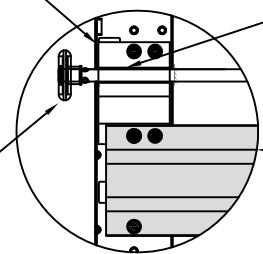


12 GA. GALV. RESIDENTIAL TOP ROLLER BRACKET ATTACHED W/(4) 1/4" x 3/4" HEX HEAD SCREWS PER BRACKET

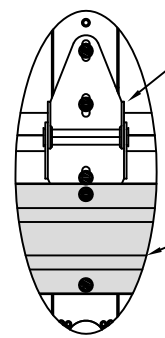


ADJUSTABLE ROLLER CARRIER ATTACHED W/ (2) 1/4" x 1/2" BOLT & NUT PER BRACKET

3 5/8" 22GA. R-TRUSS ATTACHED W/ (3) 1/4" x 3/4" HEX HEAD SCREWS AT EACH END STILE

TYPICAL TOP FIXTURES  
N.T.S. 1

14GA. CENTER HINGE ATTACHED W/ (5) 1/4" x 3/4" HEX HEAD SCREWS

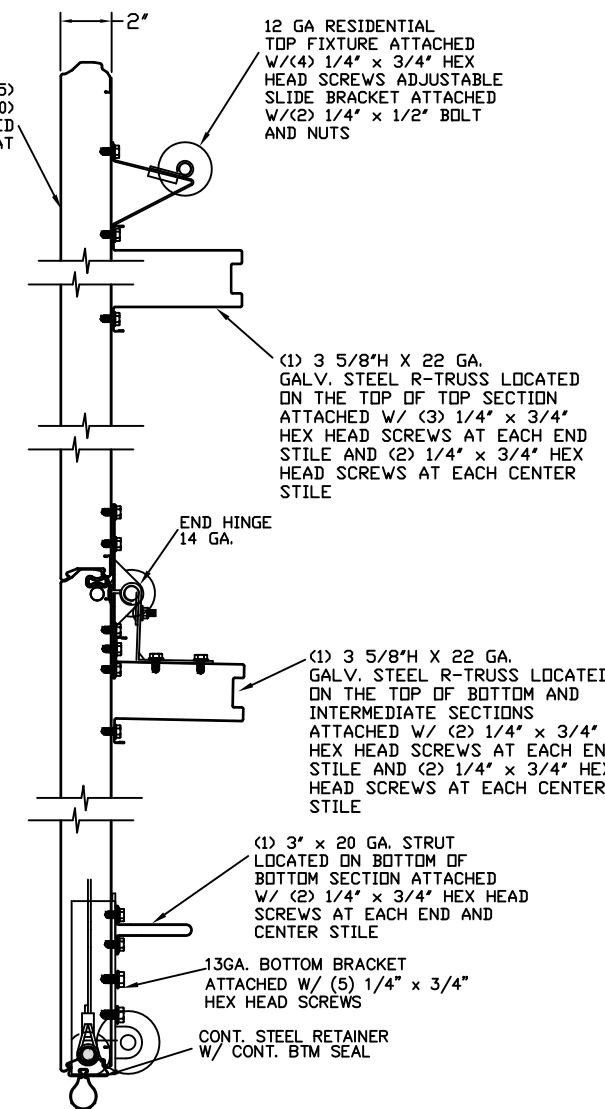


3 5/8" 22GA. R-TRUSS ATTACHED W/ (2) 1/4" x 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

TYPICAL CENTER HINGE  
N.T.S. 2

# LARGE MISSILE IMPACT RESISTANT

25 GA SKIN (M625 & M675)  
24 GA SKIN (M950)  
G30 GALVANIZED  
W/ POLYESTER TOP COAT



12 GA RESIDENTIAL TOP FIXTURE ATTACHED W/(4) 1/4" x 3/4" HEX HEAD SCREWS ADJUSTABLE SLIDE BRACKET ATTACHED W/(2) 1/4" x 1/2" BOLT AND NUTS

(1) 3 5/8" H X 22 GA. GALV. STEEL R-TRUSS LOCATED ON THE TOP OF TOP SECTION ATTACHED W/ (3) 1/4" x 3/4" HEX HEAD SCREWS AT EACH END STILE AND (2) 1/4" x 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

END HINGE 14 GA.

