



Supplemental Instructions

Pan Doors: Residential

 CAUTION	<p>Higher wind pressures and larger doors require additional reinforcement.</p> <p>Premature failure of door system may result from improper application.</p> <p>See chart in lower left corner of drawing sheet one for the approved wind pressures and door sizes.</p>
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 WARNING	<p>These supplemental instructions do not contain basic door installation steps and related safety information.</p> <p>Failure to follow basic installation steps and related safety information may result in injury or death.</p> <p>Door installers must follow a primary instruction manual for basic door installation steps and related safety information.</p>
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The correct selection of door and framing materials in adherence with local building code directives is the responsibility of the building owner/designer. Use of a reinforced garage door does not constitute automatic compliance with any building code. Local building code officials determine compliance criteria.

A locking system must be installed if the door is not electrically operated.

See drawing for stop molding requirements, when door is not more than 1" wider than opening. When using stop molding, secure molding with minimum 8d nails or 2-1/2" long screws.

Professional Engineer's seal provided only for verification of wind load construction details. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

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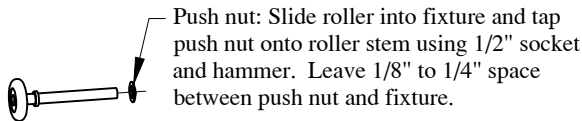
**For Use With Drawing Number
Z9-18-01308**

Strut Placement

Section Number	Door Height									
	6'-6" to 7'-0"	7'-6" to 8'-0"	8'-3" to 8'-9"	9'-0" to 10'-6"	10'-9" to 12'-3"	12'-6" to 14'-0"	14'-3" to 15'-9"	16'-0" to 17'-6"	17'-9" to 19'-3"	19'-6" to 20'-0"
12	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1 at Detail A
11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1 at Detail A	1 at Detail A
10	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1 at Detail A	1 at Detail A	1 at Detail B 1 at Detail A
9	N/A	N/A	N/A	N/A	N/A	N/A	1 at Detail A	1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
8	N/A	N/A	N/A	N/A	N/A	1 at Detail A	1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
7	N/A	N/A	N/A	N/A	1 at Detail A	1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
6	N/A	N/A	N/A	1 at Detail A	1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
5	N/A	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
4	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
3	1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
2	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A	1 at Detail B 1 at Detail A
1	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail A	1 at Detail A

Push Nut Detail (use on all rollers)

use 3/8" I. D. on bottom fixture roller stem
use 7/16" I. D. on end hinge and top fixture roller stems

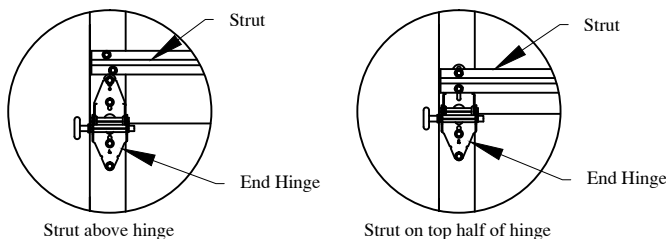


Track Bracket Spacing

Track bracket spacing shown for doors up to four sections high. Additional door sections may be added for maximum door height depicted on line drawing. Track brackets must be added (per track) for each section and spaced at a distance not greater than the corresponding section height (see line drawing for required quantities).

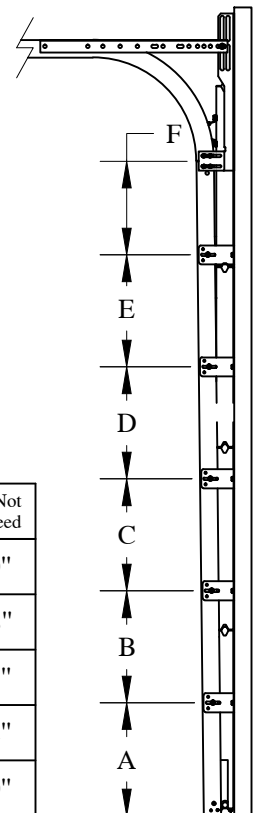
Strut Placement Concerning Windows

Where a strut crosses a window, it is acceptable to move the strut from a position of "Strut above hinge" down to "Strut on top half of the hinge".



