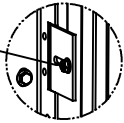
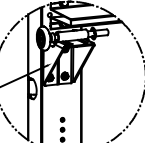


1/4-20x9/16" TRACK BOLT AND 1/4-20 HEX NUT THROUGH THE SLOT IN THE TRACK AND TRACK CLIP



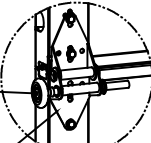
DETAIL A

12 GA COMMERCIAL TOP FRAME BRACKET WITH 13 GA ROLLER CARRIER ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



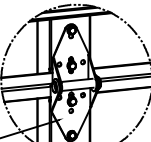
DETAIL B

2" STEEL ROLLER WITH 5-1/8" STEM AND 7/16" PUSHNUT AT EACH ROLLER LOCATION. 1/4" MAX BETWEEN PUSHNUT AND BRACKET OR HINGE



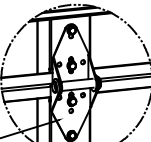
DETAIL C

13 GA WIDE BODY END HINGES EACH ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



SOLID SECTION

14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS

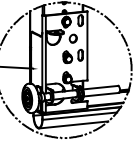


AFV SECTION

(2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS
HALF HINGE
(2) 1/4 x 1/2" CARRIAGE BOLTS AND 1/4" FLANGE NUTS

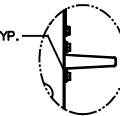
DETAIL D

12 GA BOTTOM BRACKET ATTACHED WITH (3) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



DETAIL E

ATTACH U-BARS WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AT ALL STILE LOCATIONS, TYP.



(5) SECTION DOORS WITH (4) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN
(4) SECTION DOORS WITH (3) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(6) SECTION DOORS WITH (4) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(7) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(8) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

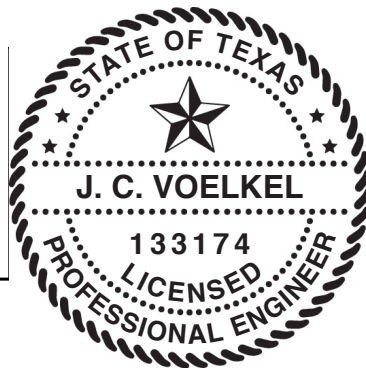
(9) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(10) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

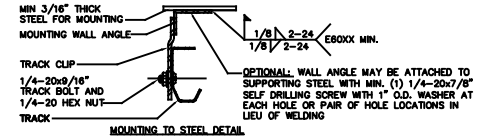
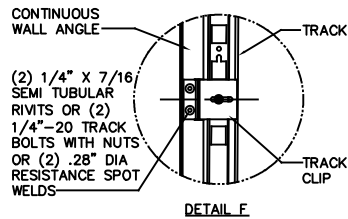
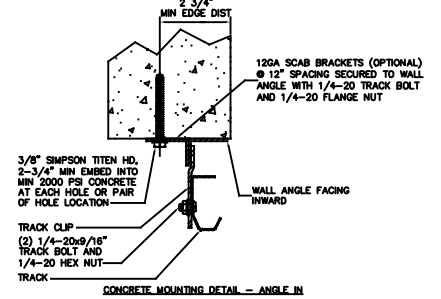
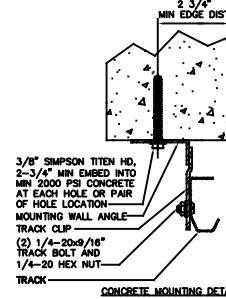
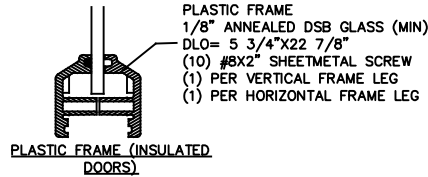
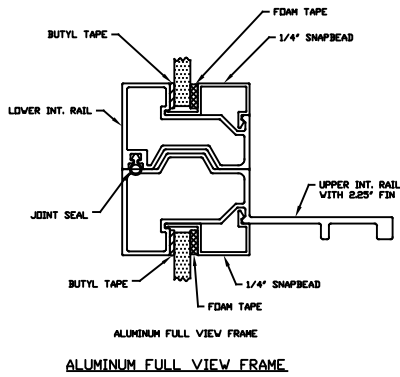
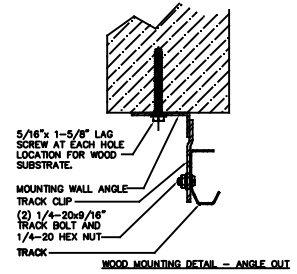
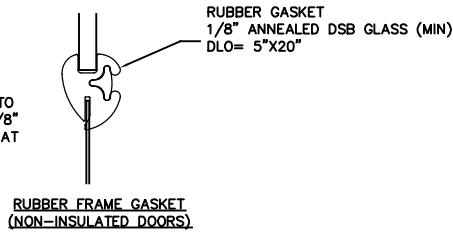
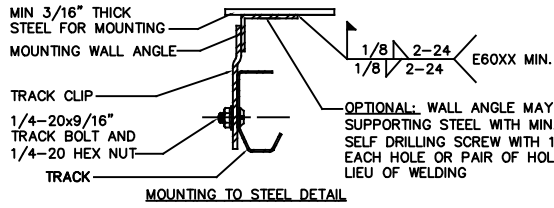
(11) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(12) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

