

URETHANE CORE

DENSITY 2.4 P.C.F.

TONGUE AND GROOVE JOINTS.

SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR.

(1) 12 GA. GALV. STEEL TOP ROLLER

BRACKETS $(2-1/2" \times 5-3/8")$. EACH

AND NUTS PER BRACKET.

BRACKET ATTACHED W/(4) #14x5/8" SHEET

METAL SCREWS. ADJUSTABLE SLIDE ATTACHED

TO TOP BRACKET WITH (2) 1/4"x1/2" BOLTS

27 GA. (0.016" MIN.) INTERIOR STEEL SKIN

(DRAWING QUALITY) WITH G-40 MIN. GALV.,

POLYESTER PAINTED TOP COAT APPLIED TO

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4)

B

BAKED-ON PRIMER AND A BAKED-ON

WITH (2) #14x5/8" SHEET METAL SCREWS.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

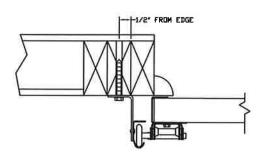
BOTH SIDES OF STEEL SKIN.

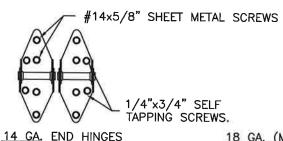
BRAND	EMBOSS TYPE		
	SHORT	LONG	FLUSH
CLOPAY	9200, HDP20	9203, HDPL20	9201, HDPF20
IDEAL	8200	8203	8201
HOLMES	7200	7203	7201

SHEET **REVISIONS** 2 OF 3 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION 05 SEE REVISION HISTORY ON SHEET ONE.

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER. THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.





VIEW "B"

18 GA. (MIN.) INTERMEDIATE HINGE VIEW "C"

PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 19" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 11" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 9" CENTERS (2,000 PSI MIN. CONCRETE) OR 5" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

DESIGN ENGINEER: MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DSIU-1F171 PART NO.: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 Unless Stated Otherwise WINDLOAD RATING TOLERANCES are Globay $.0 = \pm .031$ CORPORATION $.00 = \pm .015$ DESCRIPTION: 2" PUR INS. DOORS TO 16'2" (SEE TABLE FOR MODELS $.000 = \pm .005$ DRAWN BY: SH $.0000 = \pm .001$ DATE: 10/12/12 SCALE: NTS DWG. T Degrees = $\pm 1/2^{\circ}$ DATE: 10/26/12 SHEET 2 OF 3 SIZE D CHECKED BY: SH VER: TDI

SKIN WITH G-40 MIN. GALV. BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

VIEW "D' #14x5/8" SHEET METAL AND (2) 1/4"x3/4" SELF TAPPING SCREWS, SEE 4" TALL TAPER STRUT. VIEW "B". 0.062" MIN, GALV, STEEL, 80 KSI. MIN. ONE 4" T-STRUT PER SECTION. (SEE VIEW "D") EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS. 27 GA (0.016" MIN.) EXTERIOR STEEL 13 GA. GALV. STEEL BOTTOM BRACKET ATTACHED

SECTION A-A (SIDE VIEW)

MANUFACTURING PRODUCT CODE DESIGN LOADS: +46.0 P.S.F. & -52.0 P.S.F. TEST LOADS: +69.0 P.S.F. & -78.0 P.S.F. Unless Stated Otherwise
DIMENSIONS ARE IN INCHES. DWG. NO.: 104778

