

NOTE: FOR STRUT SCHEDULE SEE TABLE 4 ON PAGE 3

THE METHOD OF TESTING WAS IN SUBSTANTIAL CONFORMANCE WITH THE PROCEDURE DESCRIBED IN ASTM E330 AND ANSI/DASMA 108. THE PRESSURES SHOWN ON THE DRAWINGS WERE CALCULATED USING ASCE 7-16 WITH THE FOLLOWING PARAMETERS (5 FEET OF DOOR WIDTH IN THE END ZONE, ROOF AT ANY SLOPE):

WIND SPEED (MPH)	178	161	153	147	140
EXPOSURE LEVEL	B	C	C	D	D
MEAN ROOF HEIGHT	30'	15'	25'	15'	25'

- SPECIFICATIONS AND NOTES
- ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE VERTICAL TRACK. FROM THE TRACK THE LOAD IS TRANSFERRED TO THE VERTICAL JAMBS. THE HORIZONTAL JAMB OR HEADER RECEIVES NO PORTION OF THE LOAD TRANSFERRED FROM THE DOOR.
 - EACH VERTICAL JAMBS RECEIVES MAXIMUM DESIGN LOADS OF: +139.5 LBS/FT & -158.0 LBS/FT
 - DOORS AND HARDWARE WILL BE DESIGNED, MANUFACTURED AND INSTALLED WITH STANDARDS AS SET FORTH BY DASMA.
 - DOOR SECTIONS SHALL BE 25 GA. MIN. (.019") ROLLED FORMED LIGHT COMMERCIAL QUALITY.
 - SUPPORTING STRUCTURAL ELEMENTS SHALL BE DESIGNED BY A REGISTERED PROFESSIONAL ENGINEER FOR WIND LOADS INDICATED ON THIS DRAWING IN ADDITION TO OTHER LOADINGS.
 - REFER TO TABLES ON PAGE 3 FOR ADDITIONAL DOOR WIDTHS AND THEIR DESIGN PRESSURES
 - DOOR IS MANUFACTURED AND TESTED IN ACCORDANCE WITH THE 2018 IRC/IBC

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED HERITAGE MODEL/DRAWING UPDATES	3/1/22	RLR

MAX SIZE
9' x 14'

DESIGN LOADS
+31.0 PSF
-35.1 PSF

TEST LOADS
+46.5 PSF
-52.7 PSF

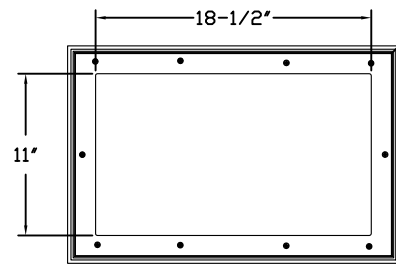
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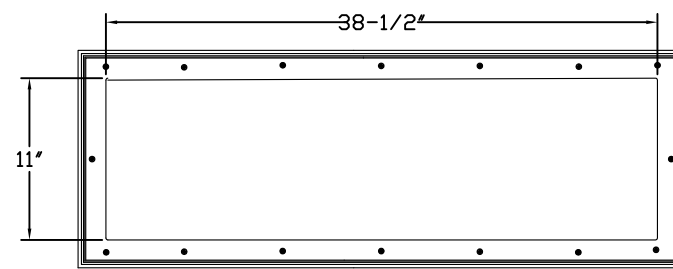


MODEL #625 AMARR LINCOLN 1000, 2000
MODEL #675 AMARR HILLCREST 1000, 2000
MODEL #950 AMARR HERITAGE 1000, 2000

SIZE	DRAWN BY	DRC	DATE	12/23/19	DRAWING NUMBER
B	CHECKED BY	DLJ	DATE	01/02/20	IRC-6209-140-15
AMARR COMPANY 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105					SHEET 1 OF 3



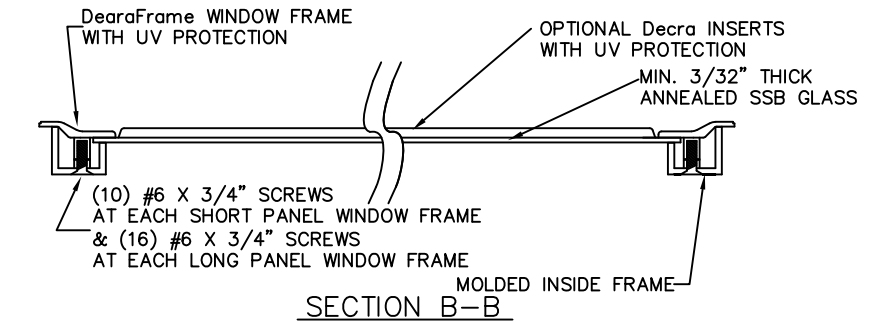
SHORT PANEL GLAZING FASTENER DETAIL
N.T.S.



