

NOTE: Track configuration above the door opening does not affect the wind load rating of the door.

This product has been evaluated per ANSI/DASMA 108 for static air pressure.

Jamb bracket quantities shown are for use with grade 2 or better southern pine jambs. Supporting structural elements are to be designed by a registered professional engineer for specific wind loads.

**NOTICE:** These drawings are a supplement to the installation instructions for a standard door and only covers those procedures that vary from standard door installation. If these specific procedures are not followed, the door may not perform as designed.

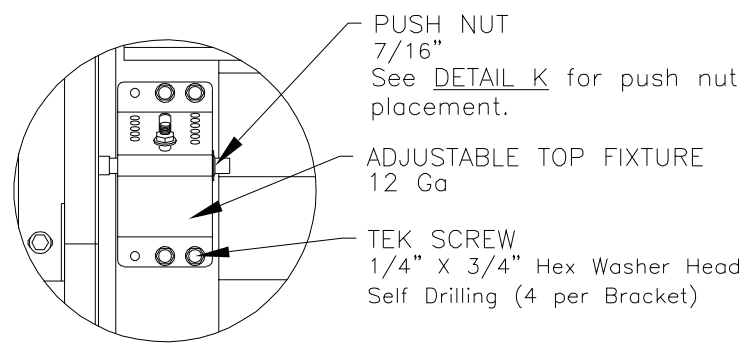
**NOTICE:** The lite section of this door may be replaced with a section with another lite style or a solid section. In either case the strut and stile configuration should remain the same.

**NOTICE:** Only one lite section per door is permitted. The lite section can be used anywhere except for the bottom section. If the lite section is not the top section then the struts must be located as shown in the STRUT CONFIGURATION on sheet 3 of 4.

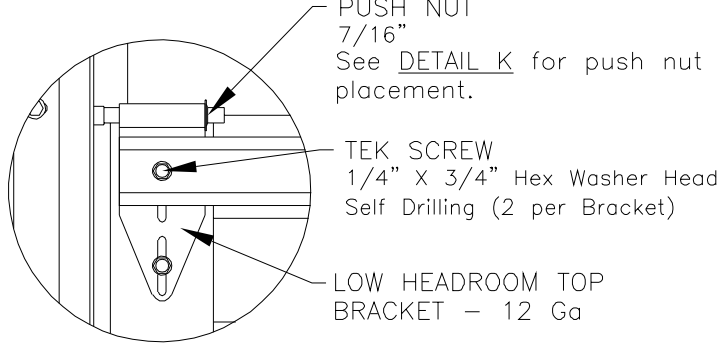
John E. Scates, P.E.  
2560 King Arthur Blvd. Ste 124-54  
Lewisville, Texas 75056  
Texas P.E. 56308/F2203

COMPLIES WITH IBC/IRC 2018 Professional Engineer seal provided only for verification of wind load construction details.

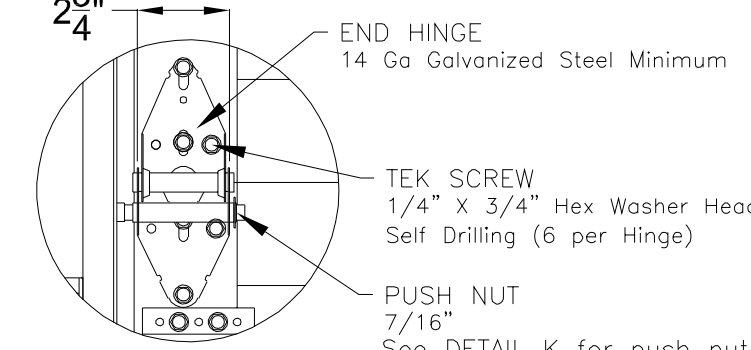
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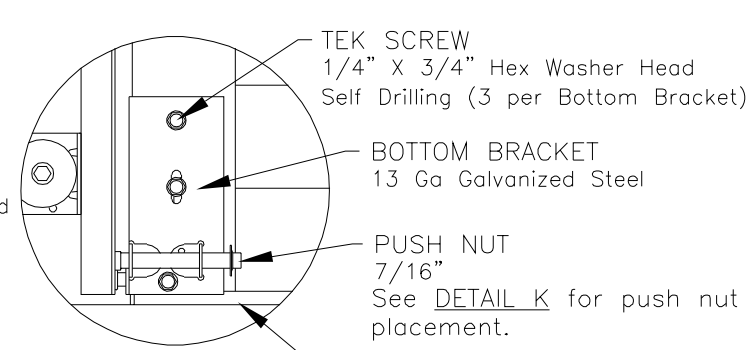
**DETAIL A**