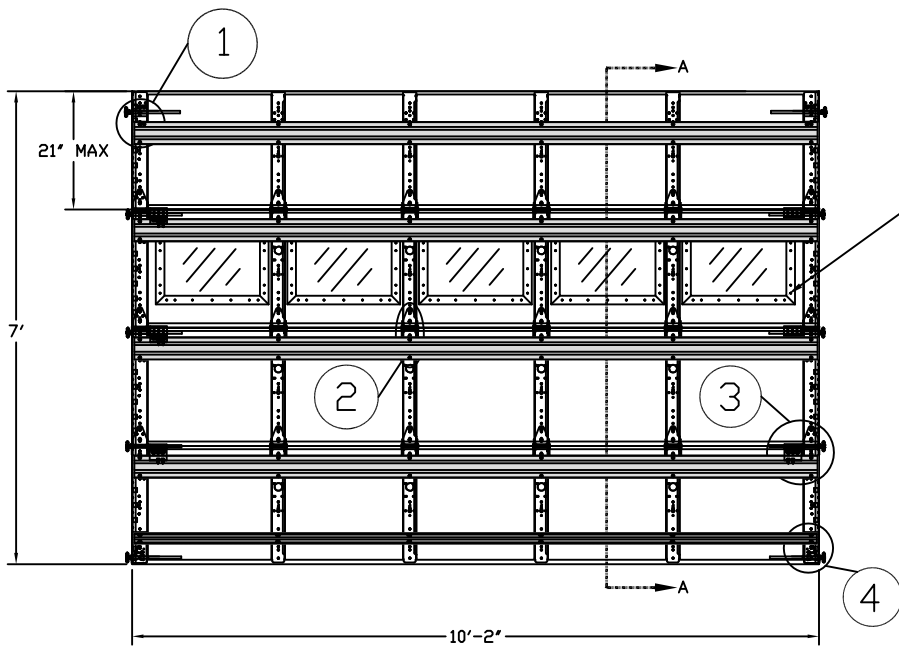
(1) 3 5/8" H X 22 GA. GALV. STEEL R-TRUSS LOCATED ON THE TOP OF BOTTOM AND INTERMEDIATE SECTIONS ATTACHED W/ (2) 1/4" x 3/4" HEX HEAD SCREWS AT EACH END STILE AND (2) 1/4" x 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

(1) 3" x 20 GA. STRUT LOCATED ON BOTTOM OF BOTTOM SECTION ATTACHED W/ (2) 1/4" x 3/4" HEX HEAD SCREWS AT EACH END AND CENTER STILE

13GA. BOTTOM BRACKET ATTACHED W/ (5) 1/4" x 3/4" HEX HEAD SCREWS

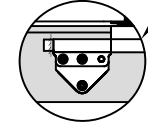
CONT. STEEL RETAINER W/ CONT. BTM SEAL

SECTION A-A (SIDE VIEW)  
N.T.S.



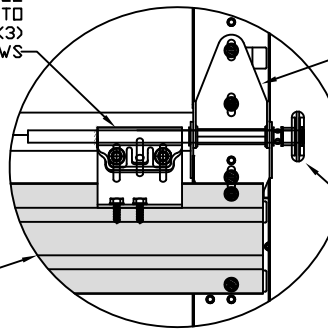
INSIDE ELEVATION  
N.T.S.

