

AMB (PLF)		
	]	W
	4	

+293/-332

+277/-314

JOHN E. SCATES, PE 2560 KING ARTHUR BLVD #124 LEWISVILLE, TX 75056 FL PE 51737 TX PE 56308 / F2203 PROFESSIONAL ENGINEER SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS.

ALL

ALL

18'-0"

| 17'-0" |


GARAGE DOORS

DIVISION OF OVERHEAD DOOR CORE

3395 ADDISON DRIVE PENSACOLA, FLORIDA 32514 (850) 474–9890

STATIC P	RESSURE RATINGS		APPROVED	SIZES	SCALE:	N.T.S.	SIZE: C
DESIGN (PSF):	+32.6/-36.9		MAX WIDTH:	18'-0"		DATE	NAME
TEST (PSF):	+48.9/-55.4		MAX HEIGHT:	12'-0"	DRAWN	4/1/20	SW
IMPACT/CYCLIC F	RATED (YES/NO):	YES	MAX SECTION H	IEIGHT: 24"	CHECKED	5/19/21	TC

SHEET 1 OF 3 MODELS 5120/9100/9405/9605/TS100/TS120 DRAWING PART NO. REV. WINDLOAD SPECIFICATION OPTION CODE 0658 411644

REVISIONS

REV -: INITIAL

REV A: PER PCR

32486, ADD NOTE

12: IBC/IRC REGS;

RELEASE; BL

BL 23SÉP20

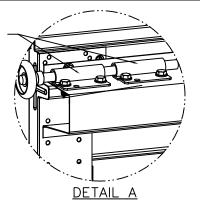
REV B: ADDED

GLAZING VIEWS

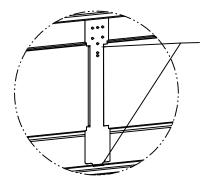
TLC 5/20/21

8AUG20

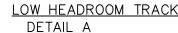
(2) 13 GA ADJUSTABLE TOP FIXTURE ATTACHED UNDER STRUT WITH (4) CRIMPTITE SCREWS. OUTSIDE SLIDE REQUIRES WELDED "TUBE" CLOSED. SLIDES MUST BE NO GREATER THAN 1/4" APART. ROLLER MUST MOVE FREELY

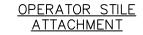


(2) 13 GA ADJUSTABLE TOP FIXTURE INSERTED UNDER STRUT SECURED INTO END CAP & TOP RAIL WITH (4) CRIMPTITE SCREWS. OUTSIDE SLÌDE REQUIRES WELDED "TUBE" CLOSED. SLIDES MUST BE NO GREATER THAN 1/4" APART. ROLLER MUST MOVE FREELY.



SECURE OPERATOR STILE WITH (4) #8 PIERCING SCREWS INTO INTEGRAL RIBS. (FACTORY INSTALLED) OR (2) CRIMPTITE SCREWS, ONE EACH END OF STILE.

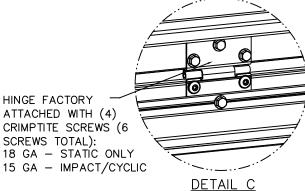




J-STRUT OVER RIB ENDS: SECURE WITH (1) CRIMPTITE SCREW THRU J-STRUT FLANGE LEG INTO ENDCAP EACH END. OPERATOR STILE:

SECURE WITH (1) CRIMPTITE SCREW THROUGH J-STRUT FLANGÉ INTO OPERATOR STILE. LENGTH OF STRUT: SECURE WITH (2) #8 PIERCING SCREWS FROM J-STRUT LEG INTO RÍB IN PRE-DRILLED HOLES @ 27" ± 4" O.C. (FACTORY INSTALLED)

**SONOMA RANCH** 





J-STRUT ATTACHMENT

**SECTION QUANTITIES** 

.090" ANNEALED SSB GLASS (MIN)

-#8x1 SCREWS

**SONOMA** 

15 GA HINGE FACTORY ATTACHED WITH (2) CRIMPTITE SCREWS (4 SCREWS TOTAL)

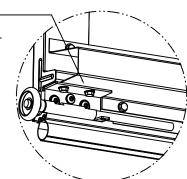
(2) 13 GA ROLLER SLIDES ALIGNED & ATTACHED ON TOP OF STRUT WITH (4) CRIMPTITE SCREWS. OUTSIDE SLIDE REQUIRES WELDED "TUBE" CLOSED. SLIDES MUST BE NO GREATER THAN 1/4" APART. ROLLER MUST MOVE FREELY.

