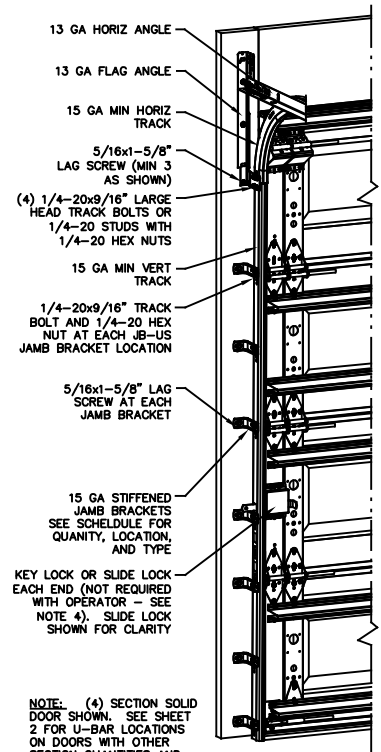
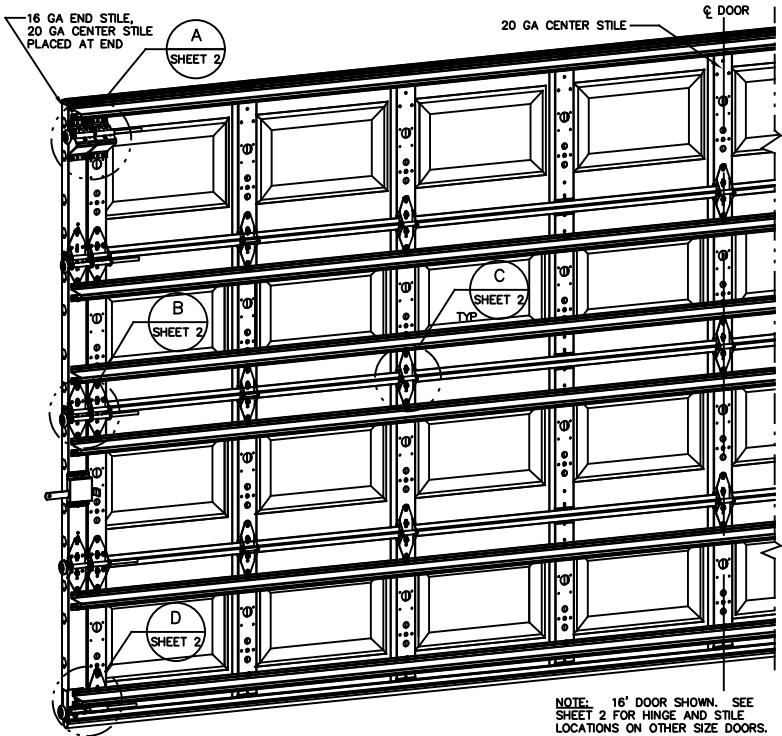


NOTES:

- NON IMPACT GLAZING OPTIONS:
A. 16 X 9.75 CLEAR OPENING INSTALLED TOP OR INTERMEDIATE SECTION.
GLAZING SSB (0.090") MINIMUM.
MAY INCLUDE DECORATIVE INSERTS NOT AVAILABLE IN MORE THAN ONE SECTION. DOES NOT SATISFY WINDBORNE-DEBRIS.
- IMPACT GLAZING OPTION:
16.75 X 9.75 CLEAR OPENING
GLAZING 1/4" GROOVED POLYCARBONATE ALUMINUM FRAMES WITH 10 SCREWS MAY INCLUDE DECORATIVE INSERTS INSTALLED IN TOP OR INTERMEDIATE SECTION. NOT AVAILABLE IN MORE THAN ONE SECTION. SEE ASSEMBLY DETAIL ON SHEET 2.
- VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
- KEY LOCK, SLIDE LOCKS, OR OPERATOR REQUIRED.
- LOUVER OPTION - .032" MINIMUM LOUVERS IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS INSTALLED IN THE BOTTOM SECTION. LOUVERS ARE NOT IMPACT RESISTANT AND DO NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
- SECTION STEEL TO HAVE A MINIMUM 25 GA THICKNESS.
- THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
- DOOR JAMB TO BE MINIMUM 2" X 6", GRADE 2 SOUTHERN PINE. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
- FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPITTE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.



NOTE: (4) SECTION SOLID DOOR SHOWN. SEE SHEET 2 FOR U-BAR LOCATIONS ON DOORS WITH OTHER SECTION QUANTITIES AND SEE NOTES 1 AND 2 THIS SHEET FOR GLAZING OPTIONS.



NOTE: 16' DOOR SHOWN. SEE SHEET 2 FOR HINGE AND STILE LOCATIONS ON OTHER SIZE DOORS.

