

## Product Evaluation

WIN2263 | 0523

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

**Evaluation ID:** WIN-2263

**Effective Date:** May 1, 2023

**Re-evaluation Date:** April 2025

**Product Name:** Series 1630 Vinyl Horizontal Sliding Windows, Fin and Frame Installation, Non-Impact Resistant

**Manufacturer:** MI Windows and Doors, LLC  
650 West Market Street  
Gratz, PA 17030  
(717) 365-3300

### General Description:

System	Description	Label Rating	Design Pressure Rating
1	Series 1630 Vinyl Horizontal Sliding Windows; XO	LC-PG50 (84 x 48)	+50.13 / -50.13 psf
2	Series 1630 Vinyl Horizontal Sliding Windows; XO	LC-PG40 (72 x 63)	+40.10 / -40.10 psf
3	Series 1630 Vinyl Horizontal Sliding Windows; XO	LC-PG50 (72 x 53)	+50.13 / -60.15 psf
4	Series 1630 Vinyl Horizontal Sliding Windows; XO	LC-PG45 (72 x 53)	+45.11 / -45.11 psf
5	Series 1630 Vinyl Horizontal Sliding Windows; XO	LC-PG45 (84 x 48)	+45.11 / -45.11 psf

**General Description:**

System	Description	Label Rating	Design Pressure Rating
6	Series 1630 Vinyl Horizontal Sliding Windows; XO	LC-PG30 (72 x 63)	+30.08 / -35.09 psf
7	Series 1630 Vinyl Horizontal Sliding Windows; XO	LC-PG30 (72 x 72)	+30.08 / -30.08 psf
8	Series 1630 Vinyl Horizontal Sliding Windows; Wide Sash; XOX	LC-PG50 (96 x 48)	+50.13 / -50.13 psf
9	Series 1630 Vinyl Horizontal Sliding Windows, Wide Sash; XOX	LC-PG40 (96 x 53)	+40.10 / -40.10 psf
10	Series 1630 Vinyl Horizontal Sliding Windows; XOX	LC-PG45 (120 x 63)	+45.11 / -45.11 psf
11	Series 1630 Vinyl Horizontal Sliding Windows; XOX	LC-PG30 (120 x 63)	+30.08 / -30.08 psf
12	Series 1630 Vinyl Horizontal Sliding Windows, Standard Sash; XOX	LC-PG50 (96 x 48)	+50.13 / -50.13 psf
13	Series 1630 Vinyl Horizontal Sliding Windows, Standard Sash; XOX	LC-PG40 (96 x 53)	+40.10 / -40.10 psf

**Product Dimensions:**

System	Overall Size	Operable Sash Size	Fixed Sash Daylight Opening Size
1, 5	84" x 48"	41-5/8" x 44-7/8"	38-3/16" x 43-5/16"
2, 6	72" x 63"	35-5/8" x 59-7/8"	32-1/16" x 58-3/16"
3-4	72" x 53"	35-5/8" x 50"	32-1/16" x 48-1/4"
7	72" x 72"	35-3/4" x 69"	32-1/8" x 67-1/4"
8	96" x 48"	31-15/16" x 45"	28-3/8" x 43-1/2"
9	96" x 53"	31-15/16" x 49-3/4"	28-3/8" x 48-1/4"
10	120" x 63"	39-15/16" x 59-15/16"	36-1/2" x 58-1/4"
11	120" x 63"	30-1/2" x 59-15/16"	27" x 6-1/4"
12	96" x 48"	24-1/2" x 44-15/16"	43" x 43-1/4"
13	96" x 53"	24-1/2" x 49-3/4"	43" x 48"

**Product Identification (Certification Label on Window):**

System		
1-7	Certification Agency	AAMA
	Manufacturer's Name or Code Name	MTL-12
	Product Name	1630
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-11

**Product Identification (Certification Label on Window)-continued:**

System		
8-9, 10-13	Certification Agency	AAMA
	Manufacturer's Name or Code Name	MTL-12
	Product Name	16303L
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-17

**Impact Resistance:**

System	Impact Resistant	Requirement
1-13	No	Provide an impact protective system when installing the product in areas that require windborne debris protection.

**Installation:**

System		
1-3	Type of Installation	Nail Fin Installation
	Wall Framing	Spruce-Pine-Fir dimension lumber
	Fasteners	No. 6 x 1-5/8" drywall screws
	Fastener Location/Spacing	3" from each corner and 8" on center along the perimeter
	Fastener Penetration	Minimum of 1-1/2" into the wall framing
4, 6	Type of Installation	Screw Thru Frame
	Wall Framing	Spruce-Pine-Fir dimension lumber
	Fasteners	No. 8 x 2" pan head screws
	Fastener Location/Spacing	4" from each corner and 15" on center along the side jambs
	Fastener Penetration	Minimum of 1-1/2" into the wall framing
5	Type of Installation	Screw Thru Frame
	Wall Framing	Spruce-Pine-Fir dimension lumber
	Fasteners	No. 8 x 2" pan head screws
	Fastener Location/Spacing	4" from each corner and 13" on center along the side jambs
	Fastener Penetration	Minimum of 1-1/2" into the wall framing
7	Type of Installation	Screw Thru Frame
	Wall Framing	Spruce-Pine-Fir dimension lumber
	Fasteners	No. 8 x 1-1/2" pan head screws
	Fastener Location/Spacing	4" from each corner and 12-1/2" on center along the head and side jambs
	Fastener Penetration	Minimum of 1-1/2" into the wall framing

**Installation:**

System		
7	Type of Installation	Nail Fin Installation
	Wall Framing	Spruce-Pine-Fir dimension lumber
	Fasteners	No. 6 flat head screws
	Fastener Location/Spacing	3" from each corner and 12" on center along the perimeter
	Fastener Penetration	Minimum of 1-1/2" into the wall framing
8-9, 11-13	Type of Installation	Nail Fin Installation
	Wall Framing	Spruce-Pine-Fir dimension lumber
	Fasteners	No. 6 x 1-5/8" drywall screws
	Fastener Location/Spacing	2" from each corner and 16" on center along the perimeter
	Fastener Penetration	Minimum of 1-1/2" into the wall framing
8-10, 12-13	Type of Installation	Screw Thru Frame
	Wall Framing	Spruce-Pine-Fir dimension lumber
	Fasteners	No. 10 x 1-3/8" pan head screws
	Fastener Location/Spacing	Head/Jambs: 4" from each corner and 16" on center Sill: aluminum clips anchored into the interior of the inner wall bottom sill secured with two screws; one clip at each meeting rail
	Fastener Penetration	Minimum of 1-1/2" into the wall framing

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.