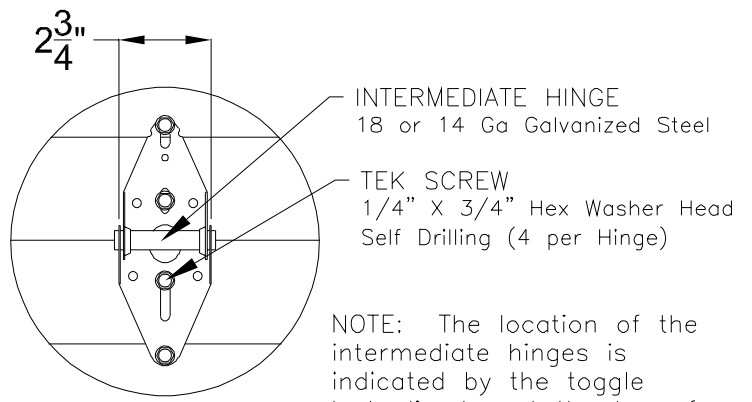
**LOW HEADROOM TOP BRACKET**



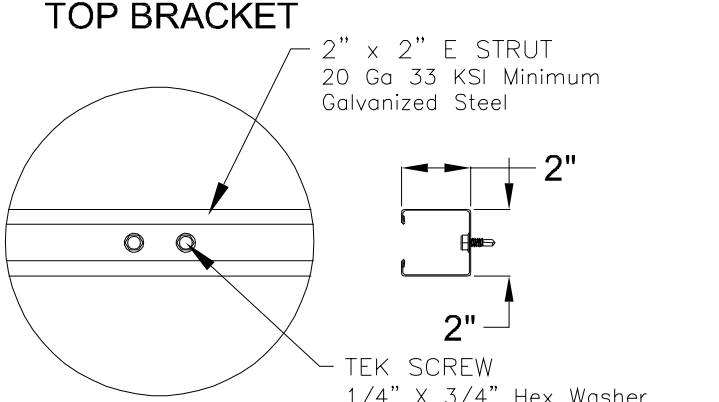
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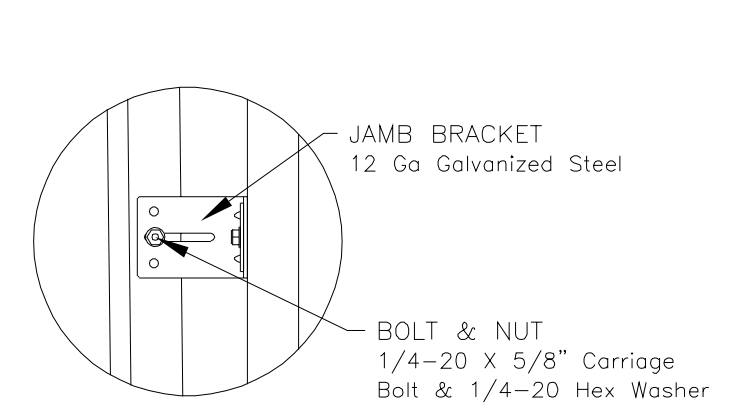
**DETAIL C**