14 GA DURASAFE AJUSTABLE ROLLER CARRIERS ATTACHED TO 3 5/8" 22GA R-TRUSS W/(3) 1/4" x 3/4" HEX HEAD SCREWS



3 5/8" 22GA. R-TRUSS ATTACHED W/ (2) 1/4" x 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

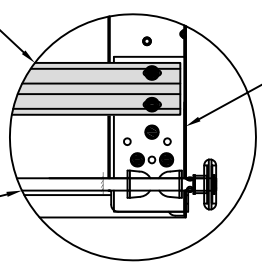
14 GA. END HINGE ATTACHED W/ (5) 1/4" x 3/4" HEX HEAD SCREWS



2" 10 BALL STEEL 9.5" STEM HURRICANE ROLLER W/ RETAINERS FOR NON THREADED SHAFTS

TYPICAL END HINGE  
N.T.S. 3

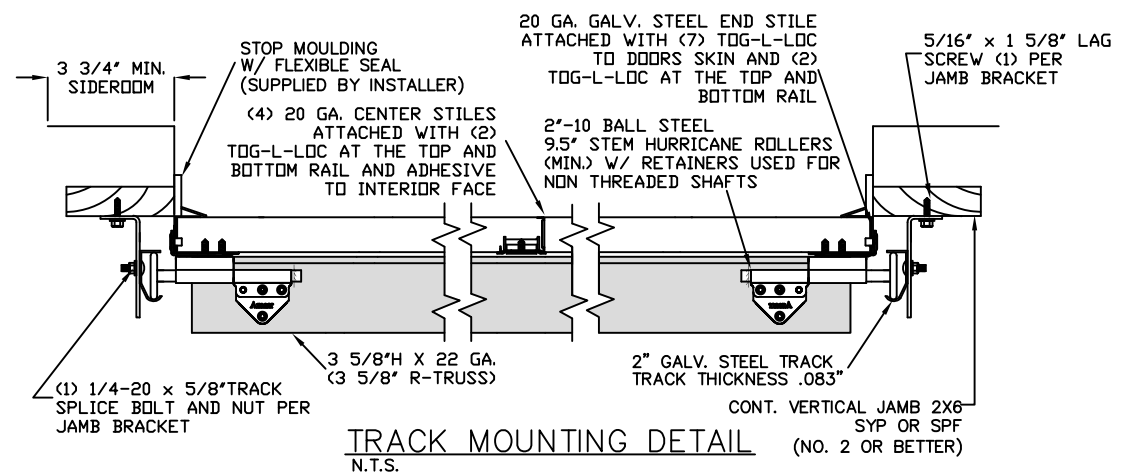
3" 20GA. STRUTS ATTACHED W/ (2) 1/4" x 3/4" HEX HEAD SCREWS



BOTTOM BRACKET 13 GA. THICK ATTACHED W/(5) 1/4" x 3/4" HEX HEAD SCREWS

2" 10 BALL STEEL 9.5" STEM HURRICANE ROLLER W/ RETAINERS FOR NON THREADED SHAFTS

TYPICAL BOTTOM BRACKET  
N.T.S. 4



TRACK MOUNTING DETAIL  
N.T.S.

THE METHOD OF TESTING WAS IN SUBSTANTIAL CONFORMANCE WITH THE PROCEDURE DESCRIBED IN DASMA 108-05 & 115-05, AND ASTM E330-02, E1886-05, E1996-09, & F588-07. THE PRESSURES SHOWN ON THE DRAWINGS WERE CALCULATED USING ASCE 7-16 WITH THE FOLLOWING PARAMETERS (5 FEET OF DOOR WIDTH IN THE END ZONE, ROOF AT ANY SLOPE):

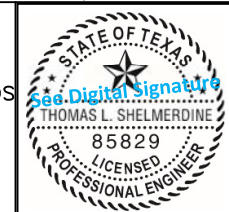
WIND SPEED (MPH)	226	205	195	186	179
EXPOSURE LEVEL	B	C	C	D	D
MEAN ROOF HEIGHT	30'	15'	25'	15'	25'

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED HERITAGE MODEL/DRAWING UPDATES	3/1/22	RLR

MAX SIZE  
10'2" x 14'

