

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW CODE	02/07/2022	R.L.

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE 2018 IBC AND 2018 IRC.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: CO-EXTRUDED PVC FOAM.
11. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
13. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
 - C. MASONRY – STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
 - D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM
18. APPROVED CONFIGURATIONS: X, OX, XO, X/O, O/X, XX, OXX, XXO, O/XX, XX/O, OXO, O/XO, OX/O, O/XXO, OXX/O AND OXXO, SEE SHEET 3.
19. SIDELITES ARE ASSEMBLED TO FRAME WITH #10X2 1/2" WOOD SCREWS LOCATED 4" FROM EACH END AND 26 7/8" MAX O.C. THEREAFTER AT JAMBS AND 4" FROM EACH END AND ONE AT MIDSPAN AT HEAD AND SILL.

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NAN YA PLASTICS CORP. USA
8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SLPS 12080 INSWING
3/4 LITE PATIO DOOR NON-IMPACT
NOTES

DRAWN: A.R.	DWG NO. 08-03412	REV A
SCALE NTS	DATE 04/10/19	SHEET 1 OF 16

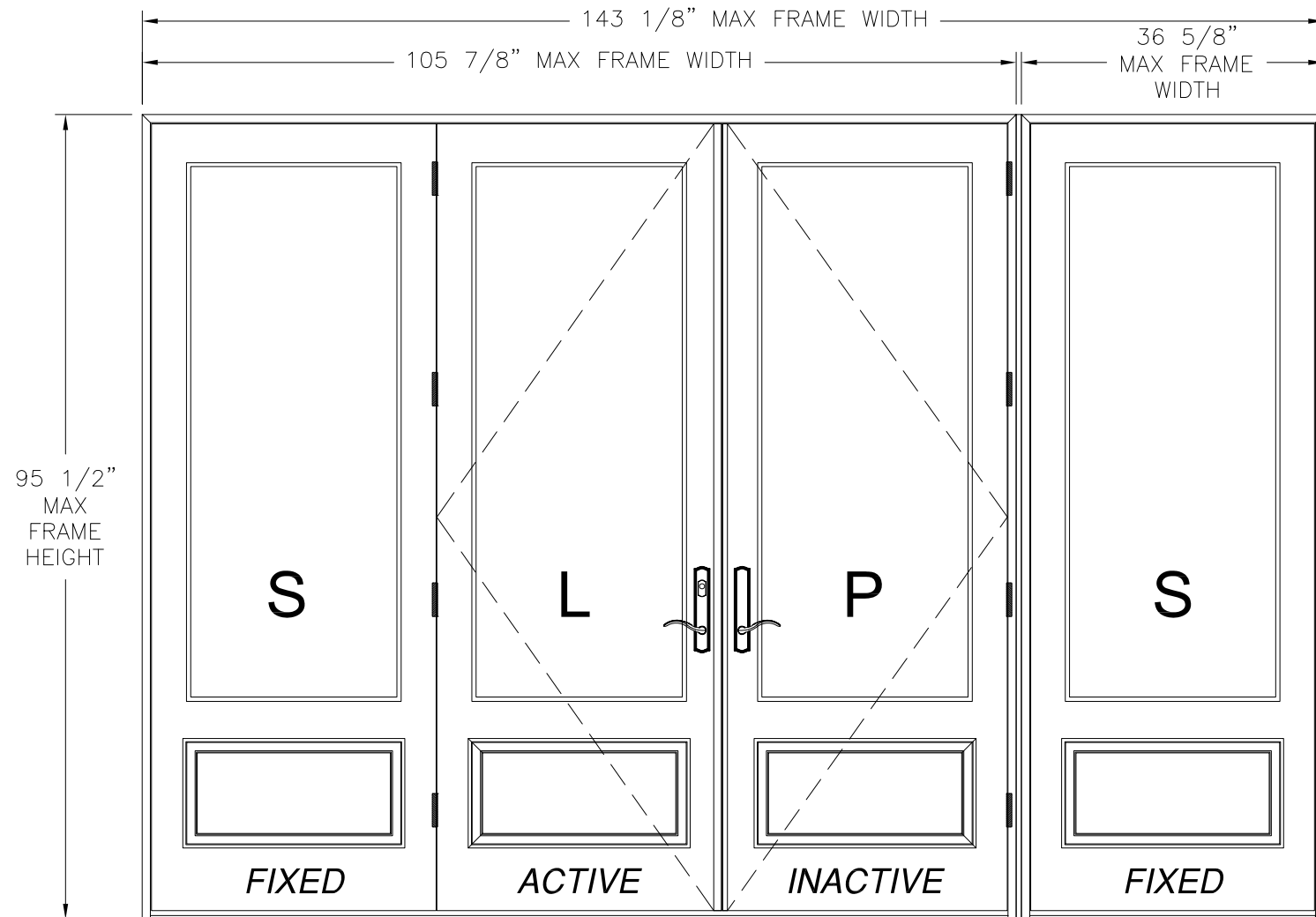
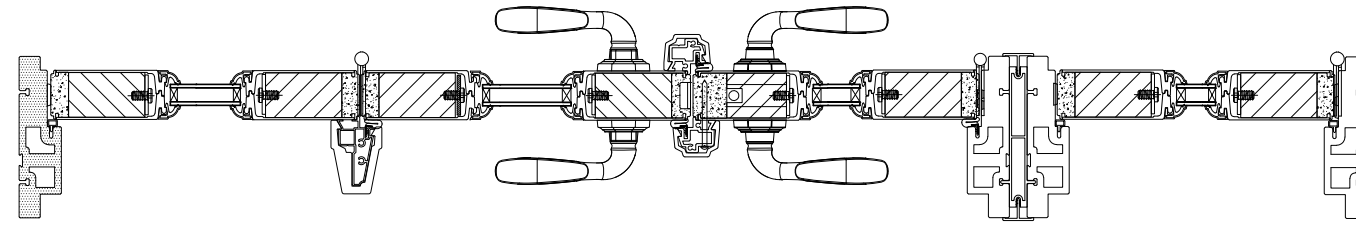
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Luis R. Lomas P.E.
TX No.: 101889
Firm No: F-23130

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- NOTES:
- PANEL SIZE: 34 1/2" X 92 1/16"
 - D.L.O.: 25 1/4" X 63 1/4"

SLPS 12080 INSWING 3/4 LITE PATIO DOOR
EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
±40.0PSF	NONE

HARDWARE SCHEDULE

A.	(4) STEEL 4X4 BUTT HINGE BY WENZHOU LONGTAI (PER PANEL), AT 5 3/4", 31 1/4", 56 3/4" & 82 1/4" FROM FRAME HEAD
B.	STAINLESS STEEL MULTI-POINT LOCKING SYSTEM WITH KEEPERS AT ACTIVE AND PASSIVE PANEL
C.	STAINLESS STEEL TOP/BOTTOM DRIVE BAR SYSTEM WITH KEEPERS AT ACTIVE PANEL
D.	DIE CAST HANDLE SETS AT ACTIVE AND PASSIVE PANELS
E.	ALUMINUM REINFORCEMENT-A AT ASTRAGAL

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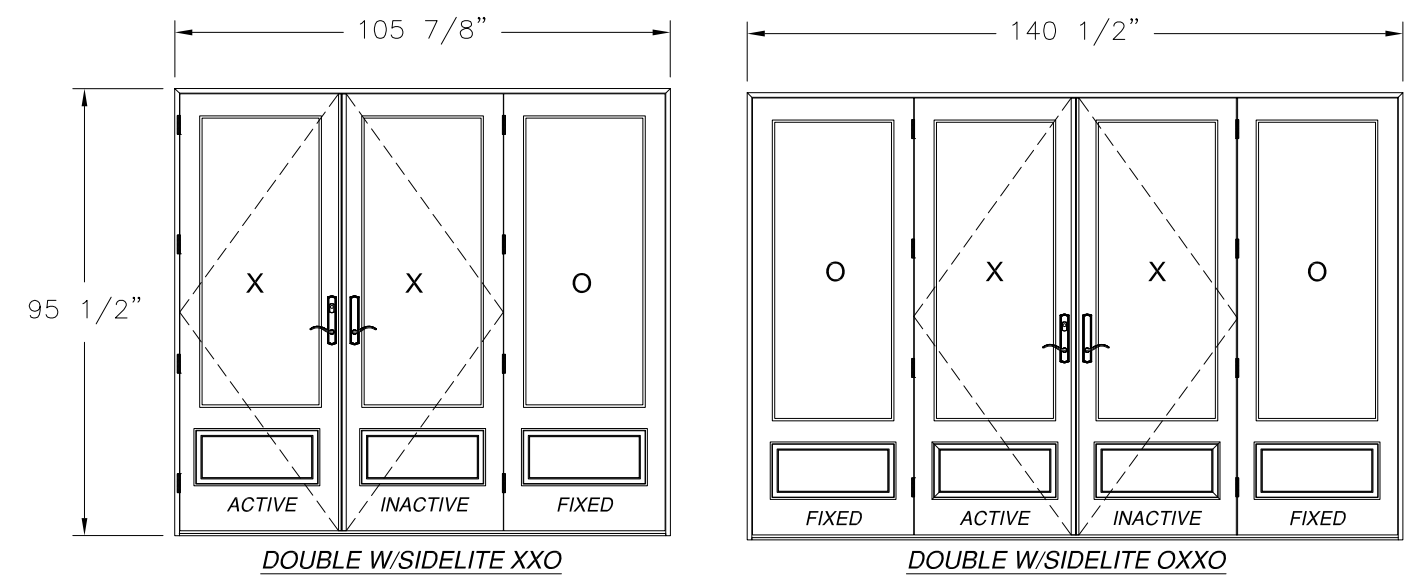
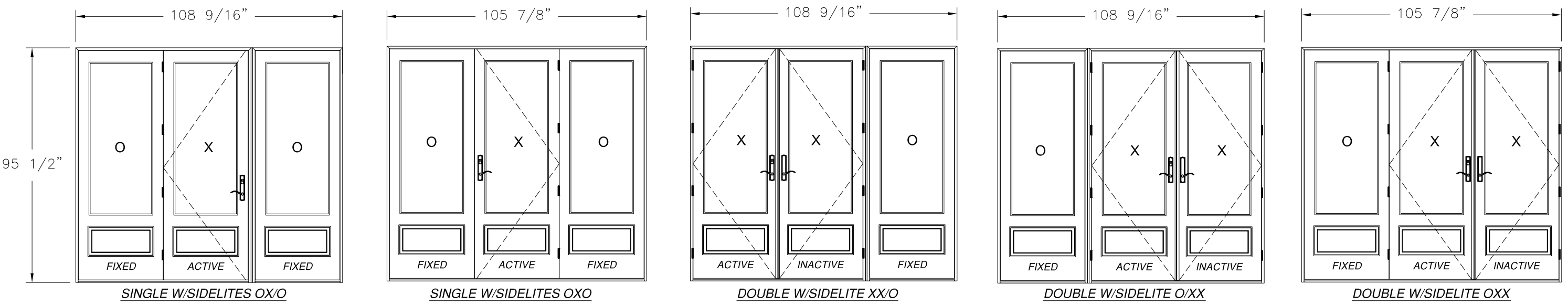
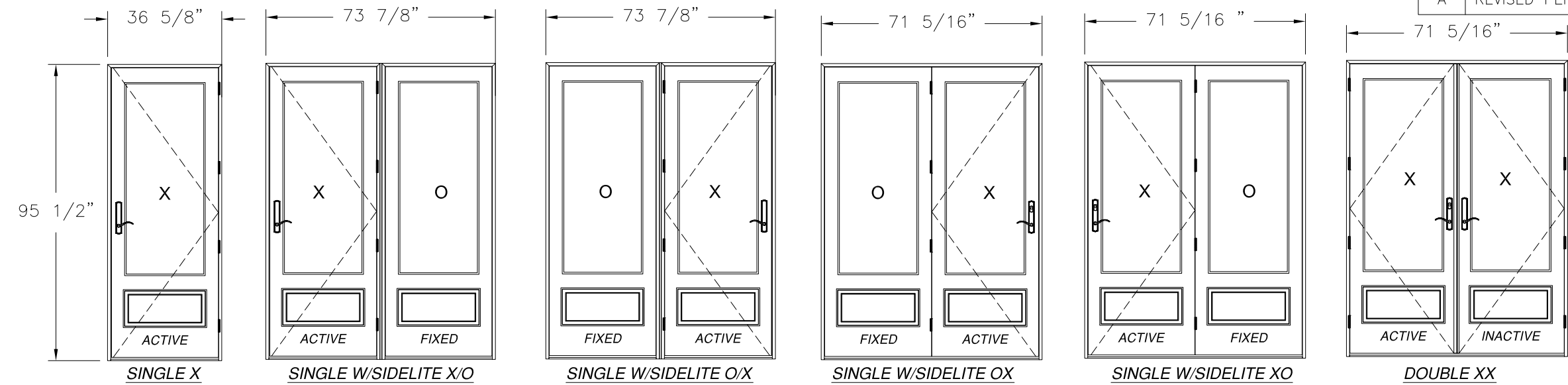
SERIES SLPS 12080 INSWING
3/4 LITE PATIO DOOR NON-IMPACT
ELEVATION

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L. ROBERTO LOMAS P.E. 400 S. PALM AVE, INDIALANTIC, FL 32903 434-688-0609 rllomas@rlomaspe.com		



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SERIES SLPS 12080 INSWING
 3/4 LITE PATIO DOOR NON-IMPACT
 ADDITIONAL APPROVED CONFIGURATIONS

