

NOTES:

1. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.

2. SLIDE LOCK OR OPERATOR REQUIRED. LOW HEADROOM REQUIRES A LOCK ON THE LEFT AND RIGHT SIDE OF THE DOOR.

3. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

4. SECTION STEEL TO HAVE THE FOLLOWING MINIMUM THICKNESS:
EXTERIOR - 27 GA
INTERIOR - 30 GA

5. DOOR JAMB TO BE MINIMUM 2x6 STRUCTURAL GRADE LUMBER AND BE SPRUCE, PINE, OR FIR. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

6. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A LHR TOP BRACKET IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. SEE LHR, DETAIL A, SHEET 2.

7. GLAZING OPTIONS - .125" MINIMUM GLAZING (TEMPERED) INSTALLED IN TOP SECTION (WITH OR WITHOUT DECORATIVE LITE FRAME DIVIDERS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. MAX CLEAR OPENING 49-1/4" X 19-1/4". SEE DETAIL E, SHEET 3.

8. 11 GA ROLLER SLIDES WITH WELDED ENDS AND 11 GA REINFORCING BRACKETS REQUIRED FOR DOORS > 8' TALL.

13 GA HORIZ ANGLE

13 GA FLAG ANGLE

5/16x1-5/8"
LAG SCREW
EACH HOLE

(4) 1/4-20x9/16"
TRACK BOLTS & NUTS

16 GA MIN VERT
TRACK

5/16x1-5/8" LAG
SCREW AT EACH
JAMB BRACKET

1/4-20x9/16" TRACK
BOLT AND NUT AT EACH
JAMB BRACKET

SECURE LOCK STRIKER
PLATE ATTACHED TO TRACK
WITH (2) 1/4-20x9/16"
TRACK BOLTS AND NUTS
(ONLY REQUIRED WITH SLIDE
LOCK)

SLIDE LOCK (NOT
REQUIRED WITH OPERATOR
- SEE NOTE 2)

15 GA JB-1 JAMB
BRACKETS. SEE
SCHEDULE FOR
QUANTITY AND
LOCATION.

NOTE: (3) SECTION DOOR SHOWN. SEE SHEET 2 FOR U-BAR LOCATIONS ON DOORS WITH OTHER SECTION QUANTITIES.

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
7'-0"	3	3	3.5", 24", 53"
8'-0"	4	4	2", 26", 48", 75"
> 8'-0"			SEE NOTE BELOW

NOTE:

ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
10'-0"	ALL	+114.5/-131.5

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A DIVISION OF OVERHEAD DOOR CORP
3395 ADDISON DRIVE
PENSACOLA, FLORIDA 32514
(850) 474-9890

FASTENERS AT AND MIDWAY BETWEEN ALL INTERMEDIATE HINGE LOCATIONS. SEE NOTE SHEET 2

A
SHEET 2
TYP

B
SHEET 2
TYP

C
SHEET 2
TYP

20 GA END CAP

12 GA BOTTOM BRACKET
FACTORY ATTACHED WITH
(3) 1/4-14x5/8"
CRIMP TITE SCREWS

2" STEEL ROLLER
WITH 4" STEM

This door has been tested per ANSI/DASMA 108
COMPLIES WITH IBC/IRC 2018

REVISIONS

P4 CHANGES MADE PER ETC LABORATORIES TESTING AND CHANGES TO GENERAL FORMAT 1/16/06 GRT

P5 UPDATED TITLE BLOCK 4/15/13 GRT

P6 UPDATED DUE TO TESTING AND CHANGES TO GENERAL FORMAT 8-19-16 GAC

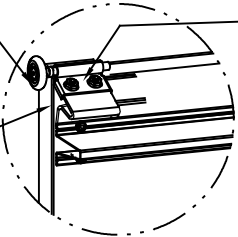
G UPDATED PER PCR32744. UPDATED REV LEVELS TO ALPHABETICAL 12/8/21 SW

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+22.90/-26.30	MAX WIDTH:	10'-0"	DATE		NAME	
		MAX HEIGHT:	14'-0"	DRAWN	1/16/06	GRT	
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX SECTION HEIGHT:	28'	CHECKED	2/10/06	MRB	
MODELS 9700/9510						SHEET 1 OF 3	
WINDLOAD SPECIFICATION OPTION CODE 0515						DRAWING PART NO.	REV.
						320503	G