DESIGN LOADS  
+48.0 PSF  
-56.1 PSF

TEST LOADS  
+72.0 PSF  
-84.2 PSF



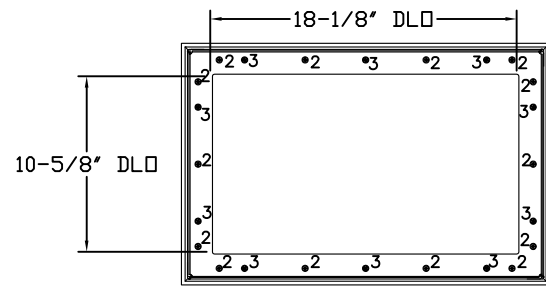
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LARGE MISSILE IMPACT RESISTANCE  
Thomas L. Shelmerdine, PE (TX PE #85829)  
Structural Solutions, PA (TX Firm #F-004063)  
5921-G W. Friendly Ave., Greensboro, NC 27410 TX

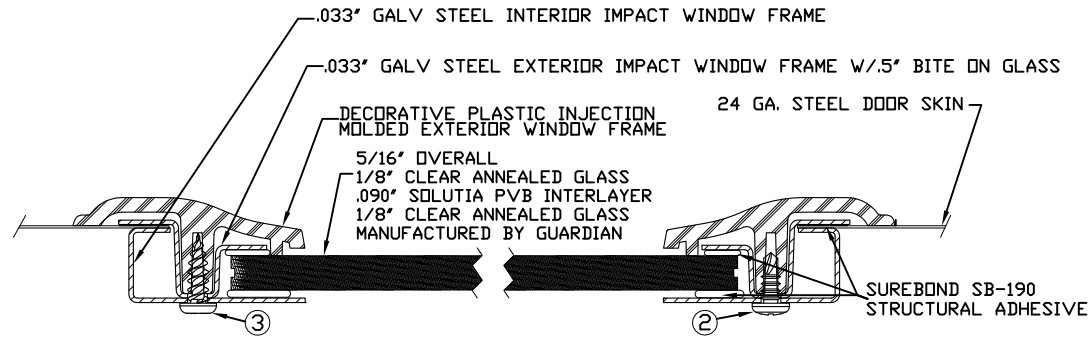


MODEL #625 AMARR LINCOLN 1000, 2000  
MODEL #675 AMARR HILLCREST 1000, 2000  
MODEL #950 AMARR HERITAGE 1000, 2000

SIZE	DRAWN BY	RLR	DATE	11/28/17	DRAWING NUMBER
B	CHECKED BY	RLR	DATE	11/28/17	IRC-6210-175-21-1
AMARR COMPANY 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105					SHEET 1 OF 3

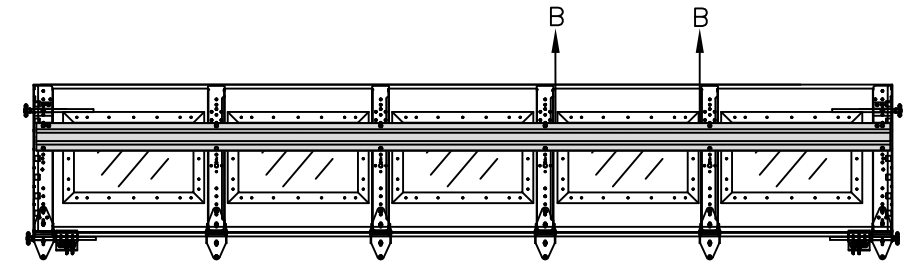


IMPACT GLAZING FASTENER DETAIL  
N.T.S.  
GLAZING MEETS ASTM E1300-04

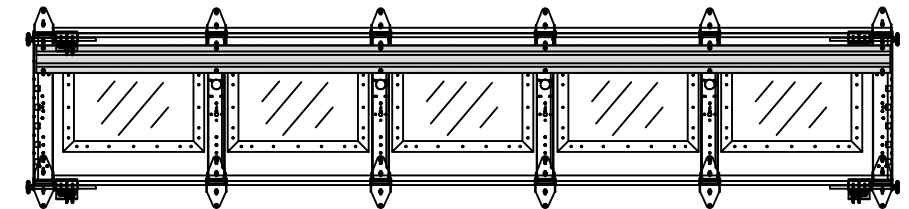


2. 3/16" X 1/2" SCREW - USED TO FASTEN THE STEEL EXTERIOR IMPACT WINDOW FRAME TO THE STEEL INTERIOR IMPACT WINDOW FRAME.
3. 11/64" X 1/2" SCREW - USED TO FASTEN DECORATIVE PLASTIC MOLDED WINDOW FRAME TO THE ASSEMBLY

SECTION B-B IMPACT WINDOW DETAIL  
N.T.S.



