

CLOPAY / IDEAL / HOLMES
 3717 / C7X17 / -- / 27GA 1.75" THICK MINDR RIB
 3718 / C7X18 / -- / 27GA 1.75" THICK FLUSH
 3720 / C7X20 / 240U / 27GA 2" THICK MINDR RIB
 3722 / COX22 / -- / 20GA 2" THICK FLUSH
 3724 / C7X24 / 244U / 24GA 2" THICK MINDR RIB

SHEET:
 1 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
01	-	08/2016	-	SH	REMOVED WIND SPEED TABLE.

OPTIONAL GLAZING MAY BE STANDARD (DSB OR BETTER) OR IMPACT RESISTANT GLAZING. MAXIMUM GLAZING SIZE (DLO) IS 22"x9-7/8". SEE SECTION B-B ON SHEET 2 FOR DETAILS.
 GLAZING MAY BE INSTALLED IN TOP SECTION (NOT SHOWN) OR INTERMEDIATE SECTION (SHOWN).

(1) 20 GA. GALV. STEEL BACKER PLATE AT EACH INTERMEDIATE HINGE LOCATION. BACKER PLATE ATTACHED WITH DOUBLE SIDED ACRYLIC ADHESIVE TO BACK OF DOOR.

16 GA. DOUBLE END STILE

3" 20 GAGE U-BARS. BARS ARRANGED IN A 1-0-1-0 PATTERN OVER THE HINGES ON EVERY SECTION AS SHOWN.

VIEW "B"
 VIEW "C"

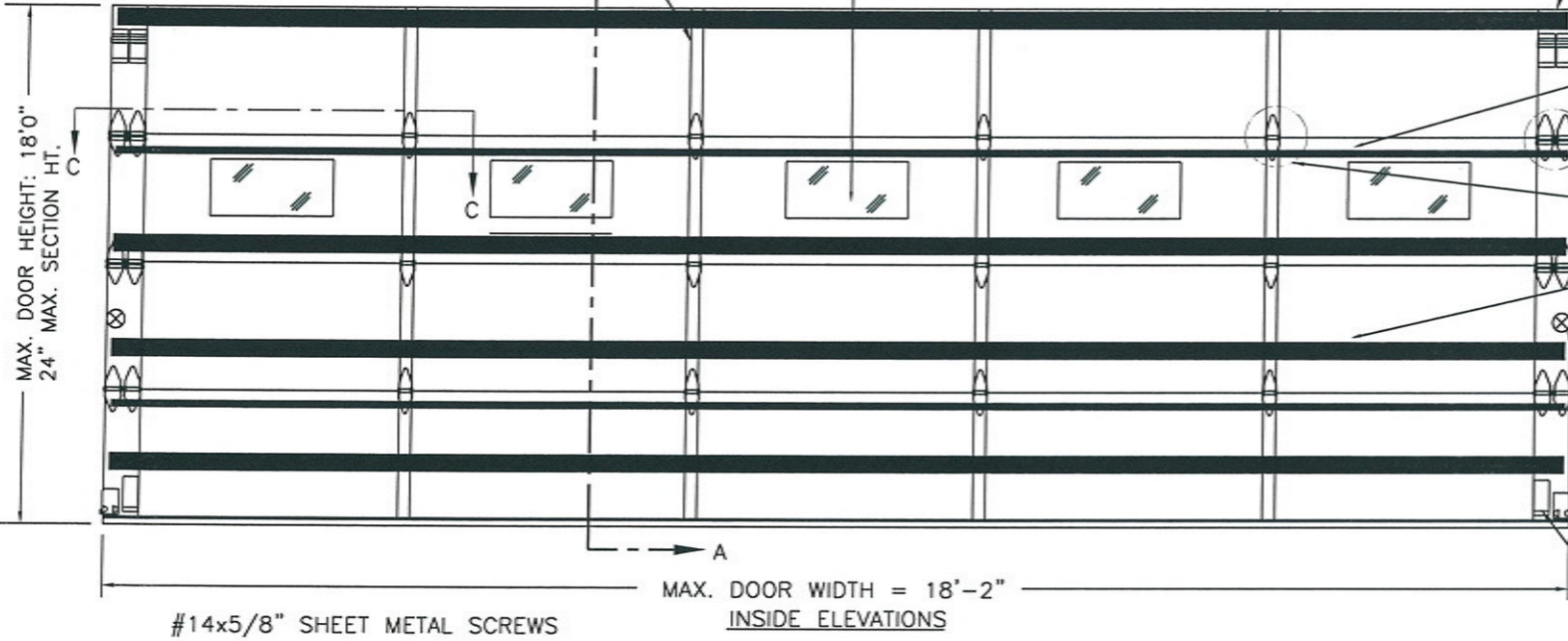
(1) 4" T-STRUT PER SECTION. FOR SECTIONS WHERE U-BARS ARE NOT USED, T-STRUT MAY BE MIDDLE OR TOP OF SECTION. FOR SECTIONS WITH U-BARS, T-STRUT TO BE AT BOTTOM OF SECTION AS SHOWN.

