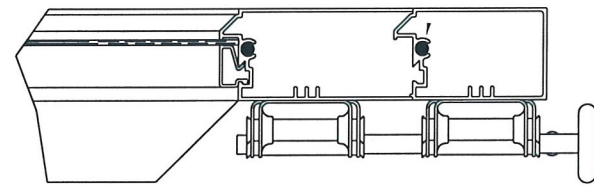


CLOPAY MODEL 902, 903
IDEAL MODEL C2AL, C3AL

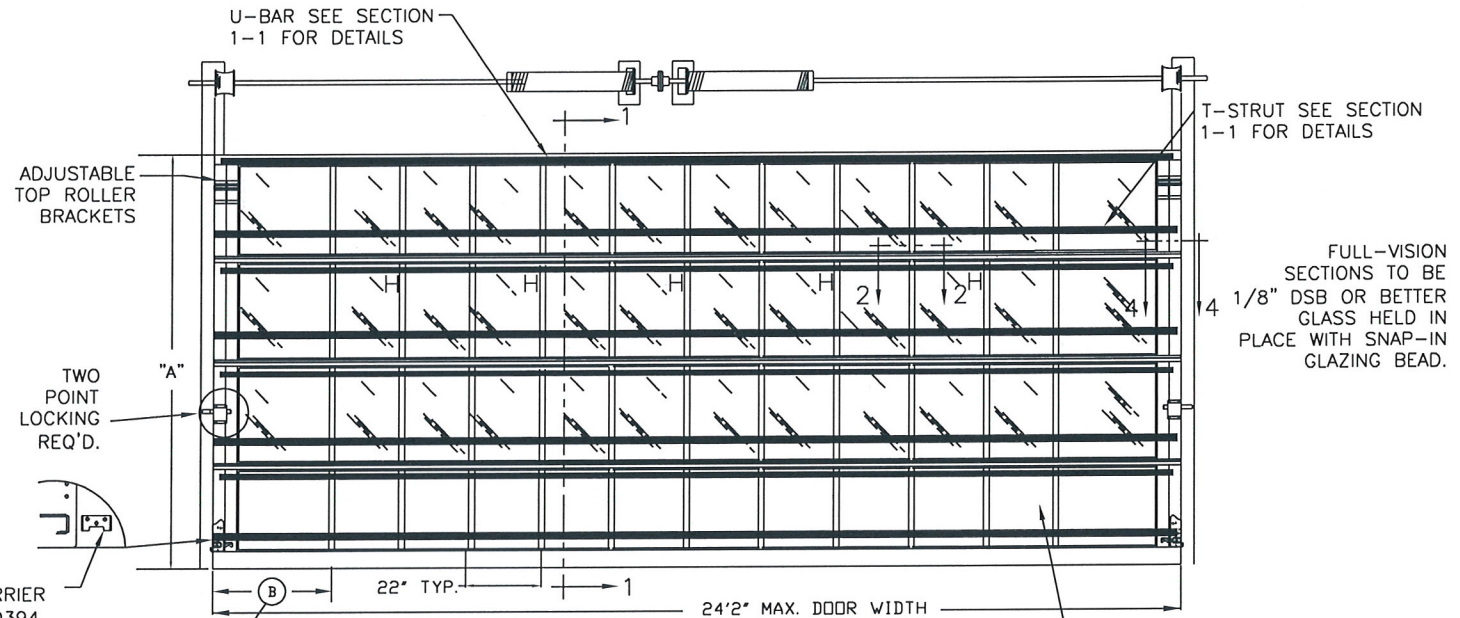
REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	2/7/17	-	-	INITIAL RELEASE

DOOR IS MADE OF 6063-T5 ALUMINUM EXTRUSIONS. WALL THICKNESS:
TOP RAIL _____ .075
INTER. TOP & BOTTOM RAILS _____ .075
TOP HAS .1 x 1.875" FIN
INTER. TOP RAIL CAP _____ .040
SINGLE & DOUBLE END STILES _____ .075
CENTER STILES _____ .062
HD BTM RAIL _____ .179



REINFORCING FIN ON INTER. TOP RAILS ANGLE CUT AT END STILES

SECTION 4 - 4



3" ROLLER CARRIER PART # 0120394. MOUNT WITH QTY 3 SELF DRILLING SCREWS AS SHOWN

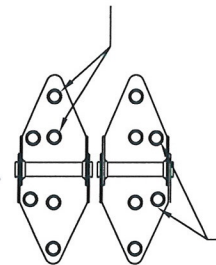
NOTE: CENTER STILES ALWAYS 22" FROM CENTER TO CENTER. FOR ANY GIVEN DOOR WIDTH, DIMENSION 'B' IS THE LEFTOVER DIMENSION ON BOTH SIDES OF THE DOOR. THE MAXIMUM TESTED FULL VISION PANEL SIZE IS 23" X 24". 903 AND C3AL DOORS HAVE EQUAL SPACES BETWEEN ALL STILES.