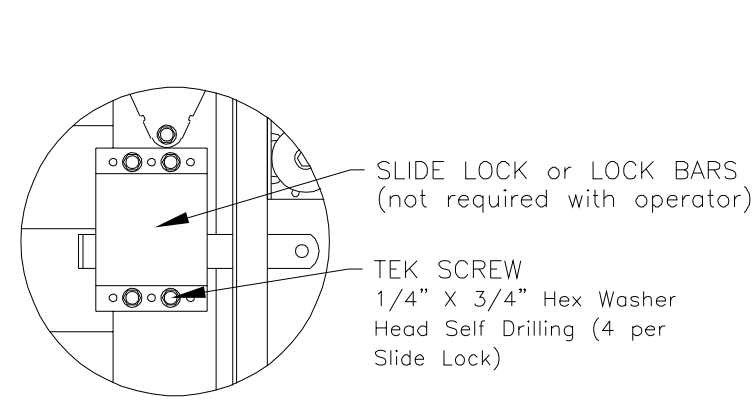
**DETAIL D**



**DETAIL E**

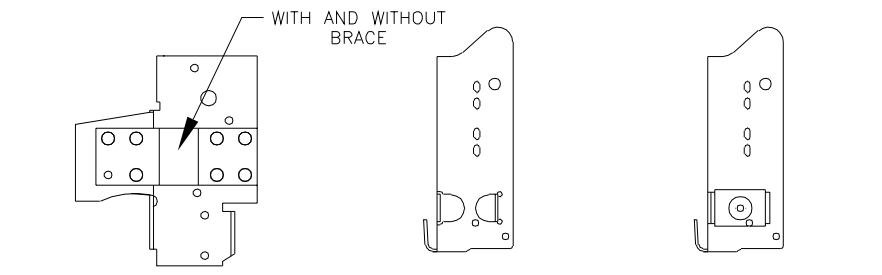


**DETAIL F**



**DETAIL G**

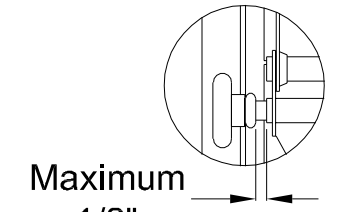
NOTE: The location of the intermediate hinges is indicated by the toggle lock dimples at the top of each section.



RESIDENTIAL & LIGHT COMMERCIAL For Low Headroom With 2" Track and Single End Stiles  
 COMMERCIAL For Standard, High & Vertical Lift With 2" Track and Single End Stiles  
 COMMERCIAL For Standard, High & Vertical Lift With 3" Track and Single End Stiles

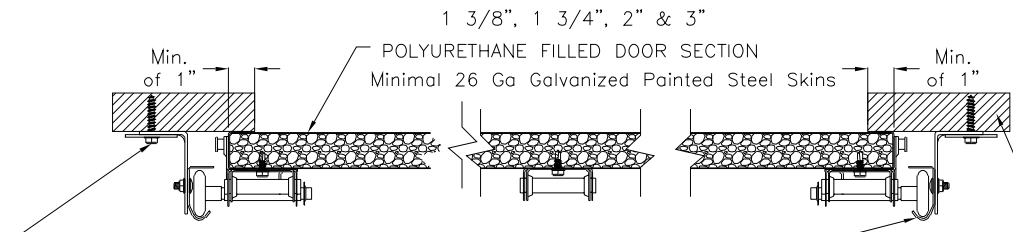
**ALTERNATE BOTTOM BRACKETS**

NOTE: The bottom bracket tested (shown in DETAIL C) is the lightest bracket available.



**DETAIL K**

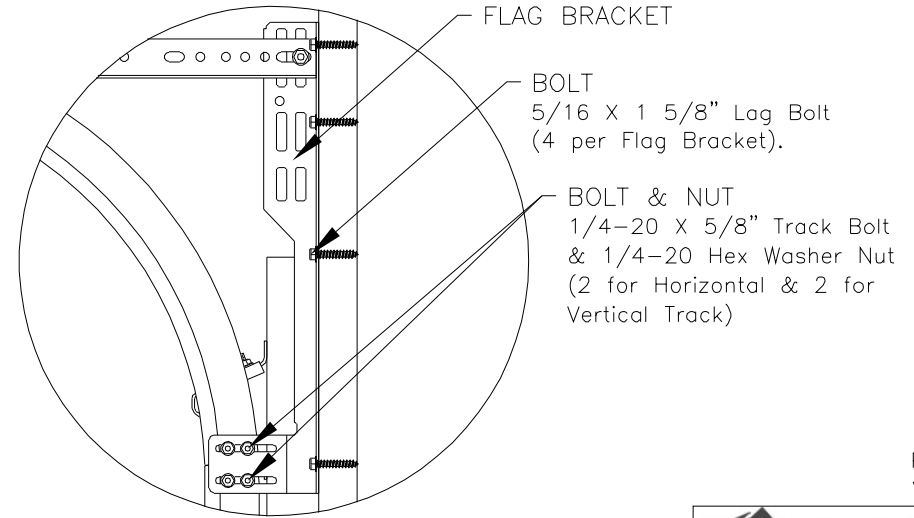
There should be a space of maximum 1/2" between the roller hub and the outside edge of the roller holder which is set by the push nut.