LOCK POSITION (BOTH SIDES).

U-BAR.

T-STRUT.

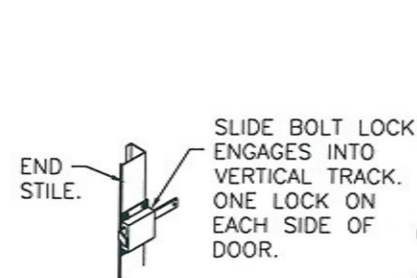
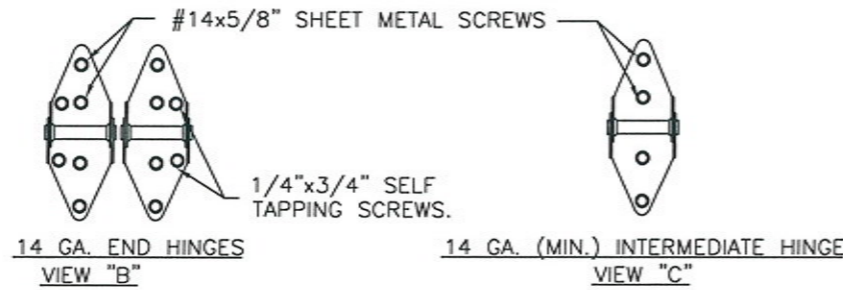
(2) LHR TOP BRACKETS USED AS INNER BOTTOM BRACKET.



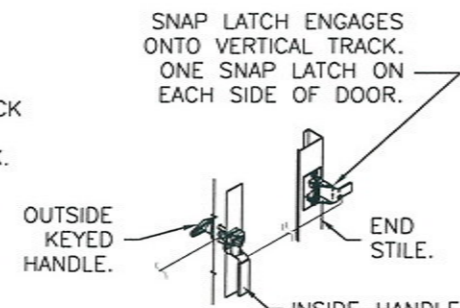
#14x5/8" SHEET METAL SCREWS

MAX. DOOR WIDTH = 18'-2"
 INSIDE ELEVATIONS

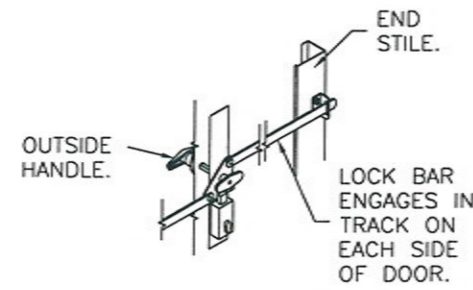
DOOR HEIGHT 'A'	NUMBER OF SECTIONS
UP TO 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9



INSIDE SLIDE BOLT LOCK OPTION.



OUTSIDE KEYED LOCK WITH SNAP LATCH LOCK OPTION.



OUTSIDE KEYED LOCK WITH LOCK BAR LOCKING.

DESIGN LOADS: +36.0 P.S.F. & -40.0 P.S.F.
 TEST LOADS: +54.0 P.S.F. & -60.0 P.S.F.

Unless Stated Otherwise
 TOLERANCES are
 .0 = ±.031
 .00 = ±.015
 .000 = ±.005
 .0000 = ±.001
 Degrees = ±1/2"

Unless Stated Otherwise
 DIMENSIONS ARE IN INCHES.

