



D

В

REVISIONS REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION SEE REVISION HISTORY ON SHEET 1

SILICONE FILLED CHANNEL SEPARATES FRONT

HORIZONTAL (TOP) JAMB (NO LOAD FROM DOOR) FASTENER TYPE MAX. O.C. 2x6 VERTICAL JAMB

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.

PERSON LOAD OF +300 LB & -300 LB. PER LINEAR

2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +300 LB & -300 LB, PER LINEAR

3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.

4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.

AND BACK SKIN OF DOOR 1.95" THICK, 1# DENSITY THICK EXPANDED POLYSTYRENE FOAM 3" TALL x 20 GA, GALV, STEEL U-BAR. INSULATION LAMINATED TO BOTH ATTACHED ONE AT THE TOP OF EACH SECTION EXTERIOR AND INTERIOR SKINS. EACH U-BAR ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS AT EACH BACKER PLATE & 4 SCREWS ON EACH END STILE 12 GA. GALV. STEEL TOP ROLLER BRACKET. EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS. ADJUSTABLE SLIDE ATTACHED TO TOP BRACKET WITH (2) 1/4"x1/2" BOLTS AND NUTS PER BRACKET. (2 BRACKETS PER SIDE) TONGUE AND GROOVE JOINTS

3" TALL U-BAR 20 GA. GALV. STEEL.

50 KSI

4" TALL TAPER STRUT. 0.062" MIN. GALV. STEEL, 80 KSI, MIN.

24 GA. MIN. EXTERIOR STEEL WITH GALV. & POLYESTER FINISH

27 GA. MIN. INTERIOR STEEL SKIN WITH GALV. & POLYESTER FINISH

14 GA. GALV. STEEL ROLLER HINGE. (SEE VIEW A)

ONE 4" X 80 KSI X .062" T-STRUT PER SECTION EACH T-STRUT ATTACHED AT EACH HINGE LOACTION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS [(4) AT EACH DOUBLE END STILE]. (SEE VIEW "D")

-12 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

SECTION A-A (SIDE VIEW)

DESIGN LOADS: TEST LOADS:			
Unless Stated 0 TOLERANCE	ES are	Clopay CORPORATION	8585 Duke Boule Mason, OH 45040 Tel. No. 513-770- Fax No. 513-770-
E = 00.		DESCRIPTION: MOD	DEL 240/3200/3
E = 000. $E = 0000.$		DRAWN BY: RJH	DATE: 2/
Degrees = ±	± 1/2'	CHECKED BY: -	DATE: -

PART NO.: N/A CLOPAY WINDLOAD RATING 0 USA 0 4800 0-4853

3220 WINDLOAD 24'-2"

MANUFACTURING PRODUCT CODE: MPC: C-DSIE-1F447

/8/17 | SCALE: NTS SCALE: NTS DWG. SIZE B

DIMENSIONS ARE IN INCHES. DWG. NO.: 105197 VER: TDI

FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

			MAXIMUM	
			ON-CENTER	
				STEEL
			BETWEEN .	WASHERS
	BUILDING TYPE	FASTENER TYPE	FASTENERS"	REQUIRED?
	HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	5-1/2"	1" O.D.
1	GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	9"	1" O.D.
	2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED ULTRACON CONCRETE ANCHOR	B"	1" O.D.
1	2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	7-1/2"	1" O.D.
	2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	16-3/4"	INCLUDED
ο.	4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
	WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	18*	1" O.D.
	14GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	7-1/2"	1" O.D.
	12GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	13-1/4"	1" O.D.
Lŋ	1/8" STEEL	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	15-3/4"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.

CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.

MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.

SIGNALENC DESIGN ENGINEER: MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513