BOLT & WASHER 5/16" X 1 5/8" Lag Bolt & 2" O.D. x 7/16" I.D. Flat Washer  
 NOTE: Jamb bracket must be in direct contact with the 2x6 (No drywall allowed).  
 NOTE: The flat washer is not required for angle mount.  
 VERTICAL TRACK - 2" Nominal 13 Ga Galvanized Steel tested. 3" Nominal 13 Ga is also approved as an alternate.  
 WOOD JAMB  
 The vertical wood jamb fasteners may be counter sunk to provide a flat mounting surface. See jamb attachment details on sheet 3 for attaching jambs to the structure.

**ROLLER**

2" Diameter Nominal Eleven Ball Nylon or Ten Ball Steel with a Minimum Workable Shaft Length Shown.



**DETAIL H**

NOTE: Details on some views omitted for clarity. Double end stiles and end hardware may be provided on wider or heavier doors.

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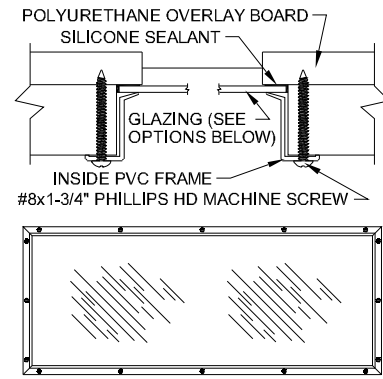
Professional Engineer seal provided only for verification of wind load construction details.

<p>320 Sycamore        Wauseon, Ohio 43567        © Copyright 2014</p>	<b>DESCRIPTION:</b> 9' 2" HT 600, 700, 2000, 800 & 900/9000 AMERICAN TRADITION SERIES W/LITES WIND LOAD SECTIONAL DOOR DESIGN PRESSURE +21.3/-24.1 PSF	
	<b>DRAWING NO.:</b> WLT-0600-0110-08-21-24L	<b>REV.:</b> A
	<b>DRAWN BY:</b> MVS	<b>DATE DRAWN:</b> 10/23/18
	<b>MODEL(S):</b> See Sheet 3	<b>REV. DATE:</b> 3/2/22
		<b>SHEET: 2 OF 4</b>

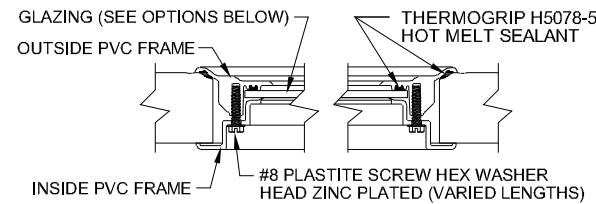
# MODEL NUMBERS AND IMPACT LITE OPTIONS

MODEL NUMBERS AVAILABLE	LITE OPTIONS AVAILABLE					
	CARRIAGE HOUSE	RANCH	STANDARD	LARGE COMMERCIAL 24 x 12	SMALL COMMERCIAL 24 x 6	AMERICAN TRADITION*
HT_14 & 2_14 SERIES				X	X	
HT_16 & 2_16 SERIES				X	X	
HT_32 & 2_32 SERIES				X	X	
HT_33 & 2_33 SERIES				X	X	
HT_10 & 2_10 SERIES	X	X	X	X	X	
HT_12 & 2_12 SERIES				X	X	
HT_60 & 2_60 SERIES	X					
HT_61 & 2_61 SERIES	X					
HT_63 & 2_63 SERIES	X					
HT_64 & 2_64 SERIES	X					
HT_67 & 2_67 SERIES	X					
HT_68 & 2_68 SERIES	X					
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HT_71 & 2_71 SERIES		X				
HT_72 & 2_72 SERIES		X				
HT_73 & 2_73 SERIES		X				
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HT_78 & 2_78 SERIES		X				
HT_79 & 2_79 SERIES		X				
HT_80 & 2_80 SERIES			X			
HT_81 & 2_81 SERIES			X			
HT_82 & 2_82 SERIES			X			
HT_87 & 2_87 SERIES			X			
HT_90 & 2_90 SERIES			X			
American Tradition 900/9000 SERIES						X*
	38 1/2" x 12 1/2"	38 1/2" x 10 1/2"	17 1/2" x 10 1/2"	21 1/2" x 9 1/2"	21 1/2" x 3 1/4"	45" x 14 11/16"
	DAY LIGHT OPENING (DLO) - WIDE x TALL					

\* The American Tradition lite option is available in tempered or insulated glass units only. See the GLAZING DETAIL for the specifications.

