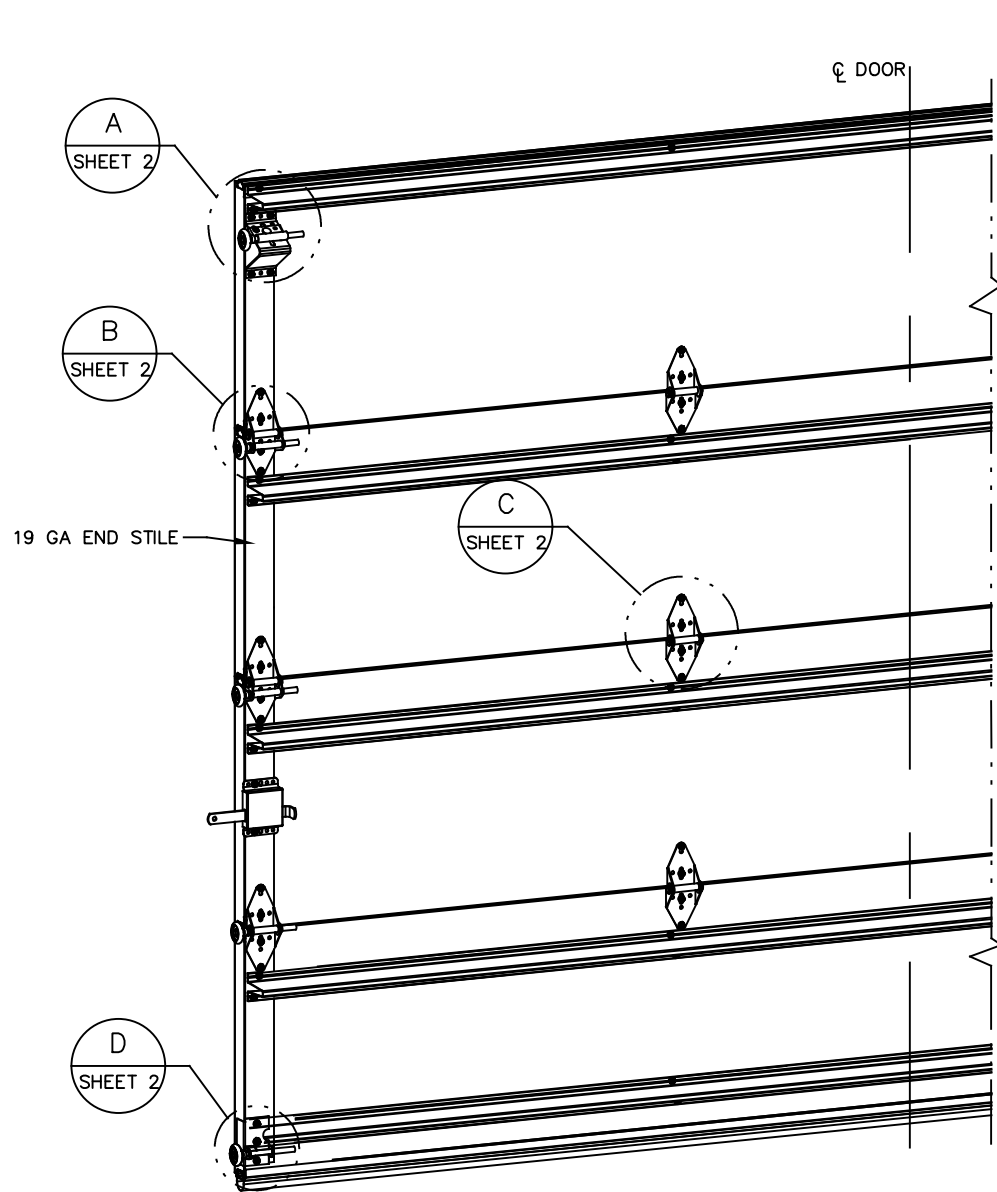
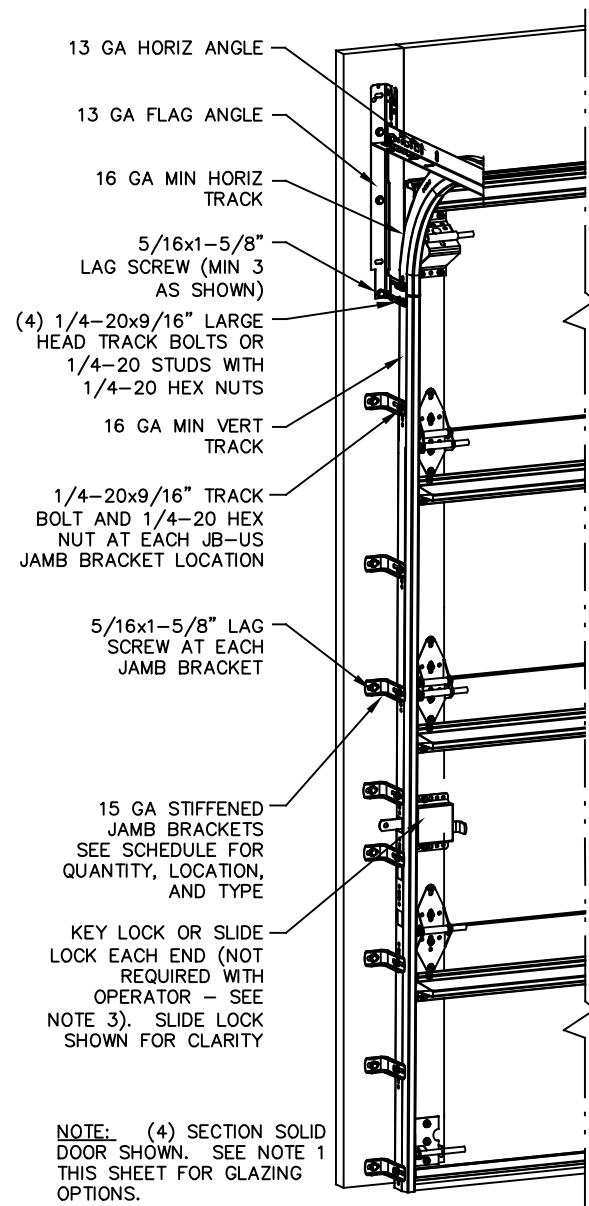