MANUFACTURING PRODUCT CODE
 C-DSIU-1D477

PART NO.: N/A

WINDLOAD RATING
 W6 DP36T

Clopay
 Building Products Company

8585 Duke Boulevard
 Mason, OH 45040 USA
 Tel. No. 513-770-4800
 Fax No. 513-770-4853

DESCRIPTION: 1-3/4" INTELICORE DOORS UP TO 18'2"W (SEE TABLE)

DRAWN BY: SH

DATE: 1/10/13

SCALE: NTS

DWG. B

CHECKED BY: SH

DATE: 1/10/13

SHEET 1 OF 4

DWG. NO.: 104826 - A/B

VER: TDI

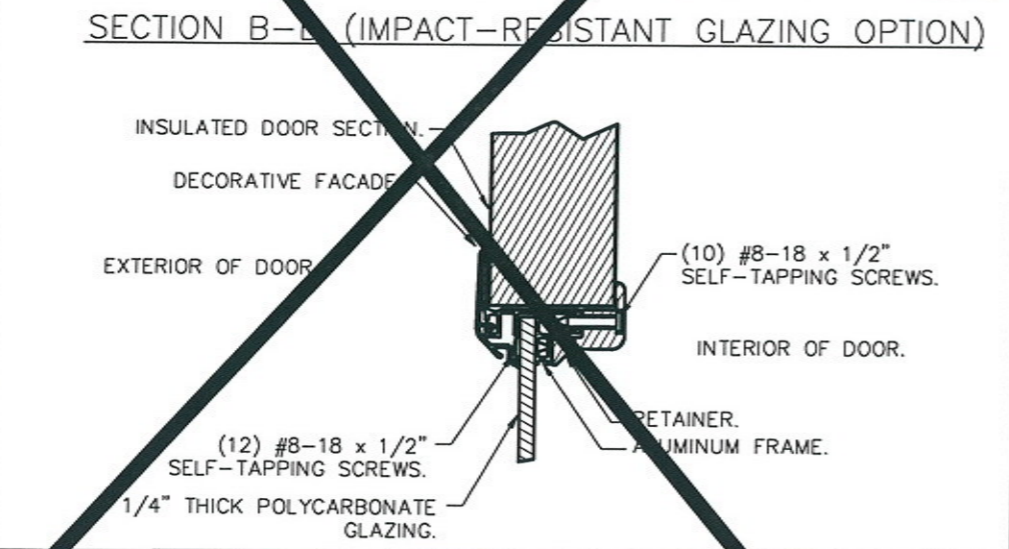


DESIGN ENGINEER:
 MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

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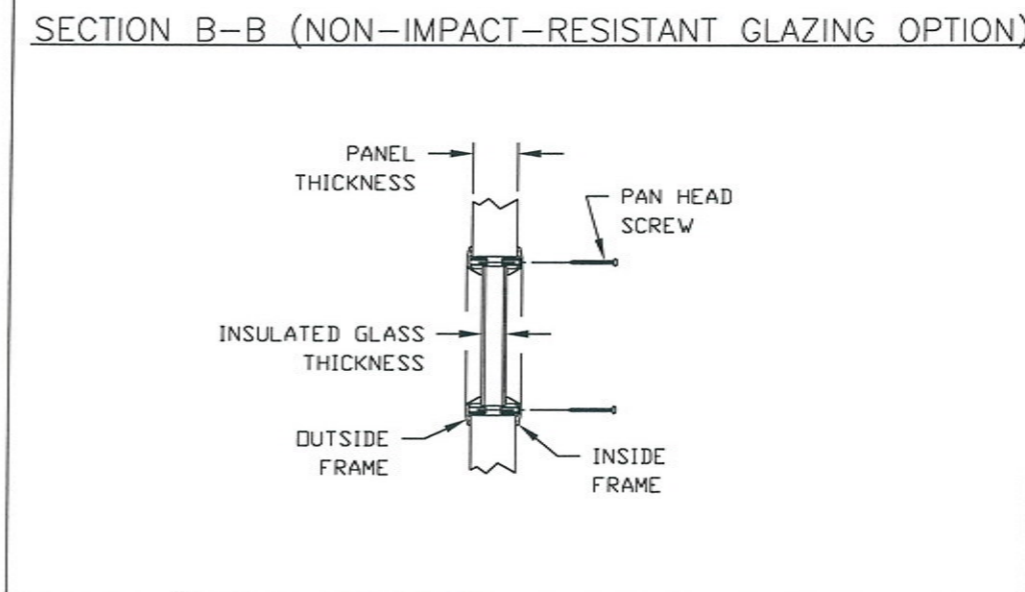
SHEET: 2 OF 4	REVISIONS					
	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
	01	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.