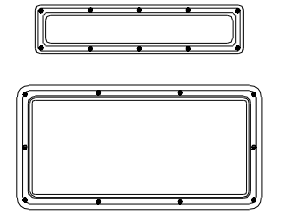


SCREW LOCATION - AM. TRADITION  
NOTE: 16 SCREWS USED.



SCREW LOCATION - STANDARD LITE  
NOTE: 10 SCREWS USED.

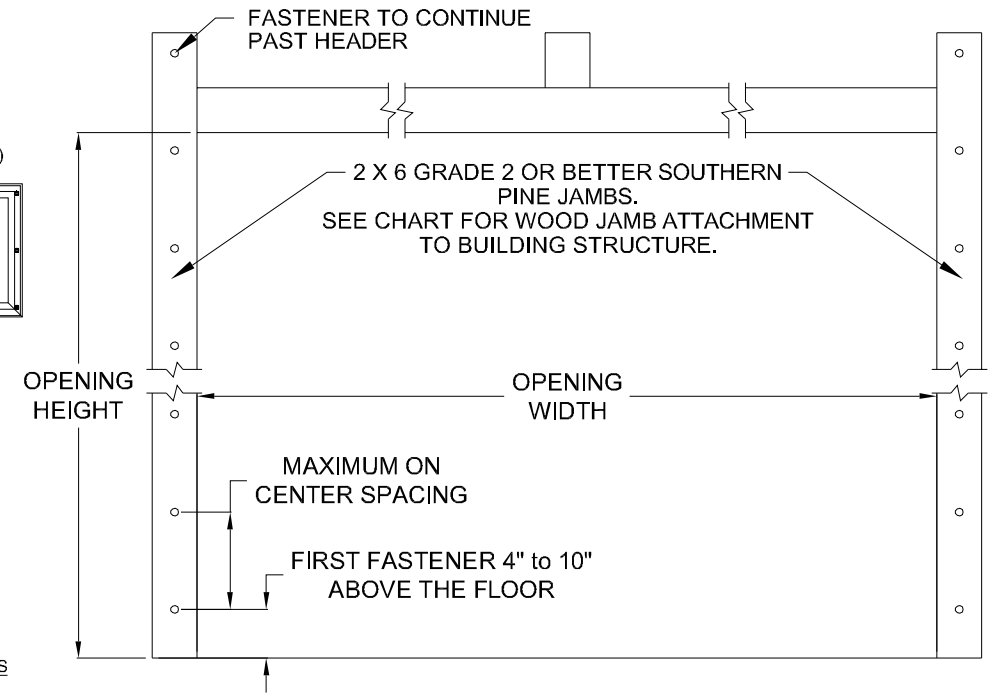
SCREW LOCATION - CARRIAGE HOUSE & RANCH LITES  
NOTE: 18 SCREWS USED.



SCREW LOCATION - COMMERCIAL LITES  
NOTE: 10 SCREWS USED.