REVISIONS				
CR	REV	DESCRIPTION	DATE	APPROVAL
	C	REV TITLE BLOCK	10/2/2017	ESC
31052	D	REV PER ER	9/25/18	ESC
31052	E	UPDATE NOTES ADD LHR DETAIL	2/13/19	ESC
	F	ADDED IBC/IRC NOTES FOR TD	4/12/21	TLC

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
10'-0"	ALL	+172.0/-191.5
12'-0"	ALL	+206.4/-229.8
14'-0"	ALL	+240.8/-268.1
15'-0"	ALL	+258.0/-287.3
16'-0"	ALL	+275.2/-306.4

JAMB BRACKET SCHEDULE

DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 42" (JB-US), 52-1/2" (JB-US), 63-1/4" (JB-US)
7'-6"	5	9	2" (JB-US), 10" (JB-US), 18-3/4" (JB-US), 26-3/4" (JB-US), 38" (JB-US), 45" (JB-US), 54-1/4" (JB-US), 63" (JB-US), 74-1/2" (JB-US)
8'-0"	5	9	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/2" (JB-US), 66" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

NOTE: (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

SERIES 170-177, 180-187, 1400, 1440, 1500, 1540

COMPLIES WITH THE REQUIREMENTS OF IBC/IRC 1408.

STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE (PSF): 34.4/-38.3	MAX WIDTH: 16' MAX HEIGHT: 14'
IMPACT/CYCLIC RATED: YES	MAX SECTION HEIGHT: 21'

JOHN E. SCATES, PE
2560 KING ARTHUR BLVD #124-54
LEWISVILLE, TX 75056
FL PE 51737
TX PE 56308/F2203

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REF DWG	USED ON	HOLE DIAMETER UNDER .251 +.004/- .003 .251 TO .500 +.006/- .003 OVER .500 +.008/- .003	WHOLE NUMBERS: ± .25 ± .1 ± .03 XXX ± .010 ANGLES: ± .5°	FINISH N/A UNIT OF MEASURE EACH	THE GENUINE, THE ORIGINAL. LEWISVILLE, TEXAS INTERLOCK	DATE 10/15/10 10/25/10 4/12/21	DRAWING TITLE SERIES 170, 180WL WS7, 16' MAX WIDE D-411048 SCALE: N.T.S. SHEET 1 OF 2
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NOTES

12 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

(2) 12 GA COMMERCIAL 'A' FRAME TOP BRACKETS EACH ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS

ADD (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS (INSIDE OF EACH INSIDE END HINGE)

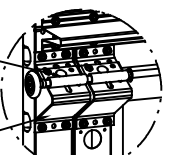
2" STEEL ROLLER WITH 9" GRADE 1144 OR EQUIVALENT STEM AND 7/16" PUSHNUT AT EACH ROLLER LOCATION. 1/4" MAX BETWEEN PUSHNUT AND BRACKET OR HINGE. OPTIONAL- 11 BALL BEARING NYLON ROLLER WITH 9" GRADE 1144 OR EQUIVALENT STEM

#1 HINGE IS 14 GA
#2 HINGE IS 13 GA
#3 HINGE (AND ALL ABOVE) ARE 13 GA WIDE BODY END HINGE ATTACHED WITH (4) 1/4-14x5/8" SELF TAPPING SCREWS

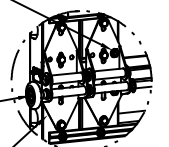
14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x5/8" SELF TAPPING SCREWS

12 GA EXTENSION BRACKET ATTACHED WITH (3) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS (2 THROUGH STRUT AND BRACKET)

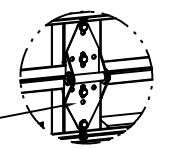
14 GA BOTTOM BRACKET ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS (2 OF WHICH IS THROUGH STRUT AND AND (1) 1/4-14x5/8" SELF DRILLING RED SCREW



