- LHR TOP BRACKET

THIS DOOR MEETS THE REQUIREMENTS OF THE LARGE MISSILE IMPACT AND CYCLIC TESTING.

SECTION A-A

- 2" THICK BASE DOOR - 2-5/8" END STILE THICKNESS

12 GA. GALV. STEEL

TOP BOLLER BRACKET.

#14x5/8" SHEET METAL

27 GA. INTERIOR STEEL SKIN

WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH

3"x 20 GA. GALV. STEEL U—BAR. TWO U—BARS PER DOOR SECTION, ATTACHED WITH (2) 1/4" x 3/4" SELF TAPPING SCREWS AT EACH HINGE LOCATION.

В

ATTACHED WITH (4)

SIDES OF STEEL SKIN.

14 GA. GALV. STEEL

ROLLER HINGE. SEE SECTION C-C

13 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS.

ALUMINUM

EXTRUSION & VINYL WEATHERSTRIP.

CLOPAY COACHMAN SERIES: CPnn, HPnn, CGnn, CXnn

HOLMES SETTLERS SERIES: SXnn

IDEAL AFFINITY SERIES: AGnn

NOTE: "nn" REPRESENTS THE ARRANGEMENT OF THE DECORATIVE OVERLAYS. THE FIRST DIGIT WILL HAVE A VALUE FROM 1 TO 4 AND THE SECOND DIGIT WILL HAVE A VALUE FROM 1 TO 5.

THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.

REVISIONS DESCRIPTION REV. NO. ZONE: DATE: ECN NO. APPVD: MAX HT WAS 12-0. 12/10/08 01 02 08/21/12 REVISED FOR TDI. REMOVED WIND SPEED TABLE. 08/2016 03 -UPDATED TITLE BLOCK AND ADDED COMPLIANCE STATEMENT. 11/25/20 -

DECORATIVE OVERLAY ATTACHED TO OUTSIDE SKIN WITH PERMANENT ADHESIVE.

TABLE 1

DOOR

SECT C-C

HEIGHT

6'6" TO 8'0" 8'6" TO 10' 0" 10'6" TO 12'0' 12'6" TO 14'0' 14'6" TO 16'0'

27 GA. (0.016" MIN.) EXTERIOR STEEL

BOTH SIDES OF STEEL SKIN.

SKIN WITH G-40 MIN. GALV., BAKED-ON-POLYESTER PAINTED TOP COAT APPLIED TO

FOAM MANUFACTURED BY PREMIER INDUSTRIES, INC.

TONGUE AND GROOVE JOINTS.

NUMBER OF

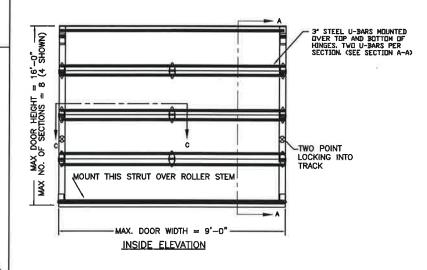
SECTIONS *

1.95" THICK, 1# DENSITY EXPANDED—POLYSTYRENE FOAM INSULATION LAMINATED TO BOTH EXTERIOR AND INTERIOR SKINS.

* SECTIONS ARE EITHER 18" OR 24" HIGH

(4) #14x5/8" SHEET METAL SCREWS (4) 1/4"x3/4" SELF

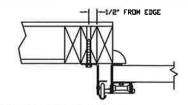
14 GA. END HINGE 14 GA. INTERMEDIATE HINGE



IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2 FROM BOTH EDGES FOR A 5/16 LAG SCREW.

2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THE DRAWING.

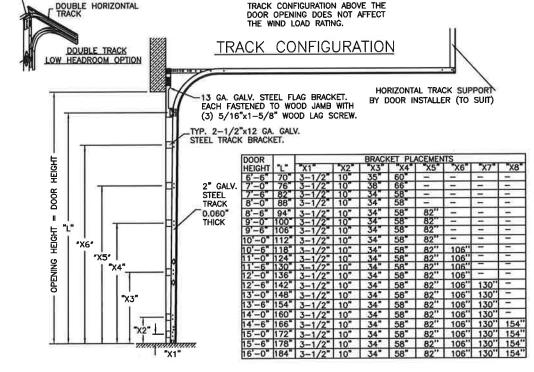
PREPARATION OF JAMBS BY OTHERS.

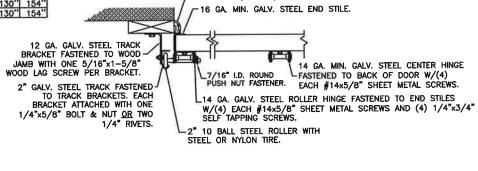
VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 15" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE.
HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

YERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2.000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 15" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 12" CENTERS (2,000 PSI MIN. CONCRETE) OR 7" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.





STOP MOULDING BY DOOR INSTALLER (TO SUIT)



DESIGN LOADS: +54.0 P.S.F. & -60.0 P.S.F. TEST LOADS: +81.0 P.S.F. & -90.0 P.S.F.

Unless Stated Otherwise

TOLERANCES are

 $.0 = \pm .031$ $.00 = \pm .015$

 $.000 = \pm .005$

 $.0000 = \pm .001$

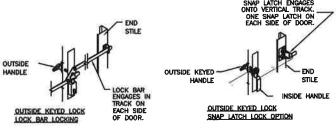
Degrees = $\pm 1/2$

DIMENSIONS ARE IN INCHES.

Unless Stated Otherwise

MPC: DSIEU-1M479

ECOPPORATION 8585 Duke Boulevard Moson, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853		CLOPAY WINDLOAD RATING		
DESCRIPTION: 2" SINGLE CAR DSI W/ OVERLAY W8				
DRAWN BY: RJK	DATE: 5/10/05	SCALE:	NONE	DWG. B
CHECKED BY: SH	DATE: 11/21/05	SHEET	1 OF 1	SIZE L
DWG. NO.: 103436		VER:	IBC	



3

INSIDE SLIDE BOLT

SLIDE BOLT
LOCK ENGAGES
INTO VERTICAL
TRACK. ONE
LOCK ON
EACH SIDE
OF DOOR.

FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

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