

Product Evaluation

DR623 | 1020

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at 800-248-6032.

Evaluation ID: DR-623

Effective Date: October 1, 2020

Re-evaluation Date: September 2023

Product Name: Series 4880IR Aluminum Sliding Glass Doors, Frame Installation, Impact Resistant

Manufacturer: Ply Gem Windows & Doors
433 North Main Street
Rocky Mount, VA 24151
(800) 542-9118 ext. 413596

General Description:

System	Description	Label Rating	Design Pressure Rating
1	Series 4880IR Aluminum Sliding Glass Doors (XXXX)	LC-PG50 (186 x 96)-SD Missile Level D	+50 / -70 psf
2	Series 4880IR Aluminum Sliding Glass Doors (XXXX)	LC-PG70 (186 x 96)-SD Missile Level D	+70 / -70 psf

Product Dimensions:

System	Overall size	Operable Panel Size
1-2	185-5/8" x 95-3/4"	48-3/4" x 94-1/4" (4)

Product Identification (Certification Label on Door):

System		
1-2	Certification agency	NAMI
	Manufacturer's name or code name	PWG-M-165 (BTX)
	Product name	4880IR Impact Patio Door
	Test standards	AAMA/WDMA/CSA 101/I.S.2/A440-08 AAMA 506-06; Missile Level D

Impact Resistance:

System	Impact Resistant	Requirement
1-2	Yes	These products satisfy TDI's criteria for protection from windborne debris. Install the assemblies at a height on the structure that does not exceed the design pressure rating for the assemblies.

Installation:

System		
1-2	Type of installation	Frame Installation
	Wall framing	Southern Yellow Pine dimension lumber
	Fasteners	Two rows of No. 10 x 1-1/2" screws
	Fastener location/spacing	Staggered 6" from each corner and 20" on center
	Fastener penetration	Minimum of 1-1/2" into the wall framing

Note: Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.