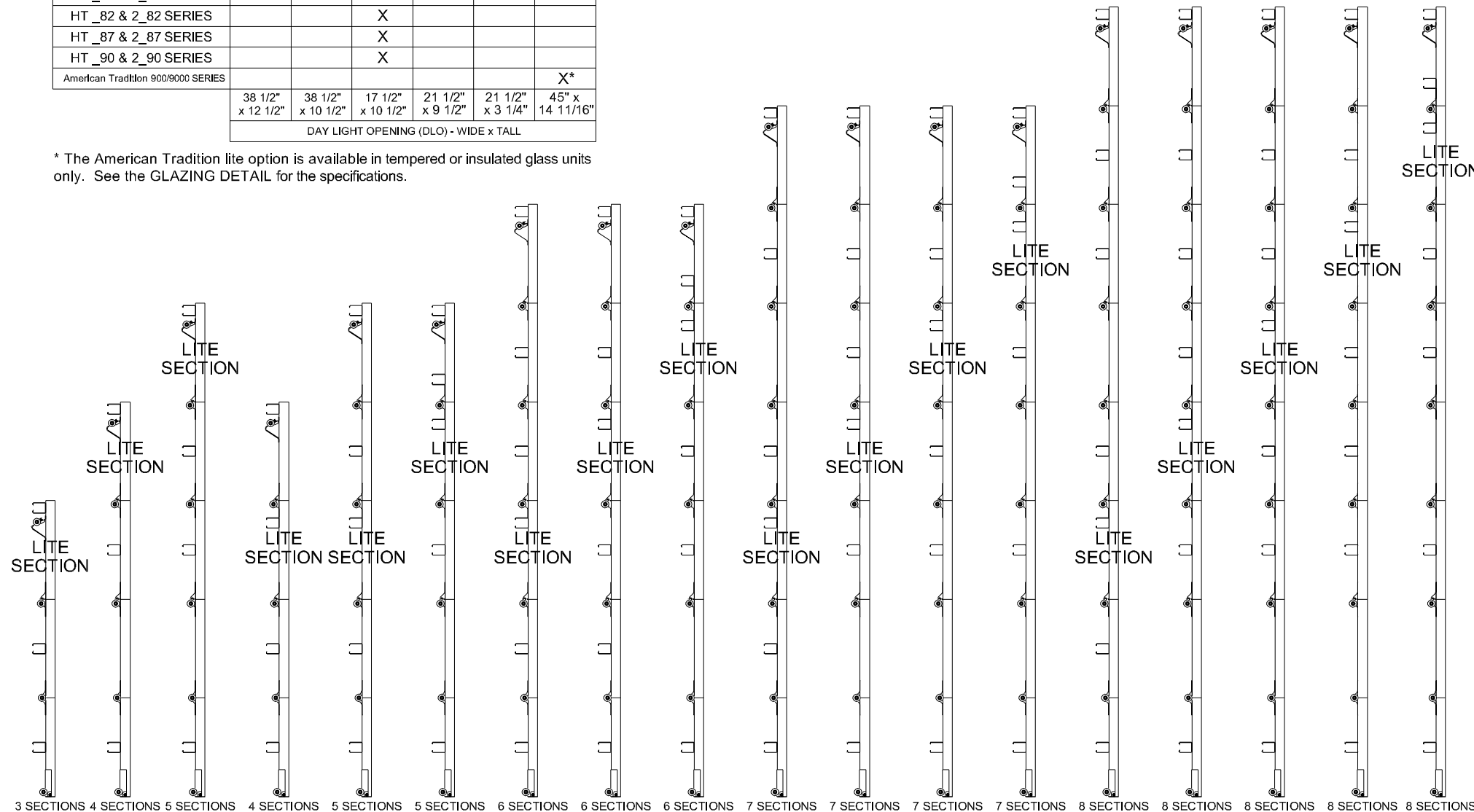
## GLAZING DETAIL

NOTE: GLAZING IS AVAILABLE IN 1/8" ANNEALED GLASS, 1/8" THICK TEMPERED GLASS, 1/2" INSULATED GLASS UNITS CONSISTING OF TWO PIECES OF 1/8" THICK TEMPERED GLASS AND A 1/4" SPACER, 1/8" ACRYLIC (SABIC INNOVATIVE PLASTICS) AND POLYCARBONATE (LEXAN OR MAKROLON/TUFFAK). THE DAY LIGHT OPENING (DLO) OF EACH LITE OPTION IS LISTED IN THE MODEL NUMBERS AND LITE OPTIONS CHART ON SHEET 3 OF 4.



WOOD JAMB ATTACHMENT						
Building Structure	Fastener Type	Minimum Embedment	Minimum Edge Distance	Minimum on Center Spacing	Maximum on Center Spacing	Allowable Tension Load
Min. 2500 PSI to 4000 PSI Concrete	Tapcon + (PLUS) 1/4" w/ 1" OD washer	2"	2.50"	5.00"	24"	551
Southern Pine	3/8" Lag w/ 1 1/8" OD washer	1.50"	1.50"	1.50"	24"	620
Spruce Pine Fir	3/8" Lag w/ 1 1/8" OD washer	1.50"	1.50"	1.50"	24"	482

NOTE: 2X6 mounted to the wall must be Southern Pine Grade 2 or better.



## STRUT CONFIGURATION

John E. Scates, P.E.  
2560 King Arthur Blvd. Ste 124-54  
Lewisville, Texas 75056  
Texas P.E. 56308/F2203

Professional Engineer seal provided only for verification of wind load construction details.



