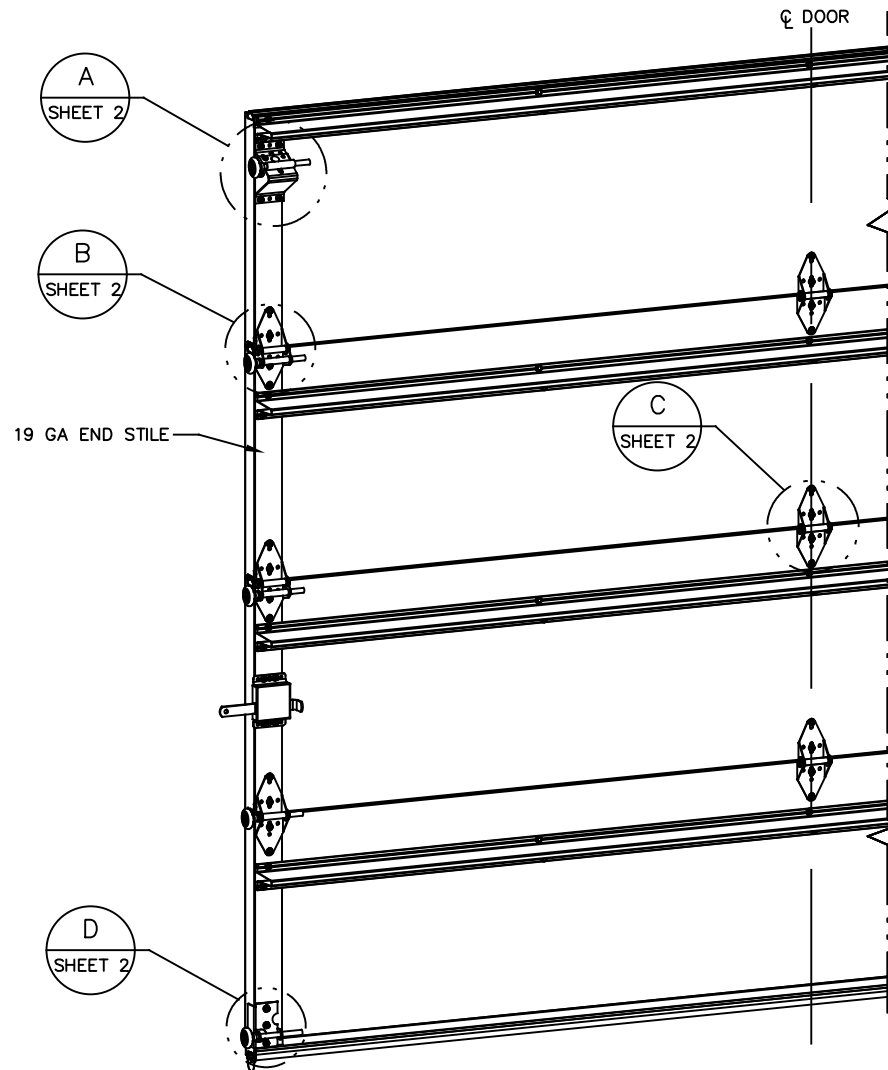
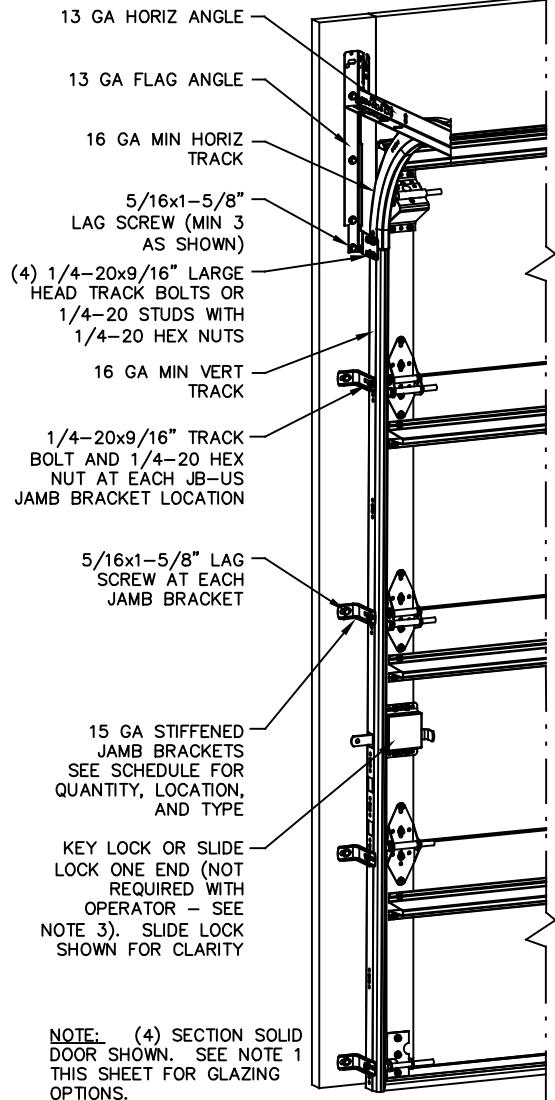


- NOTES:**
- NON-IMPACT RESISTANT GLAZING OPTION - .090" MINIMUM SSB GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 15" x 46" CUTOUT. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
  - VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
  - KEY LOCK, SLIDE LOCK, OR OPERATOR REQUIRED.
  - LOUVER OPTION - .040" MINIMUM LOUVERS IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN THE BOTTOM SECTION. MAXIMUM LOUVER DIMENSIONS SHALL BE 15" x 19" CUTOUT. LOUVERS ARE NOT IMPACT RESISTANT AND DO NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
  - FACER STEEL TO HAVE A MINIMUM 27 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.
  - A 4-1/2" x 6" x 22 GA BACKER PLATE IS TO BE LOCATED AT EVERY INTERMEDIATE AND OUTER END HINGE LOCATION.
  - THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
  - DOOR JAMB TO BE MINIMUM 2x4 STRUCTURAL GRADE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
  - FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.



REVISIONS				
PCR/ER	REV	DESCRIPTION	DATE	APPROVAL
	C	REV TITLE BLOCK	10/2/2017	ESC
32177	D	ADD MODEL# 7655	11/15/2019	TLC
32442	E	ADDED NYLON ROLLER OPT	8/2/2020	TLC
32442	F	ADDED IRC/IBC NOTE	8/19/2020	TLC

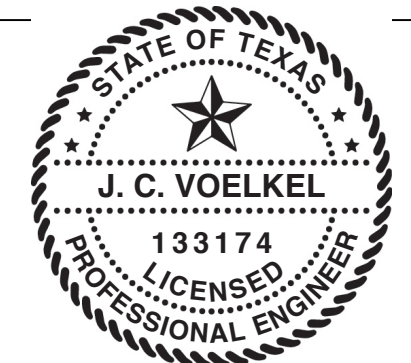
SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE		
DOOR HEIGHT	DOOR WIDTH	UNIFORM LOAD EACH JAMB (PLF)
6'-6"	ALL	+93.5/-107.4
7'-0"	ALL	+104.9/-120.5
7'-6"	ALL	+93.5/-107.4
8'-0"	ALL	+104.9/-120.5
8'-6"	ALL	+93.5/-107.4
9'-0"	ALL	+104.9/-120.5

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	4	2" (JB-US), 21-3/4" (JB-US), 42" (JB-US), 63-1/4" (JB-US)
7'-6"	4 OR 5	4	2" (JB-US), 26-3/4" (JB-US), 45" (JB-US), 74-1/2" (JB-US)
8'-0"	4 OR 5	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

**NOTE:** (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.

ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE (PSF): +22.9/-26.3	MAX WIDTH: 9'-2" MAX HEIGHT: 24'
IMPACT/CYCLIC RATED: NO	MAX SECTION HEIGHT: 24'