OPTIONAL TOP SECTION IMPACT GLAZED LAYOUT  
N.T.S.



OPTIONAL INTERMEDIATE SECTION IMPACT GLAZED LAYOUT  
N.T.S.

## WOOD JAMB ATTACHMENT TO STRUCTURE (OPTIONAL)

### 2 X 6 VERTICAL JAMB ATTACHMENT TO WOOD FRAME STRUCTURE

5/16" X 3" LAG SCREWS STARTING 6" FROM ENDS THEN 20" O.C. (1 1/2" EMBEDMENT)

### 2 X 6 VERTICAL JAMB ATTACHMENT TO 2,000 PSI CONCRETE

HILTI KWIK BOLT 3/8" X 4" STARTING 6" FROM ENDS THEN 24" O.C. (2 1/2" EMBEDMENT)  
HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS THEN 18" O.C. (1 1/4" EMBEDMENT)  
ITW/RAMSET REDHEAD (TRU-BOLT) 3/8" X 4" STARTING 6" FROM ENDS THEN 24" O.C. (2 1/2" EMBEDMENT)

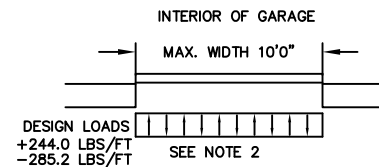
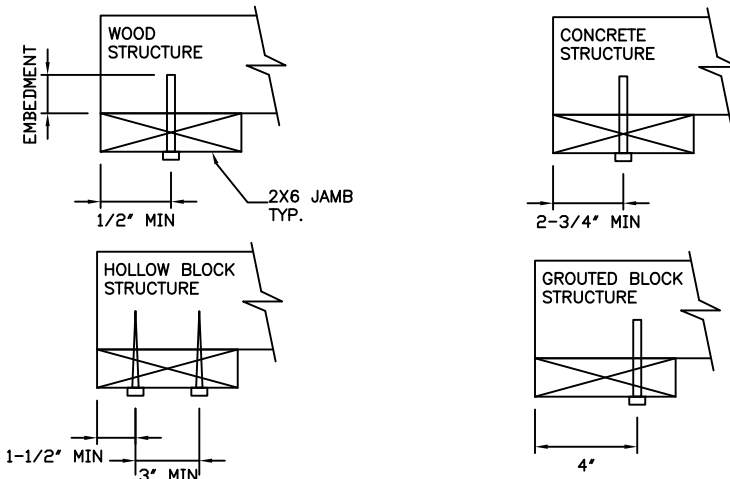
### 2 X 6 VERTICAL JAMB ATTACHMENT TO HOLLOW C-90 BLOCK

SIMPSON 1/4" X 3" TITEN SCREWS STARTING 6" FROM ENDS, USE PAIRS OF FASTENERS (3" APART) AT 8" O.C. (1 1/2" EMBEDMENT)  
HILTI 1/4" X 2-3/4" KWIK-CON II+ SCREWS STARTING 6" FROM ENDS, USE PAIRS OF FASTENERS (3" APART) AT 8" O.C. (1 1/4" EMBEDMENT)

