

SHEET

2 OF 3

REV. NO.

15

ZONE:

DATE:

25 GA. MIN. G-40 GALV. -

STEEL SKIN WITH A

REVISIONS

ECN NO. APPVD:

DESCRIPTION

SEE REVISION HISTORY ON SHEET ONE.

- 2" THICK

'CLASSIC' RAISED PANEL EMBOSS DOORS MODELS 24 GA 24 GA INS 25 GA 25 GA INS 73, 75 | 1500, 190 CLOPAY 84A, 94 IDEAL 4RST, 4F* 4RSF 6RST 6RSF HOLMES 48, 48B 42, 42B 55, 55S SHORT PANEL

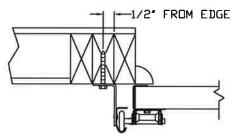
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	'CARRIAGE HOUSE' RAISED PANEL EMBOSS DOORS		
1	MODELS	25 GA	25 GA INS
	CLOPAY 'GALLERY'	GD5S, GR5S	GD5S∨, GR5S∨
	HOLMES 'ARTISTRY'	AR5\$	AR5SV
	IDEAL 'CARRIAGE HOUSE'	ED5S	ED5SV
8		SHORT PANEL	

* - MODEL 4F IS FLUSH

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 24" CENTERS, 1-1/8" MIN. O.D. WASHER REQUIRED, LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 17" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 14" CENTERS (2,000 PSI MIN. CONCRETE) OR 8" CENTERS (C-90 BLOCK). 1" MIN. O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

SEE ADDITIONAL DETAILS IN "CONNECTING JAMB TO EXISTING STRUCTURES" JAMB FASTENER ANALYSIS CBPC-JFA-0001 (AVAILABLE ON TDI WEBSITE OR FROM MANUFACTURER).

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THE DRAWING.

BAKED-ON PRIMER AND A BAKED-ON POLYESTER TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN. SHIP LAP JOINTS. 1# DENSITY POLYSTYRENE FOAM INSULATION 1-5/16" THICK WITH VINYL HAIRCELL BACKER (INSULATED MODELS ONLY).

3" TALL U-BAR. 20 GA. GALV. STEEL MIN. YIELD STRENGTH: 80 KSI. "80 KSI" STAMPED ONTO U-BAR.

12 GA. GALV. STEEL TOP ROLLER BRACKET, EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS.

1-7/8"

ABOVE OF LEAF HINGE AS SHOWN. 14 GA. GALV. STEEL END HINGE

BOTTOM OF SECTION: U-BAR PLACED

FASTENED TO END STILES W/(4) EACH #14x5/8" SHEET METAL SCREWS & (4) 1/4" SELF TAPPING SCREWS.

TOP OF SECTION: U-BAR PLACED ON TOP OF LEAF HINGE AS SHOWN.

3" TALL x 20 GA. GALV. STEEL U-BAR. ONE AT THE TOP OF EACH SECTION AND ONE AT THE BOTTOM OF EACH SECTION. EACH U-BAR ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS PER STILE LOCATION.

13 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS

MANUFACTURING PRODUCT CODE

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

DESIGN LOADS: +32.0 P.S.F. & -32.0 P.S.F. TEST LOADS: +48.0 P.S.F. & -48.0 P.S.F.

Unless Stated Otherwise

TOLERANCES ore

 $.0 = \pm .031$ $.00 = \pm .015$

 $.000 = \pm .005$

 $.0000 = \pm .001$

Degrees = $\pm 1/2^{\circ}$

SECTION A-A (SIDE VIEW)

PAN-2F153 PART NO .: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 WINDLOAD RATING Glopay Fax No. 513-770-4853

CORPORATION DESCRIPTION: CLASSIC AND CH RP STEEL PAN DC +32/-32 PSF DRAWN BY: MWW DATE: 1/26/96 | SCALE: NTS DWG. T SHEET 2 OF 3 SIZE L

CHECKED BY: --DATE: --Unless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 101922 VER: TDI

DESIGN ENGINEER: MARK WESTERFIELD, P.E.

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MARK WESTERFIELD

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FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

