

NOTES:

1. IMPACT RESISTANT GLAZING OPTION - IMPACT RESISTANT GLAZING SYSTEM MAY BE INSTALLED IN ANY OR ALL SECTIONS. GLAZING SHALL BE 1/4" GROOVED POLYCARBONATE. ALUMINUM FRAMES ASSEMBLED WITH (16) SCREWS. MAXIMUM CLEAR OPENING OF 40" X 12-3/4", FASTENED WITH A MINIMUM #8 X 1" SMS: 5X ALONG THE HORIZONTAL AND 3X ALONG THE VERTICAL. SEE DETAIL E ON SHEET 2 FOR ASSEMBLY DETAILS.

2. NON-IMPACT RESISTANT GLAZING OPTION - 3/32" MINIMUM SSB ANNEALED GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (14) #8x1" SCREWS (2X ALONG THE VERTICAL AND 5X ALONG THE HORIZONTAL) INSTALLED IN ANY OR ALL SECTIONS MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 38.5" X 13" CLEAR OPENING. GLASS IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. SEE DETAIL F ON SHEET 2 FOR ASSEMBLY DETAILS.

ALTERNATE OPTION- 1/2" INSULATED DSB ANNEALED GLAZING IN ALUMINUM EXTERIOR FRAME/PLASTIC MOLDED INTERIOR FRAME SCREWED TOGETHER WITH A MINIMUM OF (14) #8x1" SCREWS (2X ALONG THE HORIZONTAL AND 5X ALONG THE HORIZONTAL) INSTALLED IN ANY OR ALL SECTIONS MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 39" X 5-1/6" CLEAR OPENING. GLASS IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. SEE DETAIL G ON SHEET 2 FOR ASSEMBLY DETAILS.

3. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" OR DOOR MAY OVERLAP JAMBS BY 1" ON EACH SIDE.

4. KEY LOCK, SLIDE LOCK, OR OPERATOR REQUIRED.

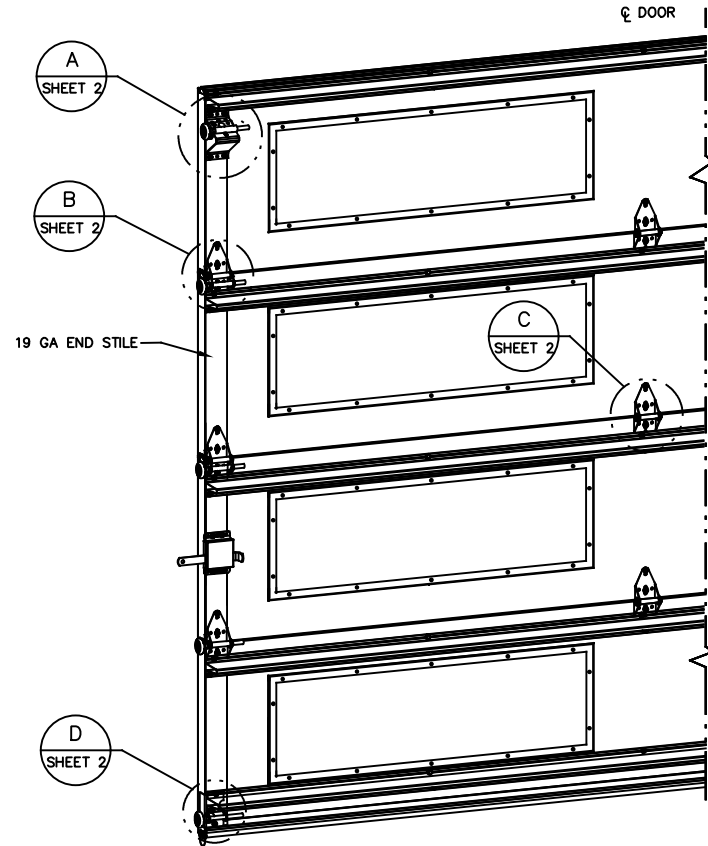
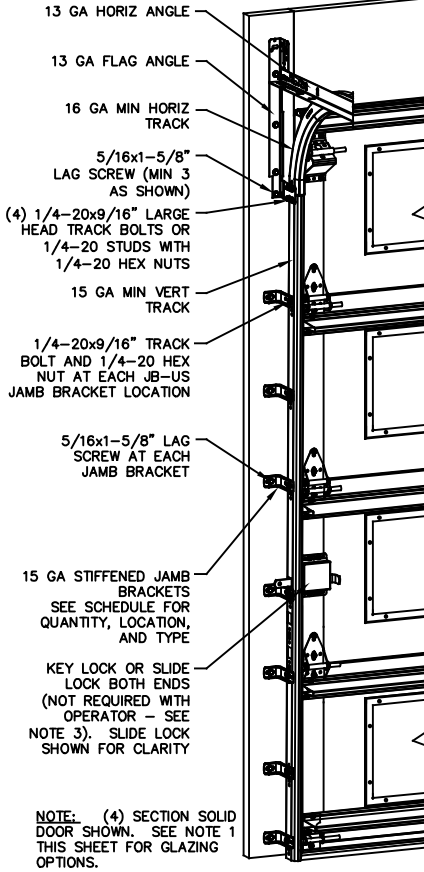
5. FACER STEEL TO HAVE A MINIMUM 27 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.

6. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

7. DOOR JAMB TO BE MINIMUM 2x6 SOUTHERN PINE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

8. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITHOUT PUSHNUTS AND WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.

9. COMPLIES WITH THE REQUIREMENTS OF IBC/IRC 2018.



| REVISIONS |
|-------------------------------------|
| REV - INITIAL DRAWING JQ 3/09/21 |

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

| DOOR WIDTH | DOOR HEIGHT | UNIFORM LOAD EACH JAMB (PLF) |
|------------|-------------|------------------------------|
| 8'-2" | ALL | +133.1/-150.7 |
| 9'-2" | ALL | +149.4/-169.1 |

JAMB BRACKET SCHEDULE

| DOOR HEIGHT | NO. OF SECTIONS | NO. OF JAMB BRACKETS (EACH JAMB) | LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2") |
|-------------|-----------------|----------------------------------|---|
| 6'-6" | 4 | 7 | 2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/4" (JB-US) |
| 7'-0" | 4 | 7 | 2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 42" (JB-US), 52-1/2" (JB-US), 63-1/4" (JB-US) |
| 7'-6" | 4 OR 5 | 8 | 2" (JB-US), 10" (JB-US), 18-3/4" (JB-US), 26-3/4" (JB-US), 36" (JB-US), 45" (JB-US), 54-1/4" (JB-US), 74-1/2" (JB-US) |
| 8'-0" | 4 OR 5 | 8 | 2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/2" (JB-US), 75-1/2" (JB-US) |
| > 8'-0" | | | SEE NOTE BELOW |

NOTE:

(JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.

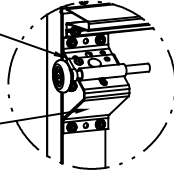
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

JOHN E. SCATES, PE
2560 KING ARTHUR #124-54
LEWISVILLE, TX 75056
FL PE 51737
TX PE 56308/F2203
PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS.

Wayne Dalton
GARAGE DOORS™
A DIVISION OF OVERHEAD DOOR CORP
3395 ADDISON DRIVE
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(850) 474-9890

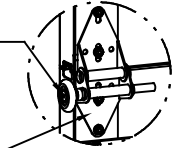
| | | | | | | | |
|--|---------------|---------------------|--------|------------------|------|---------|--|
| STATIC PRESSURE RATINGS | | APPROVED SIZES | | SCALE: N.T.S. | | SIZE: A | |
| DESIGN (PSF): | +32.60/-36.90 | MAX WIDTH: | 9'-2" | DATE | NAME | | |
| TEST (PSF): | +48.90/-55.35 | MAX HEIGHT: | 24'-0" | DRAWN | JQ | | |
| IMPACT/CYCLIC RATED (YES/NO): YES | | MAX SECTION HEIGHT: | 24" | CHECKED | DK | | |
| MODELS 4600/4650/6600/8300/8350/8500/5150/5200 | | | | SHEET 1 OF 2 | | | |
| WINDLOAD SPECIFICATION OPTION CODE 2603 | | | | DRAWING PART NO. | | REV. | |
| | | | | 365436 | | - | |

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES



DETAIL A

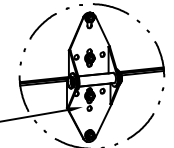
13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



DETAIL B

2" STEEL ROLLER WITH 5-1/4" STEM. OPTIONAL- 11 BALL BEARING NYLON ROLLER.

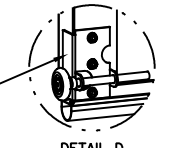
BODY END HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



DETAIL C

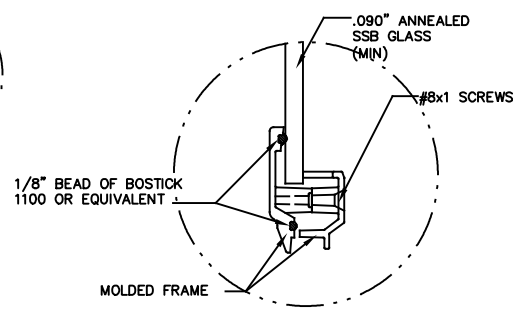
SINGLE END HINGE
#1 HINGE 14GA
#2 HINGE 13GA
#3 HINGE 13GA

