

SHEET

**REVISIONS** 2 OF 4 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION 04 SH SEE REVISION HISTORY ON SHEET ONE.

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BRAND	EMBOSS TYPE		
	SHORT	LONG	FLUSH
CLOPAY	9200, HDP20	9203, HDPL20	9201, HDPF20
IDEAL	8200	8203	8201
HOLMES	7200	7203	7201

IMPACT-RESISTANT CONSTRUCTION:

FRAME & GLAZING.

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL MAX WINDOW SIZE 19-1/2"x12" IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND GE LEXAN MR10, AN APPROVED CC1 PLASTIC IN ACCORDANCE WITH IBC 2606. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

## SECTION B-B (IMPACT-RESISTANT GLAZING OPTION) DETAIL 'D' OPTIONAL DECORATIVE MULTIPURPOSE HIGH BOND TAPE SNAP-IN INSERT. -(BETWEEN FRAME AND FACADE). DECORATIVE FRONT FACADE. STRUCTURAL SILICONE SEALANT (BETWEEN STEEL SKIN AND FRAME). IMPACT RESISTANT ONE-PIECE INJECTION POLYSTYRENE RETAINER FASTENED TO FRAME WITH MOLDED GE LEXAN (10) #8 x 3/4" PAN HEAD MACHINE SCREWS. SLX2432T FRONT

MANUFACTURING PRODUCT CODE DSIU-1F171 DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F. PART NO.: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 Unless Stated Otherwise WINDLOAD RATING TOLERANCES are Glopay CORPORATION  $.0 = \pm .031$  $.00 = \pm .015$ DESCRIPTION: CLASSIC 2" INTELLICORE SINGLE CAR +38/-44 PSF  $.000 = \pm .005$ DRAWN BY: SH DATE: 5/25/09 | SCALE: NTS  $.0000 = \pm .001$ DWG. T Degrees =  $\pm 1/2^{\circ}$ SIZE D CHECKED BY: --DATE: --SHEET 2 OF 4 Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.
DWG. NO.: 104184 VER: TDI

DESIGN ENGINEER

В

MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

## PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):

3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 22" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

.1/4"x3" TAPCON SCREWS ON 19" CENTERS (2,000 PSI MIN. CONCRETE) OR 10" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

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U-BAR, ONE PER DOOR SECTION, EXCEPT TWO ON BOTTOM SECTION. ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS AT EACH

> 27 GA. STEEL GALV. INTERIOR SKIN WITH A BAKED-ON PRIMER AND A

13 GA. GALV. STEEL BOTTOM BRACKET.

BAKED-ON POLYESTER PAINTED TOP COAT.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS.

MANUFACTURING PRODUCT CODE

HINGE LOCATION.

DWG. NO.: 104184

SECTION A-A (SIDE VIEW)

B

DESCRIPTION