LONG PANEL GLAZING FASTENER DETAIL
N.T.S.

GLAZING OPTION CROSS SECTION

GLAZING NOT AVAILABLE IN WIND-BORNE DEBRIS REGION
GLAZING MEETS ASTM E1300-04



SECTION B-B

WOOD JAMB ATTACHMENT TO STRUCTURE (OPTIONAL)

2 X 6 VERTICAL JAMB ATTACHMENT TO WOOD FRAME STRUCTURE

5/16" X 3" LAG SCREWS STARTING 6" FROM ENDS
THEN 24" O.C. (1 1/2" EMBEDMENT)

2 X 6 VERTICAL JAMB ATTACHMENT TO 2,000 PSI CONCRETE

HILTI KWIK BOLT 3/8" X 4" STARTING 6" FROM ENDS
THEN 24" O.C. (2 1/2" EMBEDMENT)

HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS
THEN 24" O.C. (1 1/4" EMBEDMENT)

ITW/RAMSET REDHEAD (TRU-BOLT) 3/8" X 4" STARTING 6" FROM ENDS
THEN 24" O.C. (2 1/2" EMBEDMENT)

2 X 6 VERTICAL JAMB ATTACHMENT TO HOLLOW C-90 BLOCK

SIMPSON 1/4" X 3" TITEN SCREWS STARTING 6" FROM ENDS,
USE PAIRS OF FASTENERS (3" APART)
AT 24" O.C. (1 1/2" EMBEDMENT)

HILTI 1/4" X 2-3/4" KWIK-CON II+ SCREWS STARTING 6" FROM ENDS,
USE PAIRS OF FASTENERS (3" APART) AT 24" O.C. (1 1/4" EMBEDMENT)

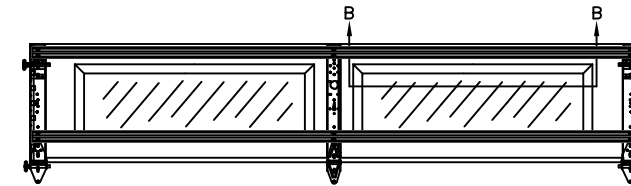
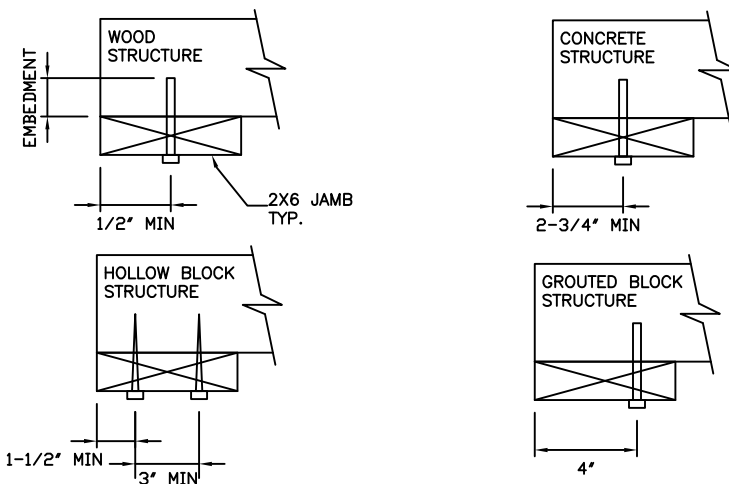
2 X 6 VERTICAL JAMB ATTACHMENT TO GROUTED C-90 BLOCK (2000 PSI GROUT)

HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS
THEN 24" O.C. (1 1/4" EMBEDMENT)

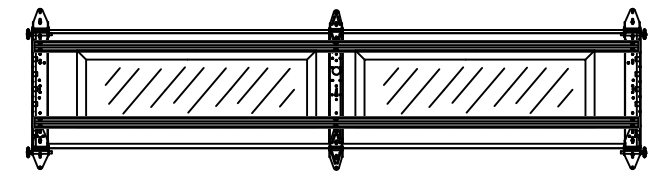
(OR, USE FASTENERS FOR HOLLOW C-90 BLOCK)

*LAGS AND BOLTS CAN BE COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.