IMPACT-RESISTANT CONSTRUCTION:
 SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND SABIC IP LEXAN 9034 (VERSIONS ALSO APPROVED: MR10, 9030, 90318, 90319, 90317, 90311, 90314, 90355) OR BAYER MAKROLON GP (VERSIONS ALSO APPROVED: SL, AR, 15), APPROVED CC1 PLASTICS IN ACCORDANCE WITH IBC/FBC 2606 AND APPROVED C1 PLASTICS IN ACCORDANCE WITH IBC 2612. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.



**IMPACT-RESISTANT ASSEMBLY DETAILS
 DRAWING 104826-A**

STANDARD ASSEMBLY CONSTRUCTION:
 OPTIONAL DSB OR TEMPERED INSULATED GLAZING AVAILABLE.
 THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).



**STANDARD ASSEMBLY DETAILS
 DRAWING 104826-B**



DESIGN ENGINEER:
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 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +36.0 P.S.F. & -40.0 P.S.F.
 TEST LOADS: +54.0 P.S.F. & -60.0 P.S.F.

Unless Stated Otherwise
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 .0 = ±.031
 .00 = ±.015
 .000 = ±.005
 .0000 = ±.001
 Degrees = ±1/2'

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 DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
 8585 Duke Boulevard
 Mason, OH 45040 USA
 Tel. No. 513-770-4800
 Fax No. 513-770-4853

DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 18'2"W (SEE TABLE)

DRAWN BY: SH DATE: 1/10/13 SCALE: NTS DWG. B
 CHECKED BY: SH DATE: 1/10/13 SHEET 2 OF 4 SIZE B

DWG. NO.: 104826 - A/B VER: TDI

MANUFACTURING PRODUCT CODE
 C-DSIU-1D477

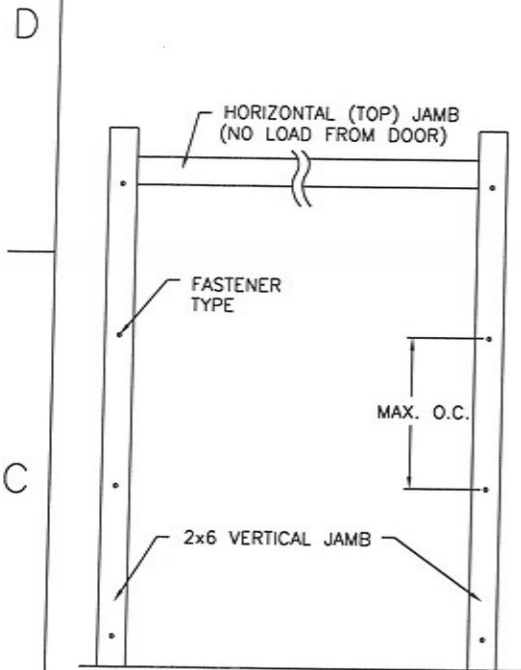
PART NO.: N/A

WINDLOAD RATING
 W6 DP36T

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SHEET:
3 OF 4

REVISIONS					
REV. NO.	ZONE	DATE	ECN NO.	APPVD:	DESCRIPTION
01	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.