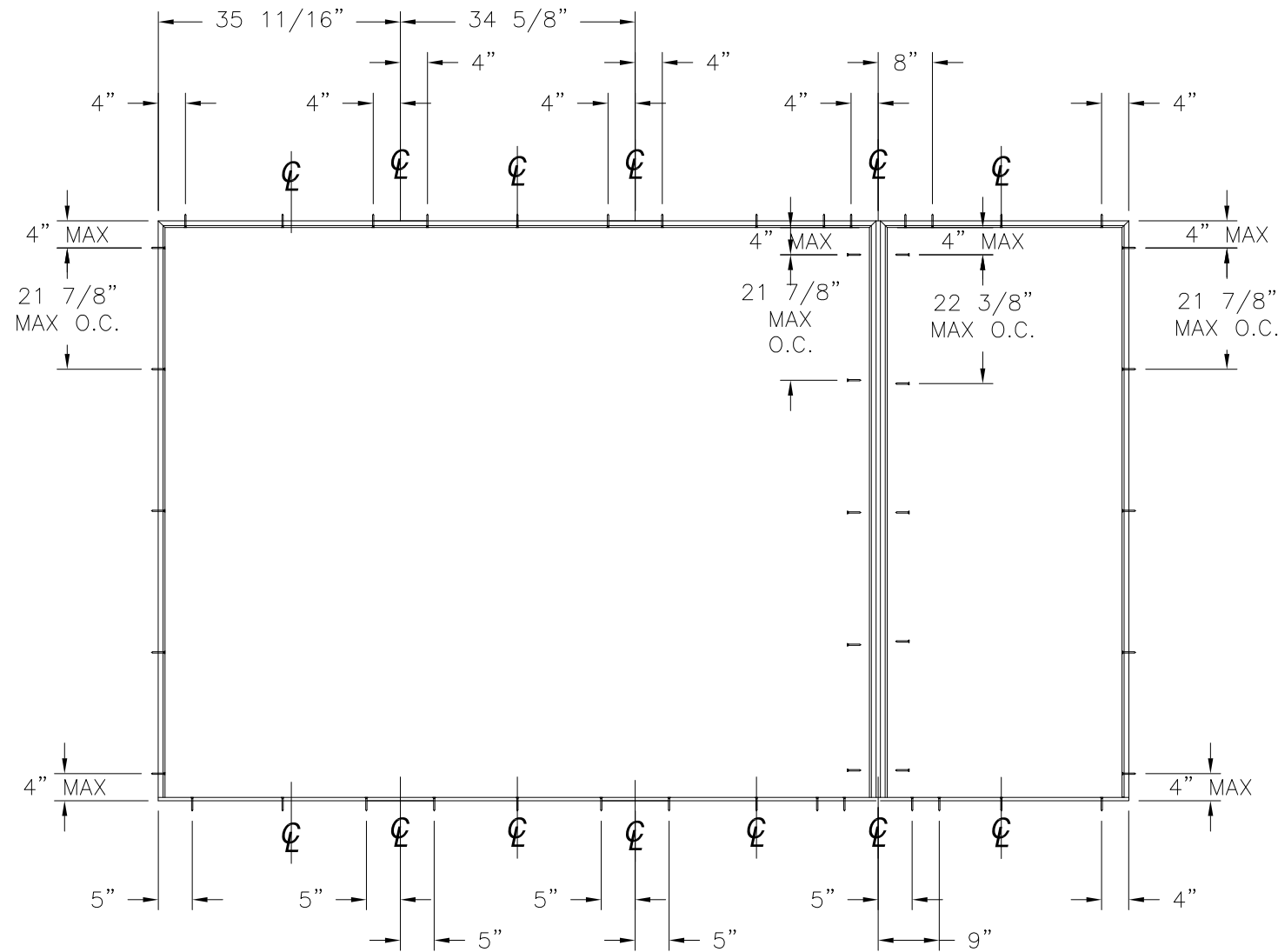
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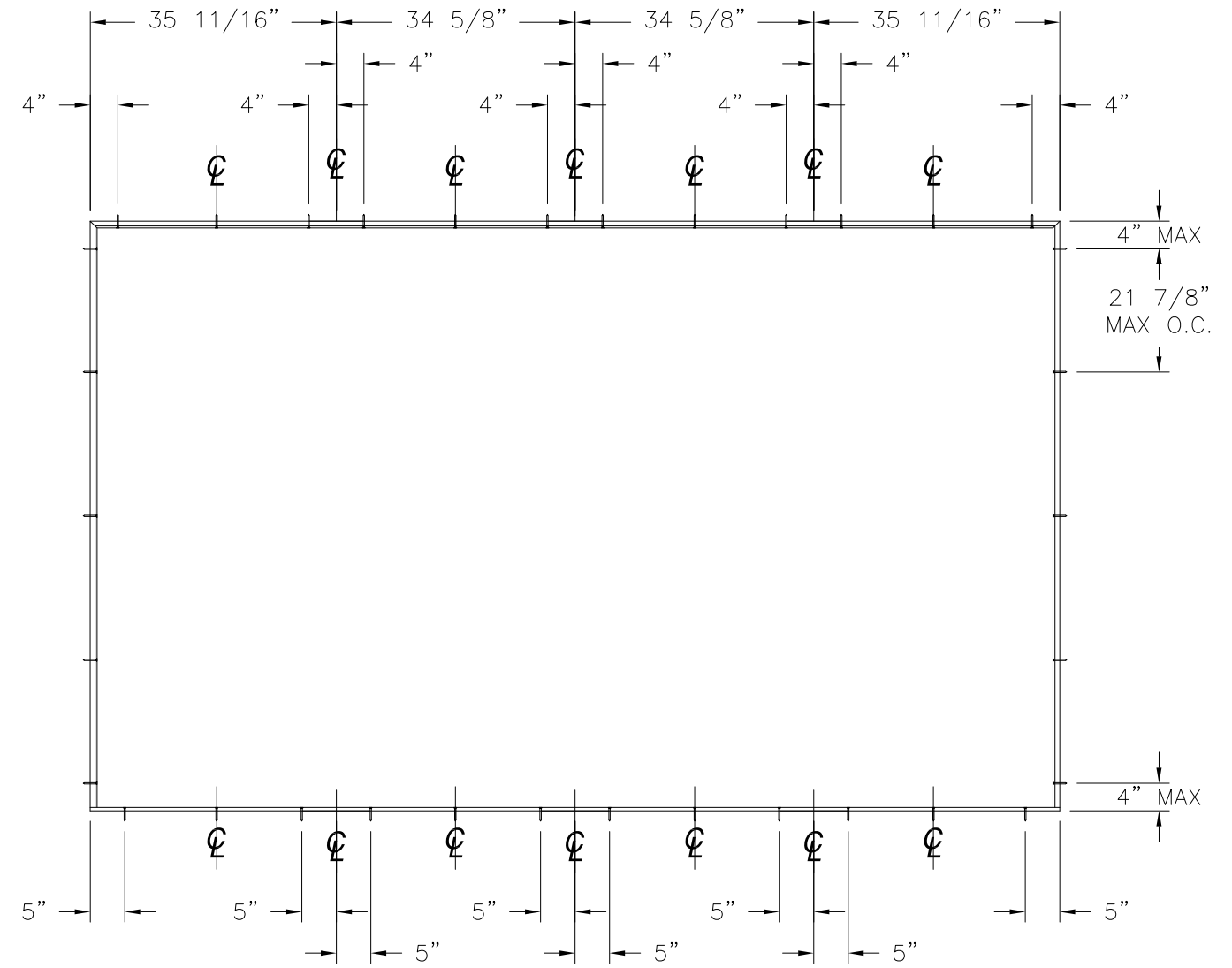


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ANCHORING LAYOUT FOR O/XXO, OXX/O



ANCHORING LAYOUT FOR OXXO

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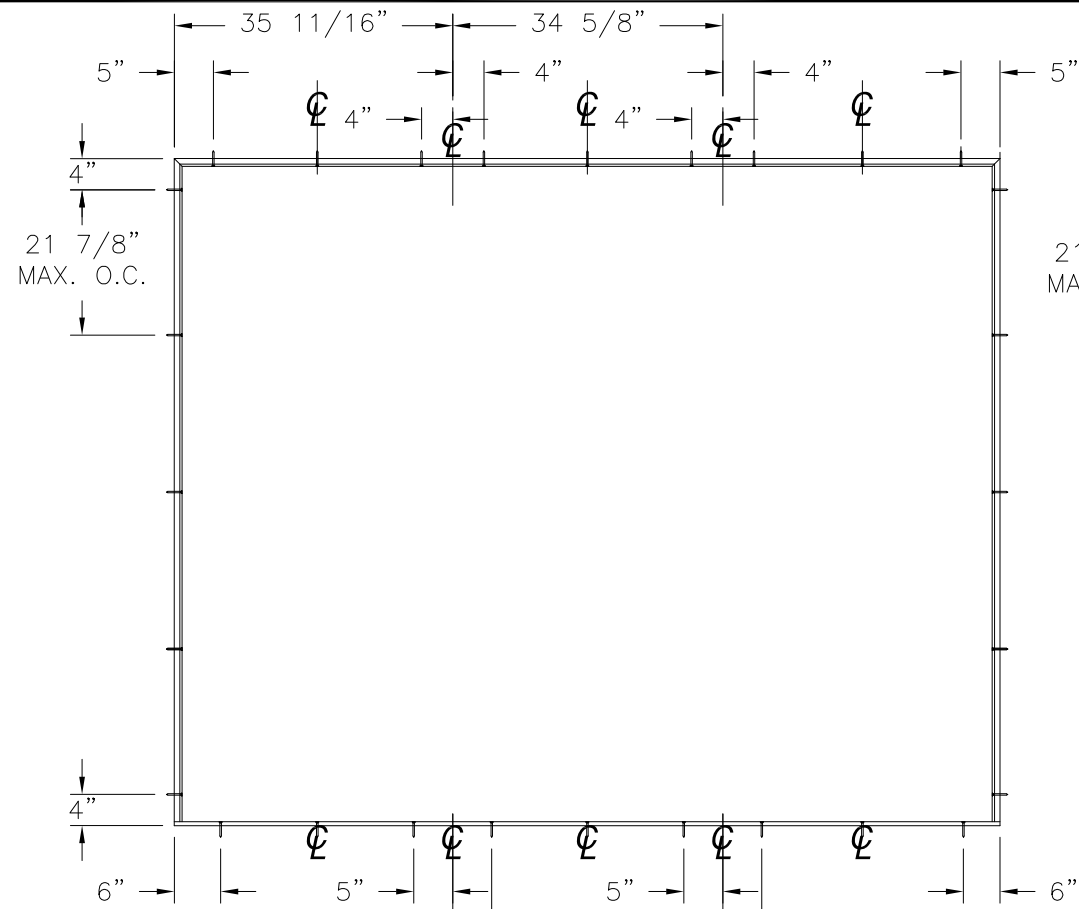
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 3/4 LITE PATIO DOOR NON-IMPACT
 ANCHORING LAYOUT

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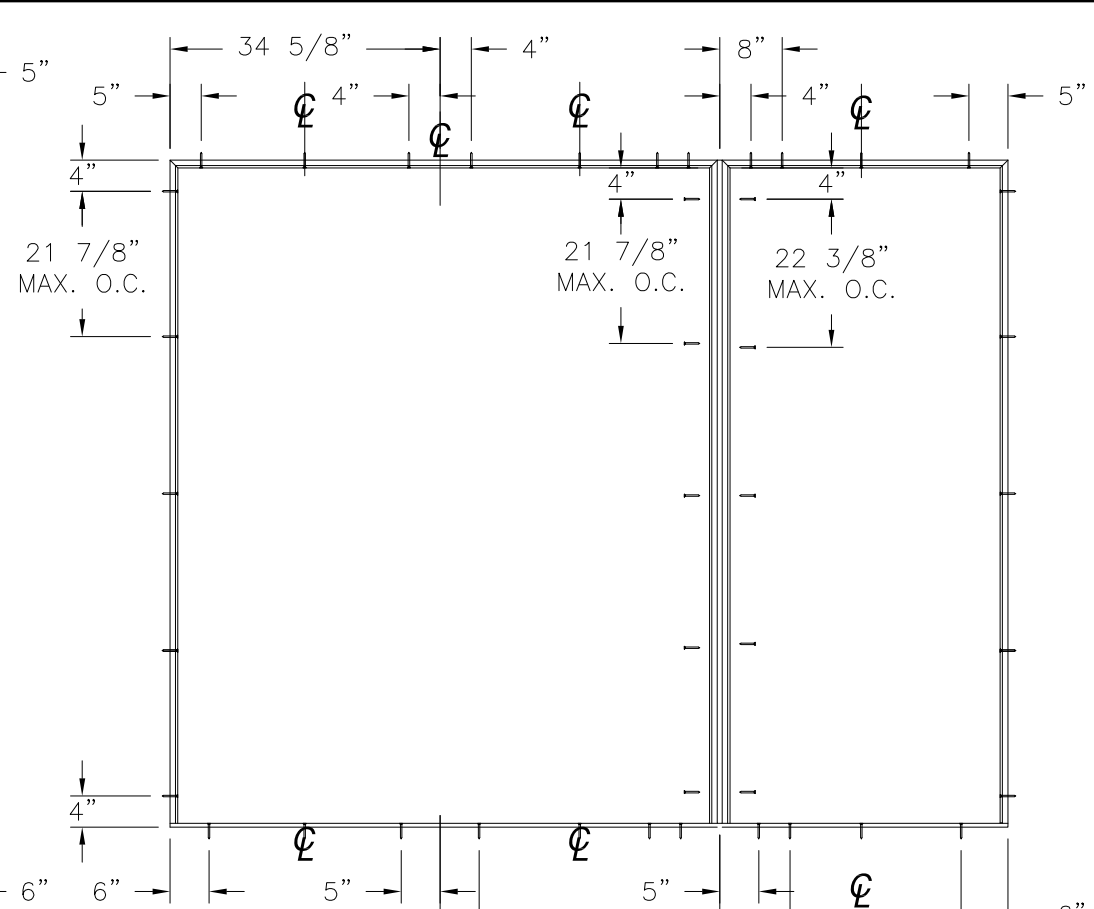
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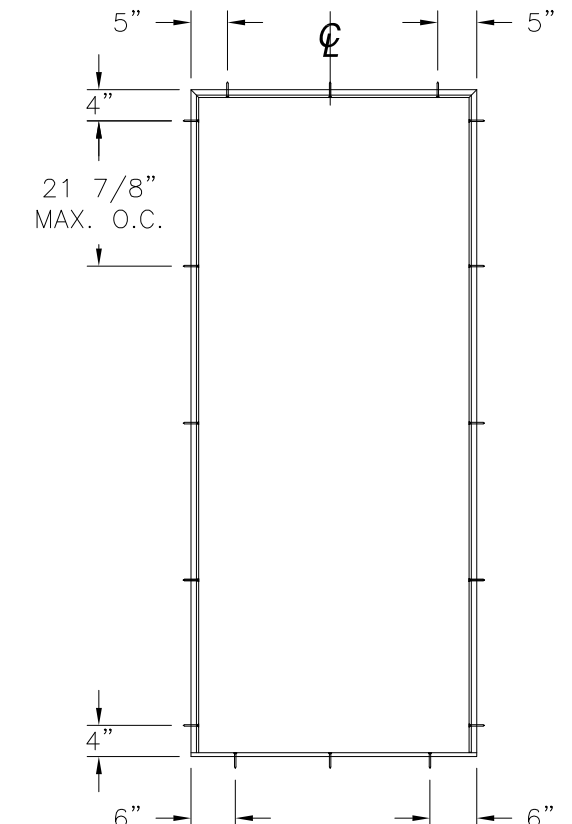
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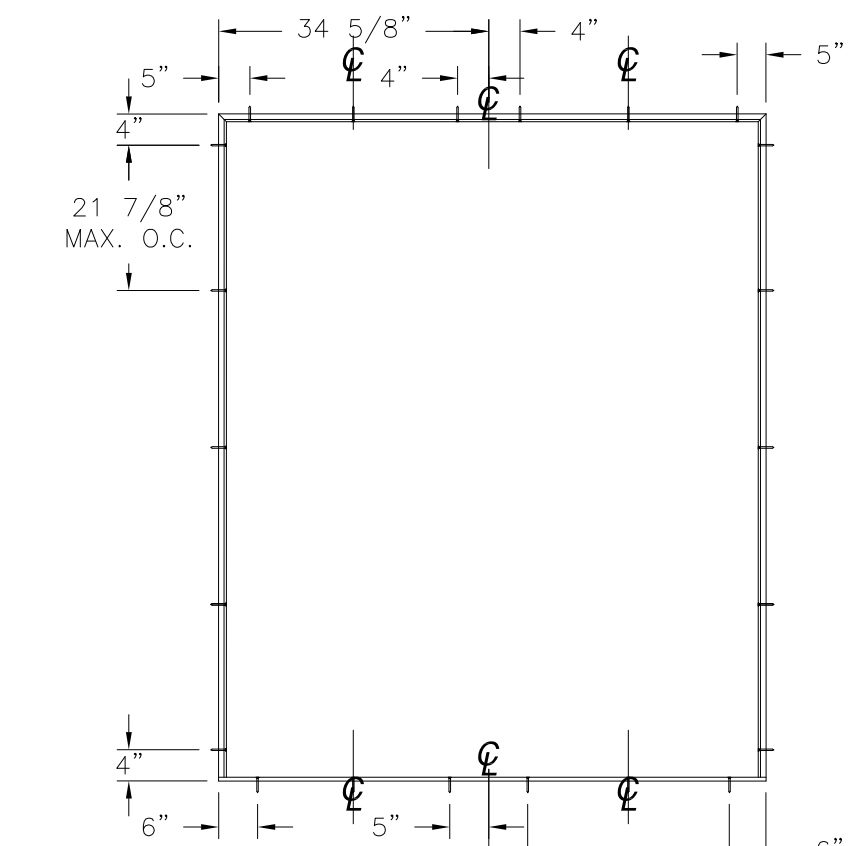
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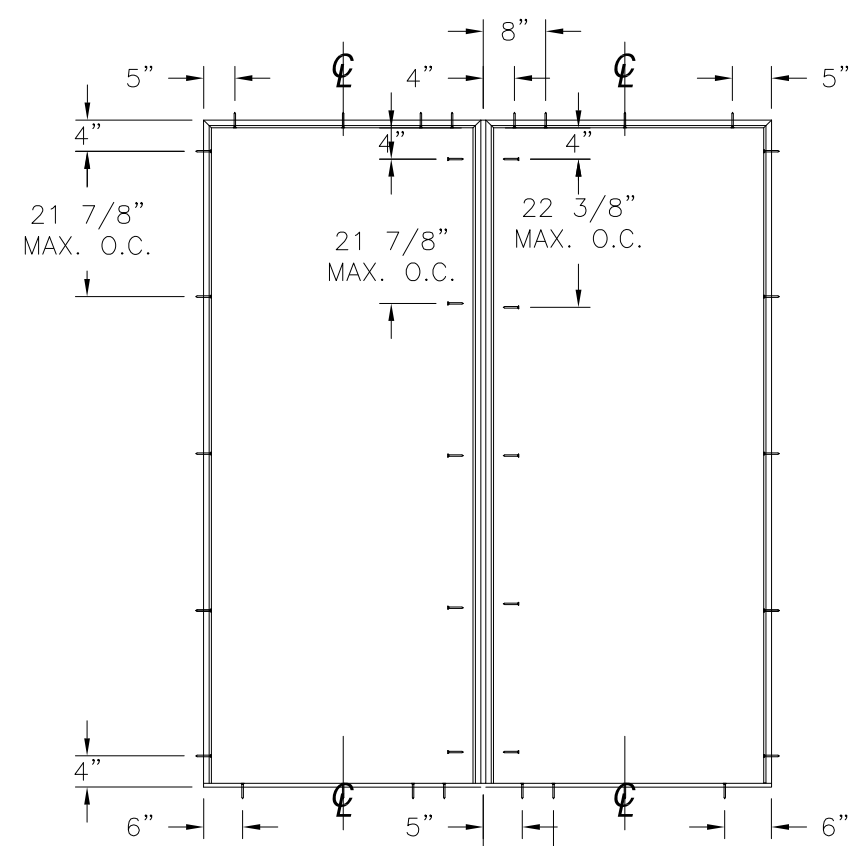
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ANCHORING LAYOUT FOR X