### 2 X 6 VERTICAL JAMB ATTACHMENT TO GROUTED C-90 BLOCK (2000 PSI GROUT)

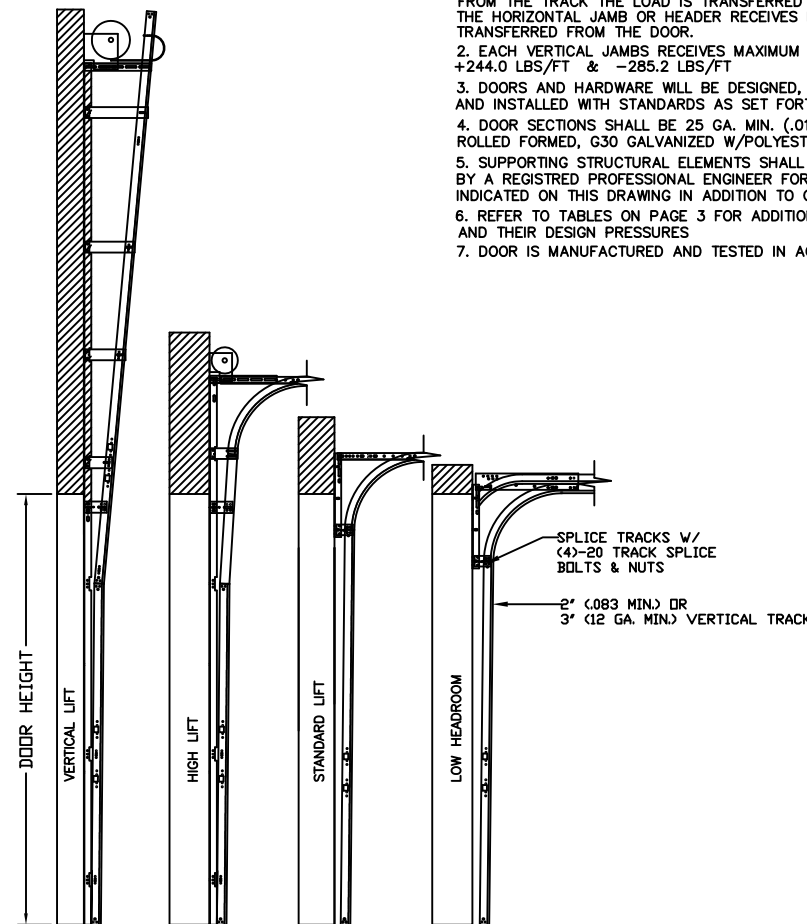
HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS THEN 20" O.C. (1 1/4" EMBEDMENT)  
(OR, USE FASTENERS FOR HOLLOW C-90 BLOCK)

\*LAGS AND BOLTS CAN BE COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.  
\*PREPARATION OF WOOD JAMBS BY OTHERS



### SPECIFICATIONS AND NOTES

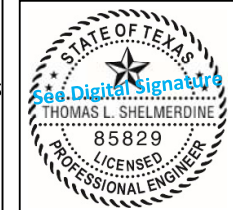
1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE VERTICAL TRACK, FROM THE TRACK THE LOAD IS TRANSFERRED TO THE VERTICAL JAMBS. THE HORIZONTAL JAMB OR HEADER RECEIVES NO PORTION OF THE LOAD TRANSFERRED FROM THE DOOR.
2. EACH VERTICAL JAMBS RECEIVES MAXIMUM DESIGN LOADS OF: +244.0 LBS/FT & -285.2 LBS/FT
3. DOORS AND HARDWARE WILL BE DESIGNED, MANUFACTURED AND INSTALLED WITH STANDARDS AS SET FORTH BY DASMA.
4. DOOR SECTIONS SHALL BE 25 GA. MIN. (.019") EXTERIOR SKIN ROLLED FORMED, G30 GALVANIZED W/POLYESTER TOP COAT
5. SUPPORTING STRUCTURAL ELEMENTS SHALL BE DESIGNED BY A REGISTERED PROFESSIONAL ENGINEER FOR WIND LOADS INDICATED ON THIS DRAWING IN ADDITION TO OTHER LOADINGS.
6. REFER TO TABLES ON PAGE 3 FOR ADDITIONAL DOOR WIDTHS AND THEIR DESIGN PRESSURES
7. DOOR IS MANUFACTURED AND TESTED IN ACCORDANCE WITH THE 2018 IRC/IBC.



