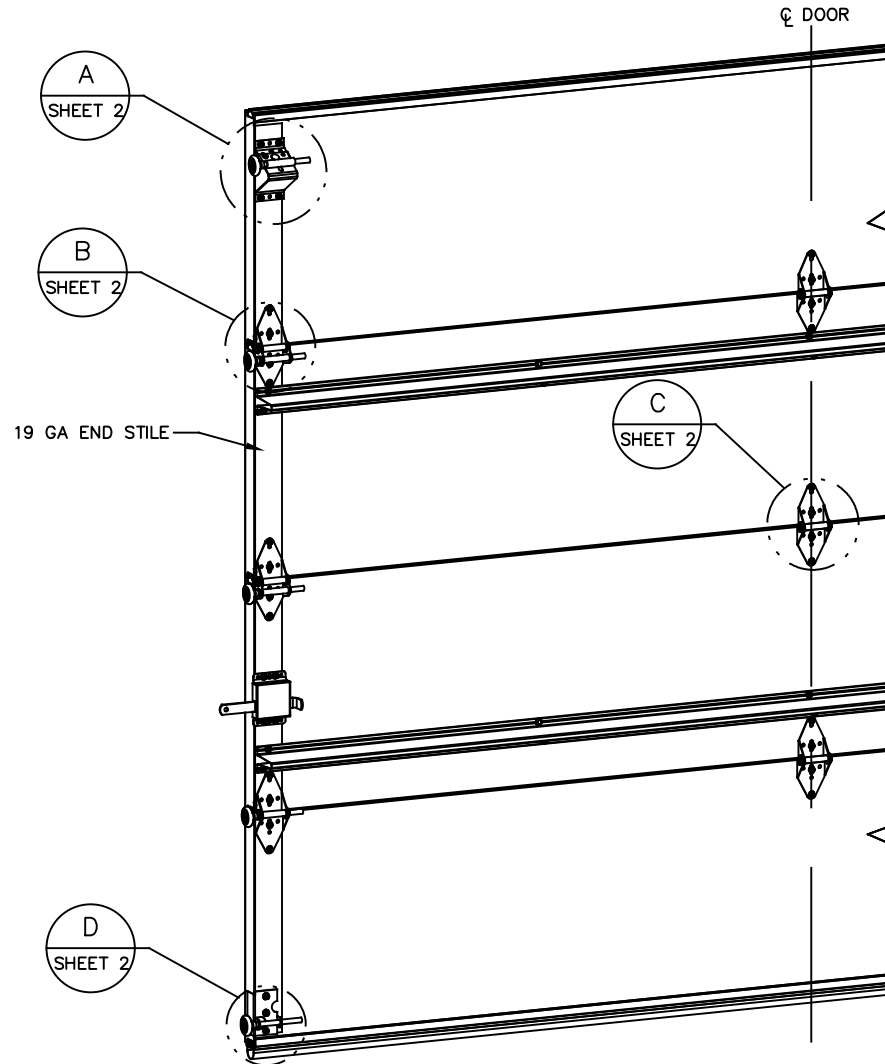
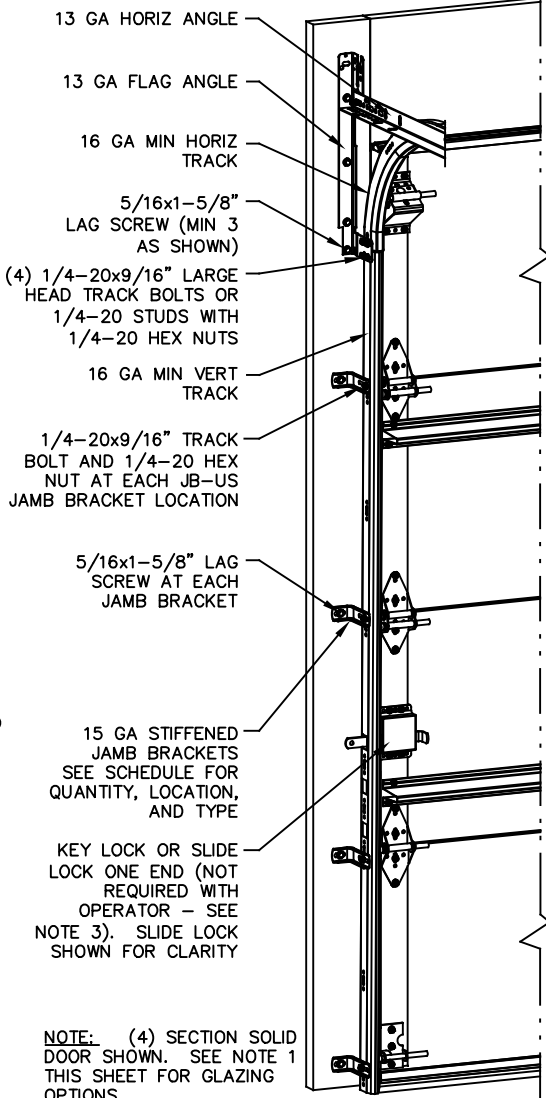


