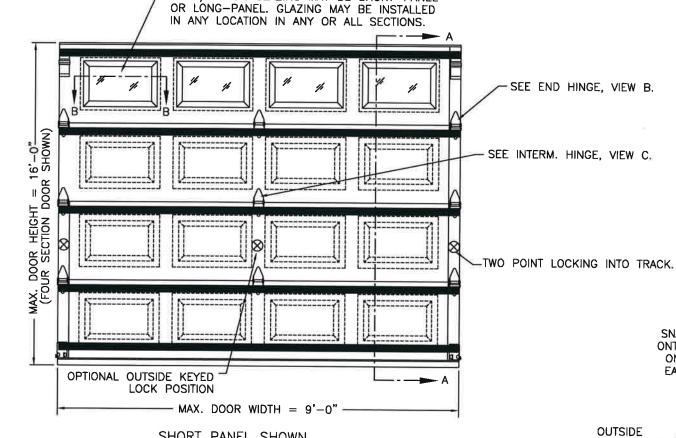
BRAND	EMBOSS TYPE			
27471142	SHORT	LONG	FLUSH	
CLOPAY	9130, HDP13	9133, HDPL13	9131, HDPF13	
IDEAL	8130	8133	8131	
HOLMES	7130	7133	7131	

SHEET	REVIS		VISIONS				
1 OF 4	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION	
	01	-	10/28/14		SH	CREATED TDI VERSION.	
	02	=	2/28/20	EN2736	SH	REVISED MAX WINDOW SIZE AND TITLE BLOCK	
	03	:	12/01/21		JDW	REVISED FOR TDI.	

	DOOR HEIGHT	# DF SECTIONS	# DF U-BARS			
	UP TO 7'0"	4	5			
	7'3" TD 8'9"	5	6			
	9'0" TO 10'6"	6	7			
	10'9" TO 12'3"	7	8			
	12'6" TO 14'0"	8	9			
	14'3" TD 15'9"	9	10			
٦	16′0 ′	10	11			
	MAX SECTION HEIGHT: 21"					

THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE ULTIMATE WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BUILDING CODE OR THE INTERNATIONAL BUILDING CODE (BASED ON ASCE7-05) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) ANY ROOF SLOPE, AND 4) TESTING IN ACCORDANCE WITH ANSI/DASMA 108. SITE-SPECIFIC CALCULATIONS BY A QUALIFIED DESIGN PROFESSIONAL MAY DIFFER.

}	DESIGN WIND SPEED (MPH)	120	125	140
	EXPOSURE CATEGORY	B, C	B, C	В
	MEAN ROOF HEIGHT	25′	15′	30'



OPTIONAL GLAZING. SEE SECTION B-B FOR DETAILS. MAXIMUM GLAZING SIZE (DLO) IS 19-1/2"x16". GLAZING MAY BE SHORT-PANEL

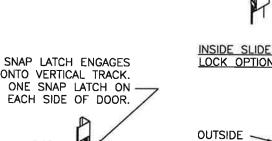
SHORT PANEL SHOWN

DOOR WIDTH	# OF SHORT PANELS	# OF INTERM. HINGES/JOINT			
UP TO 7'10"	3	2			
8'0" TO 9'0"	3'0" TO 9'0" 4				
APPLIES TO FLUSH MODELS ALSO.					

3

	PANELS	# OF INTERM. HINGES/JOINT	
UP TO 9'0'	2	11	

THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.



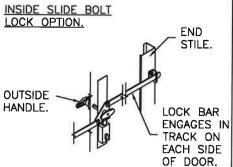
END -

STILE.

INSIDE HANDLE OUTSIDE KEYED LOCK WITH SNAP LATCH LOCK OPTION.

ONTO VERTICAL TRACK.

EACH SIDE OF DOOR.



SLIDE BOLT LOCK ENGAGES INTO

VERTICAL TRACK.

ONE LOCK ON

EACH SIDE OF

MANUFACTURING PRODUCT CODE

DSIU-1A171

WINDLOAD RATING

PART NO .: N/A

DOOR.