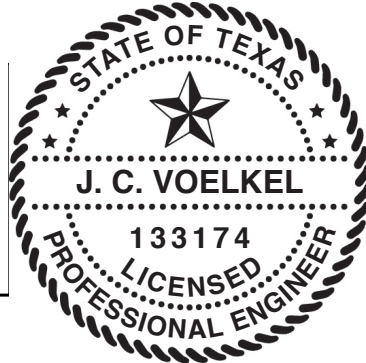
STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE(PSF): +11.4/-12.7	MAX WIDTH: 14'-2"
	MAX HEIGHT: 24'-1"
IMPACT/CYCLIC RATED: NO	MAX SECTION HEIGHT: 24'



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TOLERANCES UNLESS OTHERWISE SPECIFIED		UNIT OF MEASURE: EA		DRAWING TITLE: WINDLOAD OPTION CODE 2030	
SIZE: UNDER .251 +.004/- .003	WHOLE NUMBERS: ± .25	MATERIAL: N/A		SERIES: 421/423/427/429/434/436	
.251 TO .500 +.006/- .003	.XX ± .1	N/A		11.4/-12.7 PSF, 14'-2" MAX	
OVER .500 +.008/- .003	.XXX ± .03	N/A		DRAWING NUMBER: D-411794	
FRACTIONS: ± 1/16	ANGLES: ± .5°	N/A		SCALE: N/A	
REF DWG	USED ON	N/A		SHEET 2 OF 3	



STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE(PSF): +11.4/-12.7	MAX WIDTH: 14'-2"
	MAX HEIGHT: 24'-1"
IMPACT/CYCLIC RATED: NO	MAX SECTION HEIGHT: 24'



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	TO DIMENSIONS UNLESS OTHERWISE SPECIFIED FINISH: N/A		DATE: 1/14/21 DRAWING TITLE: WINDLOAD OPTION CODE 2030 SERIES 421/423/427/429/434/436, 11.4/-12.7 PSF, 14'-2" MAX
	HOLE DIAMETER: UNDER .251 +.004/- .003 .251 TO .500 +.006/- .003 OVER .500 +.008/- .003	WHOLE NUMBERS: ± .25 .X ± .1 .XX ± .03 .XXX ± .010 FRACTIONS ± 1/16 ANGLES: ± .5°	
REF DWG	USED ON	UNIT OF MEASURE: EA	DRAWN BY: T CLARK CHECKED BY: J QIAN APPROVED BY: T CLARK DATE: 4/27/21 SHEET 3 OF 3