ANCHORING LAYOUT FOR XX, OX AND XO



ANCHORING LAYOUT FOR O/X AND X/O

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 ANCHORING LAYOUT

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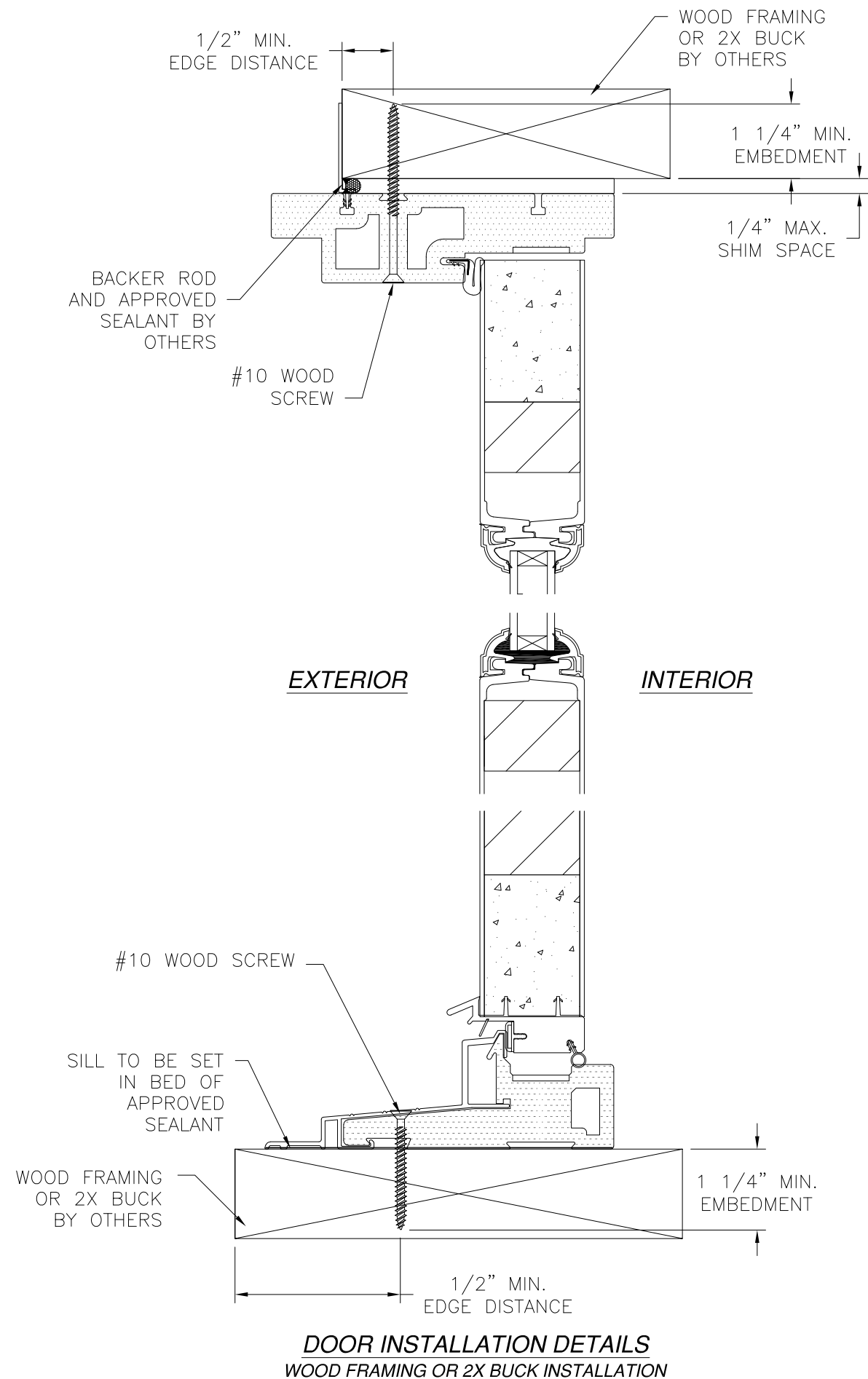
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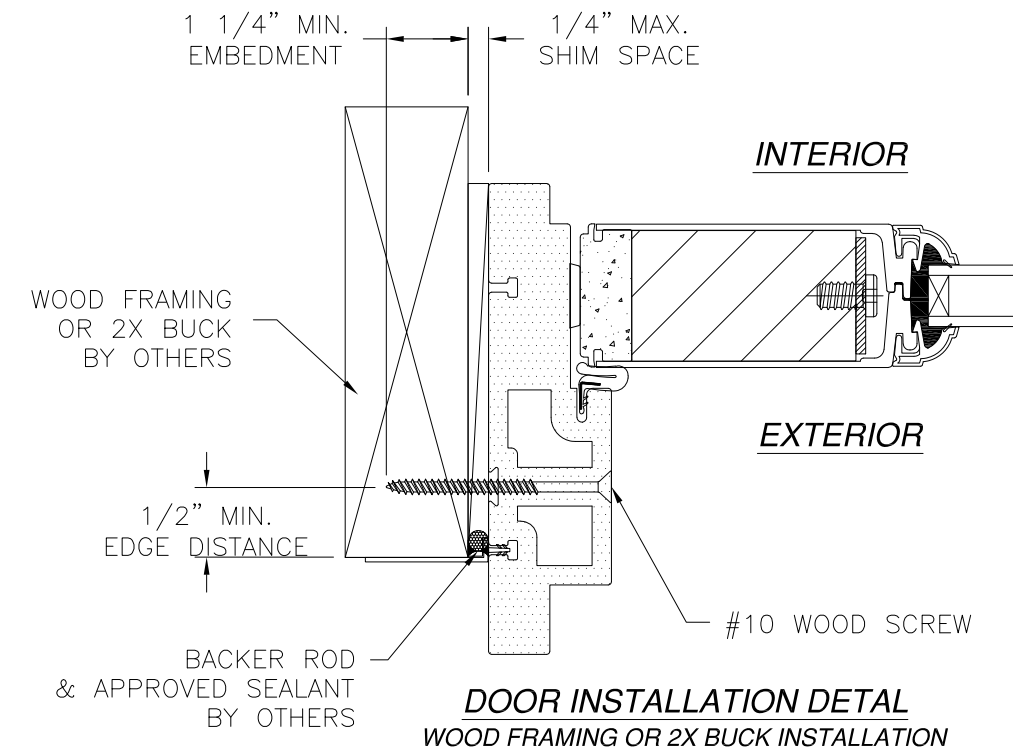


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DOOR INSTALLATION DETAILS
WOOD FRAMING OR 2X BUCK INSTALLATION



DOOR INSTALLATION DETAL
WOOD FRAMING OR 2X BUCK INSTALLATION

NOTES:

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2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