OUTSIDE KEYED LOCK WITH LOCK BAR LOCKING.

W. WESTERFIELD

DESIGN ENGINEER: MONTH MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

#14x5/8" SHEET METAL SCREWS 1/4"x3/4" SELF TAPPING SCREWS

14 GA, END HINGES 18 GA, INTERMEDIATE HINGE VIEW "C" VIEW "B"

DESIGN LOADS: +33.0 P.S.F. & -37.0 P.S.F. TEST LOADS: +49.5 P.S.F. & -55.5 P.S.F.

Unless Stated Otherwise TOLERANCES are $.0 = \pm .031$ $.00 = \pm .015$ $.000 = \pm .005$

OUTSIDE

HANDLE.

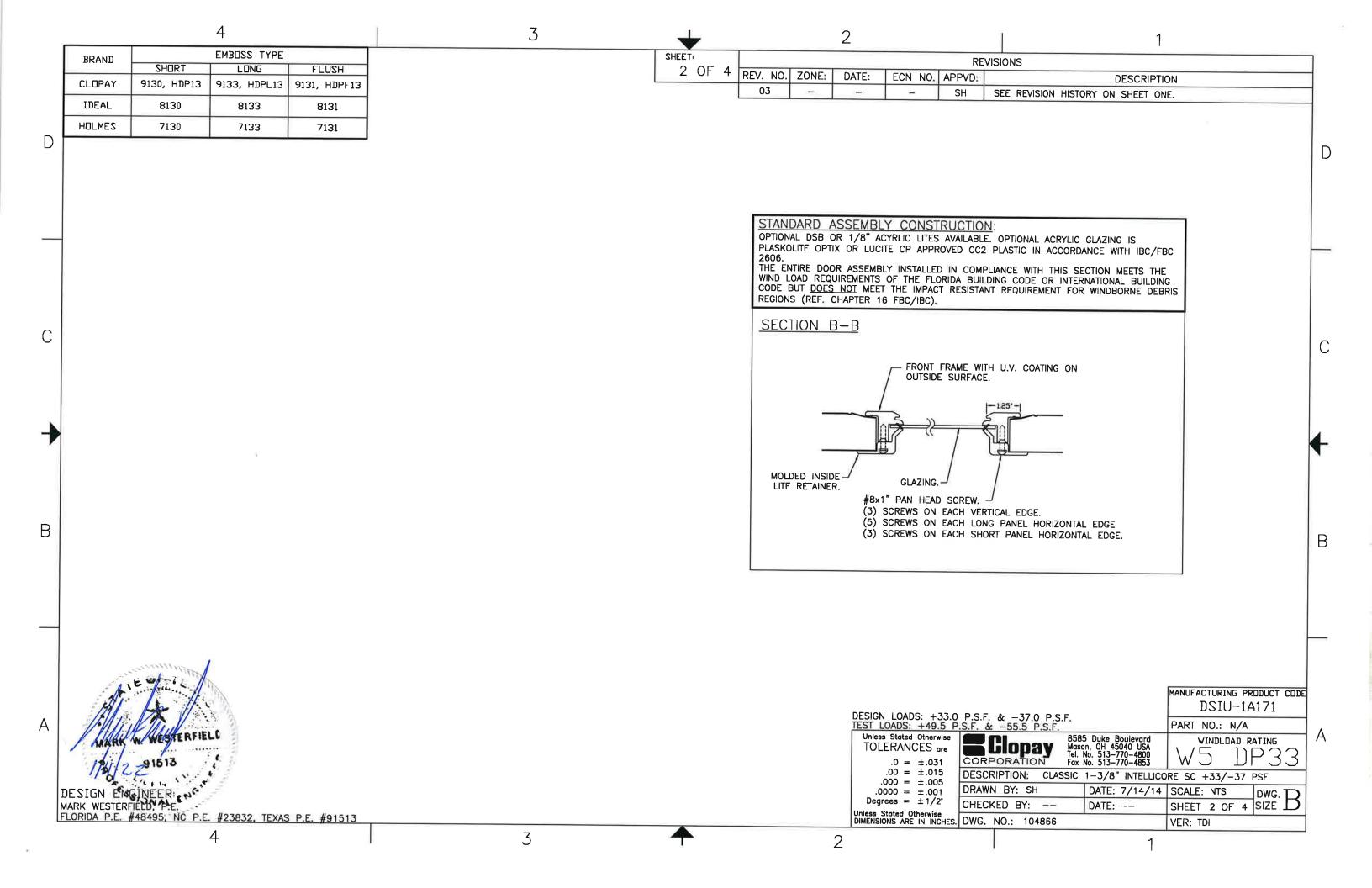
KEYED

 $.0000 = \pm .001$ Degrees = $\pm 1/2$ °

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 Glopay CORPORATION

DESCRIPTION: CLASSIC 1-3/8" INTELLICORE SC +33/-37 PSF DRAWN BY: SH DATE: 7/14/14 SCALE: NTS SCALE: NTS DWG. SIZE B CHECKED BY: --DATE: --

Unless Stated Otherwise
DIMENSIONS ARE IN INCHES. DWG. NO.: 104866 VER: TDI



SHEET

3 OF 4

REV. NO.

ZONE:

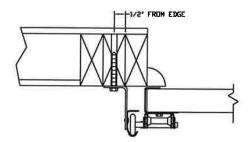
DATE:

DESCRIPTION

BRAND	EMBOSS TYPE			
	SHORT	LDNG	FLUSH	
CLOPAY	9130, HDP13	9133, HDPL13	9131, HDPF13	
IDEAL	8130	8133	8131	
HOLMES	7130	7133	7131	

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED, LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 24" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 21" CENTERS (2,000 PSI MIN. CONCRETE) OR 12" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATION FER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE JAMB CONFIGURATIONS. OYED TO APPROVE ALTERNATE FASTENERS AND/OR

MARK WESTERFIELD, P.E. FLORIDA P.E. #48405