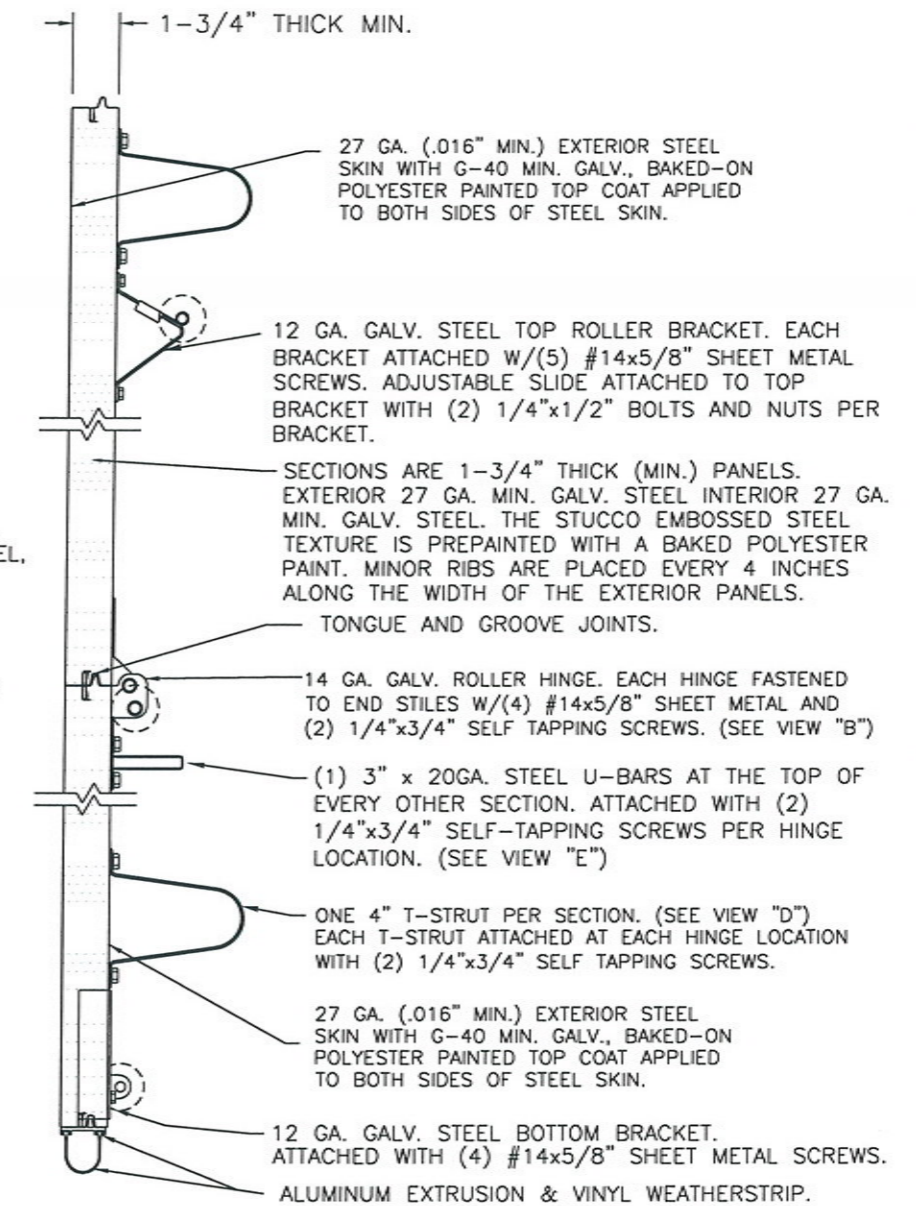
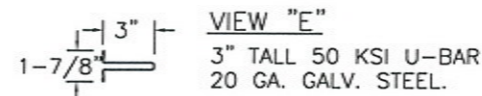
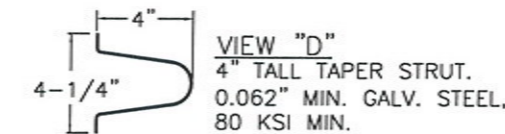


JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +324 LB & -360 LB. PER LINEAR FOOT OF JAMB.
3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.



SECTION A-A (SIDE VIEW)

FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	5"	1" O.D.
GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	8-1/2"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED ULTRACON CONCRETE ANCHOR	7-1/4"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	6-1/4"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	15-1/2"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	16-3/4"	1" O.D.
14GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	7"	1" O.D.
12GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	12-1/4"	1" O.D.
1/8" STEEL	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	14-3/4"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.
MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.

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PART NO.: N/A

WINDLOAD RATING
W6 DP36T

DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 18'2"W (SEE TABLE)

DRAWN BY: SH	DATE: 1/10/13	SCALE: NTS	DWG. SIZE: B
CHECKED BY: SH	DATE: 1/10/13	SHEET 3 OF 4	

DWG. NO.: 104826 - A/B	VER: TOI
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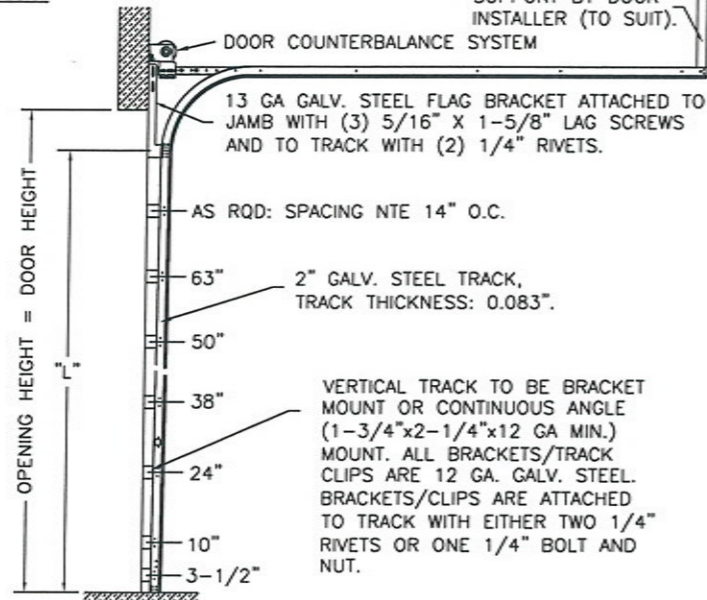
DESIGN ENGINEER:
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SHEET: 4 OF 4		REVISIONS			
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
01	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.