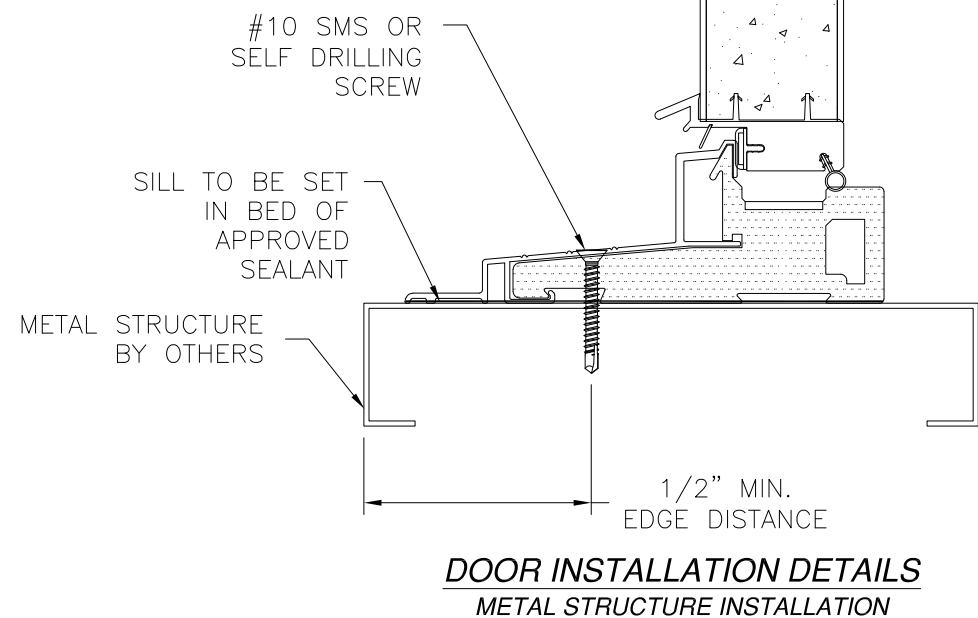
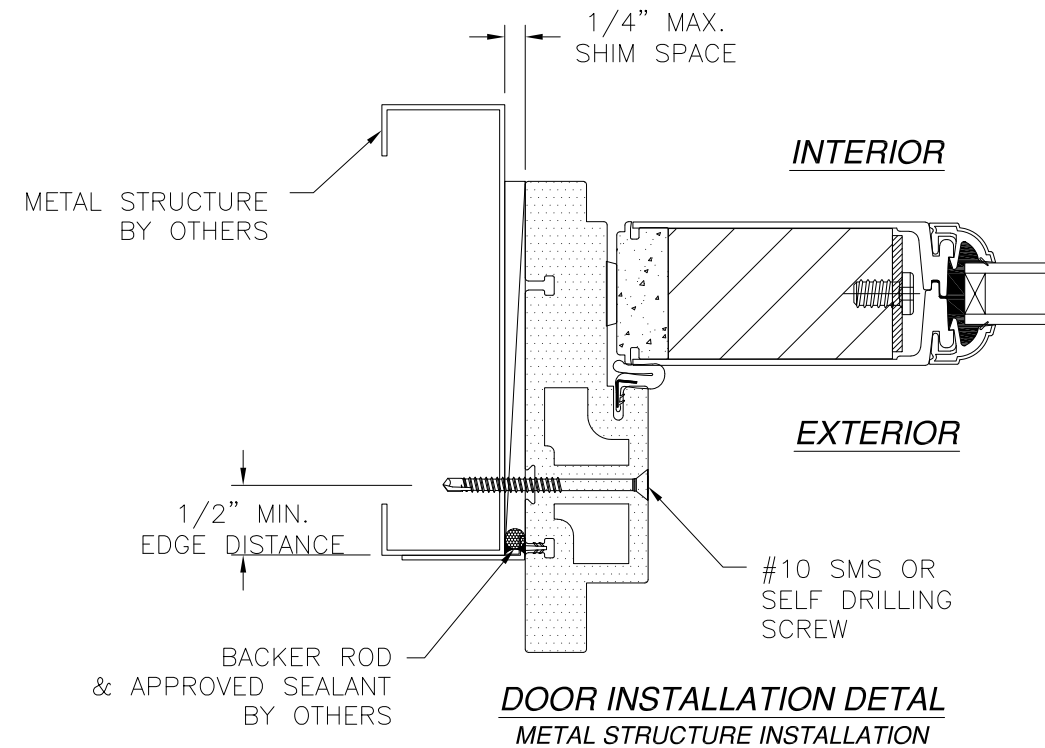
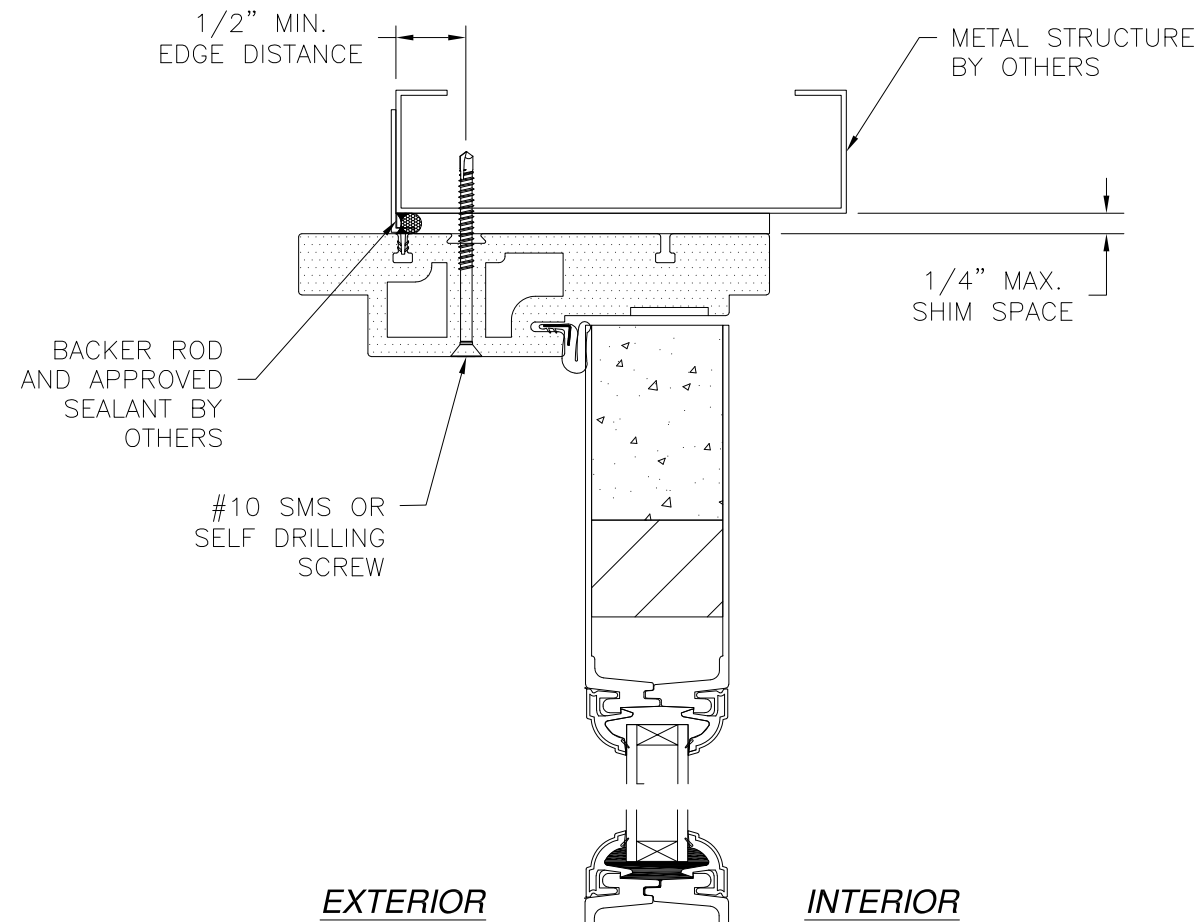
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<p>NAN YA PLASTICS CORP. USA 8989 NORTH LOOP EAST HOUSTON, TX 77029</p>		
<p>SERIES SLPS 12080 INSWING 3/4 LITE PATIO DOOR NON-IMPACT DOOR INSTALLATION DETAILS</p>		
<p>DRAWN: A.R.</p>	<p>DWG NO. 08-03412</p>	<p>REV A</p>
<p>SCALE NTS</p>	<p>DATE 04/10/19</p>	<p>SHEET 6 OF 16</p>
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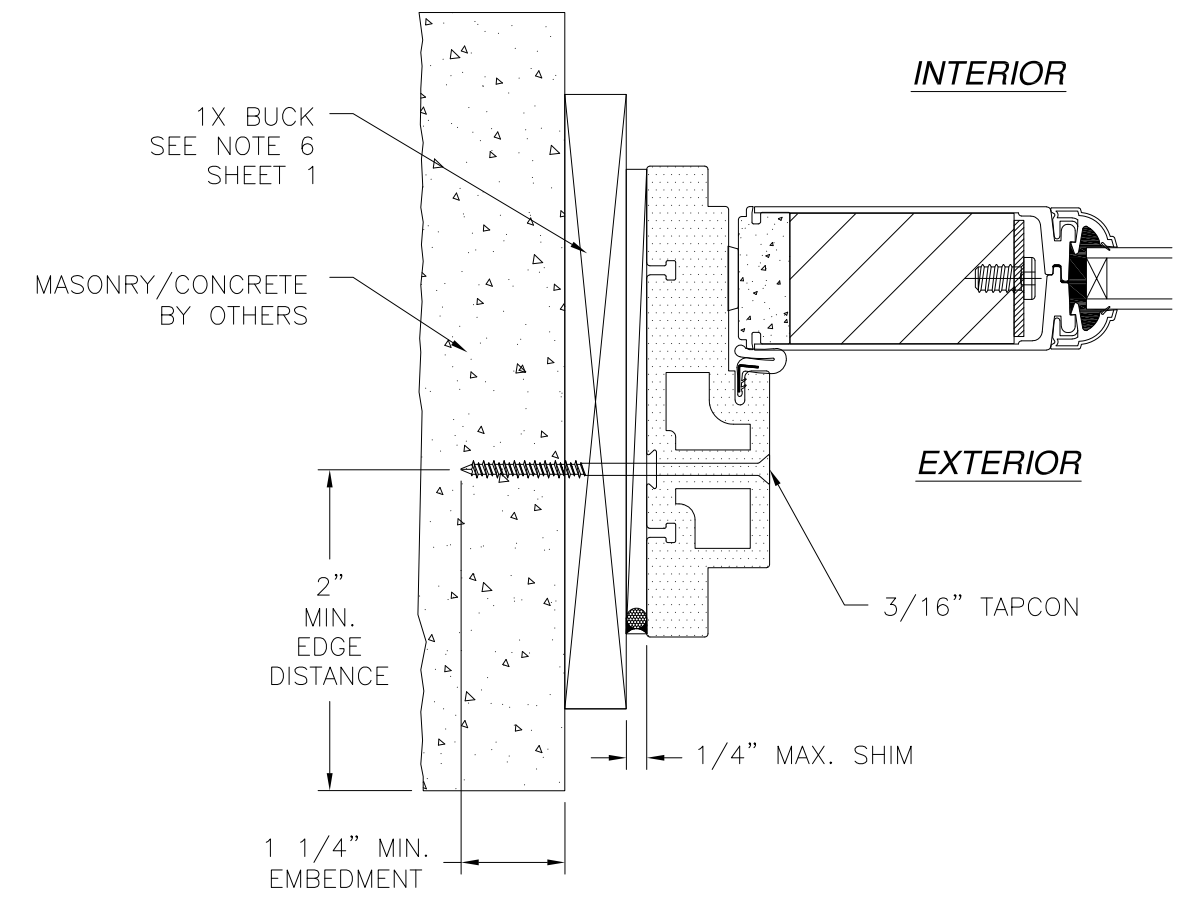
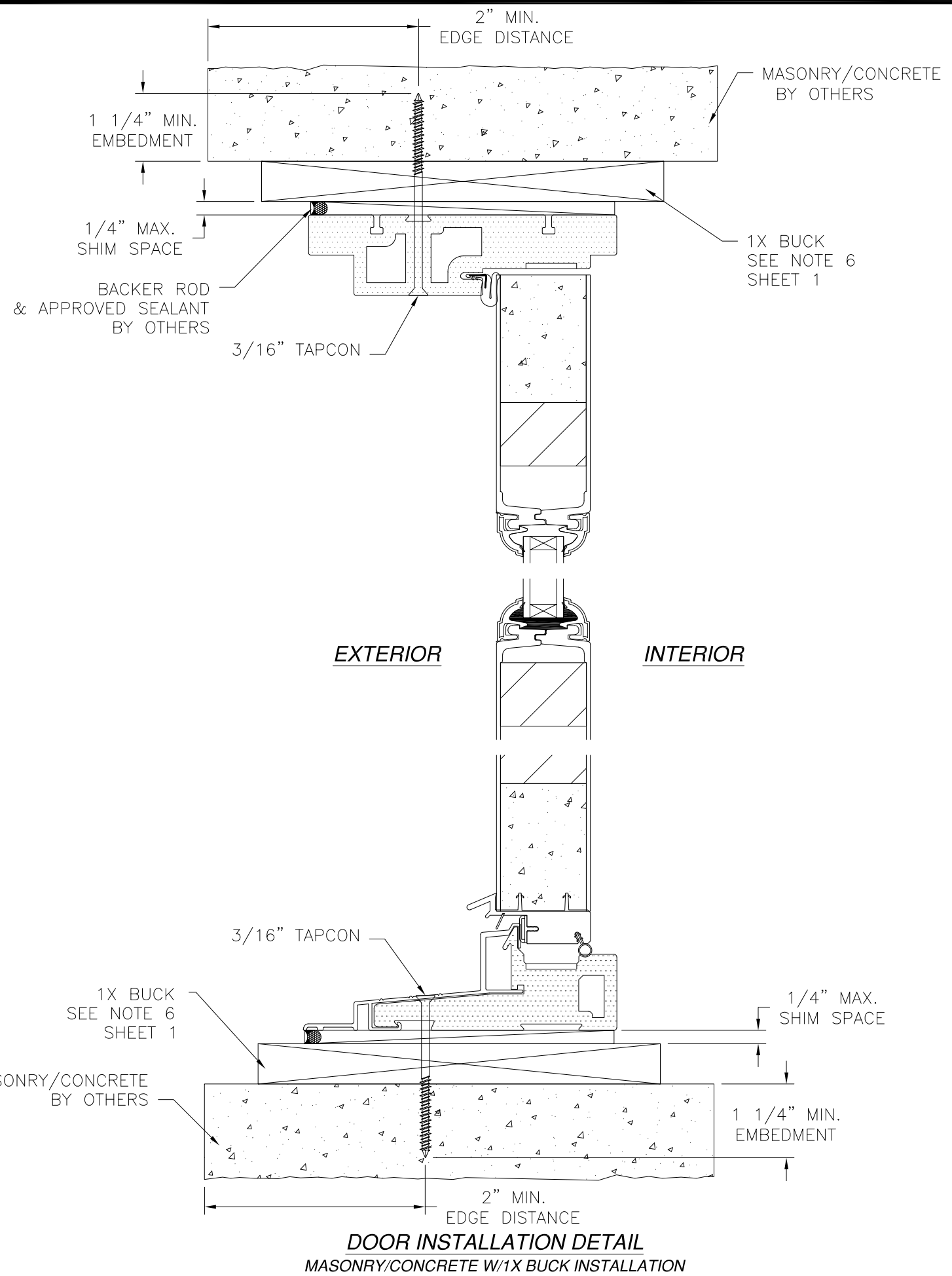
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<p>SERIES SLPS 12080 INSWING 3/4 LITE PATIO DOOR NON-IMPACT DOOR INSTALLATION DETAILS</p>		
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DOOR INSTALLATION DETAIL
MASONRY/CONCRETE W/1X BUCK INSTALLATION

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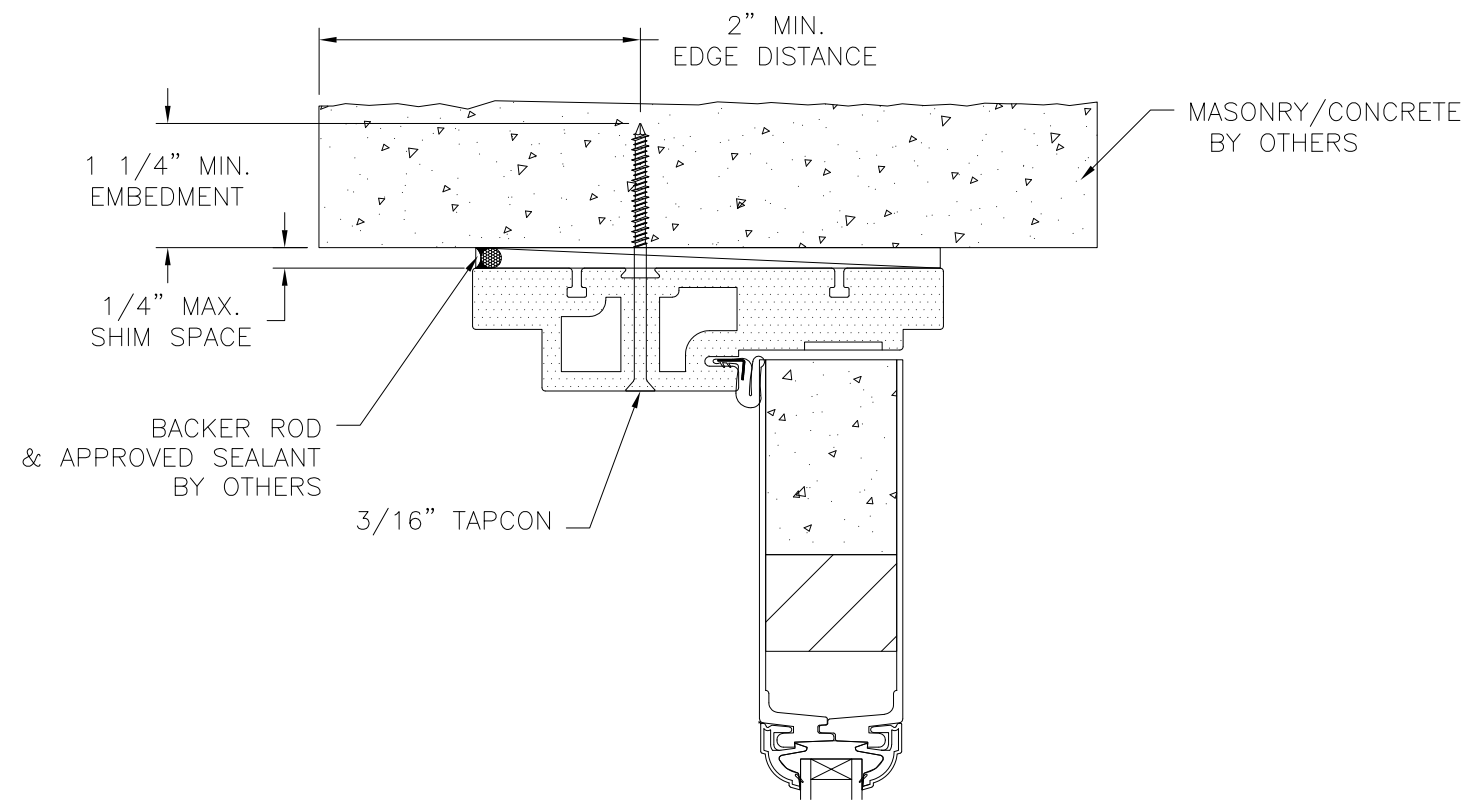
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<p>SCALE NTS</p>	<p>DATE 04/10/19</p>	<p>SHEET 8 OF 16</p>
<p>L. ROBERTO LOMAS P.E. 400 S. PALM AVE, INDIALANTIC, FL 32903 434-688-0609 rllomas@rlomaspe.com</p>		

