

# TEXAS DEPARTMENT OF INSURANCE

Engineering Services / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104  
Phone No. (512) 322-2212 Fax No. (512) 463-6693

---

## PRODUCT EVALUATION WIN-1251

Effective March 1, 2010

*The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code (IRC)** and the **International Building Code (IBC)**. This product shall be subject to reevaluation **April 2013**.*

*This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.*

*This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code and the Texas Engineering Practice Act.*

**Series 3000 Aluminum Horizontal Slider Windows, Individual, Non-impact Resistant**, manufactured by

**All Seasons Commercial, Inc.**  
**1293 Harvey Mitchell Parkway**  
**Bryan, Texas 77803**  
**Telephone: (800) 444-1444**

will be acceptable in designated catastrophe areas along the Texas Gulf Coast when installed in accordance with the manufacturer's installation instructions and this product evaluation.

## PRODUCT DESCRIPTION

The Series 3000 windows are aluminum horizontal slider windows. The aluminum horizontal slider windows evaluated in this report are individual, non-impact resistant windows. The aluminum horizontal slider windows evaluated in this report are based on the following tested constructions:

### General Description:

System	Description	Label Rating
1	Series 3000 Aluminum Horizontal Slider Windows; XO	HS-C55 71 x 62

### Product Dimensions:

System	Overall Size	Sash Size	Fixed Daylight Opening Size
1	71" x 61 1/2"	34 7/8" x 58 1/16"	30 3/8" x 54 1/2"

### Glazing Description:

System	Glass Construction <sup>1</sup>	Glazing Method <sup>2</sup>
1	IG-1	GM-1

Note: <sup>1</sup> See the "Glass Construction Key" for the glazing construction.

<sup>2</sup> See the "Glazing Method Key" for the glazing method description.

**Glass Construction Key:**

IG-1: The operable sash and the fixed sash contain sealed insulating glass units. The sealed insulating glass units are comprised of two minimum double strength ( $\frac{1}{8}$ " ) annealed glass lites separated by an aluminum reinforced butyl spacer system. The glass thickness and type used in the tested assembly and in smaller assemblies shall comply with ASTM E 1300-04.

**Glazing Method Key:**

GM-1: In the active sash, the insulating glass unit is channel glazed with a flexible vinyl glazing bead. In the fixed sash, the insulating glass unit is interior glazed with a silicone backbedding compound and an interior glazing gasket. The insulating glass unit is secured in place with a snap-in aluminum glazing bead.

**Frame Construction:** The frame is manufactured of extruded aluminum. The frame members are thermally broken. The frame corners are butt construction and are secured together with two (2) screws at each corner. The fixed meeting stile is secured to the frame head and sill with two (2) screws at each end. An extruded aluminum track is snap-fit and secured at the active jamb with screws.

**Sash Construction:** The operable sash is manufactured of extruded aluminum. The sash members are thermally broken. The sash corners are butt construction and are secured together with one (1) screw per corner.

**Hardware:**

- Spring loaded claw-type lock; One (1) required; Located at the mid span of the active jamb stile.
- Keeper; One (1) required; Extruded onto the active side jamb.
- Metal rollers with metal housing; Two (2) required; Located at each end of the active sash bottom rail.

**Reinforcement:** None.

**Product Identification:** A certification program label (NAMI) will be affixed to the window. The certification program label shall include the manufacturer's name (**All Seasons Commercial Division**); product name (**3000 Aluminum Horizontal Sliding Window**); performance characteristics; the approved inspection agency (NAMI); and the applicable standard: AAMA/WDMA/CSA 101/I.S.2/A440-05.

**LIMITATIONS**

**Design pressures:**

System	Maximum Width (in.)	Maximum Height (in.)	Design Pressure (psf)
1	71	61 $\frac{1}{2}$	±55

**Impact Resistance:** These window assemblies do not satisfy the Texas Department of Insurance's criteria for protection from windborne debris. These window assemblies will need to be protected with an impact protective system if installed in areas where windborne debris protection is required.

**Acceptance of Smaller Assemblies:** Windows assemblies with dimensions equal to or smaller than those specified above are acceptable within the limitations specified in this report.

## INSTALLATION INSTRUCTIONS

**General:** The window assembly shall be installed in accordance with the manufacturer's installation instructions. Detailed drawings and installation instructions are available from the manufacturer.

**Installation:** The wood framing members shall be minimum Southern Yellow Pine dimension lumber. The window shall be secured to the wall framing utilizing minimum  $1\frac{1}{2}$ " x  $\frac{3}{4}$ " wood blind stops along the head and the side jambs at both the interior and the exterior side of the window. The blind stops are secured to the wall framing with minimum No. 8 screws. The fasteners shall be located approximately 3 inches from each corner and approximately 12 inches on center. The sill is secured to the wall framing with minimum No. 12 screws located approximately 6 inches from each end and approximately 12 inches on center. All fasteners shall be long enough to penetrate a minimum of  $1\frac{1}{2}$  inches into the wall framing.

**Note:** The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.