

MODERN STEEL COMMERCIAL DOORS SHEET BRAND **REVISIONS** SEE SHEET 5 FOR "CANYON FLUSH GROOVED FLUSH GROOVED 2 OF 5 RIDGE MODERN SERIES" REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION MODELS. CLOPAY 9208, HDPCC2 9209, HDPCR2 3728 3729 00 SEE REVISION HISTORY ON SHEET ONE. HOLMES 7208 7209 C7R20 STANDARD ASSEMBLY CONSTRUCTION: OPTIONAL DSB OR 1/8" ACYRLIC LITES AVAILABLE. OPTIONAL ACRYLIC GLAZING IS PLASKOLITE OPTIX OR LUCITE CP APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC). SECTION B-B (NON-IMPACT RESISTANT GLAZING OPTION) FRONT FRAME WITH U.V. COATING ON OUTSIDE SURFACE. NOTE THAT STANDARD FRAME IS NARROWER THAN IMPACT-RESISTANT FRAME. -1.25*

> MANUFACTURING PRODUCT CODE DSIUA-1F477 DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F. PART NO.: N/A Unless Stated Otherwise 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 WINDLOAD RATING TOLERANCES are Glopay DP38 W6 CORPORATION $.0 = \pm .031$ $.00 = \pm .015$ DESCRIPTION: MODERN STEEL 2" INTELLICORE +38/-42 PSF TO 9' W $.000 = \pm .005$ DRAWN BY: JDW $.0000 = \pm .001$ DATE: 9/2021 SCALE: NTS DWG. Degrees = $\pm 1/2$ SHEET 2 OF 5 SIZE D CHECKED BY: --DATE: --Unless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 104859 - A/B VER: TDI

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DESIGN ENGINEER

MARK WESTERFIELD, P.E.

FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

2

MOLDED INSIDE -

LITE RETAINER.

GLAZING.

#8x3/4" PAN HEAD SCREW.

(3) SCREWS ON EACH VERTICAL EDGE.

(5) SCREWS ON EACH LONG PANEL HORIZONTAL EDGE(3) SCREWS ON EACH SHORT PANEL HORIZONTAL EDGE.

STANDARD ASSEMBLY DETAILS **DETAIL B**

1

В

27 GA. MIN. STEEL GALV.

BAKED-ON PRIMER AND

A BAKED-ON POLYESTER PAINTED TOP COAT.

EXTERIOR SKIN WITH

3" TALL 50 KSI U-BAR

20 GA. GALV. STEEL

-SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR.

URETHANE CORE

12 GA. GALV. STEEL TOP

BRACKET ATTACHED W/(4)

ROLLER BRACKET. EACH

#14x5/8" SHEET METAL

TONGUE AND GROOVE JOINTS.

SELF TAPPING SCREWS

VIEW "E".

TOP COAT.

SECTION A-A (SIDE VIEW)

14 GA. GALV. STEEL ROLLER

HINGE. EACH FASTENED TO END

STILES W/(4) #14x5/8" SHEET

METAL SCREWS AND (4) 1/4"X3/4"

3" TALL x 20 GA. GALV. STEEL U-BARS IN A 2-1-2-1 PATTERN. EACH U-BAR ATTACHED WITH (2)

AT EACH HINGE LOCATION, SEE

1/4"X3/4" SELF TAPPING SCREWS

27 GA. STEEL GALV. INTERIOR SKIN WITH A BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED

13 GA. GALV. STEEL BOTTOM BRACKET.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

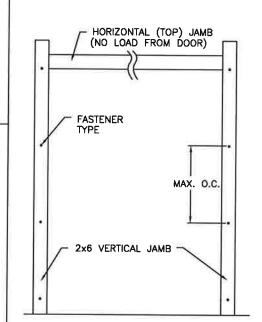
ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS.

SCREWS.

DENSITY 2.4 P.C.F.

SEE SHEET 5 FOR "CANYON RIDGE MODERN SERIES" MODELS.

SHEET **REVISIONS** 3 OF 5 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION 00 SEE REVISION HISTORY ON SHEET ONE.



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В

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

- NOTES:

 1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS
- 2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +171 LB & -189 LB. PER LINEAR
- 3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
- 4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK, HOWEVER. IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.

2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT (NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS)

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS
HOLLOW CMU BLOCK WALL	1/4" × 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	9 3/4"	1" D.D.
GROUT-FILLED CMU BLOCK	1/4" × 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	16"	1" D.D.
2000 PSI MIN. CONCRETE	1/4' × 1' MIN. EMBED ULTRACON CONCRETE ANCHOR	14"	1" D.D.
2000 PSI MIN. CONCRETE	1/4' × 1' MIN. EMBED TAPCON CONCRETE ANCHOR	13"	1" D.D.
2000 PSI MIN. CONCRETE	3/8' X 1-3/4' MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
4000 PSI MIN. CONCRETE	3/8' X 1-3/4' MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2' x 3' LAG SCREW (ASTM A307, GRADE A) 1-5/8' EMBED INTO STRUCTURE	24"	1" D.D.
14GA STEEL (0.060' MIN.)	1/4'-14 × 1' ITW BUILDEX TEKS SELF-DRILLING FASTENER	13 1/4"	1" D.D.
12GA STEEL (0.105" MIN.)	1/4'-14 x 1' ITW BUILDEX TEKS SELF-DRILLING FASTENER	23 1/2"	1″ □.D.
1/8' STEEL	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	24"	1" D.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.

CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.

MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE: 2-1/2", EXCLUDING STUCCO THICKNESS. EXCEPTION FOR TAPCON -- MINIMUM EDGE DISTANCE FOR TAPCON FASTENER IS 1-1/4", EXCLUDING STUCCO THICKNESS.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

DESIGN ENGINEER: 6-40 MARK WESTERFIELD, P.E.

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9/1613

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