AVAILABLE TRACK CONFIGURATIONS  
N.T.S.

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED HERITAGE MODEL/DRAWING UPDATES	3/1/22	RLR

MAX SIZE  
10'2 x 14'  
DESIGN LOADS  
+48.0 PSF  
-56.1 PSF  
TEST LOADS  
+72.0 PSF  
-84.2 PSF



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LARGE MISSILE  
IMPACT  
RESISTANCE

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5921-G W. Friendly Ave., Greensboro, NC 27410

TX

**Amarr**

MODEL #625 AMARR LINCOLN 1000, 2000  
MODEL #675 AMARR HILLCREST 1000, 2000  
MODEL #950 AMARR HERITAGE 1000, 2000

SIZE	DRAWN BY	RLR	DATE	11/28/17	DRAWING NUMBER
B	CHECKED BY	RLR	DATE	11/28/17	IRC-6210-175-21-1
AMARR COMPANY 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105					SHEET 2 OF 3

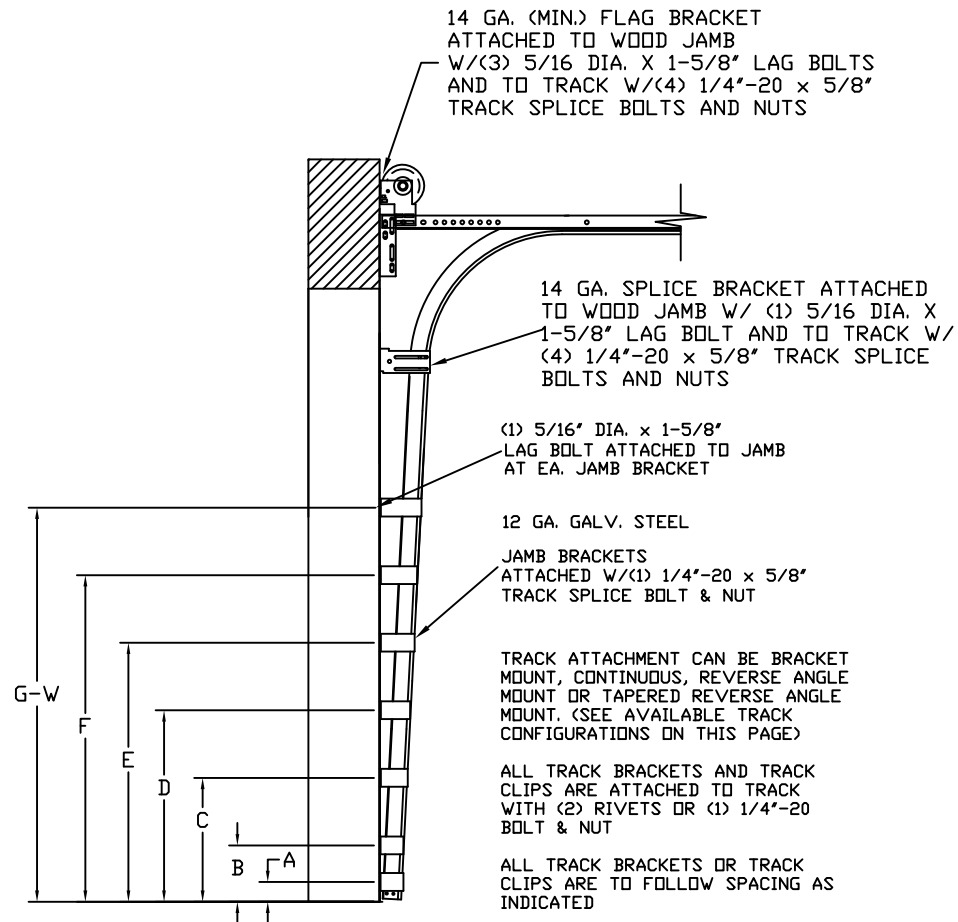
TABLE 1

DOOR HEIGHT	TRACK ATTACHMENT																						
	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W
7' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"																
7' 6"	3.5"	10.0"	22.0"	34"	46"	58"	70"																
8' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"																
8' 6"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"															
9' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"														
9' 6"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"													
10' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"												
11' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"											
12' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"										
13' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"									
14' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"								
15' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"							
16' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"						
17' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"					
18' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"				
19' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"			
20' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"		
21' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"	250"	
22' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"	250"	262"
23' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"	250"	262"
24' 0"	3.5"	10.0"	22.0"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"	250"	262"