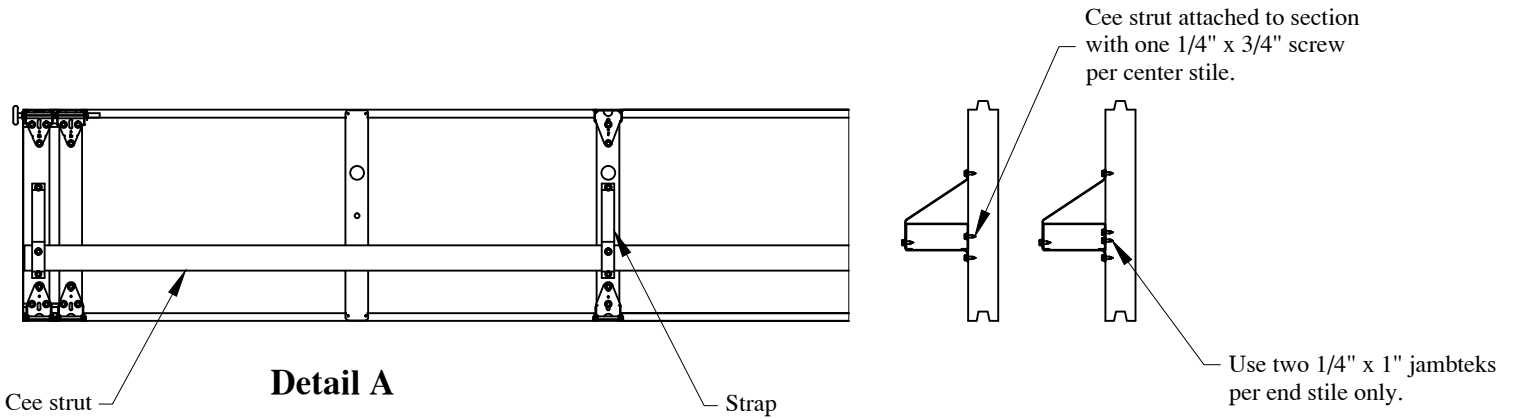
	Do Not Exceed
E	10"
D	28"
C	16"
B	12"
A	10"

+/-3" tolerance

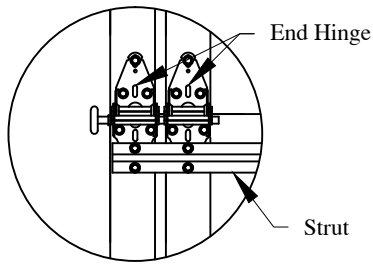


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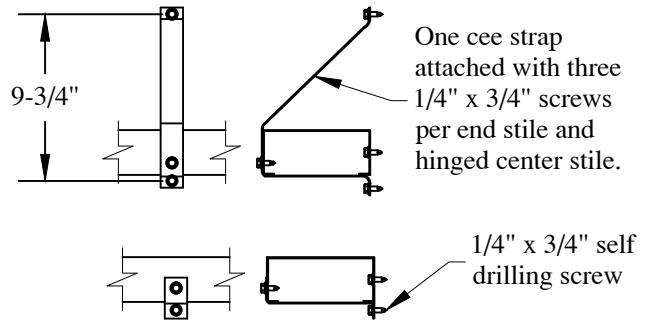
Cee Strut Attachment Detail