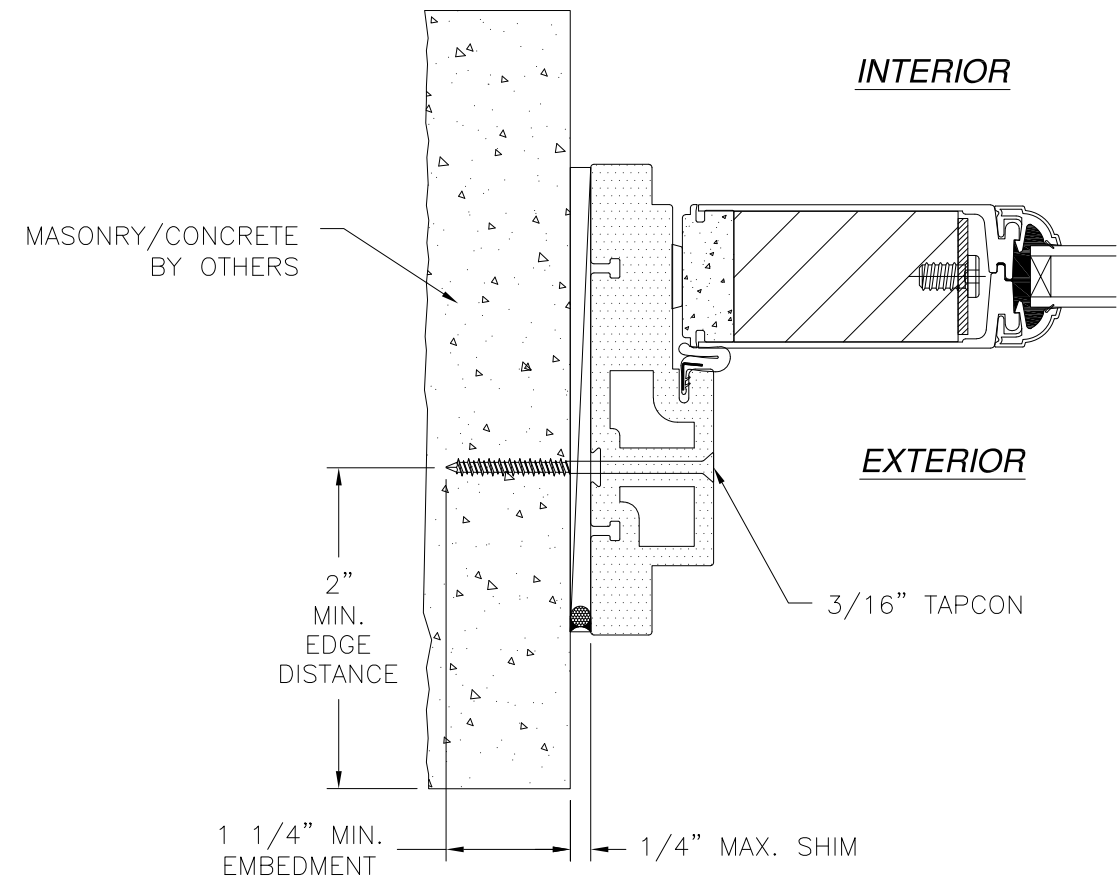


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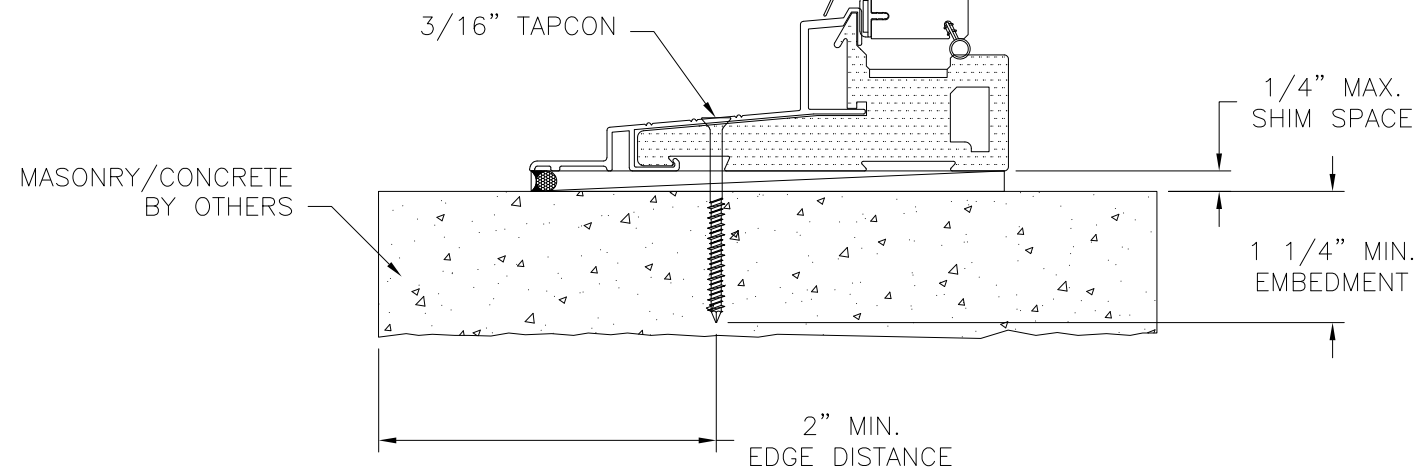
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DOOR INSTALLATION DETAIL
MASONRY/CONCRETE

NOTES:

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DOOR INSTALLATION DETAIL
MASONRY/CONCRETE

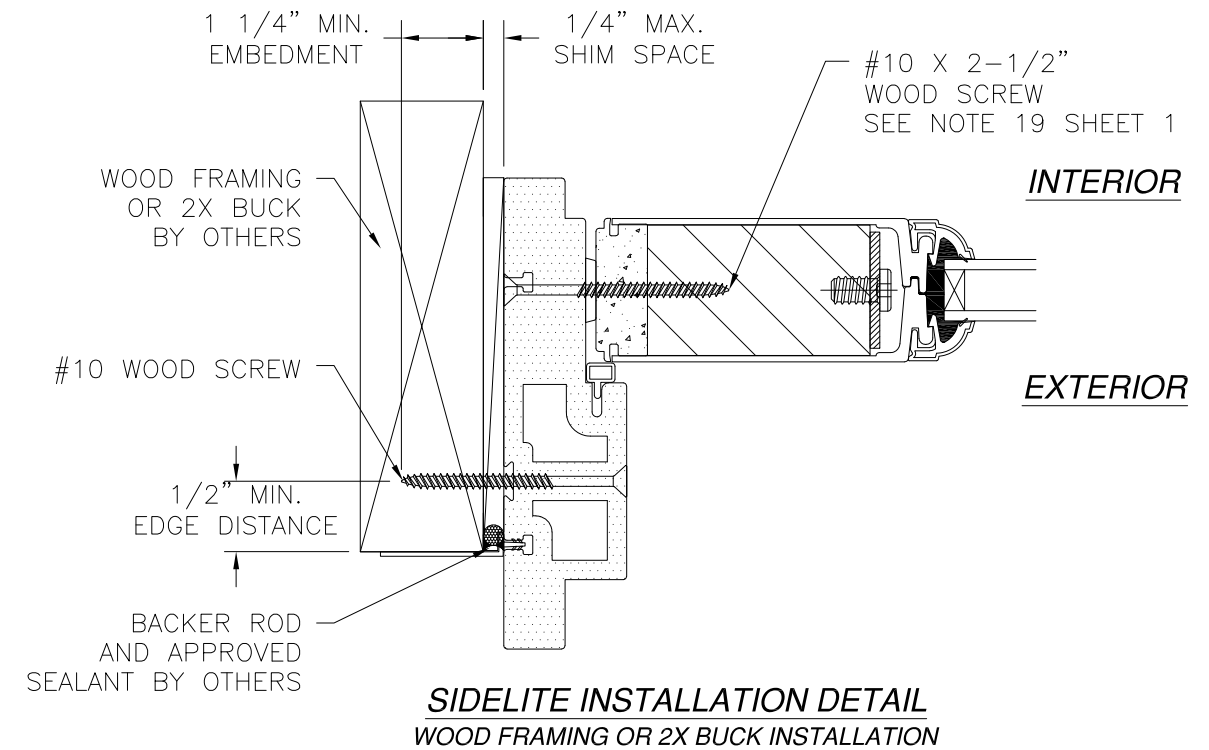
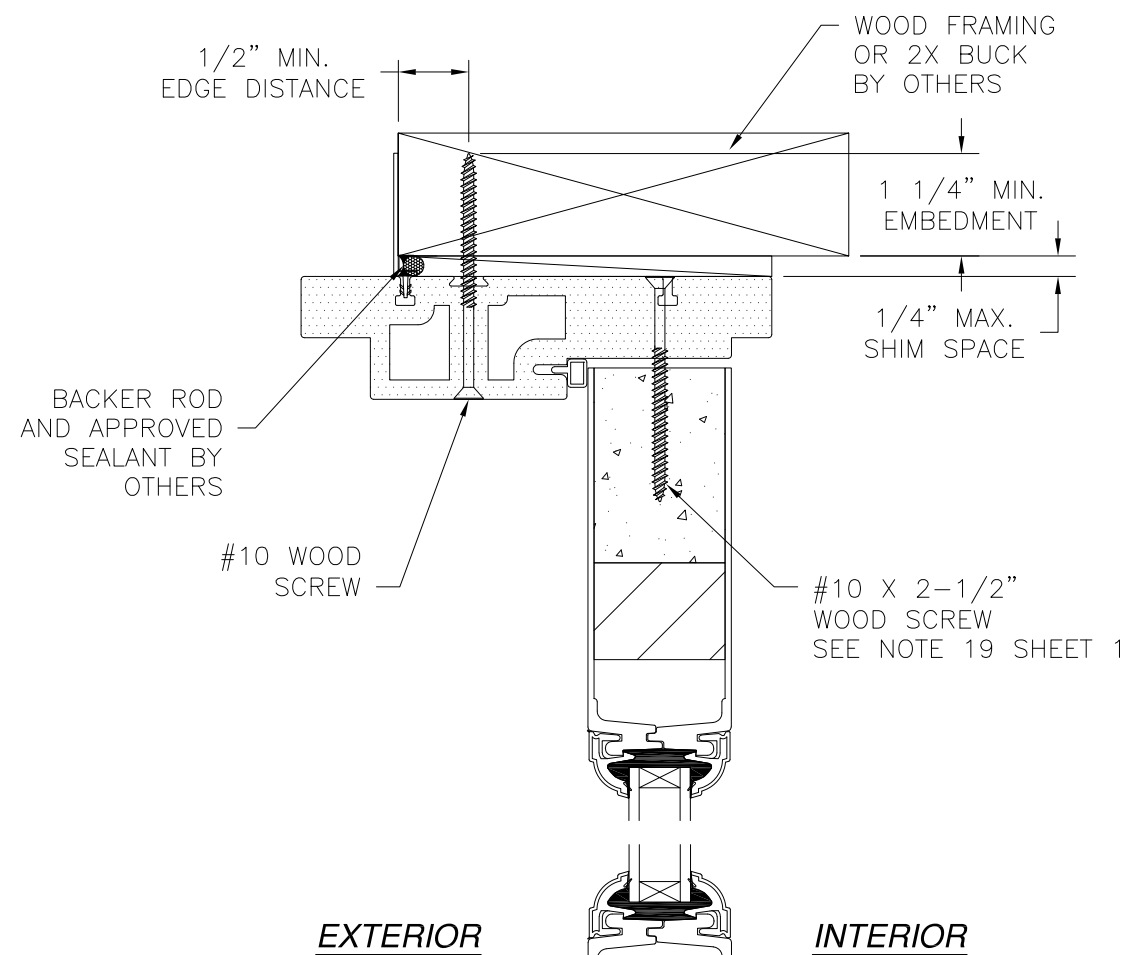
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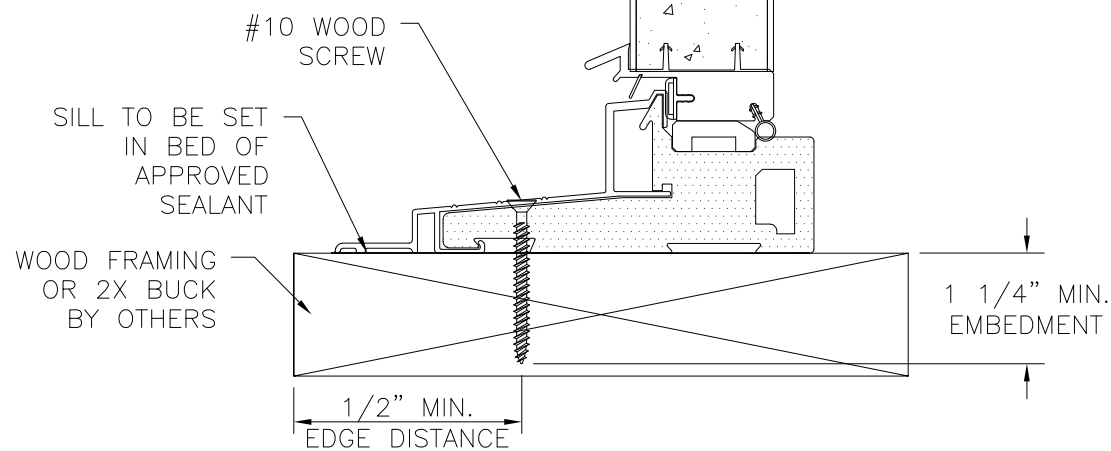
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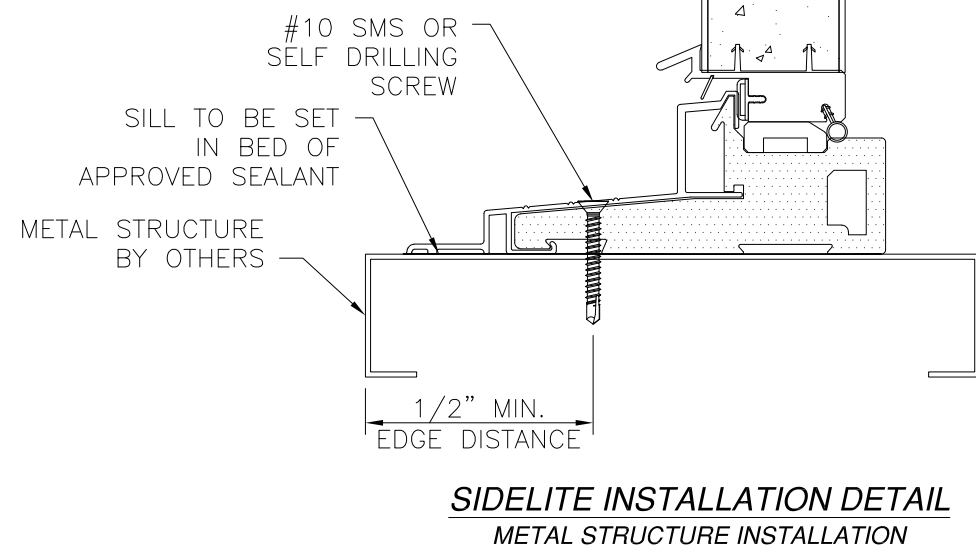
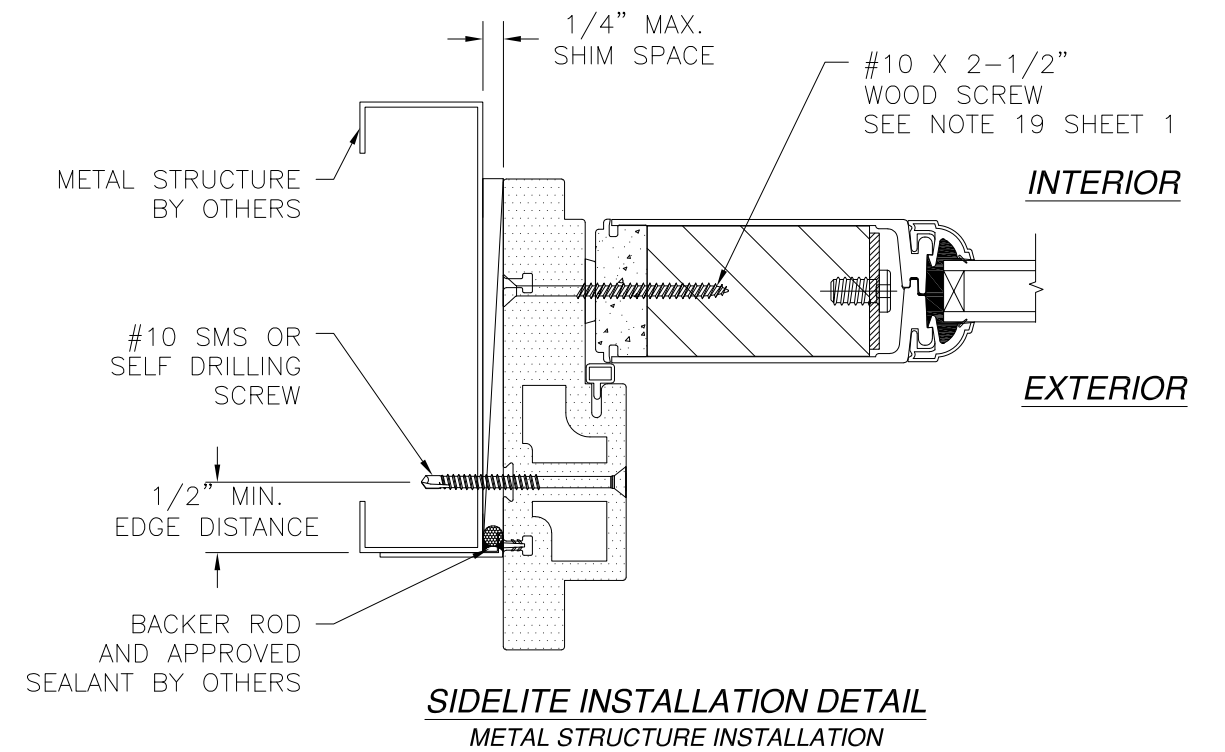
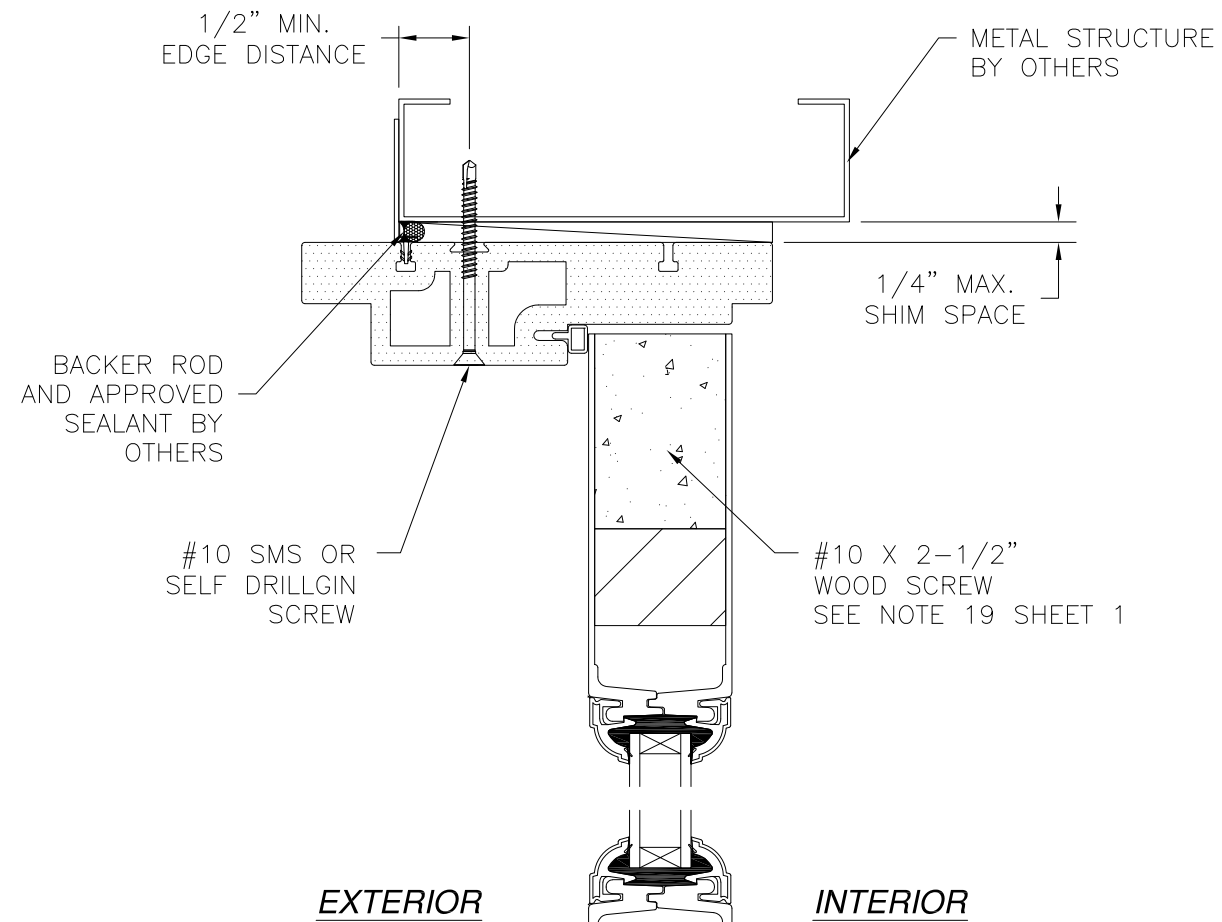
SIDELITE INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