- NOTES:**
- NON-IMPACT RESISTANT GLAZING OPTION - .090" MINIMUM SSB GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 15" x 46" CUTOUT. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
 - VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
 - KEY LOCK, SLIDE LOCK, OR OPERATOR REQUIRED.
 - LOUVER OPTION - .040" MINIMUM LOUVERS IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN THE BOTTOM SECTION. MAXIMUM LOUVER DIMENSIONS SHALL BE 15" x 19" CUTOUT. LOUVERS ARE NOT IMPACT RESISTANT AND DO NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
 - FACER STEEL TO HAVE A MINIMUM 27 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.
 - A 4-1/2" x 6" x 22 GA BACKER PLATE IS TO BE LOCATED AT EVERY INTERMEDIATE AND OUTER END HINGE LOCATION.
 - THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
 - DOOR JAMB TO BE MINIMUM 2x4 STRUCTURAL GRADE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
 - FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMP TITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.



REVISIONS				
PCR/ER	REV	DESCRIPTION	DATE	APPROVAL
	C	REV TITLE BLOCK	10/2/2017	ESC
32177	D	ADD MODEL# 7655	11/15/2019	TLC
32442	E	ADDED NYLON ROLLER OPT	8/2/2020	TLC
32442	F	ADDED IRC/IBC NOTE	8/19/2020	TLC

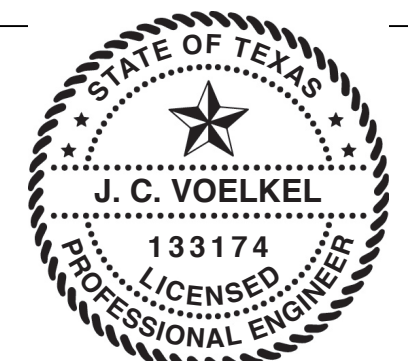
STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE(PSF): +19.1/-20.6	MAX WIDTH: 9'-2"
IMPACT/CYCLIC RATED: NO	MAX HEIGHT: 24'
	MAX SECTION HEIGHT: 24'

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE		
DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
8'-2"	ALL	+78.0/-84.1
9'-2"	ALL	+87.5/-94.4

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	4	2" (JB-US), 21-3/4" (JB-US), 42" (JB-US), 63-1/4" (JB-US)
7'-6"	4 OR 5	4	2" (JB-US), 26-3/4" (JB-US), 45" (JB-US), 74-1/2" (JB-US)
8'-0"	4 OR 5	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

NOTE: (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

THE DOORS ARE DESIGNED AND MANUFACTURED TO COMPLY WITH THE 2018 IRC AND THE 2018 IBC.