JOHN E. SCATES, PE
2560 KING ARTHUR #124-54
LEWISVILLE, TX 75056
FL PE 51737 TX PE 56308/F-220

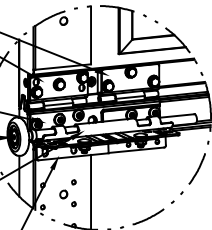
LOW HEADROOM TRACK

2" STEEL ROLLER WITH 4" STEM
14GA LHR TOP BRACKET ATTACHED TO DOOR WITH (3) 1/4-20 X 11/16" SELF DRILLING AND (2) #12 X 1/2" PHILLIPS SCREWS



(2) 15 GA HINGE LEAFS ATTACHED WITH (3) 1/4-14x5/8" CRIMP TITE SCREWS EACH

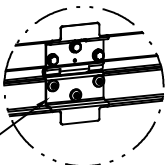
14 GA HINGE BASE FACTORY ATTACHED TO DOOR WITH (5) 1/4-14x5/8" CRIMP TITE SCREWS



BEFORE U-BAR INSTALLATION

2" STEEL ROLLER WITH 9" STEM
13 GA ROLLER CARRIERS FACTORY ATTACHED TO HINGE BASE AND REINFORCING BRACKET. (EXCEPTION: NOTE #8)

13 GA REINFORCING BRACKET ATTACHED BENEATH HINGE BASE. (EXCEPTION: NOTE #8)



BEFORE U-BAR INSTALLATION

15 GA HINGE ATTACHED WITH (6) 1/4-14x5/8" CRIMP TITE SCREWS (3 OF WHICH ARE FACTORY ATTACHED)



BEFORE U-BAR INSTALLATION

DETAIL C

STANDARD LIFT TRACK

2" STEEL ROLLER WITH 4" STEM



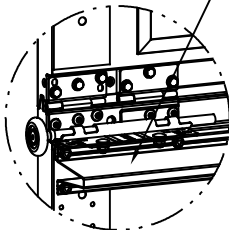
13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-20x7/8" SELF DRILLING SCREWS

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & NUT THROUGH ANY TWO ALIGNING HOLES

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & NUT THROUGH ANY TWO ALIGNING HOLES

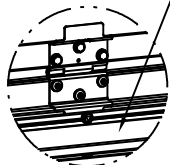
DETAIL A

POSITION U-BAR OVER REINFORCING BRACKET AND ATTACH WITH (3) 1/4-20x7/8" SELF DRILLING SCREWS AS SHOWN (2 OF WHICH ATTACH THROUGH REINFORCING BRACKET)



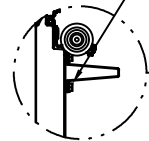
AFTER U-BAR INSTALLATION

POSITION U-BAR OVER HINGE LEAF AND ATTACH WITH (1) 1/4-14x5/8" CRIMP TITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE LEAF)



AFTER U-BAR INSTALLATION

UNLESS NOTED OTHERWISE, ALL U-BARS SHALL BE ATTACHED WITH A MINIMUM OF (2) FASTENERS AT EACH END, AT ALL INTERMEDIATE HINGE LOCATIONS (OR IN LINE WITH INTERMEDIATE HINGE LOCATIONS IF U-BAR IS NOT LOCATED AT A HINGE), AND MIDWAY BETWEEN INTERMEDIATE HINGE LOCATIONS (MINIMUM OF (10) FASTENERS EACH U-BAR). ALL FASTENERS USED TO ATTACH U-BARS SHALL BE 1/4-14x5/8" CRIMP TITE SCREWS EXCEPT 1/4-20x7/8" SELF DRILLING SCREWS SHALL BE USED AT END CAPS AND WHERE FASTENING THROUGH HINGE LEAFS OR BRACKETS.