NOTES:

1. IMPACT RESISTANT GLAZING OPTION – IMPACT RESISTANT GLAZING SYSTEM MAY BE INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS). GLAZING SHALL BE 1/4" POLYCARBONATE. MAXIMUM GLAZING DIMENSIONS SHALL BE 14" x 46" CUTOUT, FASTENED WITH A MINIMUM #8 X 1" SMS: 3X ALONG THE HORIZONTAL AND 3X ALONG THE VERTICAL. SEE DETAIL E ON SHEET 2 FOR ASSEMBLY DETAILS.
2. NON-IMPACT REISTANT GLAZING OPTION – .090" MINIMUM SSB GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 15" x 46" CUTOUT. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
3. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
4. KEY LOCK, SLIDE LOCK, OR OPERATOR REQUIRED.
5. LOUVER OPTION – .040" MINIMUM LOUVERS IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN THE BOTTOM SECTION. MAXIMUM LOUVER DIMENSIONS SHALL BE 15" x 19" CUTOUT. LOUVERS ARE NOT IMPACT RESISTANT AND DO NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
6. FACER STEEL TO HAVE A MINIMUM 27 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.
7. A 4-1/2" x 6" x 22 GA BACKER PLATE IS TO BE LOCATED AT EVERY INTERMEDIATE AND OUTER END HINGE LOCATION.
8. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
9. DOOR JAMB TO BE MINIMUM 2x4 STRUCTURAL GRADE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
10. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITHOUT PUSHNUTS AND WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.



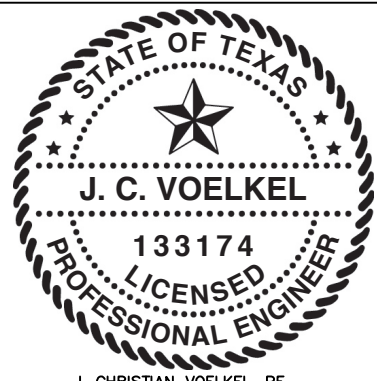
REVISIONS
P0 REVISED MODELS ESC 9/25/2018
P1 UPDATED GA OF END STILE TLC 3/30/2020
P2 ADDED TEST PRESSURE TLC 4/08/2020
C ADDED OPTION FOR NYLON ROLLERS. PCR32442 TLC 7/28/20
D ADD IRC/ICB NOTE PCR32442 TLC 8/25/20

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
10'-2"	ALL	+113.9/-127.6
12'-2"	ALL	+136.3/-152.7

DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 42" (JB-US), 52-1/2" (JB-US), 63-1/4" (JB-US)
7'-6"	4 OR 5	8	2" (JB-US), 10" (JB-US), 18-3/4" (JB-US), 26-3/4" (JB-US), 36" (JB-US), 45" (JB-US), 54-1/4" (JB-US), 74-1/2" (JB-US)
8'-0"	4 OR 5	8	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/2" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

NOTE: (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE. ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

THE DOORS ARE DESIGNED AND MANUFACTURED TO COMPLY WITH THE 2018 IRC AND THE 2018 IBC.