<p>NAN YA PLASTICS CORP. USA 8989 NORTH LOOP EAST HOUSTON, TX 77029</p>		
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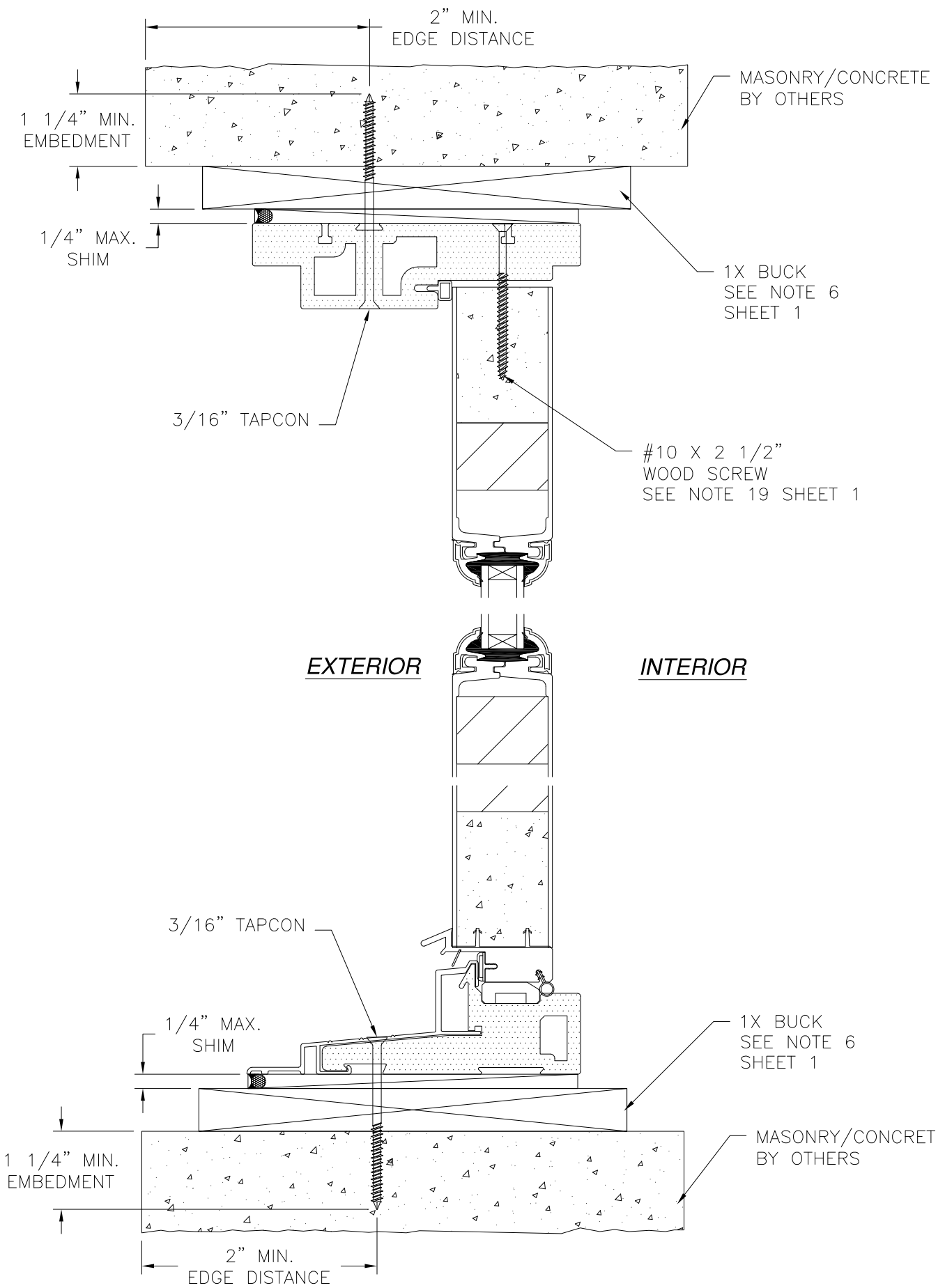
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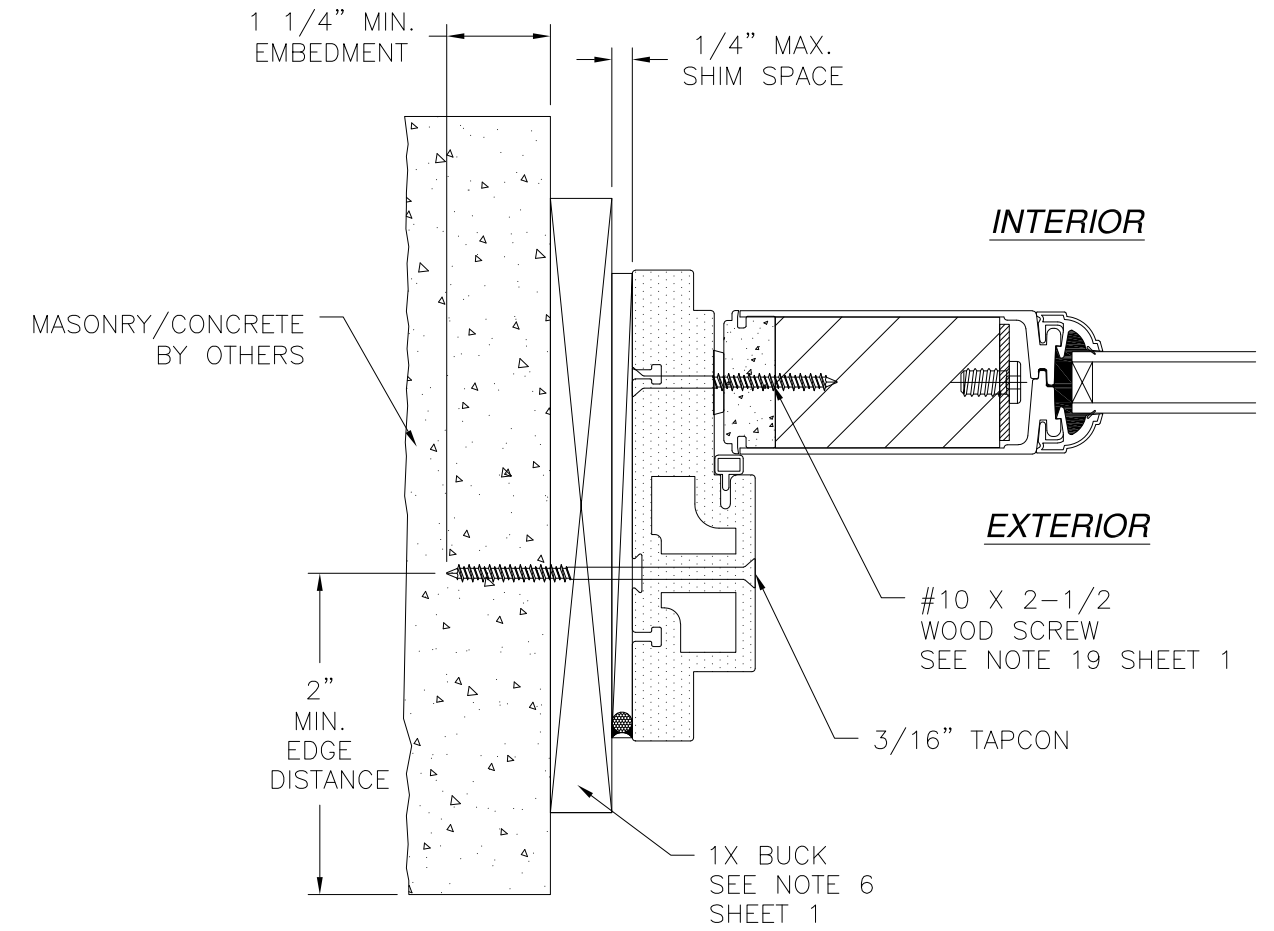


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SIDELITE INSTALLATION DETAIL
MASONRY/CONCRETE W/1X BUCK INSTALLATION



SIDELITE INSTALLATION DETAIL
MASONRY/CONCRETE W/1X BUCK INSTALLATION

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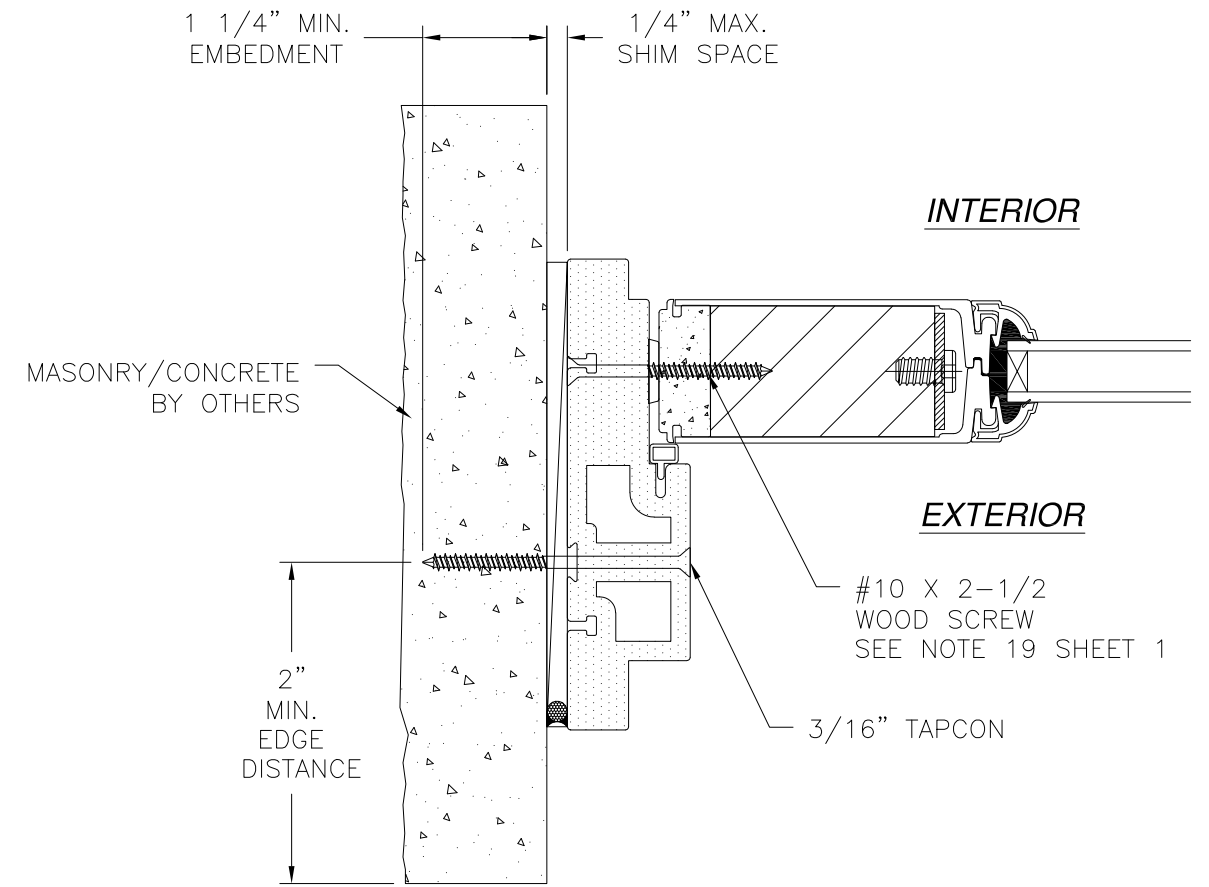
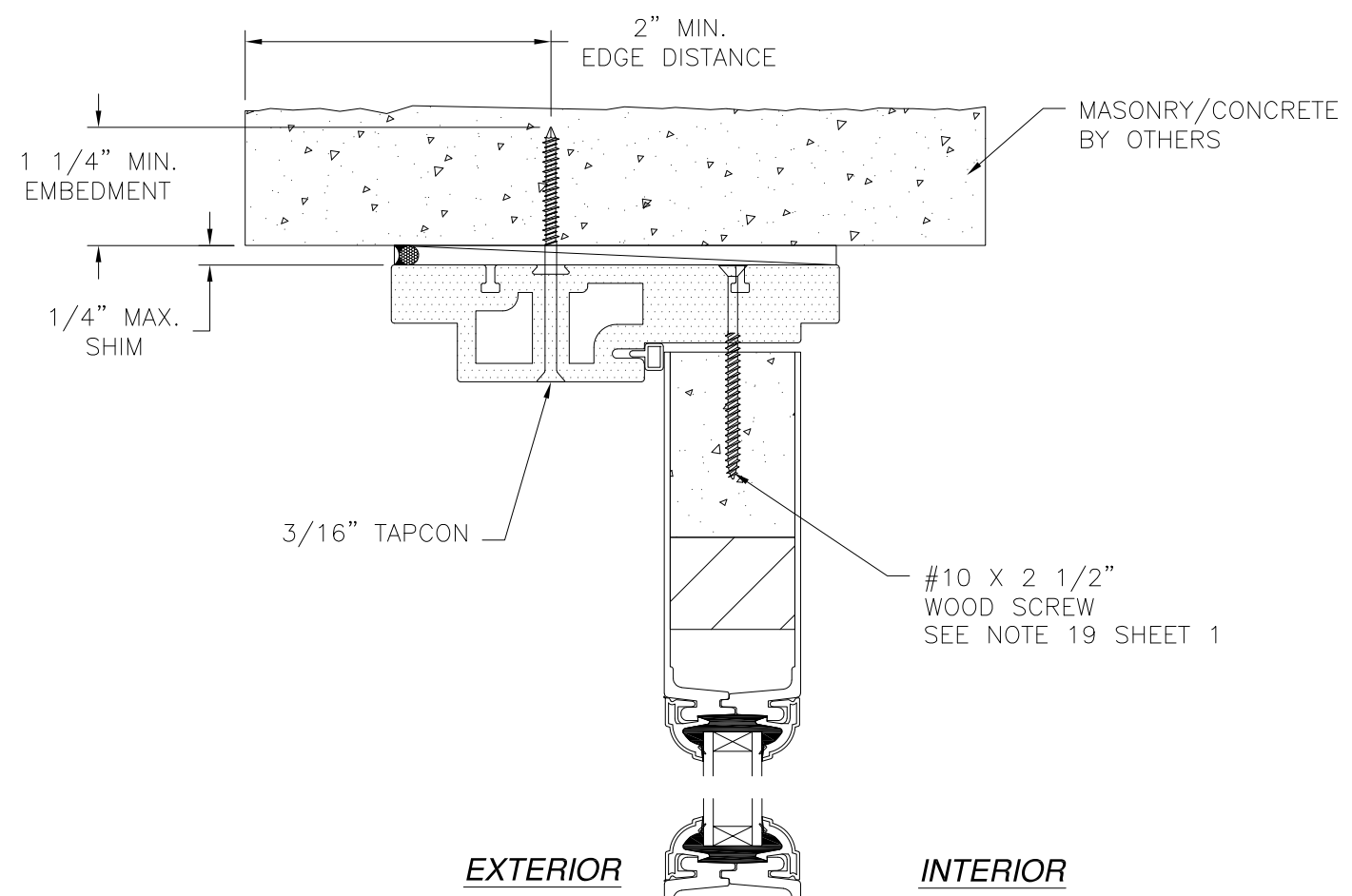
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<p>NAN YA PLASTICS CORP. USA 8989 NORTH LOOP EAST HOUSTON, TX 77029</p>		
<p>SERIES SLPS 12080 INSWING 3/4 LITE PATIO DOOR NON-IMPACT SIDELITE INSTALLATION DETAILS</p>		
DRAWN: A.R.	DWG NO. 08-03412	REV A
SCALE NTS	DATE 04/10/19	SHEET 12 OF 16
<p>L. ROBERTO LOMAS P.E. 400 S. PALM AVE, INDIALANTIC, FL 32903 434-688-0609 rllomas@rlomaspe.com</p>		