U-BAR LOCATIONS

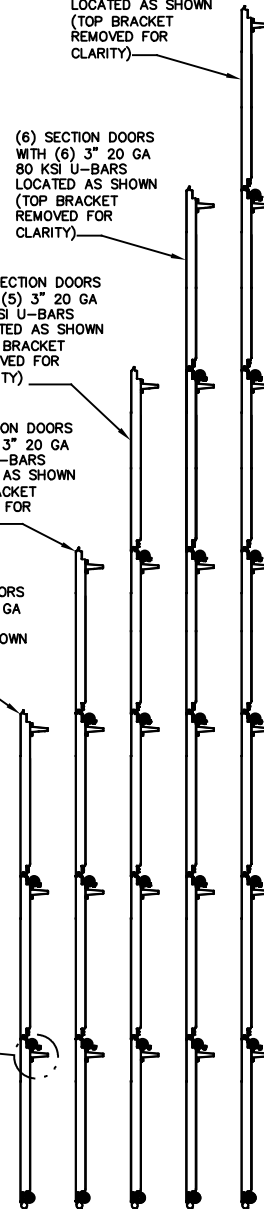
(7) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(6) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(5) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(4) SECTION DOORS WITH (4) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(3) SECTION DOORS WITH (3) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)



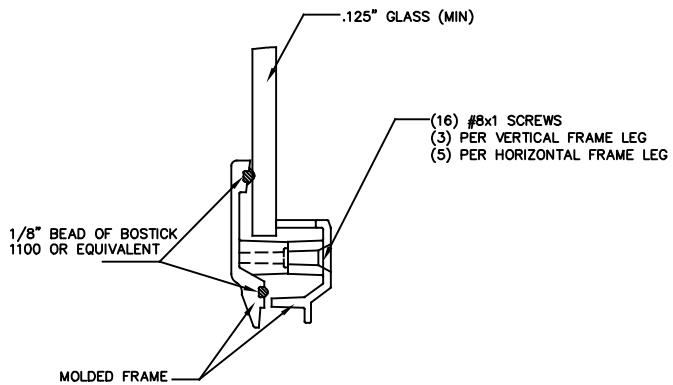
REVISIONS

Wayne Dalton
A DIVISION OF OVERHEAD DOOR CORP
3395 ADDISON DRIVE
PENSACOLA, FLORIDA 32514
(850) 474-9890

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+22.90/-26.30	MAX WIDTH:	10'-0"	DATE	1/16/06	NAME	GRT
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX HEIGHT:	14'-0"	DRAWN	2/10/06	MRB	
				MAX SECTION HEIGHT: 28"	CHECKED	2/10/06	
MODELS 9700/9510						SHEET 2 OF 3	
WINDLOAD SPECIFICATION OPTION CODE 0515						DRAWING PART NO.	REV.
						320503	G

JOHN E. SCATES, PE
2560 KING ARTHUR #124-54
LEWISVILLE, TX 75056
FL PE 51737 TX PE 56308/F-220

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NON-IMPACT PLASTIC FRAME
(STATIC RATED)

DETAIL E

JOHN E. SCATES, PE
2560 KING ARTHUR #124-54
LEWISVILLE, TX 75056
FL PE 51737 TX PE 56308/F-220

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		MAX HEIGHT:	14'-0"	DRAWN	GRT		
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX SECTION HEIGHT:	28"	CHECKED	2/10/06 MRB		
MODELS 9700/9510				SHEET 3 OF 3			
WINDLOAD SPECIFICATION OPTION CODE 0515				DRAWING PART NO.	REV.		
				320503	G		