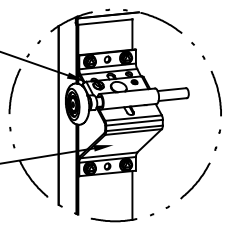
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TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		MATERIAL		NAME		DATE	
HOLE DIAMETER	WHOLE NUMBERS: ± .25	N/A	THE GENUINE. THE ORIGINAL.	LEWISVILLE, TEXAS	DRAWN BY:	G. TAYLOR	10/25/13	DRAWING TITLE:	
UNDER .251 +.004/-0.003	.X ± .1	UNIT OF MEASURE	NONE	NONE	CHECKED BY:	APPROVED BY:		SERIES 5745/5765/7565	
.251 TO .500 +.006/-0.003	.XX ± .03							7655/515/525	
OVER .500 +.008/-0.003	.XXX ± .010	EACH						DRAWING NUMBER	
FRACTIONS ± 1/16	ANGLES: ± .5°							D-411314	
REF DWG	USED ON							SCALE:	N.T.S. SHEET 1 OF 2

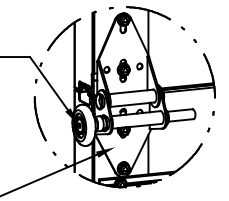
REVISIONS				
PCR/REV	REV	DESCRIPTION	DATE	APPROVAL
	C	REV TITLE BLOCK	10/2/2017	ESC
32177	D	ADD MODEL# 7655	11/15/2019	TLC
32442	E	ADDED NYLON ROLLER OPT	8/2/2020	TLC
32442	F	ADDED IRC/IBC NOTE	8/19/2020	TLC

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES



DETAIL A

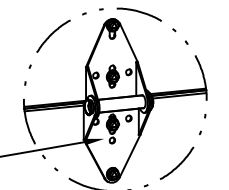
13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



DETAIL B

2" STEEL ROLLER WITH 5-1/4" STEM OPTIONAL NYLON, 10/11-BALL BEARING ROLLER AVAILABLE

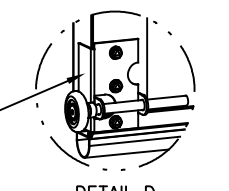
14 GA WIDE BODY END HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



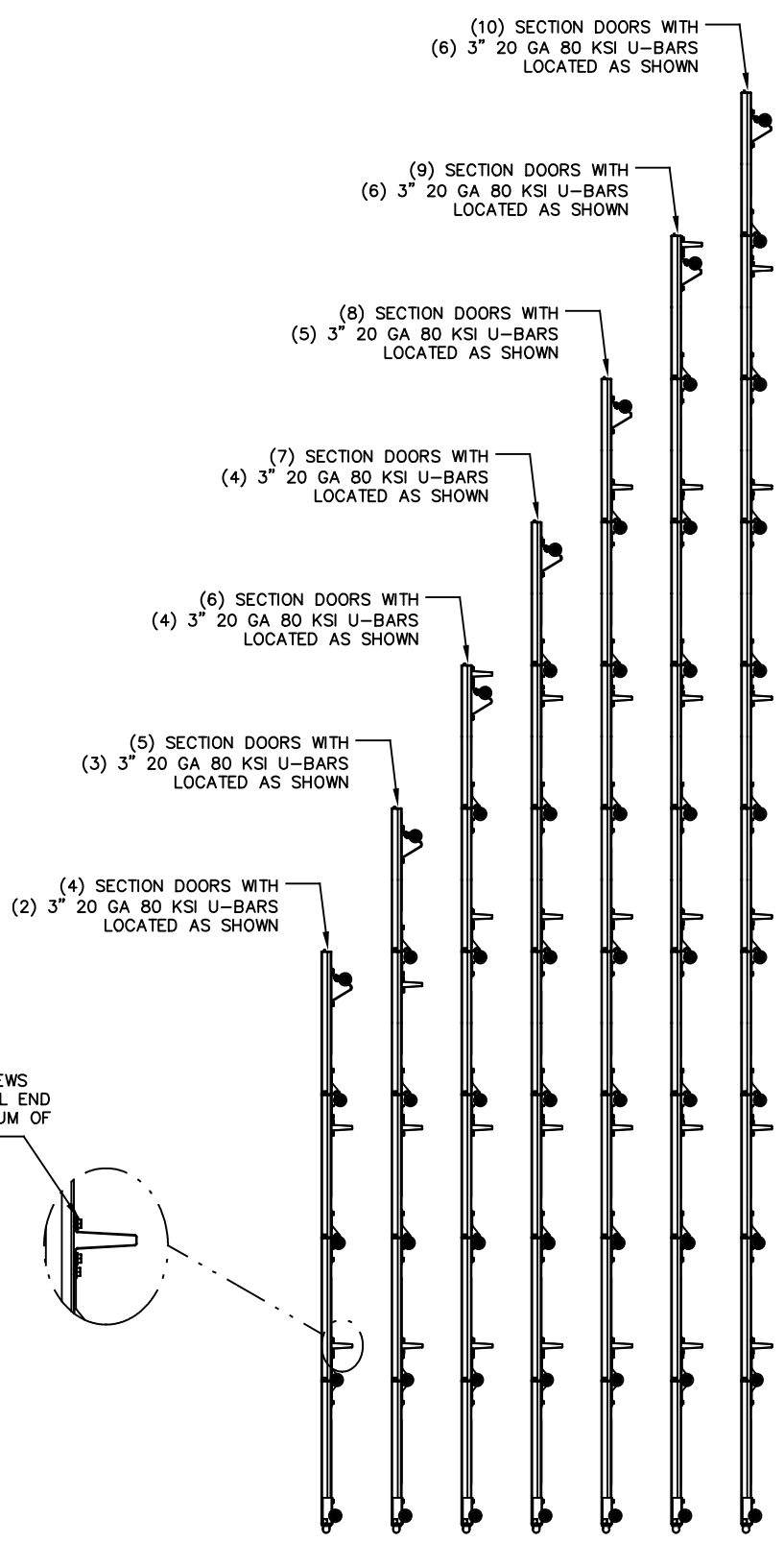
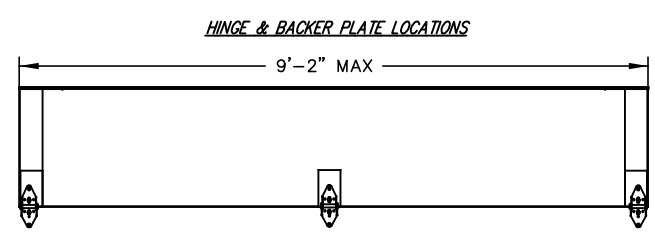
DETAIL C