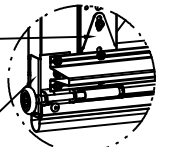
DETAIL A



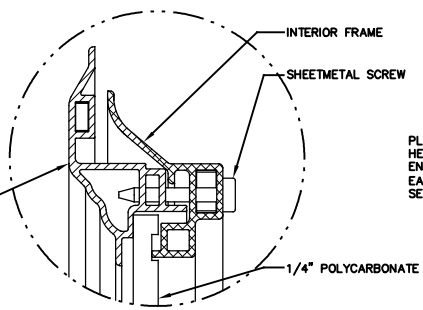
DETAIL B



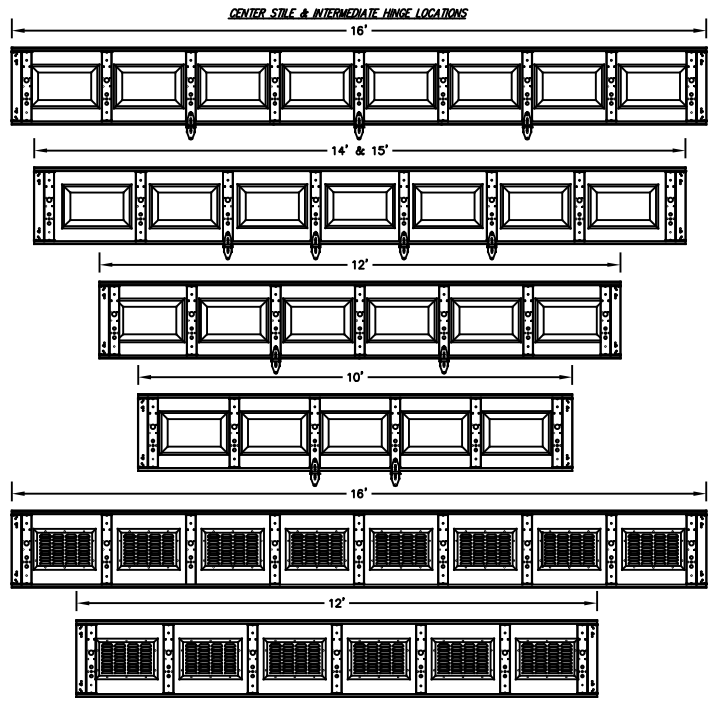
DETAIL C



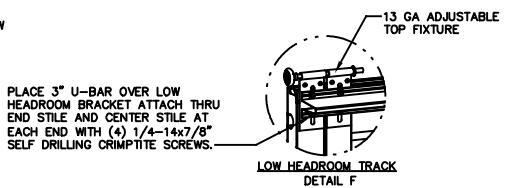
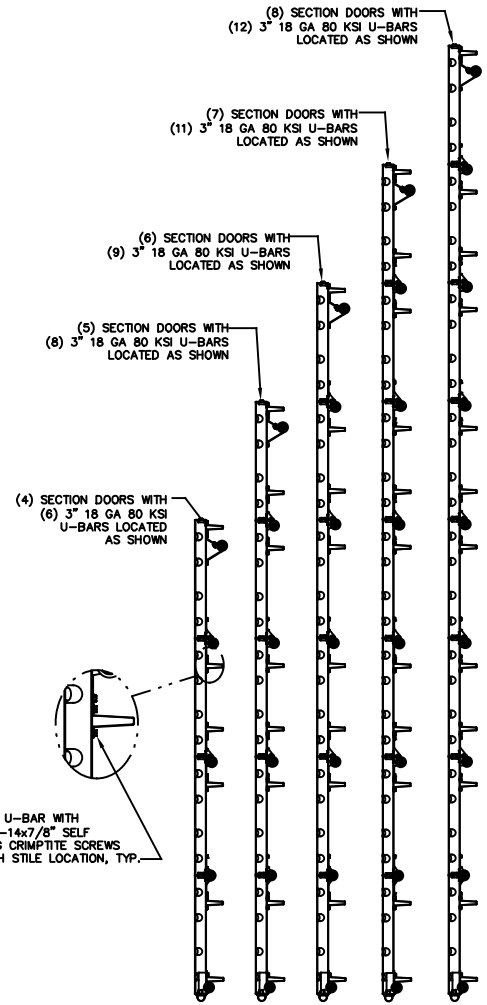
DETAIL D



IMPACT WINDOW / ALUMINUM FRAME WITH GROOVED POLYCARBONATE
DETAIL E



U-BAR LOCATIONS



LOW HEADROOM TRACK
DETAIL F

PLACE 3" U-BAR OVER LOW HEADROOM BRACKET ATTACH THRU END STILE AND CENTER STILE AT EACH END WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS.

ATTACH U-BAR WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AT EACH STILE LOCATION, TYP.

STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE(PSF): 34.4/-38.3	MAX WIDTH: 16'
	MAX HEIGHT: 14'
IMPACT/CYCLIC RATED: YES	MAX SECTION HEIGHT: 21'

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HOLE DIMENSIONS	TOLERANCES UNLESS OTHERWISE SPECIFIED			FINISH	UNIT OF MEASURE	MATERIAL	NAME	DATE	DRAWING TITLE
	UNDER .251 +.004/-0.003	WHOLE NUMBERS:	± .25						
OVER .251 TO .500 +.006/-0.003	.X	± .1			CHECKED BY: M. SAWICKI	10/25/10	WS7, 16' MAX WIDE		
OVER .500 +.008/-0.003	.XX	± .03			APPROVED BY: T. CLARK	4/12/21	D-411048		
FRACTIONS	.XXX	± .010					SCALE: N.T.S.		
± 1/16	ANGLES:	± .5°					SHEET 2 OF 2		