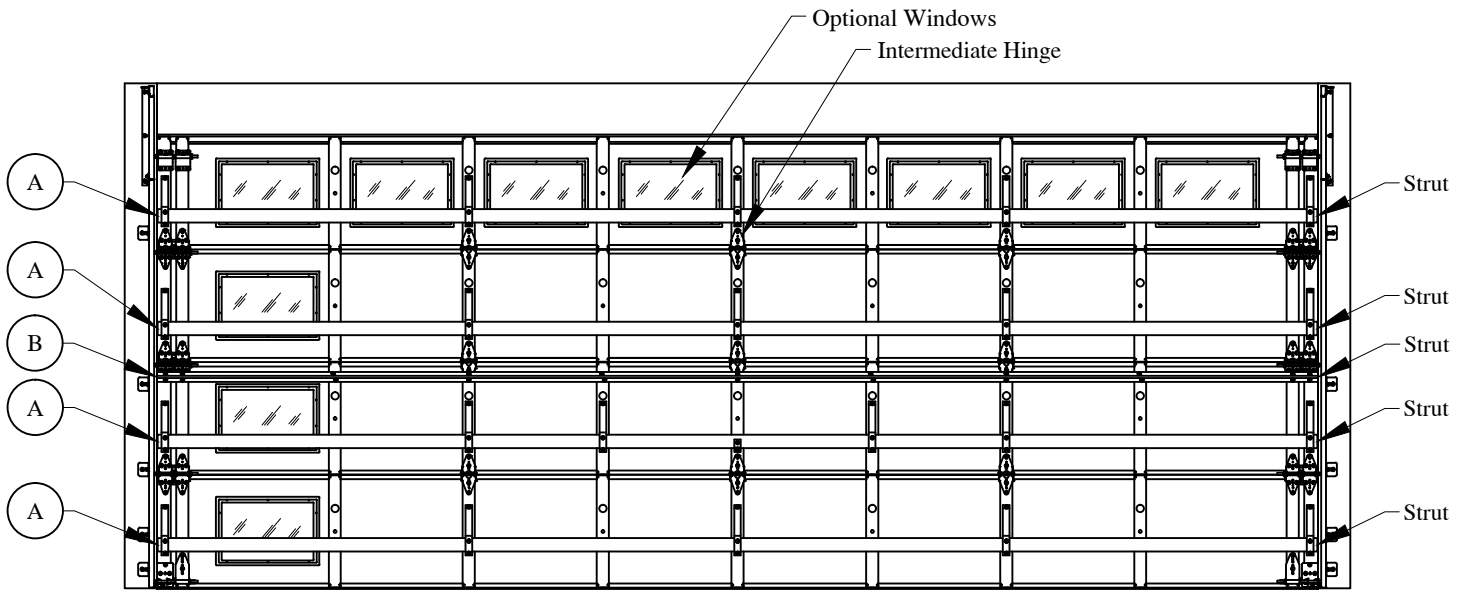
Narrow Strut Placement



Detail B

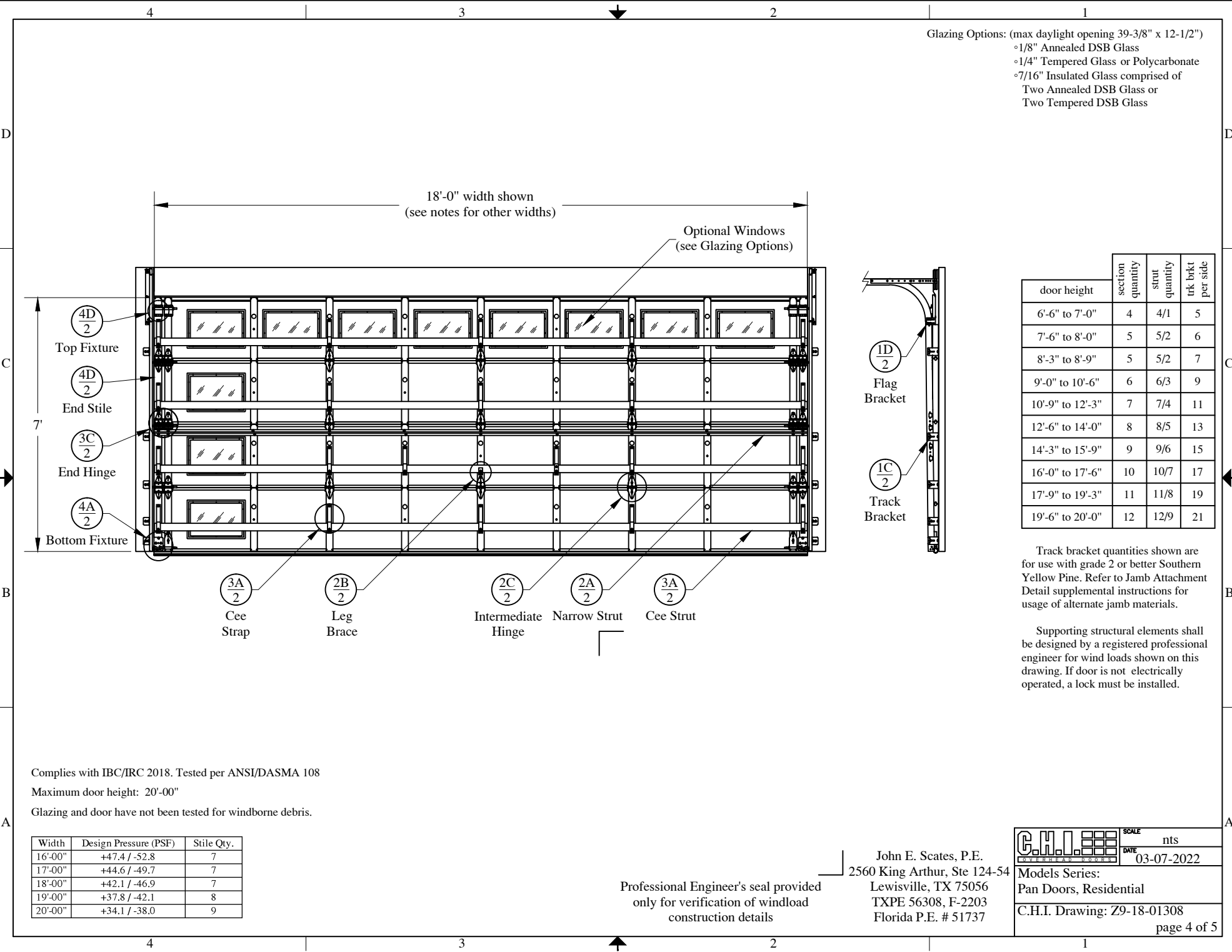


One leg brace on #2 section on the center lock stile and fastened with two 1/4" x 3/4" screws.



5 Struts

Glazing Options: (max daylight opening 39-3/8" x 12-1/2")
 ◦ 1/8" Annealed DSB Glass
 ◦ 1/4" Tempered Glass or Polycarbonate
 ◦ 7/16" Insulated Glass comprised of
 Two Annealed DSB Glass or
 Two Tempered DSB Glass



door height	section quantity	stilt quantity	trk bkkt per side
6'-6" to 7'-0"	4	4/1	5
7'-6" to 8'-0"	5	5/2	6
8'-3" to 8'-9"	5	5/2	7
9'-0" to 10'-6"	6	6/3	9
10'-9" to 12'-3"	7	7/4	11
12'-6" to 14'-0"	8	8/5	13
14'-3" to 15'-9"	9	9/6	15
16'-0" to 17'-6"	10	10/7	17
17'-9" to 19'-3"	11	11/8	19
19'-6" to 20'-0"	12	12/9	21

Track bracket quantities shown are for use with grade 2 or better Southern Yellow Pine. Refer to Jamb Attachment Detail supplemental instructions for usage of alternate jamb materials.