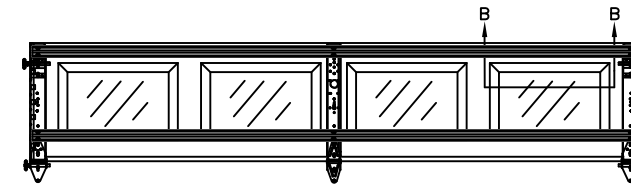
*PREPARATION OF WOOD JAMBS BY OTHERS



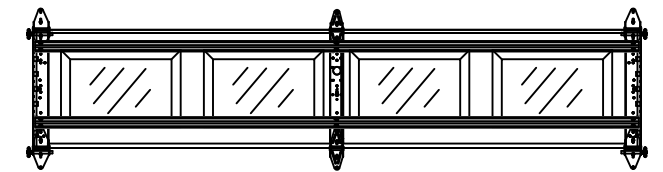
OPTIONAL LONG PANEL TOP GLAZED SECTION LAYOUT



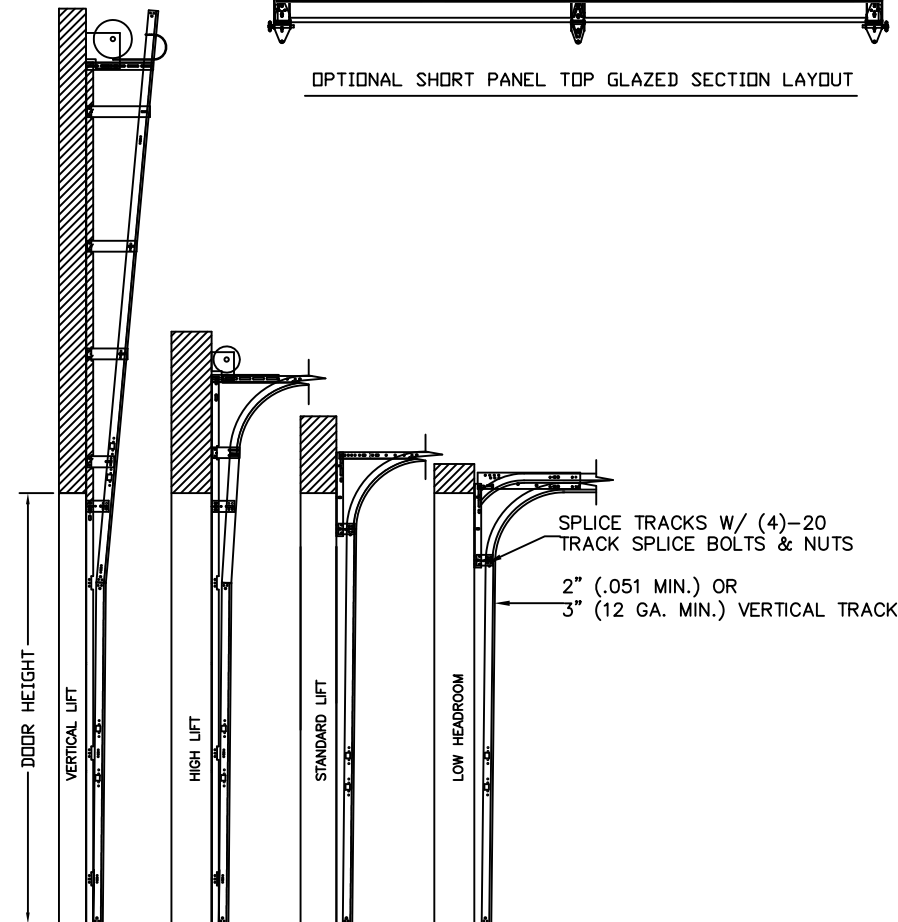
OPTIONAL LONG PANEL INTERMEDIATE GLAZED SECTION LAYOUT



OPTIONAL SHORT PANEL TOP GLAZED SECTION LAYOUT



OPTIONAL SHORT PANEL INTERMEDIATE GLAZED SECTION LAYOUT



AVAILABLE TRACK CONFIGURATIONS
N.T.S.