В

MARK WESTERFIELD, P.E. P.E. #20832, TEXAS P.E. #91513

WARK W. WESTERFIEL

03 SEE REVISION HISTORY ON SHEET ONE. - 1-3/8" THICK URETHANE CORE DENSITY 2.4 P.C.F. 12 GA. GALV. STEEL TOP ROLLER BRACKET. EACH 27 GA. MIN. STEEL GALV. EXTERIOR SKIN BRACKET ATTACHED W/(4) WITH BAKED-ON PRIMER AND A #14x5/8" SHEET METÁL BAKED-ON POLYESTER PAINTED TOP COAT. SCREWS. TONGUE AND GROOVE JOINTS. 14 GA. GALV. STEEL ROLLER HINGE. EACH FASTENED TO END STILES W/(4) #14x5/8" SHEET METAL SCREWS AND (4) 1/4"X3/4" SELF TAPPING SCREWS 3" TALL x 20 GA. GALV. STEEL U-BARS, ONE AT THE TOP OF EACH SECTION AND ONE AT THE BOTTOM OF THE BOTTOM SECTION. EACH U-BAR ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS AT EACH HINGE LOCATION. 27 GA. STEEL GALV. INTERIOR SKIN WITH A BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT. 13 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP. SECTION A-A (SIDE VIEW) MANUFACTURING PRODUCT CODE DSIU-1A171 DESIGN LOADS: +33.0 P.S.F. & -37.0 P.S.F. TEST LOADS: +49.5 P.S.F. & -55.5 P.S.F. PART NO.: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 Unless Stated Otherwise WINDLOAD RATING TOLERANCES are Glopay CORPORATION $.0 = \pm .031$ $.00 = \pm .015$ DESCRIPTION: CLASSIC 1-3/8" INTELLICORE SC +33/-37 PSF $.000 = \pm .005$ DRAWN BY: SH DATE: 7/14/14 SCALE: NTS $.0000 = \pm .001$ DWG. D Degrees = $\pm 1/2$ SHEET 3 OF 4 SIZE D CHECKED BY: --DATE: --Unless Stated Otherwise
DIMENSIONS ARE IN INCHES. DWG. NO.: 104866 VER: TDI

REVISIONS

ECN NO. APPVD:

