\* - MODEL 4F IS FLUSH

'CLASSIC' RAISED PANEL EMBOSS DOORS							
DOOR WIDTH	# OF INTERM. STILES	# OF INTERM. HINGES					
4'2" TO 6'0"	1	1					
6'2" TO 7'10"	2	2					
8'0' TO 9'0'	3	3					

	DOOR HEIGHT	# DF SECTIONS	# OF U-BARS				
	UP TO 7'0"	4	8				
	7'3" TO 8'9"	5	10				
	9'0" TD 10'6"	6	12				
	10'9" TO 12'3"	7	14				
	12'6" TO 14'0"	8	16				
	14'3" TO 15'9"	9	18				
	16′0 <b>′</b>	10	20				
	MAX SECTION HEIGHT: 21"						

MARK WESTERFIELD SONAL ENG

DESIGN ENGINEER: MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513 EQUIVALENT SECTION CONSTRUCTION: FOR ANY OF THE MODELS LISTED ON THIS DRAWING, THE FOLLOWING W-LEVEL DOORS USE EQUIVALENT SECTIONS (UP TO THE MAXIMUM WIDTH ALLOWED ON THIS DRAWING). W6, W7, W8.

ANY OF THESE W-LEVELS MAY BE SHOWN ON THE OPTIONAL SHIPPING LABEL ON THE END STILE.

			_			'
SHEET	REVISIONS					
1 OF 3	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
	07	72	07/2021	=	JDW	UPDATED TITLE BLOCK AND ADDED COMPLIANCE STATEMENT.

THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.

SLIDE BOLT LOCK

ENGAGES INTO

EACH SIDE OF DOOR.

VERTICAL TRACK. ONE LOCK ON

END

LOCK BAR

ENGAGES IN

TRACK ON

EACH SIDE

OF DOOR.

MANUFACTURING PRODUCT CODE

PAN-2F143

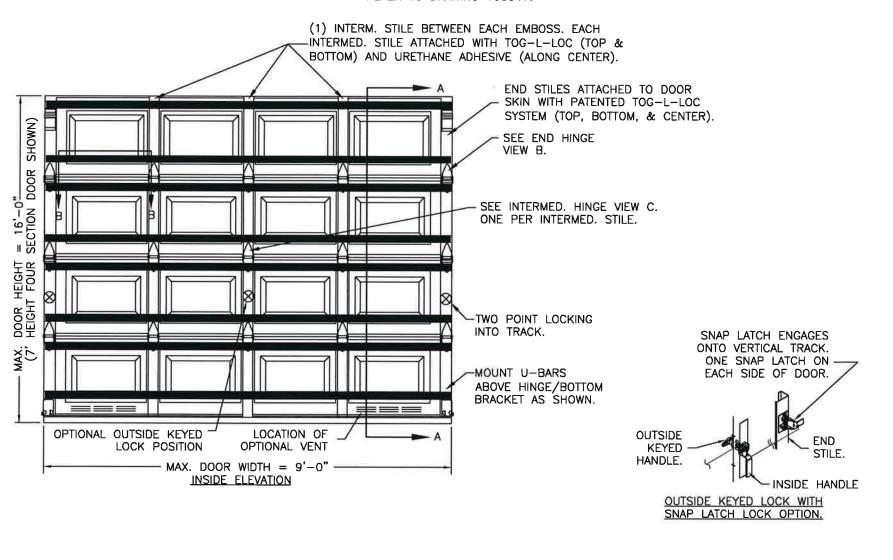
WINDLUAD RATING

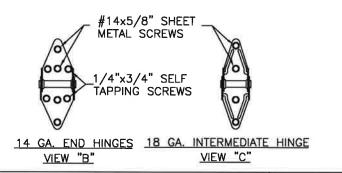
PART NO.: N/A

STILE.

## FOR DOORS WITH IMPACT RESISTANT GLAZING: REFER TO DRAWING 103547.

2





DESIGN LOADS: +54.0 P.S.F. & -62.0 P.S.F. TEST LOADS: +81.0 P.S.F. & -93.0 P.S.F. Unless Stated Otherwise TOLERANCES are

> $.0 = \pm .031$  $.00 = \pm .015$  $.000 = \pm .005$  $.0000 = \pm .001$

Degrees =  $\pm 1/2$ Unless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 103287

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 CORPORATION

END -

STILE.

