

URETHANE CORE

DENSITY 2.4 P.C.F.

TONGUE AND GROOVE JOINTS.

4" TALL TAPER STRUT.

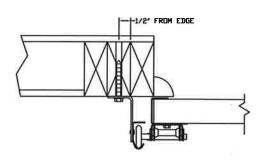
MIN. 80 KSI.

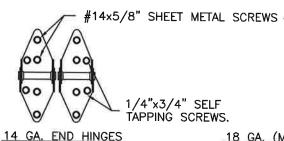
MIN. 0.062" GALV. STEEL.

BRAND	EMBOSS TYPE		
	SHORT	LONG	FLUSH
CLOPAY	9200, HDP20	9203, HDPL20	9201, HDPF20
IDEAL	8200	8203	8201
HOLMES	7200	7203	7201

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST ½" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.





VIEW "B"

18 GA. (MIN.) INTERMEDIATE HINGE
VIEW "C"

PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 17" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 10" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 8" CENTERS (2,000 PSI MIN. CONCRETE) OR 5" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS.

ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING FURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR TEN/AMB CONFIGURATIONS.

DESIGN ENGINEER MARK WESTERFIELD P.E.

12/2020

FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

27 GA (0.016" MIN.) EXTERIOR STEELS SKIN WITH G-40 MIN. GALV. BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

FRONT AND BACK SKIN OF DOOR. TOP SECTION WITH LITES: (2) 18 GA. GALV. STEEL TOP ROLLER BRACKETS (2-7/16" x 3-3/4"). EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS. SOLID TOP SECTION: (2) 12 GA. GALV. STEEL TOP ROLLER BRACKETS $(2-1/2" \times 5-3/8")$. EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS. ADJÚSTÁBLE SLÍDE ATTACHED TO TOP BRACKET WITH (2) 1/4"x1/2" BOLTS AND NUTS PER BRACKET. 27 GA. (0.016" MIN.) INTERIOR STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

SILICONE FILLED CHANNEL SEPARATES

 \mathbb{D}

В

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2) 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

3" TALL X 20 GA. GALV. STEEL U-BARS. ONE U-BAR AT THE TOP OF EACH SECTION. ATTACH WITH TWO 1/4"x3/4" SELF TAPPING SCREWS PER HINGE.

ONE 4" T-STRUT PER SECTION (SEE VIEW - "D"). EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS.

- 13 GA. GALV. STEEL BOTTOM BRACKET ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS.
- ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

SECTION A-A (SIDE VIEW)

0

MANUFACTURING PRODUCT CODE DSIU-1F171 DESIGN LOADS: +46.0 P.S.F. & -50.0 P.S.F. TEST LOADS: +69.0 P.S.F. & -75.0 P.S.F. PART NO.: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 Unless Stated Otherwise WINDLOAD RATING TOLERANCES are i Globay 8 CORPORATION $.0 = \pm .031$ $.00 = \pm .015$ DESCRIPTION: 2" PUR INS. DOORS TO 18'2" (SEE TABLE FOR MODELS $.000 = \pm .005$ DRAWN BY: SH DATE: 11/8/12 | SCALE: NTS $.0000 = \pm .001$ DWG. T Degrees = $\pm 1/2$ SIZE D CHECKED BY: SH DATE: 11/9/12 SHEET 2 OF 3 Jnless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 104779 VER: TDI

.

.7

2

