BRAND	EMBOSS TYPE			
	SHORT	LONG	FLUSH	
CLOPAY	9200, HDP20	9203, HDPL20	9201, HDPF20	
IDEAL	8200	8203	8201	
HDLMES	7200	7203	7201	
	F FND STILE	BE SHOWN ON 1 IONAL SSB OR BI	ETTER GLAZING.	
-	/ MAX	. SIZE IS 42"x16 B). SHORT LITES		
	/ MAX			

SHORT PANEL SHOWN 27 GA. MIN. STEEL EXTERIOR SKIN WITH G-40 GALVANIZING, BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT

SEE END HINGE DETAIL

SEE INTERMED. HINGE DETAIL

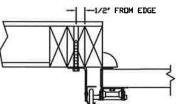
IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

SHORT PANEL SHOWN

MAX. DOOR WIDTH = 9'-0" INSIDE ELEVATION

1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.

2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



OPTIONAL OUTSIDE KEYED -

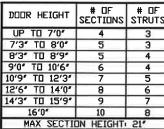
2x6 YELLOW PINE JAMB -12 GA. GALV. STEEL TRACK-BRACKET FASTENED TO WOOD JAMB WITH ONE 5/16"x1-5/8" WOOD LAG SCREW PER BRACKET. 2" GALV. STEEL TRACK -FASTENED TO TRACK BRACKETS. EACH BRACKET ATTACHED WITH ONE 1/4"x5/8" BOLT & NUT OR TWO 1/4" RIVETS. JAMB CONFIGURATION PREPARATION OF JAMBS BY OTHERS. SECTION C-C

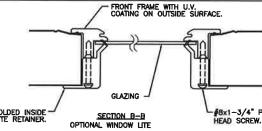
VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD

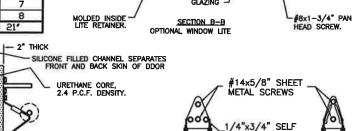
VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2.000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 24" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 24" CENTERS (2,000 PSI MIN. CONCRETE) OR 14" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE, HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.







14 GA. END HINGES 18 GA. INTERMEDIATE HINGE VIEW "C" VIEW "B"

TAPPING SCREWS

(NOTE: 14 GA. INTERMEDIATE HINGES ON 24 GA. EXTERIOR SKIN DOOR MODELS.)

2-1/4" TALL x 20 GA. GALV. STEEL U-BAR. U-BAR QTY AS SHOWN IN TABLE, ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS AT EACH HINGE LOCATION.

SECTION A-A

12 GA. GALV. STEEL TOP ROLLER BRACKET, EACH BRACKET ATTACHED W/(4) \$14x5/8" SHEET METAL SCREWS.

TONGUE AND GROOVE JOINTS.

27 GA. STEEL INTERIOR SKIN WITH G-60 GALVANIZING, BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT.

13 GA. GALV. STEEL BOTTOM BRACKET.
ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP

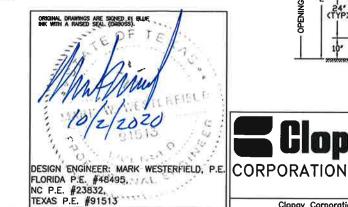
STOP MOULDING BY DOOR INSTALLER (TO SUIT)

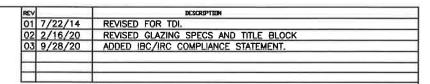
18 GA. GALV. STEEL END STILE (END STILES HELD BY HINGE SCREWS) INSIDE SLIDE BOLT LOCK OPTION 18 GA. GALV. HINGE. EACH HINGE FASTENED TO SKIN WITH (4) \$14x5/8" SHEET METAL SCREWS. SEE VIEW "C"

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) \$14x5/8" SHEET METAL SCREWS AND (4) 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

_2" 10 BALL SHORT STEM STEEL ROLLER WITH STEEL OR NYLON TIRE. PREPARATION OF JAMBS BY OTHERS.

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THE DRAWING.



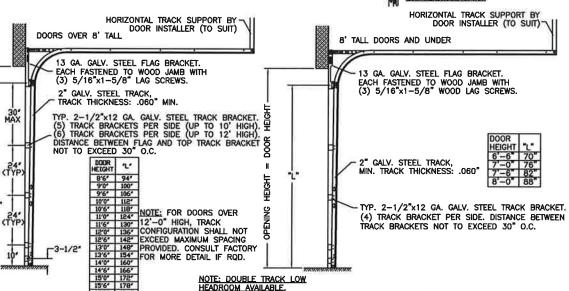


THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.

THE OPTIONAL GLAZING SHOWN ON THIS DRAWING MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER16 FBC/IBC)

DOUBLE HORIZONTAL







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DOOR

8585 DUKE BLVD. MASON, OH 45040 (513) 770-4800

DATE

MANUFACTURING PRODUCT CODE MPC: DSIU-1F171 5/25/09 DRAWN BY CHECKED BY

3" TRACK AVAILABLE AS

DESIGN LOADS: +28.0 P.S.F. & -29.0 P.S.F. TEST LOADS: +42.0 P.S.F. & -43.5 P.S.F. WINDLOAD RATING MAXIMUM DOOR SIZE 9'0"W X 16'0"H DESCRIPTION

2" INTELLICORE CLASSIC SINGLE—CAR DRAWING NUMBER: **VER**i TDI 104183