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED HERITAGE MODEL/DRAWING UPDATES	3/1/22	RLR

MAX SIZE
9' x 14'

DESIGN LOADS
+31.0 PSF
-35.1 PSF

TEST LOADS
+46.5 PSF
-52.7 PSF

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AMARR COMPANY
165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105

SHEET 2 OF 3

TABLE 1

DOOR HEIGHT	SECTION HEIGHTS							
	Btm	#2	#3	#4	#5	#6	#7	#8
14' 0"	21"	21"	21"	21"	21"	21"	21"	21"
13' 6"	21"	21"	21"	21"	21"	18"	18"	21"
13' 0"	21"	21"	21"	18"	18"	18"	18"	21"
12' 6"	21"	18"	18"	18"	18"	18"	18"	21"
12' 0"	21"	21"	21"	21"	21"	18"	21"	
11' 6"	21"	21"	21"	18"	18"	18"	21"	
11' 0"	21"	18"	18"	18"	18"	18"	21"	
10' 6"	21"	21"	21"	21"	21"	21"		
10' 0"	21"	21"	21"	18"	18"	21"		
9' 6"	21"	18"	18"	18"	18"	21"		
9' 0"	18"	18"	18"	18"	18"	18"		
8' 6"	21"	21"	21"	18"	21"			
8' 0"	21"	18"	18"	18"	21"			
7' 6"	18"	18"	18"	18"	18"			
7' 0"	21"	21"	21"	21"				
6' 6"	21"	18"	18"	21"				

TABLE 3

Section Width (ft)	Panel Type	Center Stile Location (Measured from Left Edge)	Max Design Loads Allowed	
			Positive (PSF)	Negative (PSF)
8' 0"	Short, Bead Board	48.000	34.8	39.4
8' 0"	Long	48.000	34.8	39.4
8' 2"	Short, Bead Board	49.000	34.1	38.6
8' 2"	Long	49.000	34.1	38.6
8' 4"	Short, Bead Board	50.000	33.4	37.9
8' 4"	Long	50.000	33.4	37.9
8' 6"	Short, Bead Board	51.000	32.8	37.1
8' 6"	Long	51.000	32.8	37.1
8' 8"	Short, Bead Board	52.000	32.1	36.4
8' 8"	Long	52.000	32.1	36.4
8' 10"	Short, Bead Board	53.000	31.5	35.7
8' 10"	Long	53.000	31.5	35.7
9' 0"	Short, Bead Board	54.000	31.0	35.1
9' 0"	Long	54.000	31.0	35.1

TABLE 2

DOOR HEIGHT	TRACK ATTACHMENT								SPLICE S
	A	B	C	D	E	F	G	H	
6' 6"	10"	21"	39"	57"					70"
7'	10"	21"	42"	63"					76"
7' 6"	10"	18"	36"	54"	72"				82"
8'	10"	21"	39"	57"	75"				88"
8' 6"	10"	21"	42"	63"	81"				94"
9'	10"	18"	36"	54"	72"	90"			100"
9' 6"	10"	21"	39"	57"	75"	93"			106"
10'	10"	21"	42"	63"	81"	99"			112"
10' 6"	10"	21"	42"	63"	84"	105"			118"
11'	10"	21"	39"	57"	75"	93"	111"		124"
11' 6"	10"	21"	42"	63"	81"	99"	117"		130"
12'	10"	21"	42"	63"	84"	105"	123"		136"
12' 6"	10"	21"	39"	57"	75"	93"	111"	129"	142"
13'	10"	21"	42"	63"	81"	99"	117"	135"	148"
13' 6"	10"	21"	42"	63"	84"	105"	123"	141"	154"
14'	10"	21"	42"	63"	84"	105"	126"	147"	160"

ALL TRACK ATTACHMENT SPACING +/-2" ALLOWED WITH SYP OR SPF NO. 2 OR BETTER ONLY

TABLE 4


SECTION	STRUT SIZE
8TH	3"
	2"
7TH	3"
	2"
6TH	3"
	2"
5TH	3"
	2"
4TH	3"
	2"
3RD	3"
	2"
2ND	3"
	2"
BOTTOM	3"
	2"

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