14 GA BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS

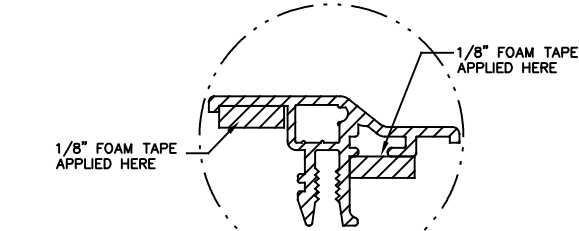


DETAIL D

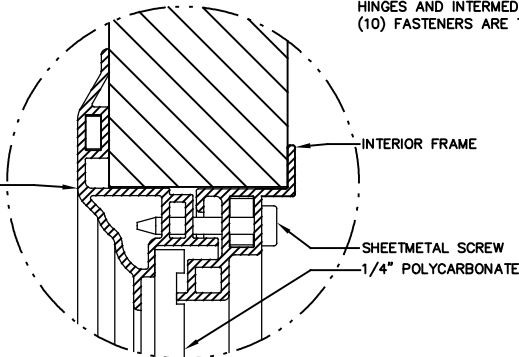
14 GA BOTTOM BRACKET ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AND (1) 1/4-14x5/8" SELF DRILLING TAMPER RESISTANT SCREW



PLASTIC FRAME (STATIC RATED) DETAIL E



ALUMINUM FRAME (STATIC RATED ALTERNATE FRAME OPTION) DETAIL F

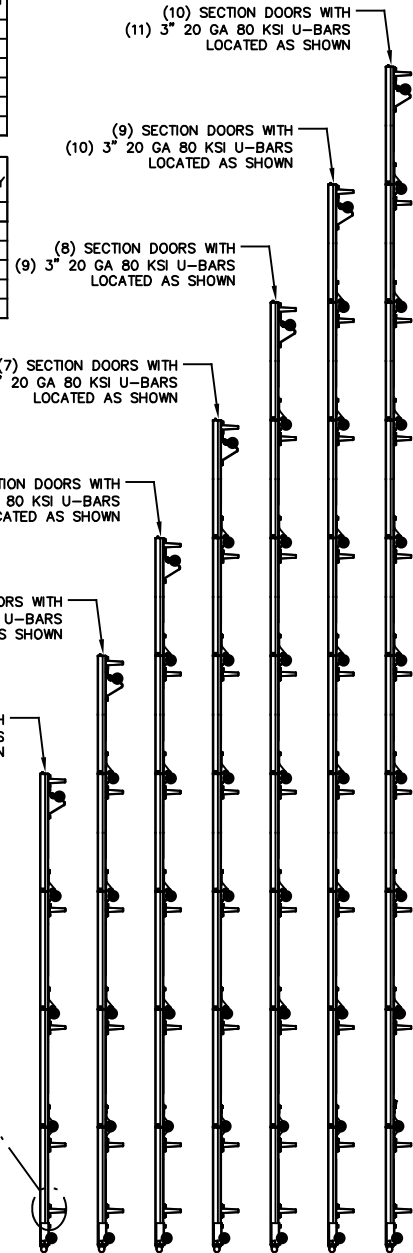


IMPACT FRAME DETAIL G

ALL U-BARS SHALL BE ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AT EACH HINGE LOCATION AND BETWEEN ALL END HINGES AND INTERMEDIATE HINGES. A MINIMUM OF (10) FASTENERS ARE TO BE USED.

| STATIC FRAME SIZE | DAYLIGHT OPENING (DLO) | SCREW QTY |
|-------------------|------------------------|-----------|
| 18.74 X 13.76 | 15 X 11 | 10 |
| 18.25 X 15.25 | 15.75 X 12.75 | 6 |
| 39.88 X 12.69 | 35.8 X 8.6 | 14 |
| 40.50 X 15.25 | 37.8 X 12.75 | 14 |
| 40.75 X 7 | 37.75 X 4 | 14 |
| 43.96 X 15.09 | 40.13 X 11.25 | 22 |

| IMPACT FRAME SIZE | DAYLIGHT OPENING (DLO) | SCREW QTY |
|-------------------|------------------------|-----------|
| 19.2 X 15.3 | 15 X 11 | 10 |
| 19.8 X 16.8 | 15.75 X 12.75 | 10 |
| 40 X 12.8 | 35.8 X 8.6 | 14 |
| 42 X 16.8 | 37.8 X 12.75 | 14 |
| 41.2 X 7.1 | 37 X 3 | 12 |
| 44.1 X 15.5 | 40.13 X 11.25 | 16 |



JOHN E. SCATES, PE
2560 KING ARTHUR #124-54
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| MODELS 4600/4650/6600/8300/8350/8500/5150/5200 | | | | SHEET 2 OF 2 | | | |
| WINDLOAD SPECIFICATION OPTION CODE 2603 | | | | DRAWING PART NO. | | REV. | |
| | | | | 365436 | | - | |