NOTE: STILES MARKED WITH H ARE HINGE LOCATIONS.

PANEL IN BOTTOM SECTION CAN BE .050" THICK SMOOTH ALUMINUM.

FULL-VISION SECTIONS TO BE 1/8" DSB OR BETTER GLASS HELD IN PLACE WITH SNAP-IN GLAZING BEAD.

#14x5/8" SHEET METAL SCREWS



14 GA. END HINGES

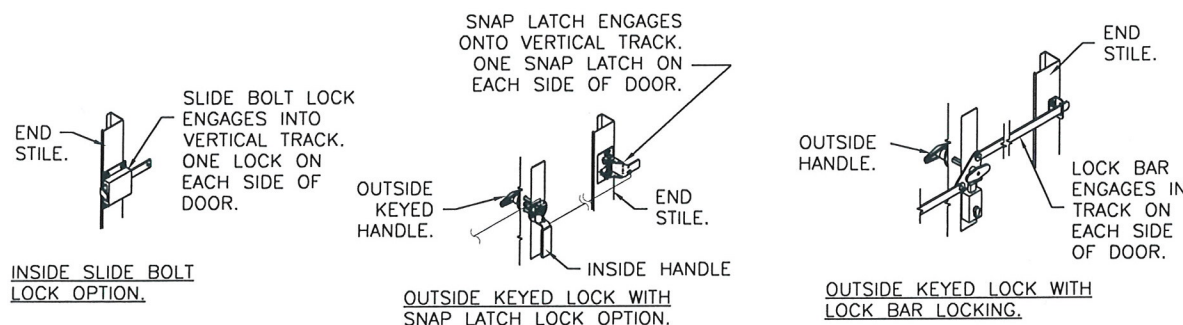
1/4"x3/4" SELF TAPPING SCREWS.

CENTER HINGE OF 16 GA. GALV. STEEL, ATTACHED TO INTER. BOTTOM RAIL WITH (2) #14 X 5/8" SHT MTL SCREWS AND TO INTER. TOP RAIL WITH (2) 1/4" - 20 X 1/2" HEX HEAD MACHINE SCREWS & NUTS

DOOR WIDTH	NUMBER OF CENTER STILES	NUMBER OF HINGES
20'-3" THRU 24'-2"	11	5

DOOR HEIGHT 'A'	NUMBER OF SECTIONS
UP TO 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9

MAX. SECTION HEIGHT: 24"



INSIDE SLIDE BOLT LOCK OPTION.

OUTSIDE KEYED LOCK WITH SNAP LATCH LOCK OPTION.

OUTSIDE KEYED LOCK WITH LOCK BAR LOCKING.

DESIGN LOADS: +25 & -25 P.S.F.
TEST LOADS +37.5 & -37.5 P.S.F.

Unless Stated Otherwise TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2'

Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE:
MPC: C-AL-1F499

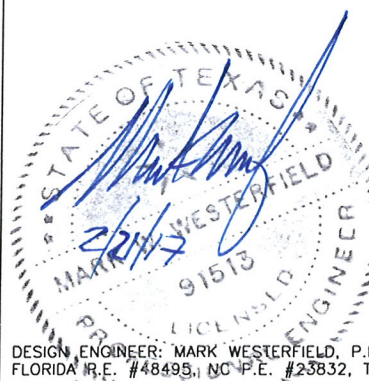
CLOPAY WINDLOAD RATING
W4

DESCRIPTION: M/N 902, C2AL, 24'2" WIDE DES. +25/-25 PSF

DRAWN BY: RJH DATE: 2/7/17 SCALE: NONE DWG. SIZE B

CHECKED BY: - DATE: - SHEET 1 OF 3

DWG. NO.: 105199 VER: TDI



DESIGN ENGINEER: MARK WESTERFIELD, P.E.
FLORIDA I.R.E. #48495, NC P.E. #23832, TEXAS P.E. #91513



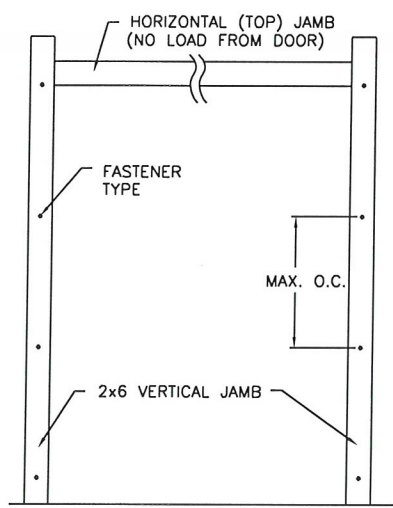
CLOPAY MODEL 902, 903
IDEAL MODEL C2AL, C3AL

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	-	-	-	SEE REVISION HISTORY ON SHEET 1

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

- NOTES:
1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
 2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +300 LB & -300 LB. PER LINEAR FOOT OF JAMB.
 3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
 4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.



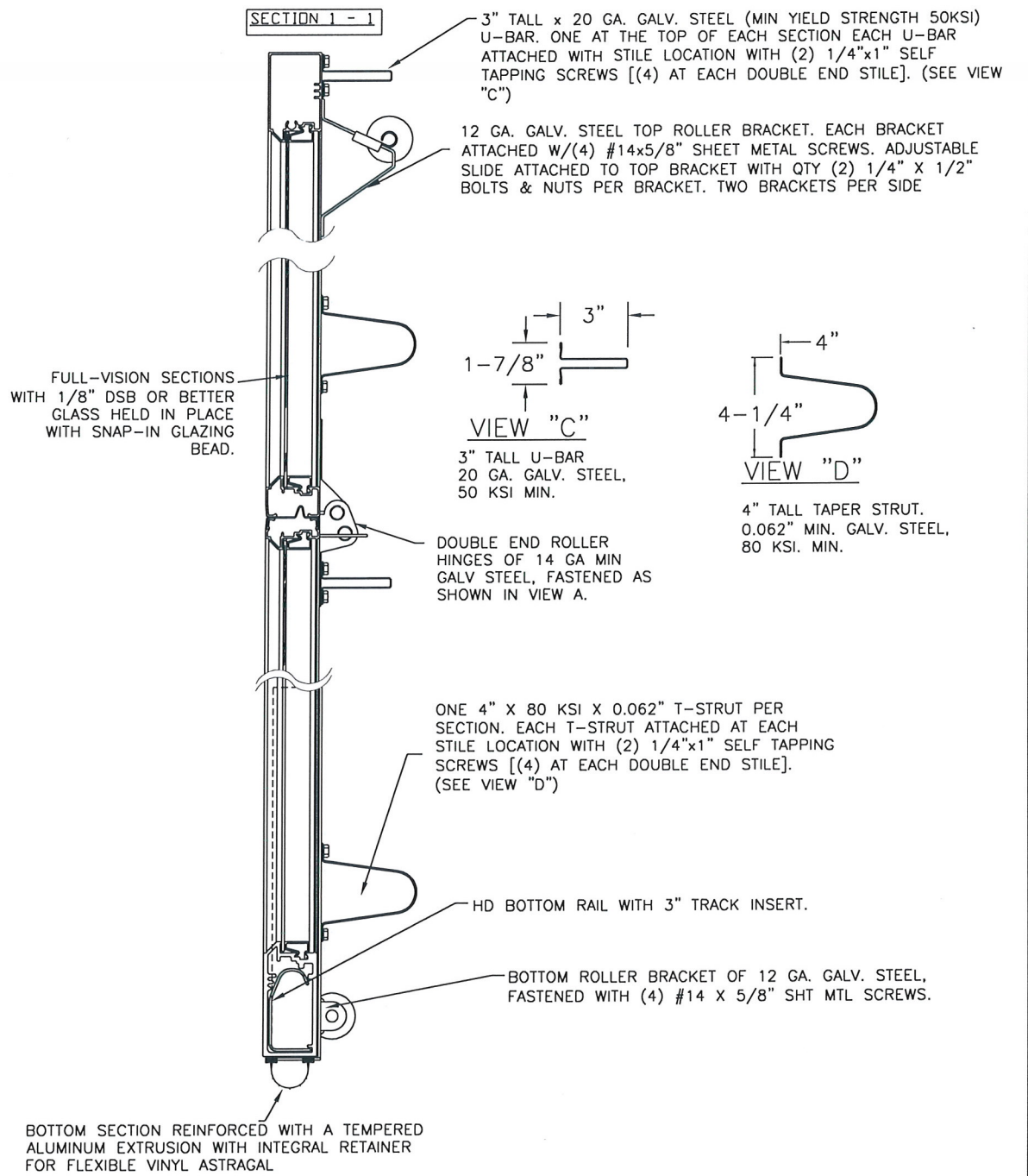
FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	5-1/2"	1" O.D.
GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	9"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED ULTRACON CONCRETE ANCHOR	8"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	7-1/2"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	16-3/4"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	18"	1" O.D.
1/4" GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	7-1/2"	1" O.D.
1/2" GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	13-1/4"	1" O.D.
1/8" STEEL	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	15-3/4"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.
MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.



