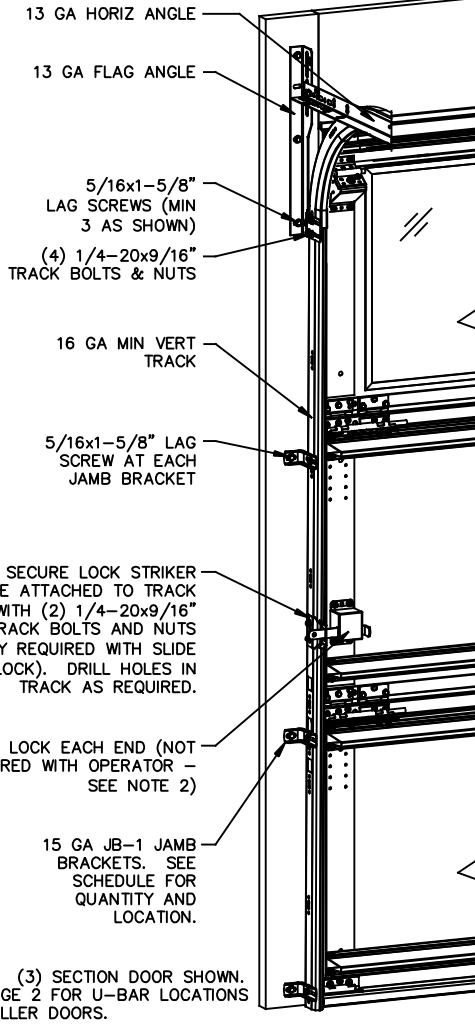


NOTES:

1. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
2. SLIDE LOCK OR OPERATOR REQUIRED. LOW HEADROOM REQUIRES A LOCK ON THE LEFT AND RIGHT SIDE OF THE DOOR.
3. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
4. SECTION STEEL TO HAVE THE FOLLOWING MINIMUM THICKNESS:
EXTERIOR - 27 GA
INTERIOR - 30 GA
5. DOOR JAMB TO BE MINIMUM 2x6 STRUCTURAL GRADE LUMBER AND BE SPRUCE, PINE, OR FIR. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
6. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A LHR TOP BRACKET IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. SEE LHR, DETAIL A, SHEET 2.
7. GLAZING OPTIONS - .125" MINIMUM TEMPERED GLAZING INSTALLED IN TOP SECTION (WITH OR WITHOUT DECORATIVE LITE FRAME DIVIDERS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. MAX CLEAR OPENING 37-1/4" X 19-1/4".
8. 11 GA ROLLER SLIDES WITH WELDED ENDS AND 11 GA REINFORCING BRACKETS REQUIRED FOR DOORS >8' TALL.



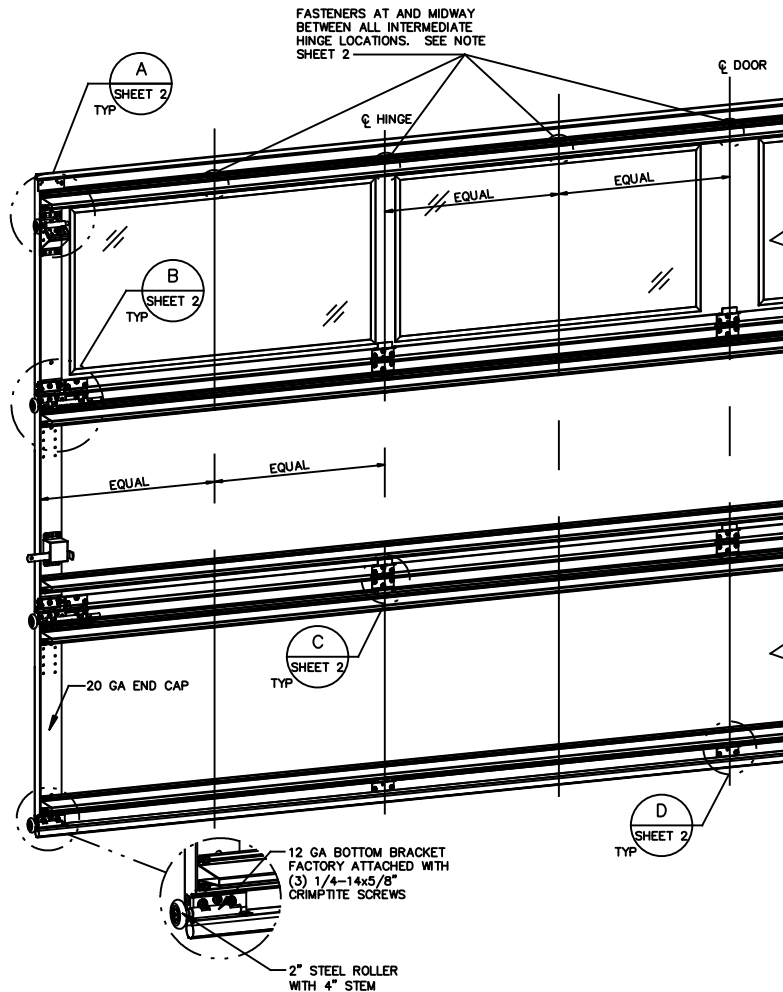
NOTE: (3) SECTION DOOR SHOWN. SEE PAGE 2 FOR U-BAR LOCATIONS FOR TALLER DOORS.

