

1

MODELS	24 GA SHORT	27 GA SHORT	27 GA FLUSH	27 GA LONG		
CLOPAY	4400, 4401	4300, HDG	4301, HDGF	4310, HDGL		
HOLMES		66, 66G, 6200	68, 6201	67, 67G, 6203		
IDEAL		SP200	SF200	SE200		

SHEET:

2 OF 4 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION

21 - - SH SEE REVISION HISTORY ON SHEET ONE.

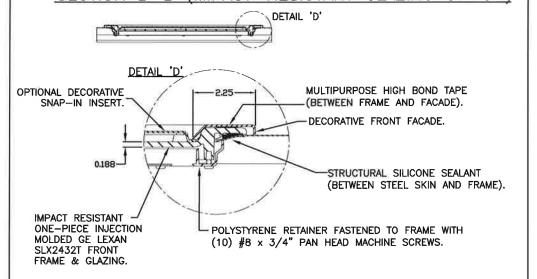
**IMPACT-RESISTANT CONSTRUCTION:** 

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL MAX WINDOW SIZE 19-1/2"x12" IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND GE LEXAN MR10, AN APPROVED CC1 PLASTIC IN ACCORDANCE WITH IBC 2606.

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

## SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



MANUFACTURING PRODUCT CODE DSIE-1F171 DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F. PART NO.: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 WINDLOAD RATING Unless Stated Otherwise **L**ilopay TOLERANCES are DP38  $\triangleright$ CORPORATION  $.0 = \pm .031$  $.00 = \pm .015$ DESCRIPTION: CLASSIC 2" EPS SINGLE CAR +38/-44 PSF  $.000 = \pm .005$ SCALE: NTS DWG. BIZE DRAWN BY: MW DATE: 9/7/95  $.0000 = \pm .001$ Degrees =  $\pm 1/2^{\circ}$ CHECKED BY: --DATE: --Unless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 101526 VER: TDI

MARMUS 11/25/20 DESIGN ENGINEER!

DESIGN ENGINEER MARK WESTERFIELD. P.E.

FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

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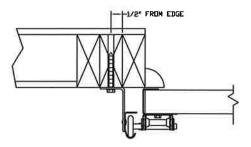
**REVISIONS** 

DESCRIPTION SEE REVISION HISTORY ON SHEET ONE.

MODELS 24 GA SHORT 27 GA SHORT 27 GA FLUSH 27 GA LONG CLOPAY 4400, 4401 4300, HDG 4301, HDGF 4310, HDGL HOLMES 66, 66G, 6200 68, 6201 67, 67G, 6203 SP200 IDEAL SF200 SE200 --

> IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



## PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS): 3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 22" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 19" CENTERS (2,000 PSI MIN. CONCRETE) OR 10" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMBO CÓNFIGURATIONS.

DESIGN ENGINEER: MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513 SHEET 3 OF 4 ECN NO. APPVD: REV. NO. ZONE: DATE: 21 2" THICK SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DDOR 1.95" THICK, 1# DENSITY EXPANDED POLYSTYRENE FOAM INSULATION LAMINATED TO BOTH EXTERIOR AND INTERIOR SKINS. 12 GA. GALV. STEEL TOP ROLLER BRACKET, EACH 27 GA. MIN. STEEL GALV. EXTERIOR SKIN BRACKET ATTACHED W/(4) WITH BAKED-ON PRIMER AND A #14x5/8" SHEET METAL BAKED-ON POLYESTER PAINTED TOP COAT. SCREWS. TONGUE AND GROOVE JOINTS. 14 GA. GALV. STEEL ROLLER HINGE. EACH FASTENED TO END STILES W/(4) #14x5/8" SHEET METAL SCREWS AND (4) 1/4"X3/4" SELF TAPPING SCREWS 3" TALL x 20 GA. GALV. STEEL U-BAR. ONE PER DOOR SECTION, EXCEPT TWO ON BOTTOM SECTION. ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS AT EACH HINGE LOCATION. 27 GA. STEEL GALV. INTERIOR SKIN WITH A BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT: 13 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP. SECTION A-A (SIDE VIEW)

> DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F. Unless Stated Otherwise

PART NO .: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 **—** Glopay

WINDLOAD RATING  $\Box$ 38

MANUFACTURING PRODUCT CODE

DSIE-1F171

 $.00 = \pm .015$  $.000 = \pm .005$  $.0000 = \pm .001$ Degrees =  $\pm 1/2^{\circ}$ 

 $.0 = \pm .031$ 

TOLERANCES are

CORPORATION DRAWN BY: MW

DESCRIPTION: CLASSIC 2" EPS SINGLE CAR +38/-44 PSF DATE: 9/7/95

CHECKED BY: --DATE: --Unless Stated Otherwise
DIMENSIONS ARE IN INCHES. DWG. NO.: 101526

SCALE: NTS DWG. B VER: TDI

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