2" 10-BALL STEEL ROLLER, 1144 HS 9" STEM. OPTIONAL - 11-BALL BEARING NYLON ROLLER

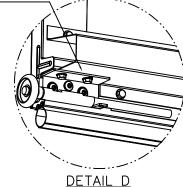
CRP/FLUSH **RANCH** 

STAMPS/ OP OP STAMPS / OP OP STAMPS/ OP OP STAMPS/ OP OP LONG CTR DOOR CTR CTR STILES: STILES: STILES: STILES: STILES: STILES: STILES: STILES: **SHORT** LONG SHORT LONG **WIDTH HNG** HNG LITES | HNG HNG GLAZED GLAZED LITES LITES SOLID GLAZED SOLID GLAZED SOLID LITES LITES SOLID 17'0" 5 5 5 4 5 5 5 3 8 5 3 3 8 5 3 3 18'0" 8 5 5 3 5 5 8 4 5 5 3 5 5 3

**BOTTOM BRACKET:** STATIC & IMPACT: 12 GA IMPACT BOTTOM BRACKET FACTORY ATTACHED (3) CRIMPTITE SCREWS TOTAL. SECURE BB FLANGE TO STRUT WITH (2) CRIMPTITE SCREWS.



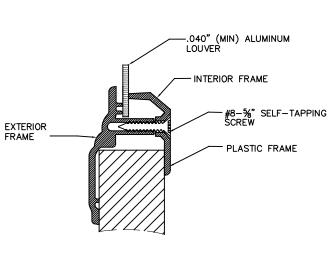
**DETAIL B** 



NON-STRUCTURAL DECORATIVE OUTER WINDOW TRIM 1/4" POLYCARBONATE

DETAIL E

NON-IMPACT PLASTIC FRAME (STATIC RATED) DETAIL F



NON-IMPACT LOUVER (STATIC RATED) DETAIL G

WASHERS 3-1/2" O.C. 1/4" BEAD GE ULTRAGLAZE SSG4000AC STRUCTURAL-SEALANT OR EQUIVALENT TO CREATE FULL COVERAGE AT OVERLAP

#8x3/4" MIN STAINLESS

SCREWS WITH STAINLESS

BACKED RUBBER

FACER STEEL

NON-STRUCTURAL DECORATIVE INNER WINDOW TRIM

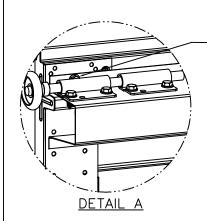
GARAGE DOORS A DIVISION OF OVERHEAD DOOR CORF 3395 ADDISON DRIVE PENSACOLA, FLORIDA 32514 (850) 474–9890

1/8" BEAD OF BOSTICK 1100 OR EQUIVALENT

MOLDED FRAME -

STATIC PF	RESSURE RATINGS		APPROVED	SIZES	SCALE:	N.T.S.	SIZE: C
DESIGN (PSF):	+32.6/-36.9		MAX WIDTH:	18'-0"		DATE	NAME
TEST (PSF):	+48.9/-55.4		MAX HEIGHT:	12'-0"	DRAWN	4/1/20	SW
IMPACT/CYCLIC F	RATED (YES/NO):	YES	MAX SECTION H	HEIGHT: 24"	CHECKED	5/19/21	TC

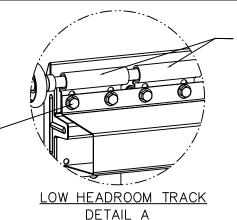
SHEET 2 OF 3 MODELS 5120/9100/9405/9605/TS100/TS120 DRAWING PART NO. REV. WINDLOAD SPECIFICATION OPTION CODE 0658 В 411644



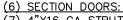
4" STRUT OVER RIB, TOP FIXTURES: ENDS: PRIOR TO ASSEMBLY OF J-STRUT, INSTALL REINFORCED ENDCAP BRACKET -SEE NOTE 12, SHT 1. THE SECURE WITH CRIMPTITE SCREWS THROUGH STRUT FLANGES INTO END CAPS AT EACH END:

(2) FOR STD LIFT TRACK

(5) FOR LHR TRACK (4 THRU TF BRKTS) 8" APPX. FROM ENDS: SECURE STRUTS USING (1) CRIMPTITE SCREW, UPPER LEG. (NOT REQUIRED WITH LHR ROLLER SLIDES)

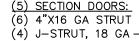


SECURE THRU ROLLER SLIDES INTO END CAP & TOP RAIL WITH (4) CRIMPTITE SCREWS. OUTSIDE SLIDE REQUIRES WELDED "TUBE" CLOSED. SLIDES MUST BE NO GREATER THAN 1/4" APART, ROLLER MUST MOVE FREELY.