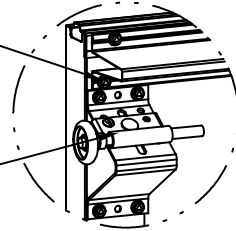
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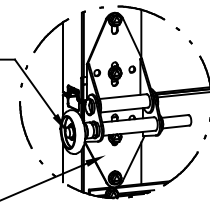
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DESIGN (PSF):	+22.40/-25.10	MAX WIDTH:	12'-2"	DATE	9/25/18	NAME	ESC
TEST (PSF):	+33.60/-12.55	MAX HEIGHT:	24'-0"	DRAWN			
IMPACT/CYCLIC RATED (YES/NO): YES		MAX SECTION HEIGHT: 24"	CHECKED				
MODELS 4600/4650/6600/8300/8500/8650/5150/5200/TM515/TM525				SHEET 1 OF 2			
WINDLOAD SPECIFICATION OPTION CODE 2212				DRAWING PART NO.		REV.	
				365123		D	

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES



DETAIL A

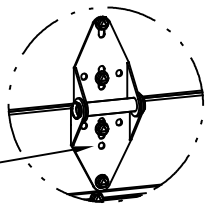
12 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS



DETAIL B

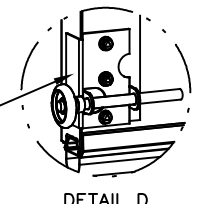
2" STEEL ROLLER WITH 5-1/4" STEM OPTIONAL NYLON, 10/11-BALL BEARING ROLLER AVAILABLE

13 GA WIDE BODY END HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS



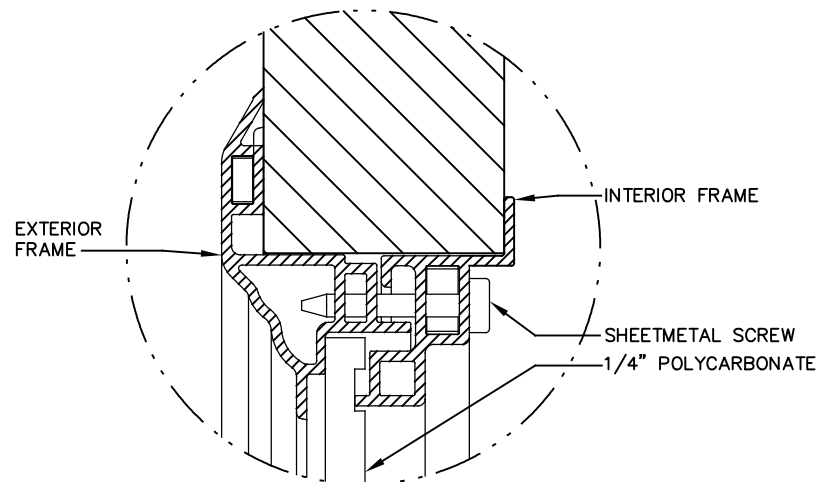
DETAIL C

14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS



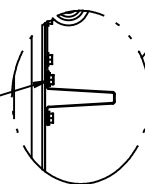
DETAIL D

14 GA BOTTOM BRACKET ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS AND (1) 1/4-14x5/8" SELF DRILLING TAMPER RESISTANT SCREW

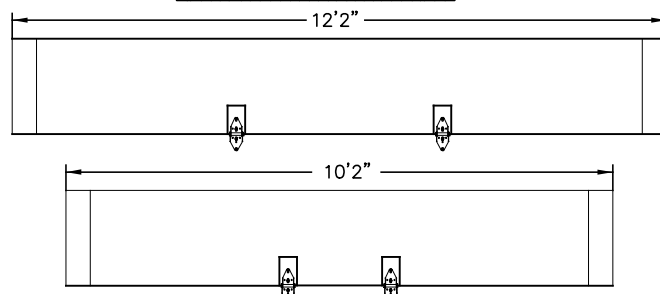


DETAIL E

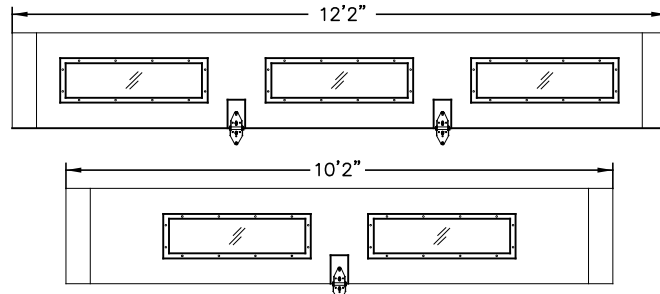
ALL U-BARS SHALL BE ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS AT EACH HINGE LOCATION AND BETWEEN ALL END HINGES AND INTERMEDIATE HINGES. A MINIMUM OF (10) FASTENERS ARE TO BE USED.