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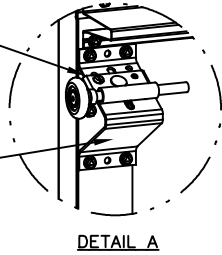
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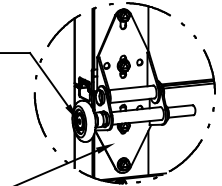
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REF DWG	USED ON		TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH N/A		<small>The Genuine. The Original.</small> LEWISVILLE, TEXAS	NAME	DATE
			HOLE DIAMETER	WHOLE NUMBERS:				± .25	DRAWN BY:
			UNDER .251 +.004/-0.003	.X	± .1	MATERIAL:	G. TAYLOR	CHECKED BY:	DRAWING TITLE:
			.251 TO .500 +.006/-0.003	.XX	± .03				
			OVER .500 +.008/-0.003	.XXX	± .010				DRAWING NUMBER
			FRACTIONS	.XXX	± .010				D-411315
			± 1/16	ANGLES:	± .5°				SCALE: N.T.S.   SHEET 1 OF 2

REVISIONS				
PCR/ER	REV	DESCRIPTION	DATE	APPROVAL
	C	REV TITLE BLOCK	10/2/2017	ESC
32177	D	ADD MODEL# 7655	11/15/2019	TLC
32442	E	ADDED NYLON ROLLER OPT	8/2/2020	TLC
32442	F	ADDED IRC/IBC NOTE	8/19/2020	TLC

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

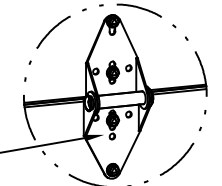


13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



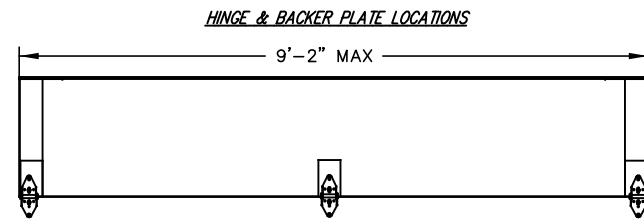
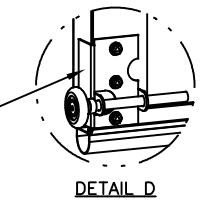
2" STEEL ROLLER WITH 5-1/4" STEM OPTIONAL NYLON, 10/11-BALL BEARING ROLLER AVAILABLE

14 GA WIDE BODY END HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS



14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS

14 GA BOTTOM BRACKET ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AND (1) 1/4-14x5/8" SELF DRILLING TAMPER RESISTANT SCREW



(10) SECTION DOORS WITH (10) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(9) SECTION DOORS WITH (9) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(8) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

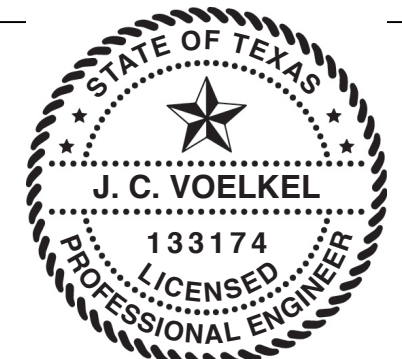
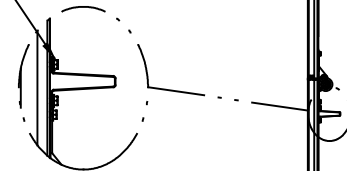
(7) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(6) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(5) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(4) SECTION DOORS WITH (4) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

ALL U-BARS SHALL BE ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITITE SCREWS AT EACH HINGE LOCATION AND BETWEEN ALL END HINGES AND INTERMEDIATE HINGES. A MINIMUM OF (10) FASTENERS ARE TO BE USED.



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TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		MATERIAL	
HOLE DIAMETER	WHOLE NUMBERS: ± .25	N/A	NONE		
UNDER .251 +.004/- .003	.X ± .1	UNIT OF MEASURE	NONE		
.251 TO .500 +.006/- .003	.XX ± .03				
OVER .500 +.008/- .003	.XXX ± .010	EACH	NONE		
FRACTIONS	ANGLES: ± .5°				
± 1/16					

REF DWG	USED ON	DATE	DRAWING TITLE
		10/25/13	SERIES 5745/5765/7565 7655/515/525
			DRAWING NUMBER D- 411315
			SCALE: N.T.S. SHEET 2 OF 2