DESIGN ENGINEER: MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513



DESIGN LOADS: +25 & -25 P.S.F.
TEST LOADS +37.5 & -37.5 P.S.F.

MANUFACTURING PRODUCT CODE:
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CLOPAY WINDLOAD RATING
W4

DESCRIPTION: M/N 902, C2AL, 24'2" WIDE DES. +25/-25 PSF

DRAWN BY: RJH DATE: 2/7/17 SCALE: NONE DWG. SIZE: B
CHECKED BY: - DATE: - SHEET 2 OF 3

DWG. NO.: 105199 VER: TDI



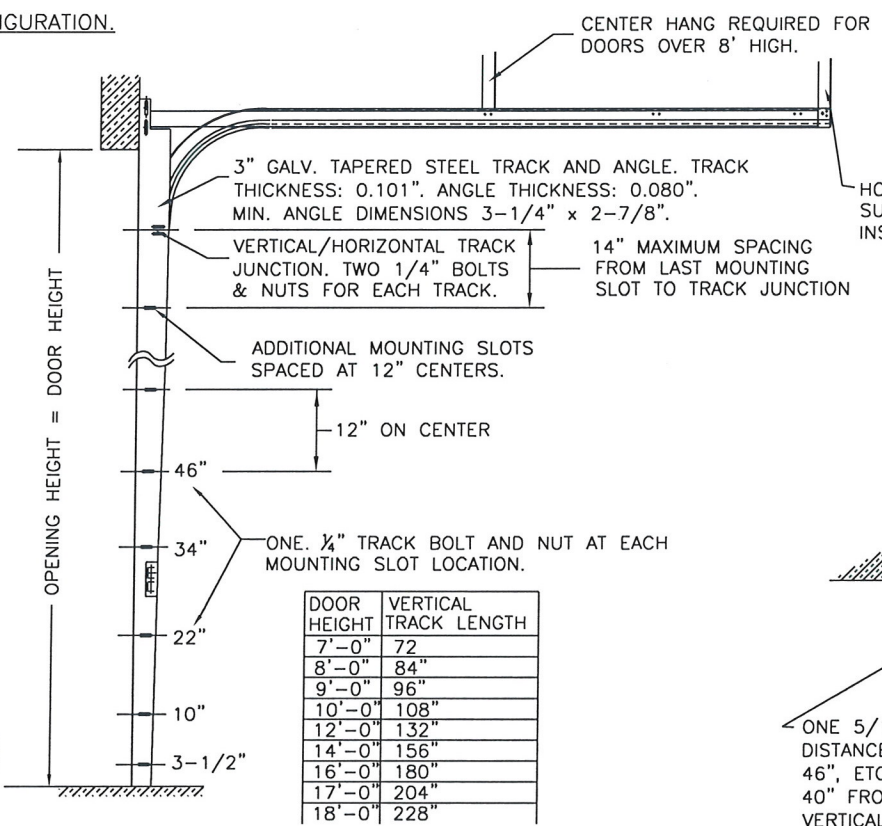
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

