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MODELS	SHORT	LONG	
CLOPAY GALLERY	GD2SP, GR2SP	GD2LP, GR2LP	
HOLMES ARTISTRY	AR2SP	AR2LP	
IDEAL EXPRESSIONS	ED2SP	ED2LP	

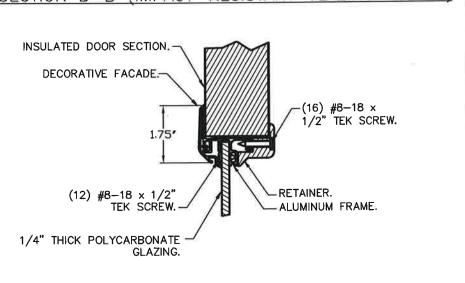
MODELS	FLUSH
CLOPAY CLASSIC	4302
HOLMES CLASSIC	6202
IDEAL CLASSIC	SFC68

IMPACT-RESISTANT CONSTRUCTION:

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME GE LEXAN MR10, AN APPROVED CC1 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE— AND SMALL—MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



MANUFACTURING PRODUCT CODE DSIE-1F471 DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F. PART NO.: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 WINDLOAD RATING Unless Stated Otherwise Clopay DP38 TOLERANCES are W6 CORPORATION $.0 = \pm .031$ DESCRIPTION: 2" GALLERY EPS DOORS 16'2"W (SEE TABLE) $.00 = \pm .015$ $.000 = \pm .005$ DATE: 1/10/13 | SCALE: NTS DRAWN BY: SH $.0000 = \pm .001$ DATE: 1/10/13 SHEET 2 OF 4 SIZE B Degrees = $\pm 1/2$ CHECKED BY: SH Unless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 104785 VER: TDI

Must amy 5

DESIGN ENGINEER: MARK WESTERFIELD, P.E.

FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

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MODELS	FLUSH			
CLOPAY CLASSIC	4302			
HOLMES CLASSIC	6202			
IDEAL CLASSIC	SFC68			
M				

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VIEW "B"

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14 GA. END HINGES

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SHEET REVISIONS 3 OF 4 REV. NO. ZONE: DESCRIPTION DATE: ECN NO. APPVD: SEE REVISION HISTORY ON SHEET ONE

TALL TAPER STRUT. 0.062" MIN. GALV. STEEL, 80 KSI MIN.

> (1) 12 GA. GALV. STEEL TOP ROLLER BRACKET. EACH BRACKET ATTACHED W/(4) 1/4"x3/4" SELF TAPPING SCREWS.

SILICONE FILLED CHANNEL SEPARATES

FRONT AND BACK SKIN OF DOOR.

1.95" THICK, 1# DENSITY EXPANDED POLYSTYRENE FOAM INSULATION LAMINATED TO BOTH EXTERIOR AND INTERIOR SKINS.

TONGUE AND GROOVE JOINTS.

VIEW "D'

4" TALL TAPER STRUT. 0.062" MIN. GALV. STEEL, 80 KSI. MIN.

BOTH SIDES OF STEEL SKIN. 14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2)

27 GA. (0.016" MIN.) INTERIOR STEEL SKIN

(DRAWING QUALITY) WITH G-40 MIN. GALV.,

BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO

1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

ONE 4" T-STRUT PER SECTION. (SEE VIEW "D") EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS.

12 GA. GALV. STEEL 3-1/2" X 5-1/2" BOTTOM BRACKET ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

27 GA (0.016" MIN.) EXTERIOR STEEL

SKIN WITH G-40 MIN. GALV. BAKED-ON

18 GA. (MIN.) INTERMEDIATE HINGE

VIEW "C"

HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 13" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

3/8"x3" LAG SCREWS ON 22" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS

MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE.

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING

SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE

1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6

SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE

ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE

MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW. 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING

STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE

PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS

-1-1/2" FROM EDGE

SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE.

LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

OF THE SUPPORTING STRUCTURE.

PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):

1/4"x3" TAPCON SCREWS ON 11" CENTERS (2,000 PSI MIN. CONCRETE) OR 6" To CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

DESIGN, ENGINEER: MARK WESTERFIELD, P.E.

FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

SECTION A-A (SIDE VIEW)

 $.0 = \pm .031$ $.00 = \pm .015$

 $.000 = \pm .005$

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Degrees = $\pm 1/2^{\circ}$

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CORPORATION

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Tel. No. 513-770-4800 Fax No. 513-770-4853

WINDLOAD RATING \triangleright

VER: TDI

MANUFACTURING PRODUCT CODE

DSIE-1F471

DWG. T

PART NO.: N/A

DESCRIPTION: 2" GALLERY EPS DOORS 16'2"W (SEE TABLE) DRAWN BY: SH DATE: 1/10/13 | SCALE: NTS DATE: 1/10/13 SHEET 3 OF 4 SIZE CHECKED BY: SH

Unless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 104785

#14x5/8" SHEET METAL SCREWS

1/4"x3/4" SELF TAPPING SCREWS.