INSIDE SLIDE BOLT

LOCK OPTION.

OUTSIDE HANDLE.

DESCRIPTION: CLASSIC AND CH RP STEEL PAN SC +48/-54 PSF SCALE: NTS DWG. BIZE DRAWN BY: RJK DATE: 4/07/04 CHECKED BY: --DATE: --

VER: TDI

OUTSIDE KEYED LOCK WITH

LOCK BAR LOCKING.

3

24 GA. MIN. G-40 GALV. -STEEL SKIN WITH A

COAT APPLIED TO BOTH

SIDES OF STEEL SKIN.

SHIP LAP JOINTS.

BAKED-ON PRIMER AND A

BAKED-ON POLYESTER TOP

3" TALL U-BAR.

12 GA. GALV. STEEL TOP

BRACKET ATTACHED W/(4)

ROLLER BRACKET. EACH

#14x5/8" SHEET METAL

SCREWS.

20 GA. GALV. STEEL

BOTTOM OF SECTION: U-BAR PLACED

14 GA. GALV. STEEL END HINGE FASTENED TO END STILES W/(4) EACH #14x5/8" SHEET METAL SCREWS & (4)

ABOVE OF LEAF HINGE AS SHOWN.

1/4" SELF TAPPING SCREWS.

MIN. YIELD STRENGTH: 50 KSI.

'CLASSIC' RAISED PANEL EMBOSS DOORS				
MODELS	24 GA			
CLOPAY	84A, 94			
IDEAL	4RST, 4F*			
HULMES	48. 48B			

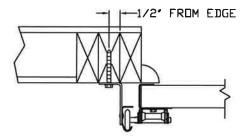
\* - MODEL 4F IS FLUSH

SHEET **REVISIONS** 2 OF 3 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION SEE REVISION HISTORY ON SHEET ONE. 07

- 2" THICK

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS) 3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" MIN. O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 16" CENTERS (2.000 PSI MIN. CONCRETE), WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 14" CENTERS (2,000 PSI MIN. CONCRETE) OR 7" CENTERS (C-90 BLOCK). 1" MIN. O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

SEE ADDITIONAL DETAILS IN "CONNECTING JAMB TO EXISTING STRUCTURES" JAMB FASTENER ANALYSIS CBPC-JFA-0001 (AVAILABLE ON TDI WEBSITE OR FROM MANUFACTURER).

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THE DRAWING.

MARK WESTERFIELD 91513

DESIGN ENGINEER: MARK WESTERFIELD, P.E.

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FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +54.0 P.S.F. & -62.0 P.S.F. PART NO.: N/A TEST LOADS: +81.0 P.S.F. & -93.0 P.S.F. 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Unless Stated Otherwise WINDLOAD RATING TOLERANCES are Glopay 8 CORPORATION Fax No. 513-770-4853  $.0 = \pm .031$  $.00 = \pm .015$ DESCRIPTION: CLASSIC AND CH RP STEEL PAN SC +48/-54 PSF  $.000 = \pm .005$ DATE: 4/07/04 | SCALE: NTS DRAWN BY: RJK  $.0000 = \pm .001$ SHEET 2 OF 3 SIZE  $oldsymbol{ ilde{D}}$ Degrees =  $\pm 1/2$ CHECKED BY: --DATE: --Unless Stated Otherwise
DIMENSIONS ARE IN INCHES. DWG. NO.: 103287 VER: TDI

MANUFACTURING PRODUCT CODE

PAN-2F143

TOP OF SECTION: U-BAR PLACED ON TOP OF LEAF HINGE AS SHOWN. 3" TALL x 20 GA. GALV. STEEL U-BARS. (1) U-BAR AT THE TOP OF SECTION AND (1) U-BAR AT THE BOTTOM OF EACH SECTION. EACH U-BAR ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS PÉR STILE LOCATION. 13 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS ALUMINUM EXTRUSION & VINYL WEATHERSTRIP. SECTION A-A (SIDE VIEW)