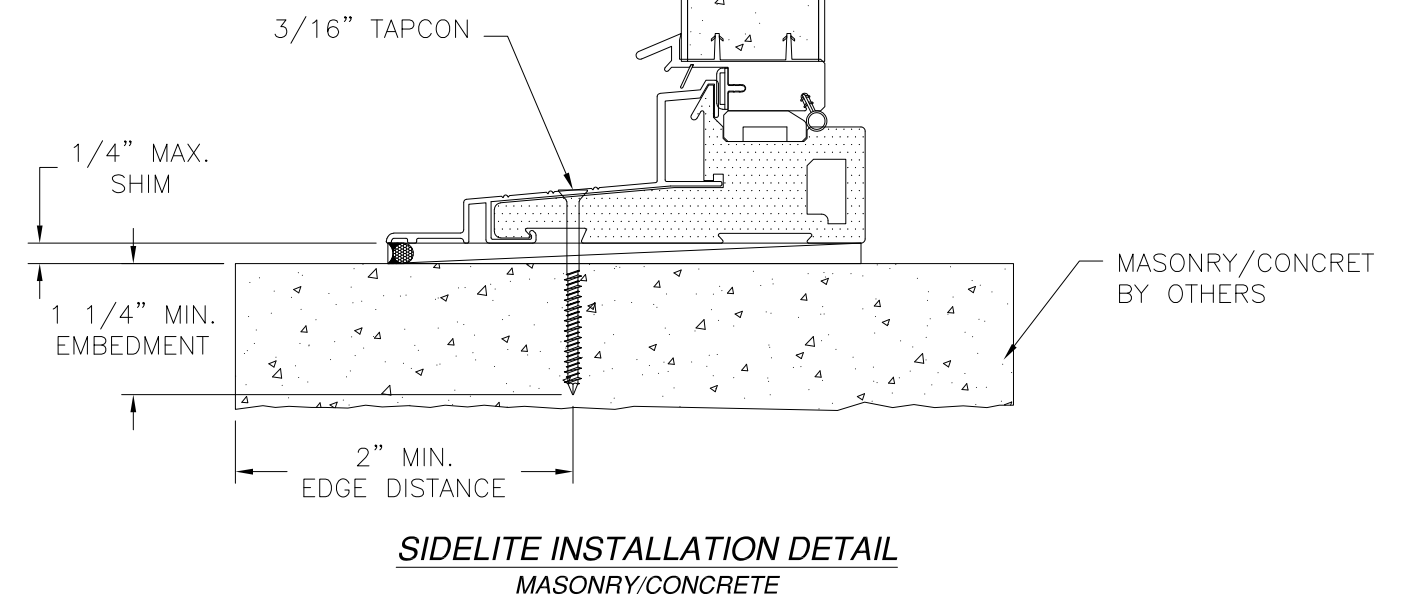
Luis R. Lomas P.E.
TX No.: 101889
Firm No: F-23130

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW CODE	02/07/2022	R.L.



SIDELITE INSTALLATION DETAIL
MASONRY/CONCRETE

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112



SIDELITE INSTALLATION DETAIL
MASONRY/CONCRETE

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8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SLPS 12080 INSWING
3/4 LITE PATIO DOOR NON-IMPACT
SIDELITE INSTALLATION DETAILS

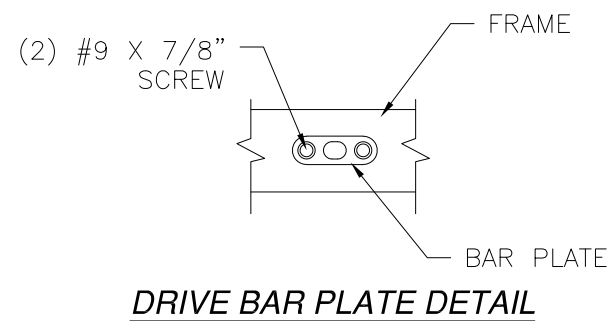
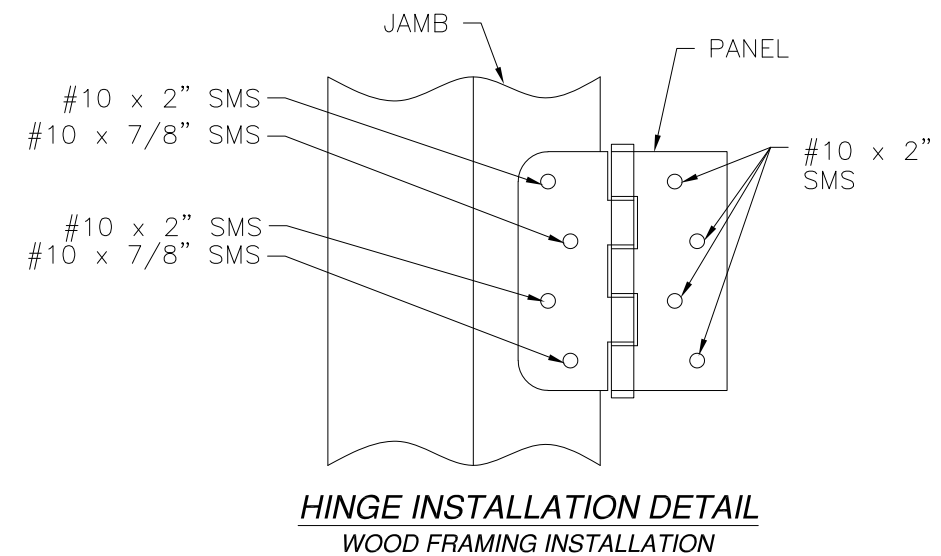
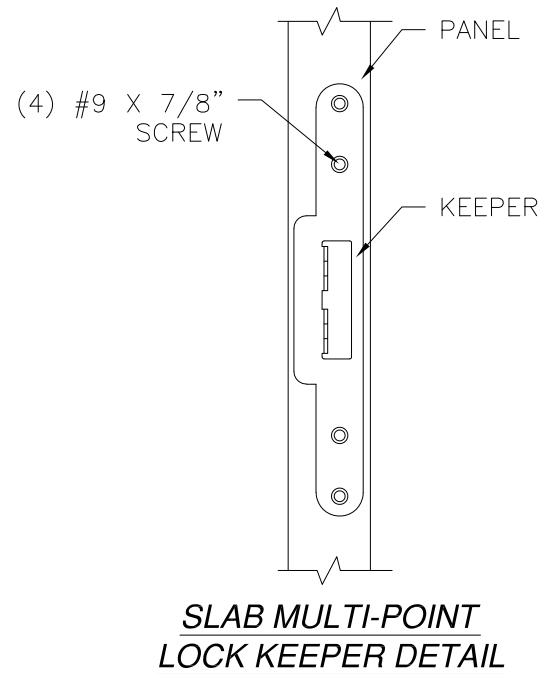
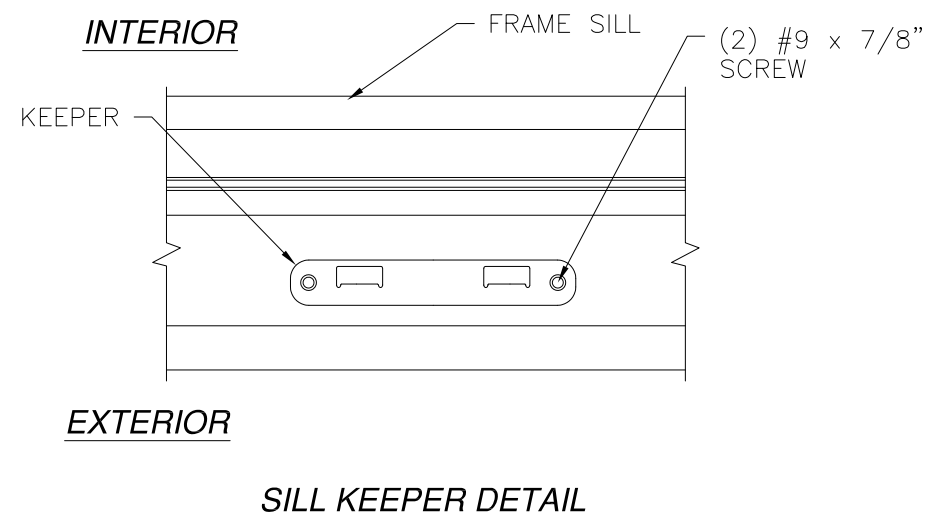
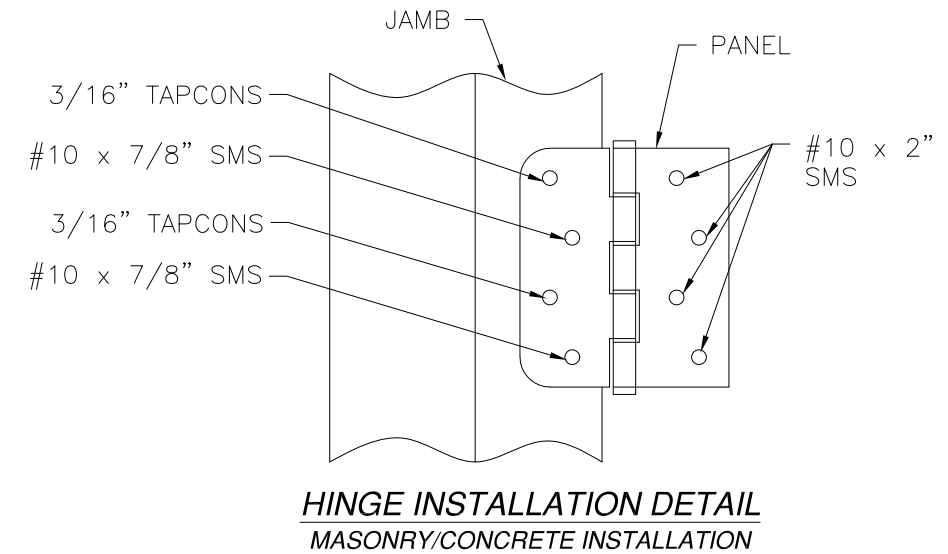
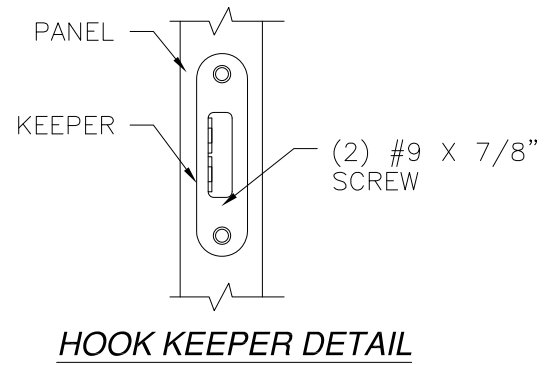
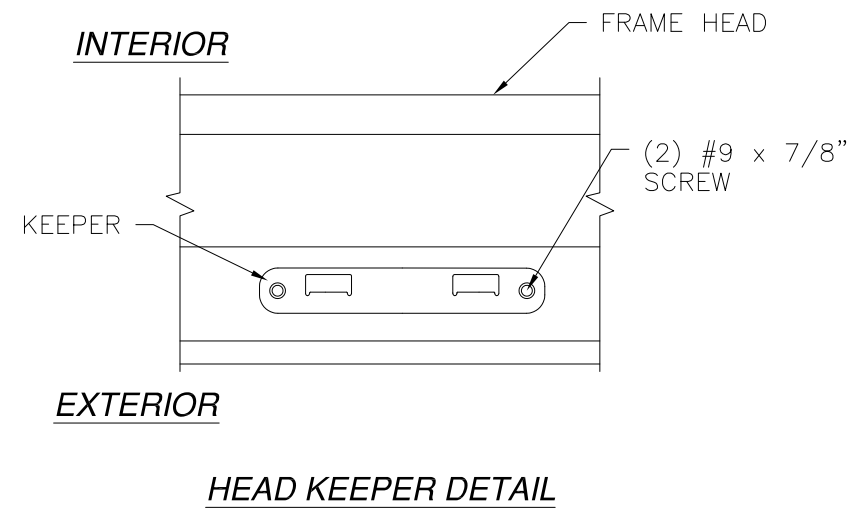
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SCALE NTS	DATE 04/10/19	SHEET 13 OF 16