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
7'-0"	3	3	2", 26", 53"
8'-0"	4	4	2", 26", 48", 75"
> 8'-0"			SEE NOTE BELOW

NOTE: ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE		
DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
16'-0"	7'-0"	+122.4/-136.0
	8'-0"	+122.4/-136.0

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REVISIONS
P00 CREATED NEW DRAWING FOR WINDLOAD OPTIONS 8-24-16 GAC

This door has been tested per ANSI/DASMA 108



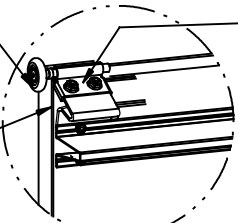
STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+15.30/-17.00	MAX WIDTH:	16'-0"	DATE		NAME	
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX HEIGHT:	14'-0"	DRAWN	8-24-16	GAC	
		MAX SECTION HEIGHT:	28"	CHECKED	8-24-16	DK	
MODELS 300-309/5800				SHEET 1 OF 2			
WINDLOAD SPECIFICATION				DRAWING PART NO.	411436	REV.	P00

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FL. PE 51737 TX. PE 56308/F-2203

LOW HEADROOM TRACK

STANDARD LIFT TRACK

2" STEEL ROLLER WITH 4" STEM
14GA LHR TOP BRACKET ATTACHED TO DOOR WITH (3) 1/4-20 X 11/16" SELF DRILLING AND (2) #12 X 1/2" PHILLIPS SCREWS



13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & NUT THROUGH ANY TWO ALIGNING HOLES

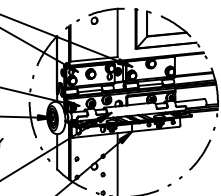
2" STEEL ROLLER WITH 4" STEM



13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & NUT THROUGH ANY TWO ALIGNING HOLES

13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-20x7/8" SELF DRILLING SCREWS

(2) 15 GA HINGE LEAFS ATTACHED WITH (3) 1/4-14x5/8" CRIMPITITE SCREWS EACH



14 GA HINGE BASE FACTORY ATTACHED TO DOOR WITH (5) 1/4-14x5/8" CRIMPITITE SCREWS

2" STEEL ROLLER WITH 9" STEM

13 GA ROLLER CARRIERS FACTORY ATTACHED TO HINGE BASE AND REINFORCING BRACKET. (EXCEPTION: NOTE #8)

13 GA REINFORCING BRACKET ATTACHED BENEATH HINGE BASE. (EXCEPTION: NOTE #8)

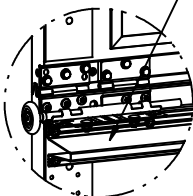


BEFORE U-BAR INSTALLATION

15 GA HINGE ATTACHED WITH (6) 1/4-14x5/8" CRIMPITITE SCREWS (3 OF WHICH ARE FACTORY ATTACHED)

BEFORE U-BAR INSTALLATION

DETAIL B



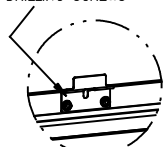
AFTER U-BAR INSTALLATION



AFTER U-BAR INSTALLATION

DETAIL C

15 GA HINGE BRACKET ATTACHED WITH (2) 1/4-20x7/8" SELF DRILLING SCREWS



BEFORE U-BAR INSTALLATION



AFTER U-BAR INSTALLATION

DETAIL D

POSITION U-BAR OVER HINGE BRACKET AND ATTACH WITH (1) 1/4-14x5/8" CRIMPITITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE BRACKET)



AFTER U-BAR INSTALLATION

POSITION U-BAR ADJACENT TO HINGE LEAF AND ATTACH WITH (2) 1/4-14x5/8" CRIMPITITE SCREWS AS SHOWN

POSITION U-BAR OVER HINGE LEAF AND ATTACH WITH (1) 1/4-14x5/8" CRIMPITITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE LEAF)

POSITION U-BAR OVER HINGE BRACKET AND ATTACH WITH (1) 1/4-14x5/8" CRIMPITITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE BRACKET)



AFTER U-BAR INSTALLATION

DETAIL D

U-BAR LOCATIONS (7) SECTION DOORS WITH (13) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

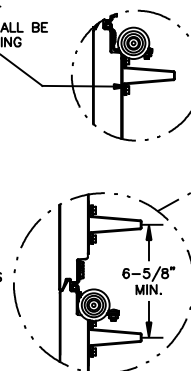
(6) SECTION DOORS WITH (11) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(5) SECTION DOORS WITH (9) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(4) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(3) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

UNLESS NOTED OTHERWISE, ALL U-BARS SHALL BE ATTACHED WITH A MINIMUM OF (2) FASTENERS AT EACH END AND AT ALL INTERMEDIATE HINGE LOCATIONS (OR IN LINE WITH INTERMEDIATE HINGE LOCATIONS IF U-BAR IS NOT LOCATED AT A HINGE). ALL FASTENERS USED TO ATTACH U-BARS SHALL BE 1/4-14x5/8" CRIMPITITE SCREWS EXCEPT 1/4-20x7/8" SELF DRILLING SCREWS SHALL BE USED AT END CAPS AND WHERE FASTENING THROUGH HINGE LEAFS OR BRACKETS.



NOTE: U-BARS SHOULD BE INSTALLED LEVEL ACROSS DOOR AND MAINTAIN A MINIMUM CENTERLINE SPACING OF 6-5/8" BETWEEN U-BARS ON ADJACENT SECTIONS

REVISIONS

The Genuine. The Original.



Lewisville, TX

DESIGN (PSF):	STATIC PRESSURE RATINGS	APPROVED SIZES	SCALE: N.T.S.	DATE	NAME
	+15.30/-17.00	MAX WIDTH: 16'-0"		8-24-16	GAC
		MAX HEIGHT: 14'-0"		8-24-16	DK
	IMPACT/CYCLIC RATED (YES/NO): NO	MAX SECTION HEIGHT: 28"	CHECKED		
MODELS 300-309/5800				SHEET 2 OF 2	
WINDLOAD SPECIFICATION				DRAWING PART NO.	REV.
				411436	P00

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