Supporting structural elements shall be designed by a registered professional engineer for wind loads shown on this drawing. If door is not electrically operated, a lock must be installed.

Complies with IBC/IRC 2018. Tested per ANSI/DASMA 108
 Maximum door height: 20'-00"
 Glazing and door have not been tested for windborne debris.

Width	Design Pressure (PSF)	Stile Qty.
16'-00"	+47.4 / -52.8	7
17'-00"	+44.6 / -49.7	7
18'-00"	+42.1 / -46.9	7
19'-00"	+37.8 / -42.1	8
20'-00"	+34.1 / -38.0	9

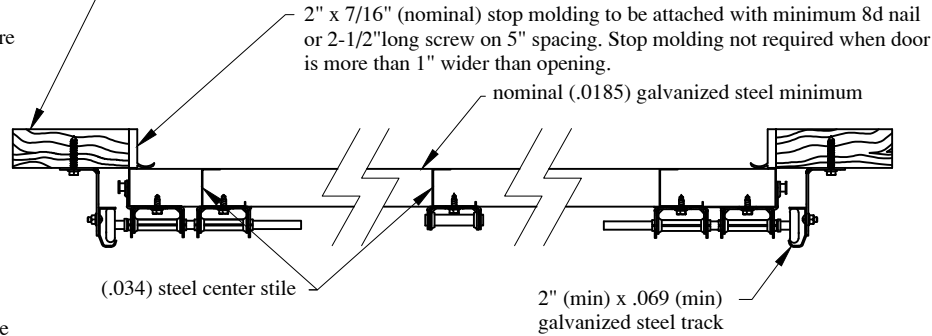
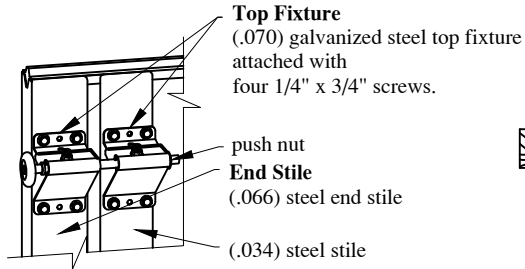
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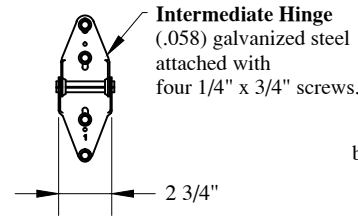
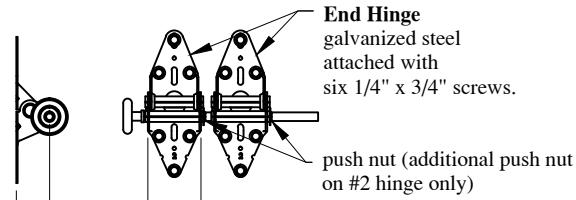
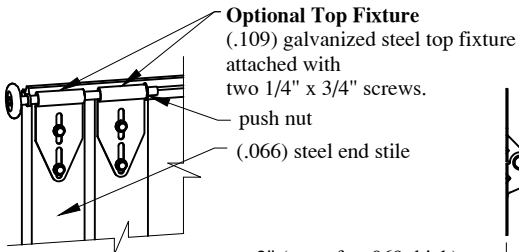
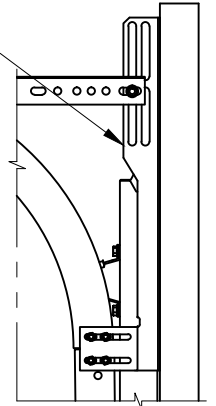
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	DATE	03-07-2022
Models Series: Pan Doors, Residential		
C.H.I. Drawing: Z9-18-01308		
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Details on some views may have been omitted for clarity.