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SERIES SLPS 12080 INSWING
3/4 LITE PATIO DOOR NON-IMPACT
INSTALLATION DETAILS

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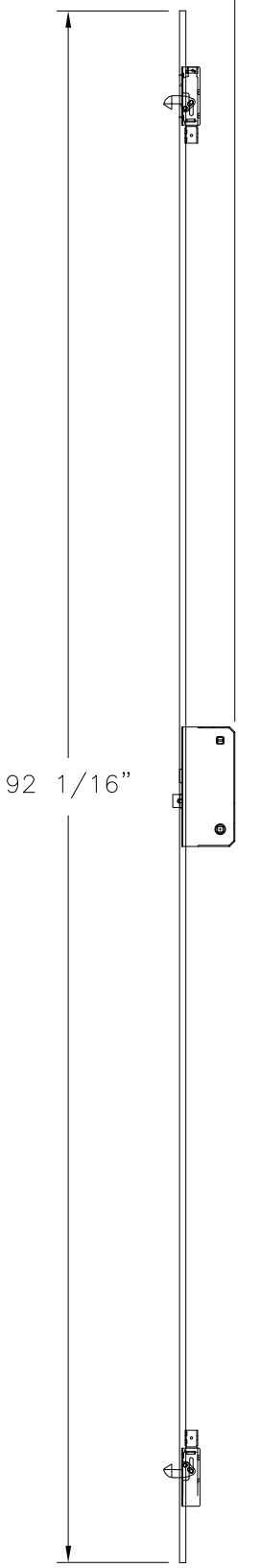
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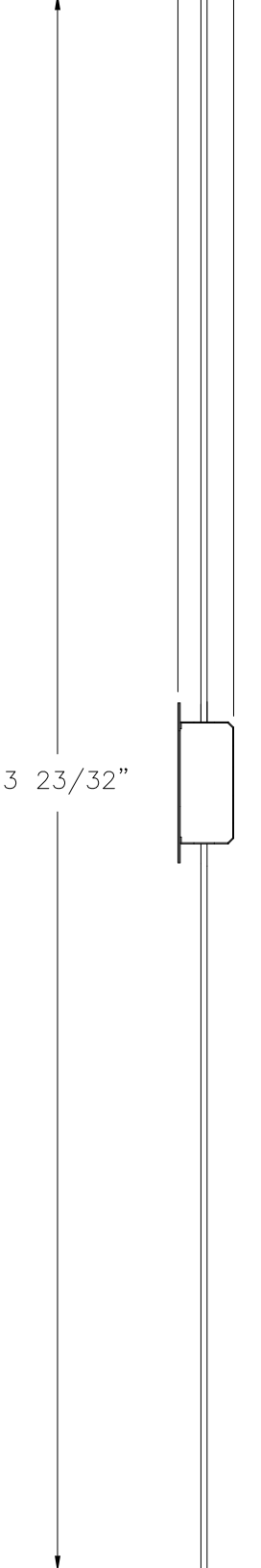
3 9/32"



92 1/16"

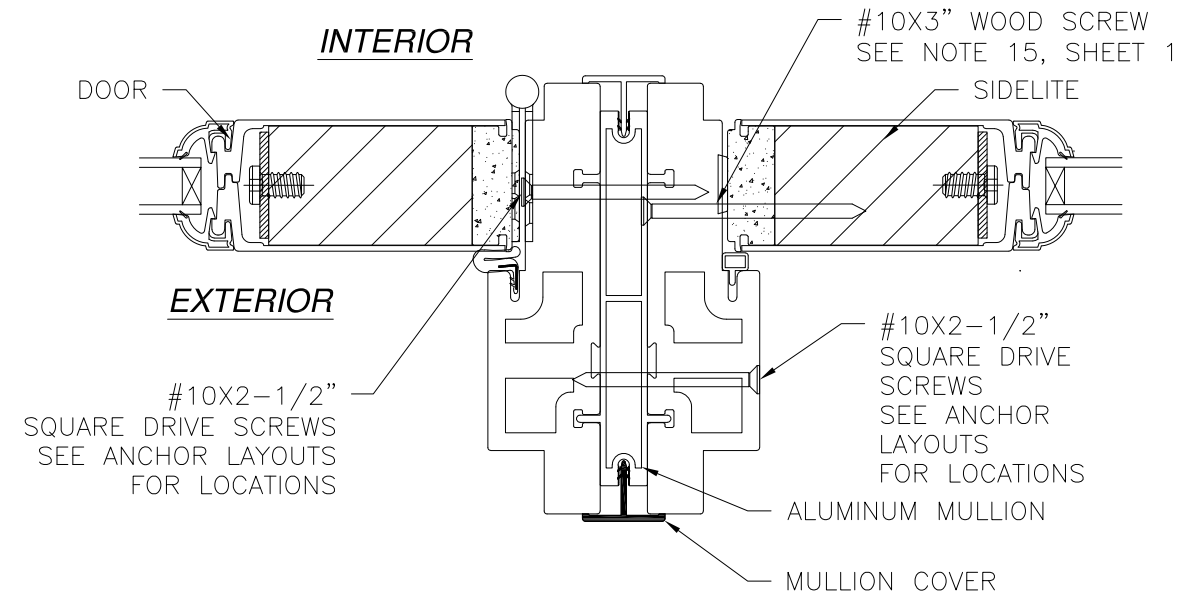
MULTI-POINT LOCKING SYSTEM
STAINLESS STEEL (SS93 BY MICOTA TECH)

3 7/32"

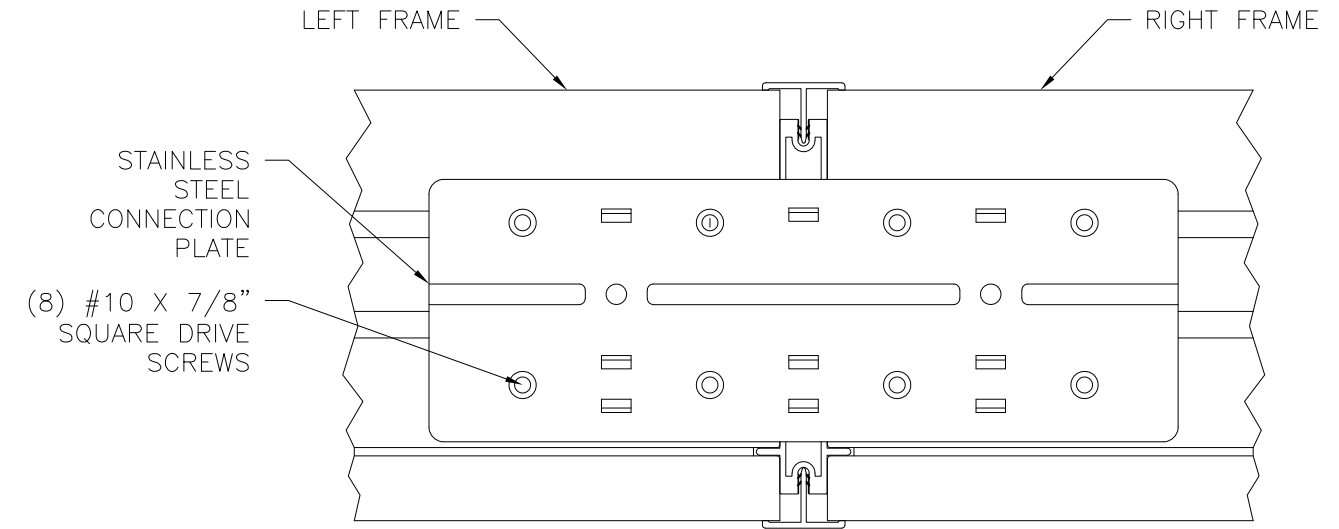


93 23/32"

TOP/BOTTOM DRIVE BAR SYSTEM
STAINLESS STEEL (SS916 BY MICOTA TECH)



MULLION DETAIL



FRAME CONNECTION DETAIL

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INSTALLATION DETAILS

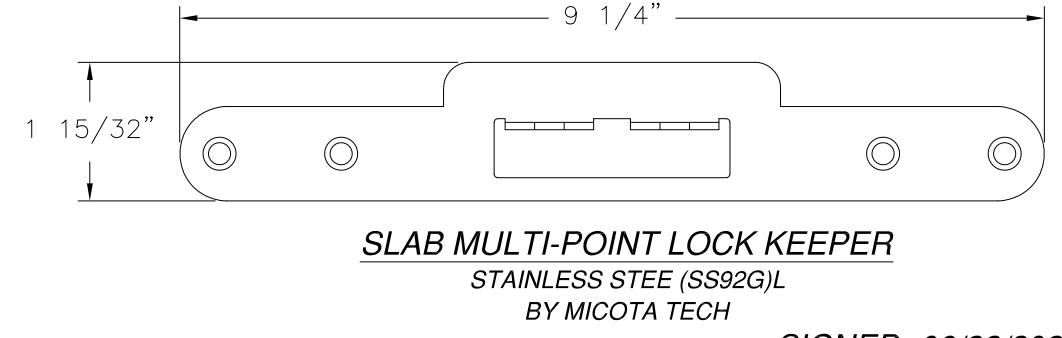
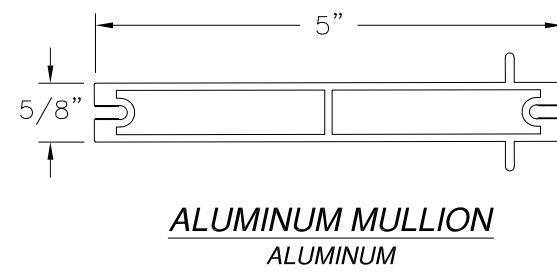
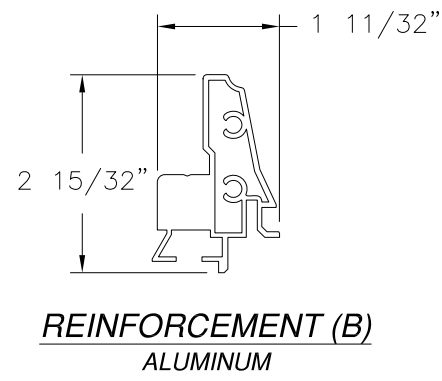
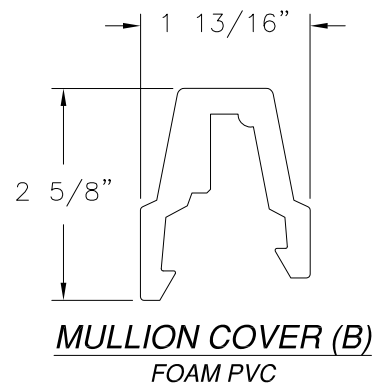
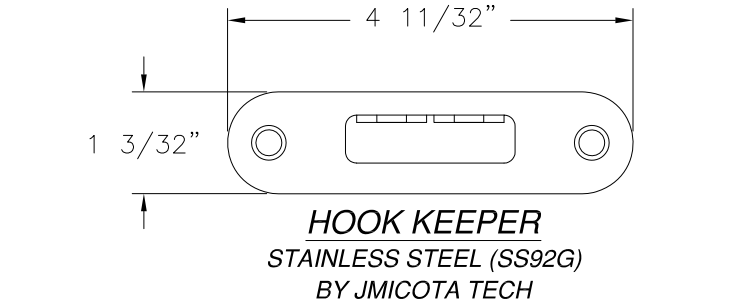
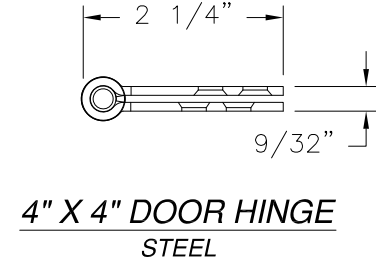
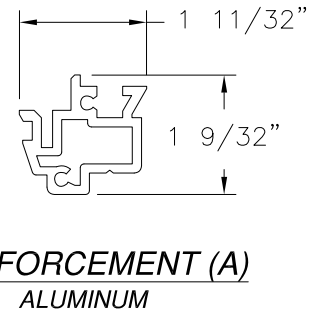
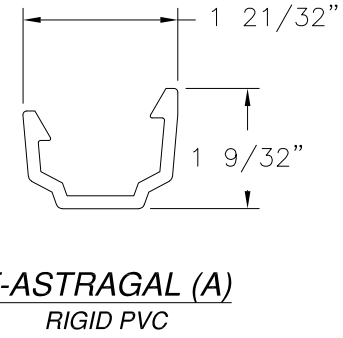
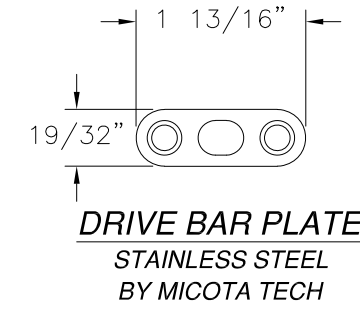
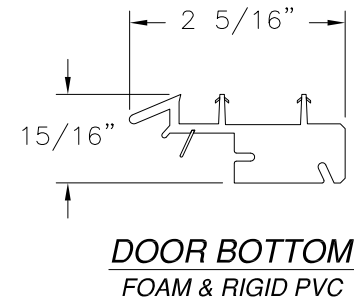
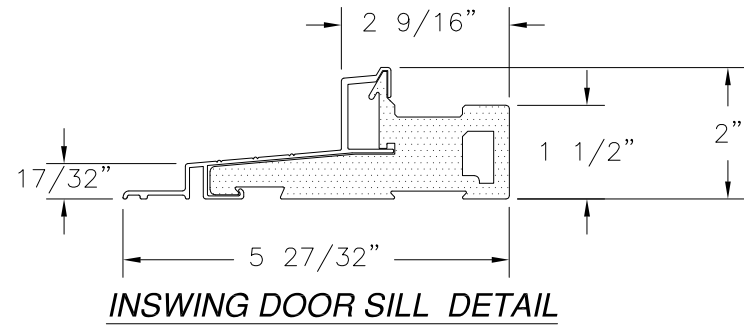
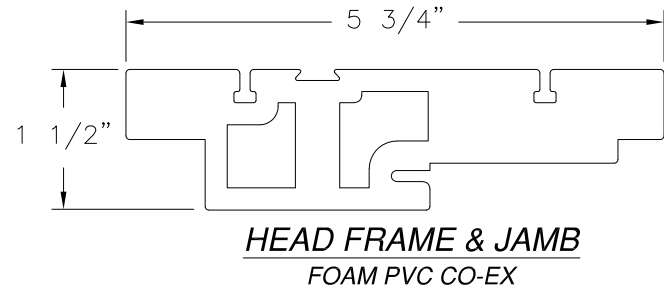
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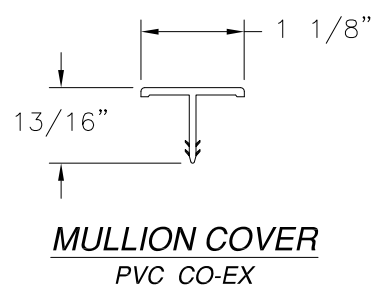
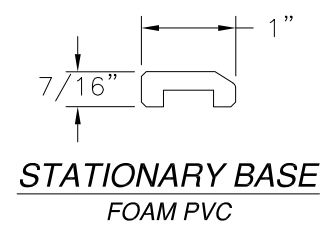
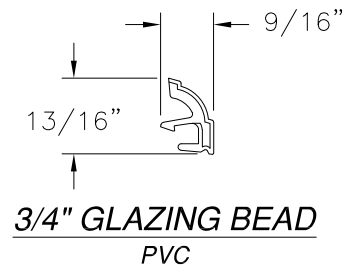


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SERIES SLPS 12080 INSWING
3/4 LITE PATIO DOOR NON-IMPACT
COMPONENTS

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