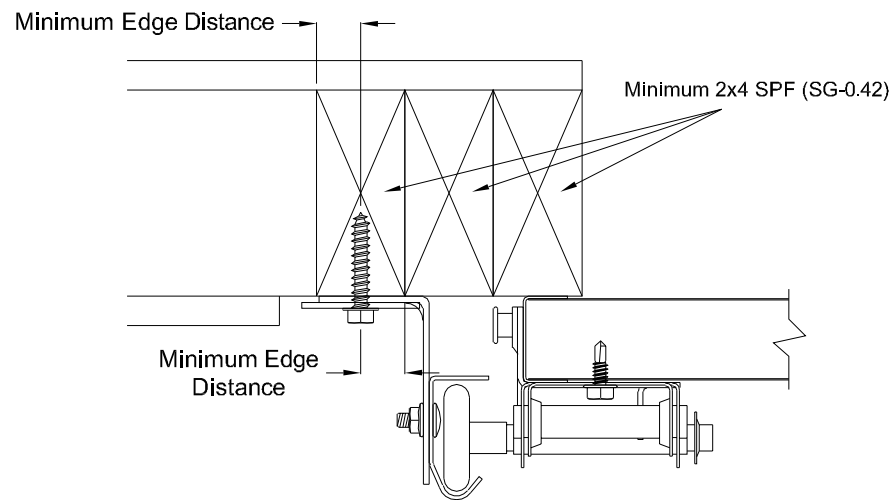
**DESCRIPTION:**  
9' 2" HT 600, 700, 2000, 800 & 900/9000 AMERICAN TRADITION SERIES W/LITES WIND LOAD SECTIONAL DOOR DESIGN PRESSURE +21.3/-24.1 PSF

**DRAWING NO.:** WLT-0600-0110-08-21-24L **REV.:** A

**DRAWN BY:** MVS **DATE DRAWN:** 10/23/18 **REV. DATE:** 3/2/22

**MODEL(S):** See Sheet 3 **SHEET: 3 OF 4**

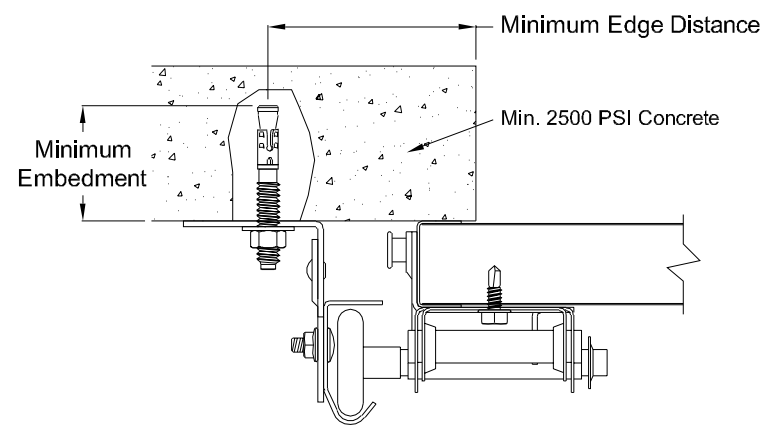
320 Sycamore  
Wauseon, Ohio 43567  
© Copyright 2014



### Direct Wood Mounting Detail

Bracket Mount Shown, Reverse and Continuous Angle Mount Also Approved As Alternate.

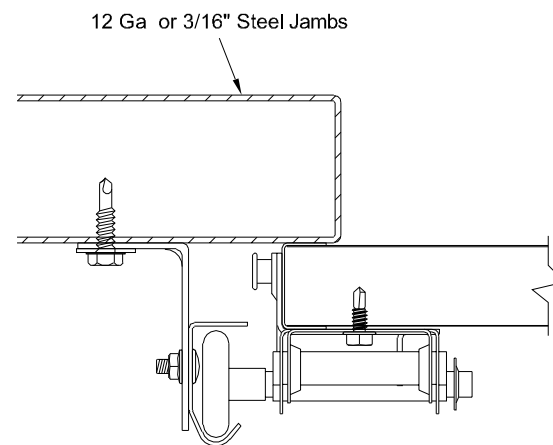
439 lbs. per anchor allowable load  
 5/16" Dia. Lag Screw w/1-1/8" O.D. Flat Washer (shall conform to ANSI/ASME standard B18.2.1)  
 Minimum Screw Length: Spruce-Pine-Fur (SPF) - 2-1/2"  
 Southern Pine - 1-5/8"  
 Minimum Edge Distance: 1/2"  
 Maximum on Center Spacing: 24"



### Direct Concrete Mounting Detail

Continuous Angle Clip Mount Shown, Bracket and Reverse Continuous Angle Mount Also Approved As Alternate.