14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS

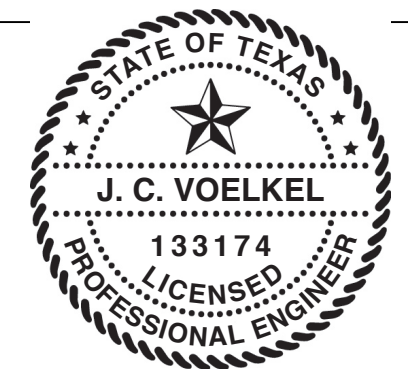
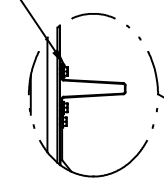
14 GA BOTTOM BRACKET ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AND (1) 1/4-14x5/8" SELF DRILLING TAMPER RESISTANT SCREW



DETAIL D



ALL U-BARS SHALL BE ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AT EACH HINGE LOCATION AND BETWEEN ALL END HINGES AND INTERMEDIATE HINGES. A MINIMUM OF (10) FASTENERS ARE TO BE USED.



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REF DWG	USED ON	 THIRD ANGLE PROJECTION <small>ASME Y14.100 AND Y14.5 APPLY, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. CUSTOMARY UNITS</small>	TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH N/A	 THE GENUINE. THE ORIGINAL. <small>LEWISVILLE, TEXAS</small>	NAME G. TAYLOR	DATE 10/25/13	DRAWING TITLE SERIES 5745/5765/7565 7655/515/525
			HOLE DIAMETER	WHOLE NUMBERS:					
			UNDER .251 +.004/-0.003	± .25	EACH	NONE			DRAWING NUMBER D- 411314
			.251 TO .500 +.006/-0.003	.X ± .1					
			OVER .500 +.008/-0.003	.XX ± .03					
			FRACTIONS	.XXX ± .010					
			± 1/16	ANGLES: ± .5°					