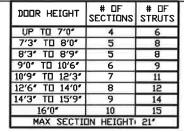
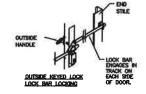
BRAND	EMBOSS TYPE		
	SHORT	LONG	FLUSH
CLOPAY	9200, HDP20	9203, HDPL20	9201, HDPF20
IDEAL	8200	8203	8201
HOLMES	7200	7203	7201

EQUIVALENT SECTION CONSTRUCTION: FOR ANY OF THE MODELS LISTED ON THIS DRAWING, THE FOLLOWING W-LEVEL DOORS USE EQUIVALENT SECTIONS (UP TO THE MAXIMUM WIDTH ALLOWED ON THIS DRAWING).

W1, W4, W6, W8,

ANY OF THESE W-LEVELS MAY BE SHOWN ON THE OPTIONAL SHIPPING



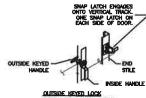




12 GA. GALV. STEEL TOP

BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL

ROLLER BRACKET, EACH





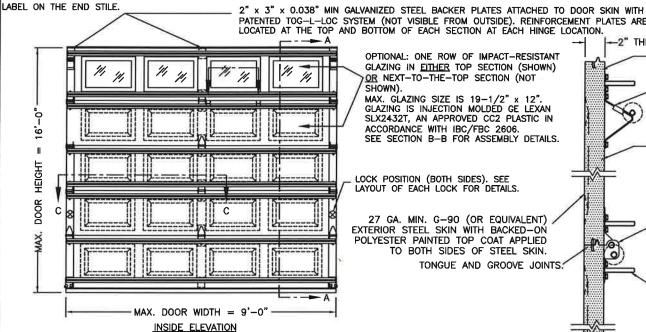
THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.

7/23/14 REVISED FOR TDI. 08/2016 REMOVED WIND SPEED TABLE

05/2018 UPDATED U-BAR PATTERN AND QUANTITIES.
3/5/20 REVISED MAX WINDOW SIZE AND TITLE BLOCK
9/29/20 ADDED IBC/IRC COMPLIANCE STATEMENT.

14 GA. END HINGES 18 GA. INTERMEDIATE HINGE VIEW "B" VIEW "C"

(NOTE: 14 GA. INTERMEDIATE HINGES ON 24 GA. EXTERIOR SKIN DOOR MODELS.)



IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING

YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO

CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF

SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.

FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE

-1/2' FROM EDGE

2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD

1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN

PATENTED TOG-L-LOC SYSTEM (NOT VISIBLE FROM OUTSIDE). REINFORCEMENT PLATES ARE LOCATED AT THE TOP AND BOTTOM OF EACH SECTION AT EACH HINGE LOCATION. SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR OPTIONAL: ONE ROW OF IMPACT-RESISTANT GLAZING IN EITHER TOP SECTION (SHOWN) OR NEXT-TO-THE-TOP SECTION (NOT SHOWN). MAX. GLAZING SIZE IS 19-1/2" x 12". GLAZING IS INJECTION MOLDED GE LEXAN SLX2432T, AN APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.
SEE SECTION B-B FOR ASSEMBLY DETAILS. URETHANE CORE, 2.4 P.C.F. DENSITY. LOCK POSITION (BOTH SIDES). SEE LAYOUT OF EACH LOCK FOR DETAILS.

27 GA. MIN. G-90 (OR EQUIVALENT) EXTERIOR STEEL SKIN WITH BACKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

SECTION C-C

TONGUE AND GROOVE JOINTS!

14 GA. GALV. STEEL END HINGE. EACH FASTENED TO END STILES W/(4) #14x5/8" SHEET METAL SCREWS AND (4) 1/4"x3/4" SELF TAPPING SCREWS $3^{\prime\prime}$ Tall \times 20 Ga, galv. Steel U-bar. One at the top of each door section and one at the bottom of every

OTHER DOOR SECTION, STARTING AT THE BOTTOM. ATTACHED WITH 1/4"x3/4" SELF TAPPING SCREWS PER U-BAR, (2) PER HINGE LOCATION. -27 GA. INTERIOR STEEL GALV. SKIN

WITH A BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN. 13 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL -STOP MOULDING BY DOOR INSTALLER (TO SUIT) -18 GA. GALV. STEEL END STILE 2x6 YELLOW PINE JAMB 12 GA. GALV. STEEL TRACK BRACKET FASTENED TO WOOD JAMB WITH ONE 5/16"x1-5/8" WOOD LAG SCREW PER BRACKET. 18 GA. GALV. HINGE. EACH HINGE FASTENED TO SKIN WITH (4) \$14x5/8 2" GALV. STEEL TRACK FASTENED TO TRACK BRACKETS. EACH BRACKET ATTACHED WITH ONE 1/4"x5/8" BOLT & NUT OR TWO 1/4" RIVETS. SHEET METAL SCREWS, SEE VIEW "C 7/16" ROUND PUSHNUT IS INSTALLED ON EACH ROLLER SHAFT. 14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END -STILES WITH (4) \$14x5/8" SHEET METAL SCREWS AND (4) 1/4"x3/4" SELF TAPPING SCREWS, SEE VIEW "B". BALL SHORT STEM STEEL ROLLER WITH STEEL OR NYLON TIRE.

PREPARATION OF JAMBS BY OTHERS.

SECTION A-A

PREPARATION OF JAMBS BY OTHERS.

LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 15" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

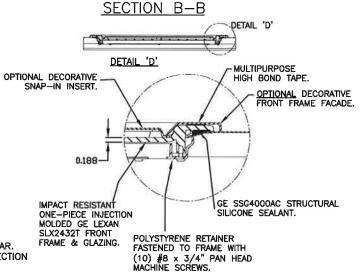
1/4"x3" TAPCON SCREWS ON 12" CENTERS (2,000 PSI MIN. CONCRETE) OR 7" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THE DRAWING.

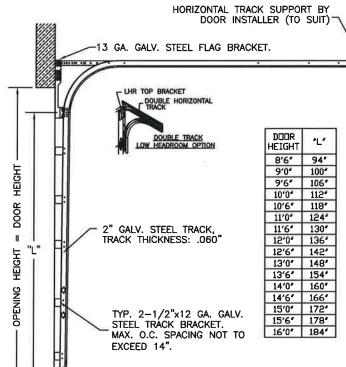
ORIGINAL DIVININGS ARE STONED IN DILUE. DESIGN ENGINEER: MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832,

TEXAS P.E. #91513



HIS DOOR MEETS THE REQUIREMENTS OF THE ARGE MISSILE IMPACT AND CYCLIC TESTING.

TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.





CLOPAY CORPORATION 8585 DUKE BLVD. MASON, OH 45040

TEST LOADS: +72.0 PSF & −90.0 PSF. MPC: DSIU-1F171 CLUPAY VEGILGAD RATING 9'0"W x 16'0"H 4/17/09 DRAWN BY 2" INTELLICORE CLASSIC SINGLE—CAR CHECKED BY В 104185 TDI

DESIGN LOADS: +48.0 PSF & -60.0 PSF.

TRACK CONFIGURATION