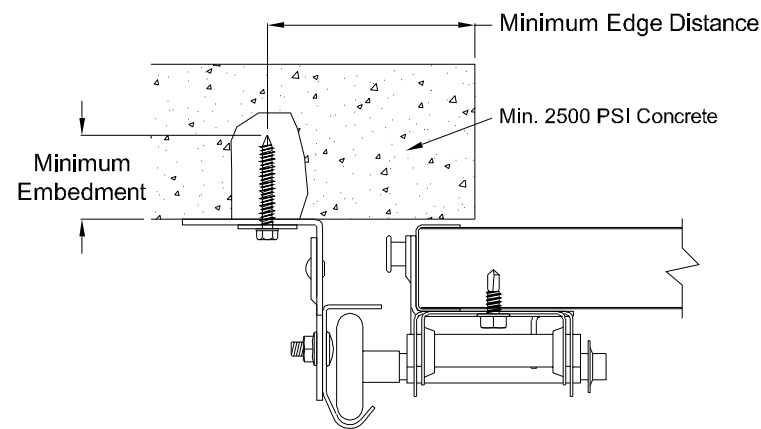
831 lbs. per anchor allowable load  
 3/8" Dia. Ankr-Tite CCAT w/1-1/8" O.D. Flat Washer (by Wej-It Fastening Systems)  
 Minimum Embedment: 2-5/8"  
 Minimum Edge Distance: 2-1/2"  
 Minimum on Center Spacing: 6"  
 Maximum on Center Spacing: 24"



### Direct Steel Mounting Detail

Bracket Mount Shown, Reverse and Continuous Angle Mount Also Approved As Alternate.

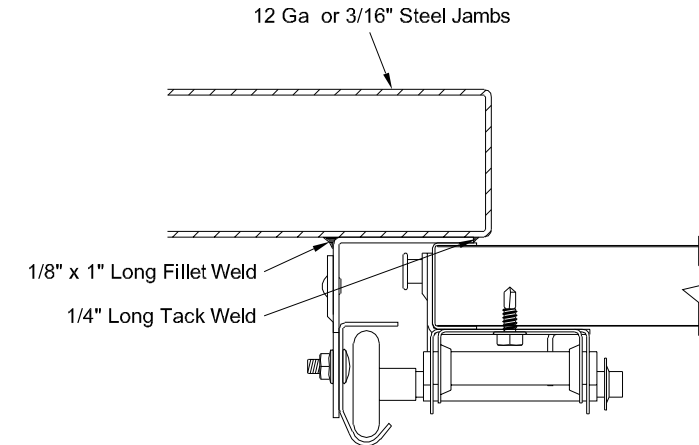
232 lbs. per anchor allowable load - 12 Ga Ste569el  
 lbs. per anchor allowable load - 3/16" Ga Steel  
 5/16"-12 Tek Self-Drilling Screw w/9/16" O.D. Flat Washer  
 12 Ga Maximum on Center Spacing: 24"  
 3/16" Maximum on Center Spacing: 24"



### Direct Concrete Mounting Detail

Continuous Angle Clip Mount Shown, Bracket and Reverse Continuous Angle Mount Also Approved As Alternate.

562 lbs. per anchor allowable load  
 1/4" Dia. Concrete Self-Tapping & Wedge Anchor w/1" O.D. Flat Washer (Includes Tapcon+ (by ITW), Wedge-Bolt+ (by Powers Fasteners) & Red Head TruBolt wedge anchor (by ITW))  
 Minimum Embedment: 2"  
 Minimum Edge Distance: 2-1/2"  
 Minimum on Center Spacing: 5"  
 Maximum on Center Spacing: 24"



### Direct Steel Mounting Detail

Reverse Continuous Angle Clip Mount Shown, Continuous Angle Mount Also Approved As Alternate.

1272 lbs. per anchor allowable load  
 1/8" Nom. x 1" Long Fillet and 1/4" Long Tack Weld (E60xx Electrodes Min.)  
 Welds performed by a certified welder or inspected by a certified welding inspector to verify integrity of the welds.  
 Maximum on Center Spacing: Apply welds at each roller location not to exceed 24"

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 DESIGN PRESSURE +21.3/-24.1 PSF

**DRAWING NO.:** WLT-0600-0110-08-21-24L **REV.:** A

**DRAWN BY:** MVS **DATE DRAWN:** 10/23/18 **REV. DATE:** 3/2/22

**MODEL(S):** See Sheet 3 **SHEET: 4 OF 4**

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 Wauseon, Ohio 43567  
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