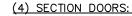


(7) 4"X16 GA STRUT

(5) J-STRUT, 18 GA-

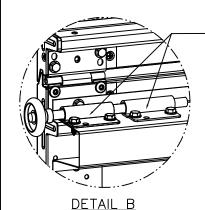


U-BARS & J-STRUTS INSTALLED OVER INTEGRAL RIBS



(5) 4"X16 GA STRUT

(3) J-STRUT, 18 GA-



<u>4" STRUT OVER RIBS, JOINTS:</u> ENDS: PRIOR TO ASSEMBLY OF J-STRUT, INSTALL REINFORCED ENDCAP BRACKET -SEE NOTE 12, SHT 1. THEN SECURE STRUTS WITH (2) CRIMPTITE SCREWS THROUGH STRÙT FLANGES INTO END CAPS AT EACH END.

[NOTE: SECURE STRUTS PRIOR TO INSTALLING ROLLER SLIDES.] 8" APPX. FROM ENDS: SECURE STRUTS USING (1) CRIMPTITE SCREW (UPPER). TOP OF BOTTOM SECTION: OMIT CRIMPTITE SCREW BEHIND #1 ROLLER SLIDES, EACH

4" STRUT OVER RIB, BOTTOM BRACKETS:

ENDS: NOTCH STRUT TO CLEAR BOTTOM

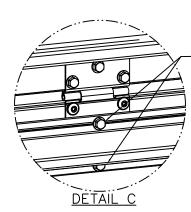
J-STRUT, INSTALL REINFORCED ENDCAP

BRACKET - SEE NOTE 12, SHT 1. THEN

SECURE WITH (2) CRIMPTITE SCREWS IN

BRACKET. PRIOR TO ASSEMBLY OF

STRUT FLANGES.



STRUT FLANGES AT EACH CÈNTER HINGE. STRUT ON LOWER RAIL OF BOTTOM SECTION:

<u> 4" STRUT OVER RIB — BETWEEN ENDS:</u>

BETWEEN CENTER HINGES/OPERATOR STILES: ADD (1) CRIMPTITE SCREW ON LOWER STRUT

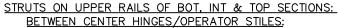
CENTER HINGES: SECURE WITH (2) CRIMPTITE SCREWS IN

FLANGÉ MIDWAY BETWEEN EACH CENTER HINGE. BETWEEN END & FIRST OP STILE, BOTH ENDS:

SECURE WITH (1) CRIMPTITE SCREW ON LOWER STRUT LEG.

APPX 1-FT FROM FIRST OP STILE:

ADD (1) CRIMPTITE SCREW ON LOWER STRUT FLANGÉ

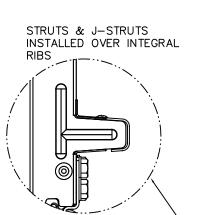


ADD (1) CRIMPTITE SCREW ON UPPER STRUT FLANGE MIDWAY BETWEEN EACH CENTER HINGE. BETWEEN END & FIRST OP STILE, BOTH ENDS:

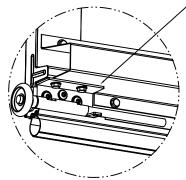
SECURE WITH (1) CRIMPTITE SCREW ON UPPER STRUT LEG.

APPX 1-FT FROM FIRST OP STILE:

ADD (1) CRIMPTITE SCREW ON UPPER STRUT FLANGE

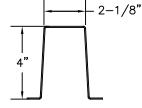


ALL INTEGRAL RIBS WITH NO 4" STRUTS MUST HAVE A J-STRUT



DETAIL D





J-STRUT, 18 GA 33 KSI

4"X16 GA 80 KSI STRUT

<u>F A:</u>	STENER NOTES:			
1.	STRUT SCREW TOTALS		3" U-BAR	4" STRUT
	TOP SECTION: SOLID & SHORT LITE (5 STILE/SL)	=	_	24
	TOP SECTION: SOLID & SHORT LITE (5 STILE/LHR)	=	_	28
	TOP SECTION: DOUBLE/RANCH LITE (3 STILE/SL)	=	_	22
	TOP SECTION: DOUBLE/RANCH LITE (3 STILE/LHR)	=	_	26
	INT SECTION	=	_	24
	LOK SECTION	=	_	24
	BOT SECTION (UPPER)	=	_	22
	BOT SECTION (LOWER)	=	_	22
	J-STRUT W/ OP STILE = $2 + 1/STILE$			

2. "CRIMPTITE SCREW" = SCREW, 1/4-14 X 7/8" SELF-DRILLING, CRIMPTITE

3. 1/4-20 SELF-TAPPING SCREWS MAY BE USED IN PLACE OF 1/4-14 SELF-DRILLING SCREWS FOR APPLICATIONS WITH PRE-PUNCHED HOLES OR WHEN PREDRILLING PILOT HOLES.



STATIC PRESSURE RATINGS			APPROVED SIZES		SCALE: N.T.S.		SIZE: C
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SHEET 3 OF 3 MODELS 5120/9100/9405/9605/TS100/TS120 DRAWING PART NO. REV. WINDLOAD SPECIFICATION OPTION CODE 0658 В 411644