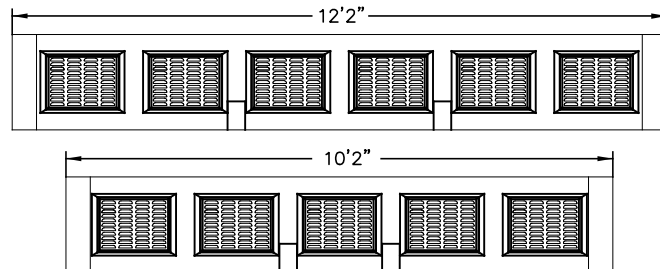
HINGE & BACKER PLATE LOCATIONS



LONG LITE GLAZING LAYOUT



LOUVER - OPTIONAL IN BOTTOM SECTION



REVISIONS

(10) SECTION DOORS WITH (11) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(9) SECTION DOORS WITH (10) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

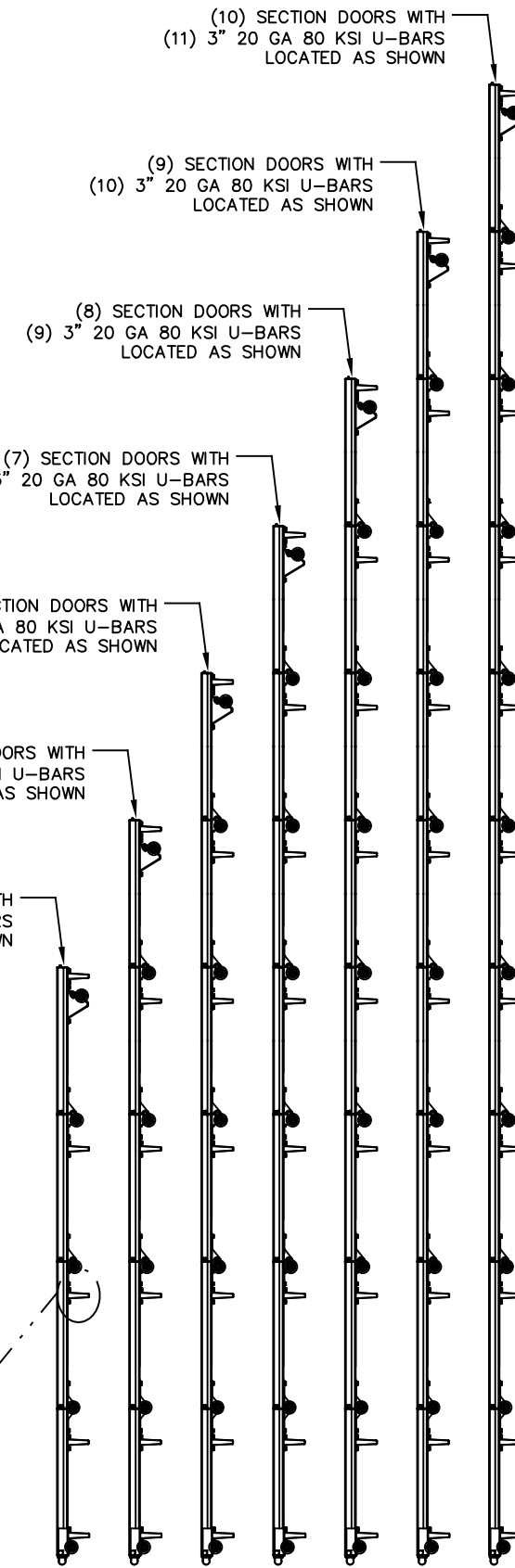
(8) SECTION DOORS WITH (9) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(7) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

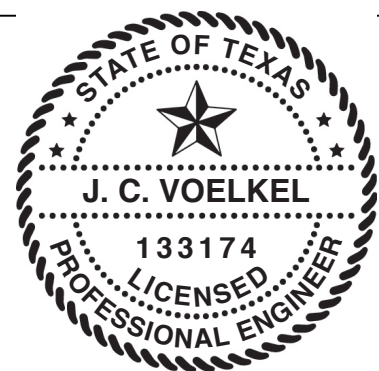
(6) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(5) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(4) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN



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STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
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MODELS 4600/4650/6600/8300/8500/5150/8650/5200/TM515/TM525				SHEET 2 OF 2			
WINDLOAD SPECIFICATION OPTION CODE 2212				DRAWING PART NO.		REV.	
				365123		D	