The vertical wood jamb fasteners may be counter sunk to provide a flat mounting surface. See jamb attachment details for more information about attaching jambs to structure.



Flag Bracket
(.086) galvanized steel flag bracket attached to wood jamb with three 5/16" x 1-5/8" wood lag screws, to horizontal track with two 1/4" x 5/8" track bolts and nuts and to vertical track with two 1/4" x 5/8" track bolts and nuts.

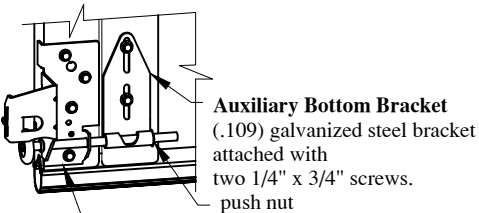
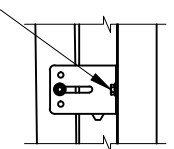


2" (max. for .069 thick)
4" (max. for .109 thick)

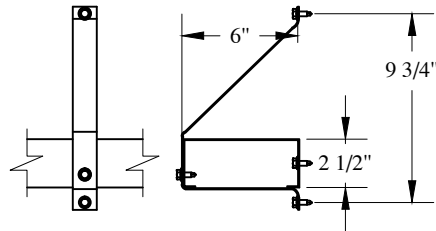
nominal Ø 2" (min.)
10 (min.) ball roller with steel tire.

9" (min.) high strength stem

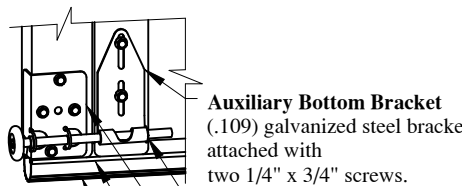
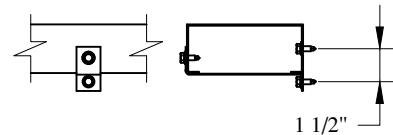
Track Bracket
(.102) galvanized steel track bracket attached to wood jamb with one 5/16" x 1-5/8" wood lag screw per bracket and attached to vertical track with one 1/4" x 5/8" track bolt and nut or two 1/4" x 11/32" rivets.



Optional Bottom Bracket
(.109) galvanized steel bottom bracket attached with four red 1/4" x 3/4" screws.



Leg Brace
One (.113) leg brace on #2 section on the center backer plate attached with two 1/4" x 3/4" screws.

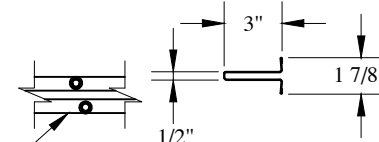


Bottom Bracket
(.102) galvanized steel bracket attached with four red 1/4" x 3/4" screws.

Aluminum extrusion

Vinyl weatherstrip

Cee Strut and Strap Attachment
(.055) 50 ksi galvanized steel 6" Cee Strut attached with one 1/4" x 3/4" self tapping screw per stile or backer plate, one additional self tapping screw is used on each end stile. One (.113) strap attached to section with two 1/4" x 3/4" screws and attached to strut with one 1/4" x 3/4" screw at each hinge location.



Narrow Strut
(.051) 50 ksi galvanized steel 3" strut attached with two 1/4" x 3/4" screws per stile.

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