**2" TRACK CONFIGURATION
DOORS UP TO 800 LBS.**

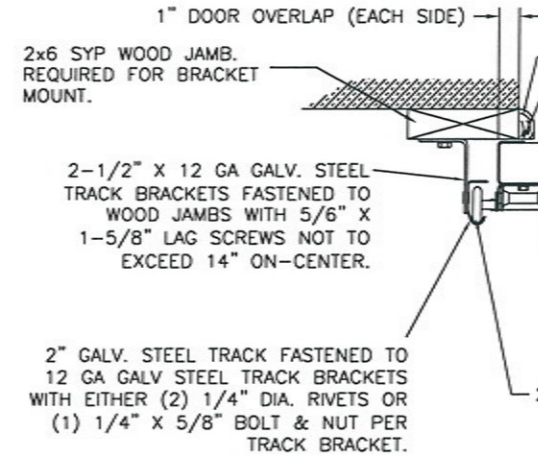
NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



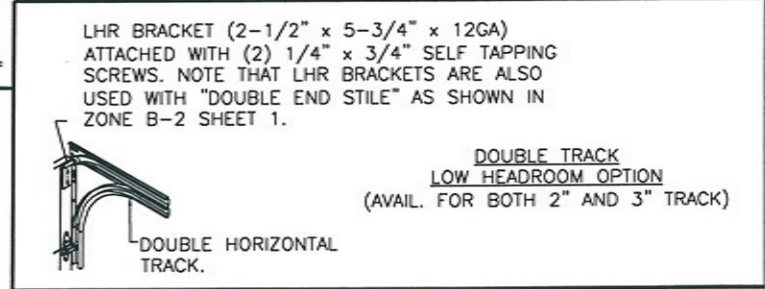
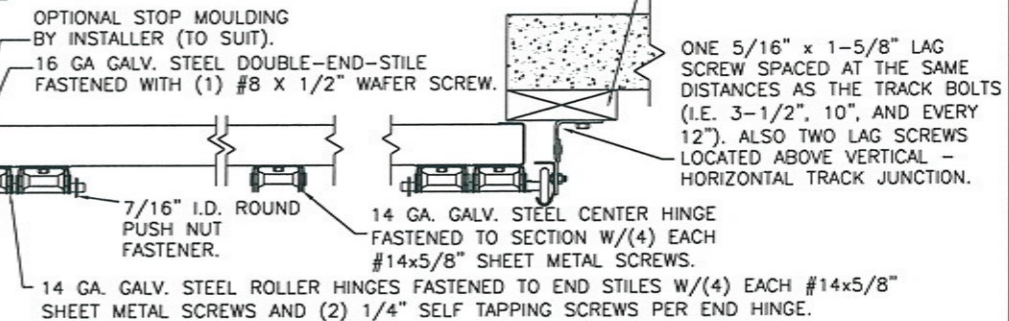
DOOR HEIGHT	"L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"
16'-6"	190"
17'-0"	196"
17'-6"	202"
18'-0"	208"

