

PO Box 12030 | Austin, TX 78711 | 800-578-4677 | tdi.texas.gov

### **Product Evaluation**

DR871 | 0122

**Engineering Services Program** 

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at 800-248-6032.

**Evaluation ID:** DR-871 **Effective Date:** January 1, 2022

**Re-evaluation Date:** January 2026

Product Name: Ultimate Aluminum Clad Wood Sliding Patio Doors, Frame Installation, Non-

**Impact Resistant** 

Manufacturer: Marvin

P.O. Box 100 Highway 11 West Warroad, MN 56763 (218) 386-4021

**General Description:** 

System	Description	Label Rating	Design Pressure Rating
1	Ultimate Clad Wood Sliding Patio Doors; XO	LC-PG30 (72.63 x 107.5)	+30 / -30 psf
2	Ultimate Clad Wood Sliding Patio Doors, Low Profile Sill; XO	LC-PG30 (72.63 x 107.5)	+30 / -30 psf

#### **Product Dimensions:**

Syster	n Overall Size	Operable Panel Size	Fixed Panel Daylight Opening Size
1-2	72-5/8" x 107-1/2"	36-1/4" x 104-1/2"	30-7/16" x 98-1/2"

# **Product Identification (Certification Label on Door):**

System		
	Certification agency	WDMA
1	Manufacturer's name or code name	Marvin
	Product name	UL SLD PTIO DR
	Test standards	AAMA/WDMA/CSA 101/I.S.2/A440-08,11
	Certification agency	WDMA
2	Manufacturer's name or code name	Marvin
2	Product name	UL SLD PTIO DR LPS
	Test standards	AAMA/WDMA/CSA 101/I.S.2/A440-08,11

**Impact Resistance:** 

System	Impact Resistant	Requirement
1-2	No	Provide an impact protective system when installing the product in areas that require windborne debris protection.

## **Installation:**

System			
	Type of installation	Frame Installation	
	Wall framing	Spruce-Pine-Fir dimension lumber	
1	Fasteners	Head/Side jambs: No. 8 x 3" screws Sill: No. 10 x 3" screws	
'	Fastener location/spacing	Head/Side jambs: 6" from each corner and 12" on center Sill: at the center through the oak sill liner	
	Fastener penetration	Minimum of 1-1/2" into the wall framing	
	Type of installation	Frame Installation-Structural Brackets (0.050" x 1.56" x 5.151" galvanized steel)	
	Wall framing Spruce-Pine-Fir dimension lumber		
1	Window frame: two No. 8 x 5/8" screws  Fasteners Wall Framing: two No. 8 screws  Sill: No. 10 x 3" screw		
	Fastener location/spacing	Head/Side jambs: 6" from each corner and 12" on center Sill: at the center through the oak sill liner	
	Fastener penetration	Minimum of 1-1/2" into the wall framing	

## Installation:

System			
	Type of installation	Frame Installation	
	Wall framing	Spruce-Pine-Fir dimension lumber	
	Fasteners	Head/Side jambs: No. 8 x 3" screws	
2		Sill: No. 8 x 1-1/2" screws	
		Head/Side jambs: 6" from each corner	
	Fastener location/spacing	and 12" on center	
		Sill: center of each panel and at the meeting stile	
	Fastener penetration	Minimum of 1-1/2" into the wall framing	
	Type of installation	Frame Installation-Structural Brackets	
		(0.050" x 1.56" x 5.151" galvanized steel)	
	Wall framing	'all framing Spruce-Pine-Fir dimension lumber	
		Window frame: two No. 8 x 5/8" screws	
2	Fasteners	Wall Framing: two No. 8 screws	
		Sill: No. 8 x 1-1/2" screw	
		Head/Side jambs: 6" from each corner	
	Fastener location/spacing	and 12" on center	
		Sill: center of each panel and at the meeting stile	
	Fastener penetration	Minimum of 1-1/2" into the wall framing	

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.