CLOPAY MODEL 902, 903
IDEAL MODEL C2AL, C3AL

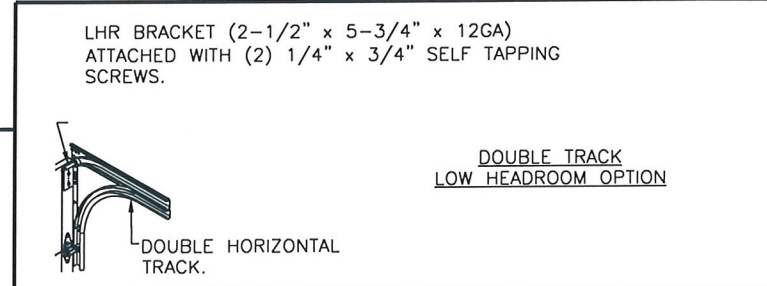
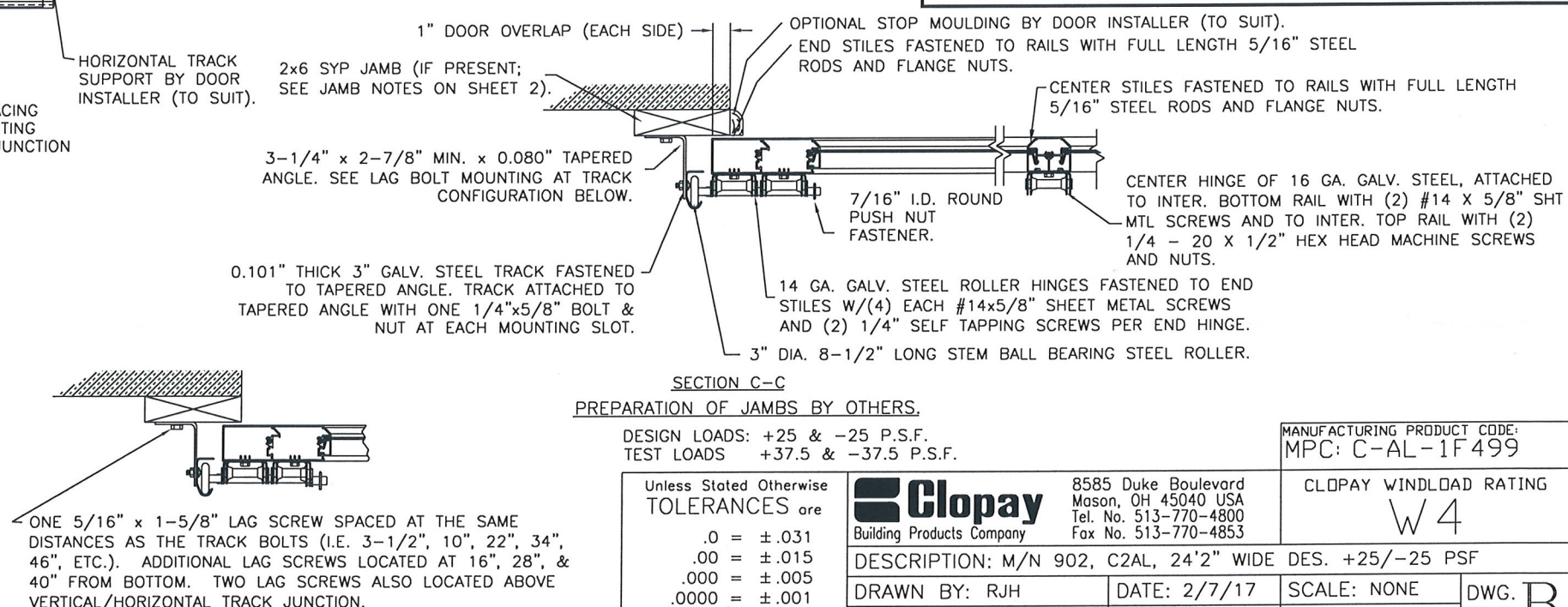
REVISIONS					
REV. NO.	ZONE	DATE	ECN NO.	APPVD:	DESCRIPTION
00	-	-	-	-	SEE REVISION HISTORY ON SHEET 1

3" TRACK CONFIGURATION.

NOTE DOUBLE TRACK LOW HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



JAMB CONFIGURATION FOR DOORS WITH 3" TRACK.



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CLOPAY WINDLOAD RATING
W4

DESCRIPTION: M/N 902, C2AL, 24'2" WIDE DES. +25/-25 PSF			
DRAWN BY: RJH	DATE: 2/7/17	SCALE: NONE	DWG. SIZE B
CHECKED BY: -	DATE: -	SHEET 3 OF 3	
DWG. NO.: 105199	VER: TDI		