

PO Box 149104 | Austin, TX 78714 | 1-800-578-4677 | tdi.texas.gov

# **Product Evaluation**

DR684 | 1220

**Engineering Services Program** 

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at 1-800-248-6032.

**Evaluation ID:** DR-684 **Effective Date:** December 1, 2020

**Re-evaluation Date:** January 2024

Product name: 7700/9900 Series Vinyl Sliding Glass Patio Doors, Frame Installation, Non-Impact

Resistant

Manufacturer: Wincore Window Company, LLC

250 Staunton Avenue Parkersburg, WV 26104

(304) 485-7460

**General Description:** 

| System | Description   | Label Rating       | Design Pressure<br>Rating |
|--------|---|--------------------|---------------------------|
| 1      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OX, XO)                   | R-PG60 71 x 82-SD  | +60 / -60 psf             |
| 2      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OX, XO) SD-R40 95 x 80 +4 |                    | +40 / -40 psf             |
| 3      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OX, XO)                   |                    | +35 / -35 psf             |
| 4      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OXXO) R-PG35 140 x 82-SD  |                    | +35 / -35 psf             |
| 5      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OXXO)                     | R-PG30 140 x 82-SD | +30 / -30 psf             |

**General Description:** 

| System | Description   | <b>Label Rating</b> | Design Pressure<br>Rating |
|--------|---|---------------------|---------------------------|
| 6      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OXXO) | R-PG30 139 x 96-SD  | +30 / -30 psf             |

**General Description:** 

| System | Description   | Label Rating  | Design Pressure<br>Rating |
|--------|---|---|---------------------------|
| 7      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OXXO)                 | R-PG25 139 x 96-SD  | +25 / -25 psf             |
| 8      | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (OXO)                  | $\frac{1}{2}$   R-P( $\frac{1}{2}$ 45 106 $\frac{1}{2}$ 82-\$1)   +45 |                           |
| 9      | 7700/9900 Series Vinyl Sliding Glass Patio Doors; (OXO)  R-PG40 106 x 96-SD |   | +40 / -40 psf             |
| 10     | 7700/9900 Series Vinyl Sliding Glass<br>Patio Doors; (XOO, OOX)             | R-PG30 103 x 96-SD  | +30 / -40 psf             |

### **Product Dimensions:**

| System | Overall size     | Operable panel size | Fixed Panel Daylight Opening Size |
|--------|------------------|---------------------|-----------------------------------|
| 1      | 70.87" x 81.89"  | 35.63" x 77.60"     | 28.9" x 71.26"                    |
| 2      | 94.5" x 79.5"    | 47.28" x 75.24"     | 40.7" x 68.8"                     |
| 3      | 96.06" x 96.06"  | 48.15" x 91.73"     | 41.54" x 85.24"                   |
| 4-5    | 139.49" x 81.89" | 35.63" x 77.60"     | 29.13" x 71.26"                   |
| 6-7    | 139.41" x 96.06" | 35.63" x 91.81"     | 29.13" x 85.43"                   |
| 8      | 106.30" x 81.89" | 35.55" x 77.56"     | 29.13" x 71.26"                   |
| 9      | 106.29" x 96.06" | 35.63" x 91.81"     | 29.13" x 85.43"                   |
| 10     | 103.50" x 96.06" | 35.39" x 91.73"     | 29.13" x 85.43"                   |

## **Product Identification (Certification Label on Door):**

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|--|----------------------------------|--------------------------------------|
| System   |                                  |                                      |
| 1-10   | Certification agency             | NAMI                                 |
|  | Manufacturer's name or code name | Wincore Window Company LLC           |
|  | Product name                     | 7700 Series Vinyl Sliding Glass Door |
|  | Test standards                   | AAMA/WDMA/CSA 101/I.S.2/A440-17      |
| 1-10   | Certification agency             | NAMI                                 |
|  | Manufacturer's name or code name | Wincore Window Company LLC           |
|  | Product name                     | 9900 Series Vinyl Sliding Glass Door |
|  | Test standards                   | AAMA/WDMA/CSA 101/I.S.2/A440-17      |

# **Impact Resistance:**

| System | Impact Resistant | Requirement  |
|--------|------------------|--|
| 1-10   | N∩               | Provide an impact protective system when installing the    |
|        |                  | product in areas that require windborne debris protection. |

#### **Installation:**

| System |                           |  |
|--------|---------------------------|--|
| 1-10   | Type of installation      | Install in accordance with Wincore Windows &     |
|        | Wall framing              | Doors drawings No. TX-4461, TX-4462, TX-446      |
|        | Fasteners                 | and TX-4464 dated September 3, 2014. Revision 1  |
|        | Fastener location/spacing | dated June 10, 2020. Signed and sealed by Lyndon |
|        | Fastener penetration      | F. Schmidt, P.E. on June 10, 2020.               |

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.