**JAMB CONFIGURATION
DOORS UP TO 800 LBS.**

BRACKET MOUNT JAMB CONFIGURATION

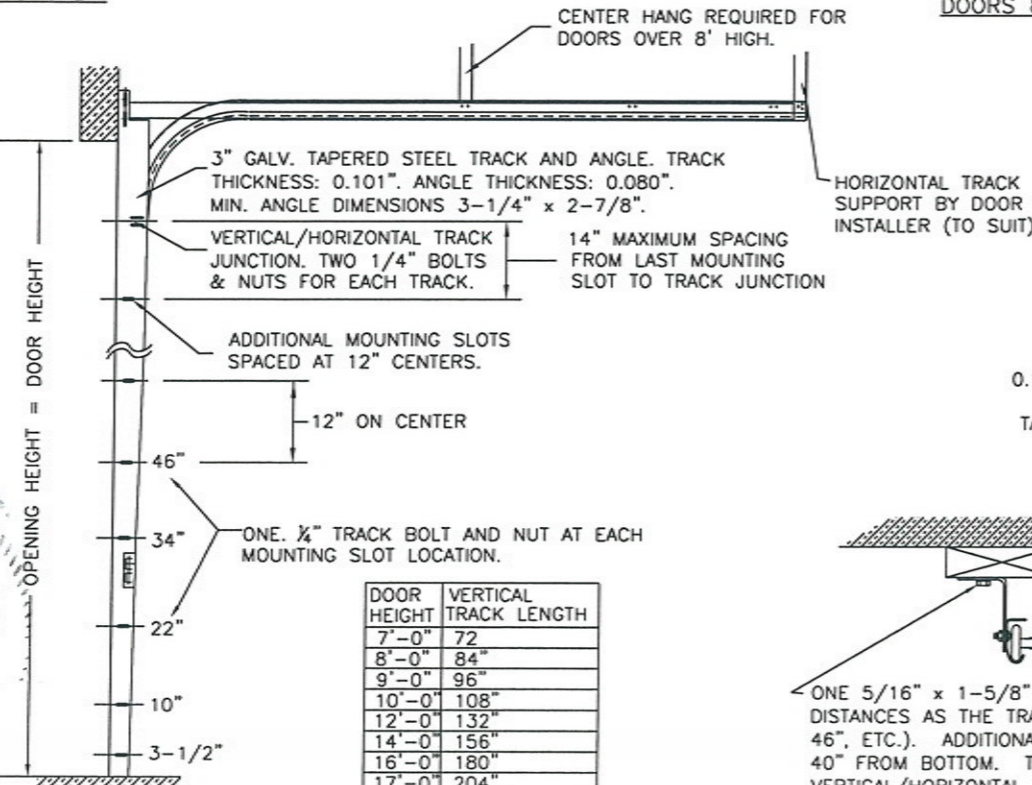


ANGLE MOUNT JAMB CONFIGURATION



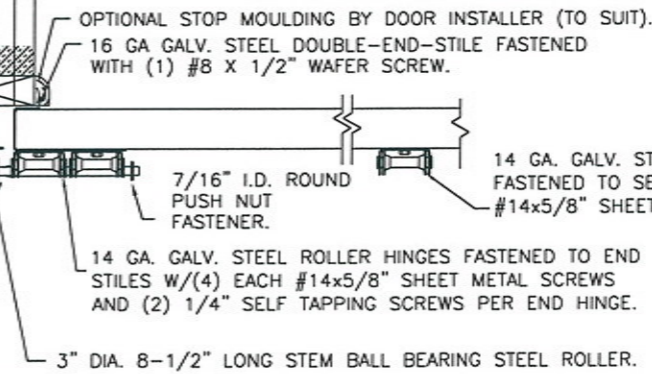
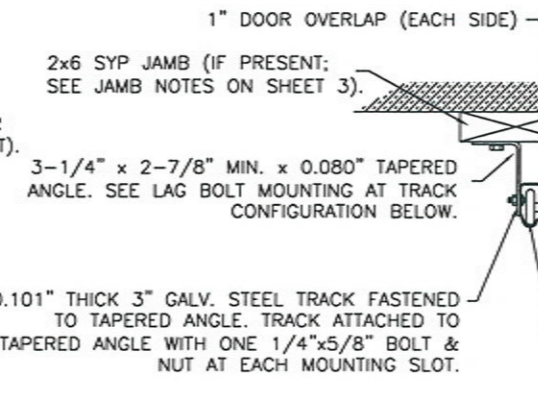
**3" TRACK CONFIGURATION
DOORS 800 LBS AND OVER.**

NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



DOOR HEIGHT	VERTICAL TRACK LENGTH
7'-0"	72"
8'-0"	84"
9'-0"	96"
10'-0"	108"
12'-0"	132"
14'-0"	156"
16'-0"	180"
17'-0"	204"
18'-0"	228"

**JAMB CONFIGURATION
DOORS 800 LBS AND OVER.**



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CHECKED BY: SH DATE: 1/10/13 SHEET 4 OF 4
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DESIGN ENGINEER:
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