ALL TRACK ATTACHMENTS +/- 2" ALLOWED USING SYP OR SPF NO.2 OR BETTER ONLY

TABLE 2

DOOR HEIGHT	SECTION HEIGHTS							
	Btm	#2	#3	#4	#5	#6	#7	#8
14' 0"	21"	21"	21"	21"	21"	21"	21"	21"
13' 6"	21"	21"	21"	21"	21"	18"	18"	21"
13' 0"	21"	21"	21"	18"	18"	18"	18"	21"
12' 6"	21"	18"	18"	18"	18"	18"	18"	21"
12' 0"	21"	21"	21"	21"	21"	18"	21"	
11' 6"	21"	21"	21"	18"	18"	18"	21"	
11' 0"	21"	18"	18"	18"	18"	18"	21"	
10' 6"	21"	21"	21"	21"	21"	21"		
10' 0"	21"	21"	21"	18"	18"	21"		
9' 6"	21"	18"	18"	18"	18"	21"		
9' 0"	18"	18"	18"	18"	18"	18"		
8' 6"	21"	21"	21"	18"	21"			
8' 0"	21"	18"	18"	18"	21"			
7' 6"	18"	18"	18"	18"	18"			
7' 0"	21"	21"	21"	21"				
6' 6"	21"	18"	18"	21"				



TRACK CONFIGURATION FOR UP TO 14' TALL DOORS SEE TABLE 1

Section	Panel Type	Center Stile Location (Measured from Left Edge)			
		Width (ft)			
8' 0"	Short, Bead Board	24.8	48.0	71.2	
8' 2"	Short, Bead Board	25.8	49.0	72.2	
8' 4"	Short, Bead Board	26.6	50.0	73.4	
8' 6"	Short, Bead Board	26.7	51.0	75.3	
8' 8"	Short, Bead Board	27.3	52.0	76.8	
8' 10"	Short, Bead Board	28.0	53.0	78.0	
9' 0"	Short, Bead Board	28.6	54.0	79.4	
9' 2"	Short, Bead Board	29.4	55.0	80.6	
9' 4"	Short, Bead Board	30.4	56.0	81.6	
9' 6"	Short, Bead Board	31.4	57.0	82.6	
9' 8"	Short, Bead Board	32.4	58.0	83.6	
9' 10"	Short, Bead Board	33.4	59.0	84.6	
10' 0"	Short, Bead Board	25.2	48.4	71.6	94.8
10' 2"	Short, Bead Board	25.9	49.3	72.7	96.1

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED HERITAGE MODEL/DRAWING UPDATES	3/1/22	RLR

MAX SIZE  
10'2 x 14'

DESIGN LOADS  
+48.0 PSF  
-56.1 PSF

TEST LOADS  
+72.0 PSF  
-84.2 PSF

LARGE MISSILE  
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RESISTANCE

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Structural Solutions, PA (TX Firm #F-004063)  
5921-G W. Friendly Ave., Greensboro, NC 27410 TX

**MODEL #625 AMARR LINCOLN 1000, 2000**  
**MODEL #675 AMARR HILLCREST 1000, 2000**  
**MODEL #950 AMARR HERITAGE 1000, 2000**

SIZE	DRAWN BY	RLR	DATE	11/28/17	DRAWING NUMBER
B	CHECKED BY	RLR	DATE	11/28/17	IRC-6210-175-21-1

AMARR COMPANY  
165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105

SHEET 3 OF 3